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JAMES J. DAVIS, Secretary

### BUREAU OF LABOR STATISTICS

ETHELBERT STEWART, Commissioner

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WAGES AND HOURS OF LABOR SERIES

# WAGES AND HOURS OF LABOR IN THE IRON AND STEEL INDUSTRY: 1907 TO 1922



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### CONTENTS.

	Page.
Introduction and summary	_ 1-18
Index numbers, by departments	_ 3-5
Full-time working days per week	- 5-8
Full-time working hours per week	- 8-12
Common laborers  Average hourly earnings in departments, 1922, by districts	12, 13
Scope of 1922 data	14, 15
Explanation of tables	15-18
Scope of 1922 data Explanation of tables Blast furnaces	_ 19-35
Bessemer converters	_ 36-52
Open-hearth furnaces	- 53-69
Puddling mills Blooming mills	- 70-84
Plate mills	100-114
Standard rail mills	
Bar mills	129 - 146
Sheet mills Tin-plate mills	147-160
Tin-plate mills	161-174
GENERAL TABLES.	
CEREGRE IRDEED.	
TABLE A.—Average customary full-time hours per week, average earn	1-
ings per hour, and average full-time weekly earnings, and index number	:s
therefor, 1907 to 1922, by occupations:	
(1) Blast furnaces	- 20-23
(2) Bessemer converters (3) Open-hearth furnaces	_ 37-42
(4) Puddling mills	71-73
(5) Blooming mills	86.87
(6) Plate mills	101-104
(6) Plate mills(7) Standard rail mills	116-119
(8) Bar mills	130~133
(9) Sheet mills (10) Tin-plate mills	148-150
TABLE B.—Number and per cent of employees who customarily worke	d d
each specified number of days per week, in each district and all district	s
combined, 1907 to 1922, by years:	
(1) Blast furnaces	
(2) Bessemer converters	
(3) Open-hearth furnaces(4) Puddling mills	- 59-61 - 75
(5) Blooming mills.	89-91
(6) Plate mills	105, 106
(7) Standard rail mills	
(8) Bar mills	135-137
(9) Sheet mills.	152, 153 - 166
(10) Tin-plate mills  TABLE C.—Average customary full-time hours worked and average	- 100 A
actual earnings per pay period and per hour, 1922, by occupations an	ď
districts:	
(1) Blast furnaces	
(2) Bessemer converters	- 46-49
(3) Open-hearth furnaces	- 63-65 77 81
(4) Puddling mills	03_05
(6) Plate mills	108-111
(7) Standard rail mills	123 - 125
(8) Bar mills	139 - 142
(9) Sheet mills	
(10) Tin-plate mills	168-171

IV CONTENTS.

	Page.
TABLE D.—Average and classified earnings per hour for two selected	-
occupations, 1922, by districts:	
(1) Blast furnaces (keepers and laborers)	32
(2) Bessemer converters (blowers and vessel men)	50
(3) Open-hearth furnaces (melters' helpers, first, and ladle crane-	
men)	66
(4) Puddling mills (puddlers, level handed, and rollers)	82
(5) Blooming mills (heaters and roll engineers)	96
(6) Plate mills (screw men, sheared-plate mills, and shearmen)	112
(7) Standard rail mills (guide setters and straighteners, gag-press)	126
(8) Bar mills (roughers and hotbed men)	143
(9) Sheet mills (rollers and matchers)	158
(10) Tin-plate mills (heaters and doublers)	172
Table E.—Customary turns per week and hours per turn of employees	
who worked 7 turns per week or 12 or more hours per day all or part of	
the time, 1922, by districts:	
(1) Blast furnaces	
(2) Bessemer converters	51, 52
(3) Open-hearth furnaces	
(4) Puddling mills	
(5) Blooming mills	97-99
(6) Plate mills11	
(7) Standard rail mills	127
(8) Bar mills 14	
(9) Sheet mills	
(10) Tin-plate mills	73, 174

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# WAGES AND HOURS OF LABOR IN THE IRON AND STEEL INDUSTRY: 1907 TO 1922.

#### INTRODUCTION AND SUMMARY.

Earnings per hour, customary hours of labor, and actual hours and earnings for one pay period in 1922, together with summary figures for preceding years taken from previous reports, for 10 departments of the iron and steel industry in the United States are presented in

These statistics may be taken as fairly representative of the industry, as they are based on a sufficient number of representative plants

in each district to show conditions in their locality.

Statistics are presented in this report for employees in—

Blast furnaces, 1907–1922.2

Bessemer converters, 1907–1922.<sup>2</sup> Open-hearth furnaces, 1910-1922.2

Puddling mills, 1914–1922.3 Blooming mills, 1910-1922.2 Plate mills, 1910-1922.2

Standard rail mills, 1910-1922.3

Bar mills, 1907–1922.3 Sheet mills, 1910–1922.2

Tin-plate mills, 1910-1922.3
The greater part of the data was obtained through personal visits of agents of this bureau to the several plants, the remainder being

obtained from the plants through correspondence.

The figures for 1922 are based on actual pay-roll data for one pay The period selected for the survey was from October 1st to 15th, and the majority of the reports were for that time. In a few instances, when conditions in the plants in October were not representative, the reports were made for a normal period as near October as available. Care was exercised, however, in selecting another period, to obtain one which included the general pay increase to all employees effective in September just prior to this survey. The figures for the years 1907 to 1915 are in most cases for the second half of May; those for 1917 are for a pay period in September of that year; while those for 1919 are nearly all for a half-month pay period in the first three months of that year. The 1920 investigation covered the last half of October, and the figures for that year relate in practically all instances to that period.

See, for years up to 1915, Bul. No. 218; for 1917, Monthly Labor Review for March, 1918; for 1919, Bul. No. 265, Industrial survey in selected industries in the United States 1919; and for 1920 Bul. No. 305.
 No data available for 1916, 1918, or 1921.
 No data available for 1916, 1917, 1918, or 1921.

While wages in 1922 show a marked decrease from the earnings in 1920, the data collected during this survey do not reflect the still lower point to which earnings declined in 1921 and the first nine months of 1922. Reductions in the rates paid employees in this industry began early in 1921 and continued into the following year. However, owing to economic conditions, these reductions were followed by increases, some of which were made prior to this investigation, including one general increase of approximately 10 per cent in September, 1922. The general tables in this report refer to one specific period in each year and do not, therefore, in any way reflect month-to-month changes.

In the 1922 investigation agents were instructed, in all cases where it was necessary to obtain data for a different pay period, to adjust the working time of the period selected to conform in length to that of the first half of October, that is 15 days, including 2 Saturdays and 3 Sundays. In order to adjust all schedules to that basis, it was necessary in some cases entirely to rearrange the company's pay-roll data and to compute the hours and earnings for each individual separately for the period desired. This method was decided upon in order to eliminate, as far as possible, all theoretical computations.

The average earnings per hour in each occupation were obtained by dividing the total amount earned by the total hours actually worked, and where averages are shown for individual enployees they have been derived by the same method. The earnings per hour shown in the tables include both the earnings of time workers and those of tonnage or piece workers. All earnings per hour are for individuals, as

no contract work for groups of employees is included.

The full-time hours of labor per week shown in the tables in this report are the customary regular hours of work of individual employees under normal conditions in the establishment. The working time is the time on duty, including intervals of waiting for work—in other words, the time between the hour of reporting for duty and the hour of going off duty. The working time of individual employees is not always the working time of their occupation as a whole. Some plants which operate seven days per week make provision for laying off each employee one day a week. In such a plant the full-time hours per week of an employee working 12 hours a day is 72 hours. In all tables in this report, whether the number of positions have been used as the number of employees, as is the case for the years up to and including 1917, or the actual number of individual employees has been reported, as for the years 1919 to 1922, the full-time hours of the man in the position have been shown and not the hours of the position. The term "jobs" or "positions" used in this report is defined as the number of employees working the regular full time required to operate a plant under normal working conditions, with provision for two or three shifts or turns per day, but with no provision for relief of employees.

The full-time weekly earnings are the earnings per week of employees working their customary full time or the earnings on broken

time reduced to equivalent earnings for a full week.

Five general statistical tables are presented in this report. Summary figures for preceding years are brought into comparison with figures for 1922 in Tables A and B, while Tables C, D, and E contain data for 1922 only. Probably the two most important of these

tables are Tables C and E, which show the earnings and customary working time of employees for 1922 in great detail, thus adding considerably to the completeness of the report. A statement and explanation of the data contained in each table is given on pages 15 to 18. All of these tables are published in parts, one part for each of the ten departments, each part being placed under the heading of the department to which it relates.

#### INDEX NUMBERS, BY DEPARTMENTS.

In the sections of this report relating to the several departments, the full-time weekly earnings, the full-time hours of labor per week, and the earnings per hour are shown for each of the principal productive occupations. These occupation figures have been consolidated and are presented in the form of index numbers for each department. The purpose of these indexes is to indicate the direction and extent of the change in labor conditions which have taken place from year to year. In the wage studies of this industry for the earlier years, data covering the principal productive occupations only were obtained, data for secondary productive and nonproductive labor not being collected. All occupations have been included in the wage investigations of 1914, 1915, 1920, and 1922, but the principal productive, or selected, occupations only have been used in computing index numbers for the departments for those years. This was done so that the data used for the several years, though not complete, would be strictly comparable.

Table 1 shows for each department separately index numbers for average full-time hours per week, earnings per hour, and full-time weekly earnings, computed from the data for the principal productive occupations. The index for each year is simply the per cent that the average for that year is of the average for 1913. The year 1913 is taken as the base as it was the last full year before the World War. For puddling mills 1914 is taken as the base, as data for this department were first obtained for that year. The years shown are those

for which data are available.

Table 1.—INDEX NUMBERS OF AVERAGE FULL-TIME HOURS PER WEEK, EARNINGS PER HOUR, AND FULL-TIME WEEKLY EARNINGS IN COMBINED SELECTED OCCUPATIONS IN THE SEVERAL DEPARTMENTS OF THE IRON AND STEEL INDUSTRY, BY YEARS.

[1913=100, except for puddling mills, for which 1914=100.]

Department and year.	Average full-time hours per week.	Average earnings per hour.	Average full- time weekly earn- ings.	Department and year.	A ver- age full- time hours per week.	Average earnings per hour.	Average full-time weekly earnings.
Blast furnaces:1				Plate mills: 5			
1907	103	88	91	1910	99	89	88
1908	101	85	86	1911	98	87	85
1909 1910	102 102	83 87	85 90	1912	100	92	91
1911	102	89	90	1913 1914	100 99	100 101	100 100
1912	99	92	. 90	1915	99	107	106
1913	100	100	100	1917	100	156	156
1914	97	101	97	1919	102	233	237
1915	97	101	97	1920	99	267	265
1917	98	156	152	1922	95	186	175
1919	100	250	248	Standard rail mills: 2	104	00	
1920 1922	93 93	283 191	258 176	1910	104	90	92
Bessemer converters: 2	90	191	110	1911 1912	100 100	89 89	88 90
1907	102	85	86	1913	100	100	100
1908	98	79	79	1914.	99	99	98
1909	102	82	84	1915	100	97	96
1910	103	86	88	1919	96	221	213
1911	101	* 82	84	1920	89	256	235
1912	101	90	90	1922	86	196	171
1913 1914	100 98	100 90	100 90	Bar mills: 2	106	0.4	
1915	98	94	94	1907 1908	106	94 84	99
1917	98	151	149	1909	107	86	91
1919	95	208	218	1910	104	95	99
1920	99	241	254	1911	106	90	93
1922	98	170	176	1912	103	90	93
Open-hearth furnaces: 2	99	89	86	1913. 1914.	100   100	100   96	100
1910	96	89	85	1915	100	98	9
1912	98	92	91	1919	103	214	22
1913	100	100	100	1920	99	252	25
1914	97	100	97	1922	98	173	17
1915	92	104	96	Sheet mills:3	400		
1917 1919	99 98	152 239	150 234	1910 1911	102 102	84 91	85
1920	89	282	253	1912	102	93	9
1922	93	202	188	1913	100	100	10
Puddling mills: 2				1914.	100	101	10
1914	100	100	100	1915	101	92	92
1915	98	96	94	1917	104	178	183
1919	98	269 279	260 295	1919	99	193 229	198
1920. 1922.	103 96	155	295 154	1920	100 101	147	240 154
Blooming mills: 2	90	100	101	1922 Tin-plate mills: 4	101	141	104
1910	102	81	83	1910	98	88	87
1911	101	82	84	1911	99	98	97
1912	101	87	88	1912	99	99	9
1913	100	100	100	1913	100	100	100
1914	97	102	98	1914	100	102	10
1915	97	104	100	1915	100	102	10
1917	100 96	133 220	131 217	1919 1920	97 95	220 252	21' 25
		440	. 414	1 104U	90	412	. ຂວ
1919 1920	91	233	220	1922	94	175	17

This section of the table was published in the Monthly Labor Review for May, 1923.
 This section of the table was published in the Monthly Labor Review for June, 1923.
 This section of the table was published in the Monthly Labor Review for April, 1923.
 This section of the table was published in the Monthly Labor Review for March, 1923.

In addition to the index numbers in the above table, percentages have been computed showing the increase or decrease in earnings per hour for employees in all occupations and for those in selected occupations combined. Data for all occupations were obtained for the first time in 1914, and Table 2 shows the per cent of increase or decrease in each separate department in 1922 as compared with 1914 and 1920. No information was collected in 1921, so that 1920 is the latest year available for comparison. The differences between the increases or decreases in the "selected occupations" and those in "all occupations" are due mainly to the variations in the proportion of skilled and unskilled labor in the two groups.

TABLE 2.—PER CENT OF INCREASE OR DECREASE IN EARNINGS PER HOUR IN SELECTED OCCUPATIONS AND IN ALL OCCUPATIONS IN THE IRON AND STEEL INDUSTRY 1922 AS COMPARED WITH 1914 AND 1920, BY DEPARTMENTS.

	Per cer	Per cent of increase (+) or decrease (-) in—								
Department.		occupa- ns.	All occupations.							
	1922 as compared with 1914.	1922 as compared with 1920.	1922 as compared with 1914.	1922 as compared with 1920.						
Blast furnaces. Bessemer converters Open-hearth furnaces Pudding mills Blooming mills Plate mills. Standard rail mills Bar mills Sheet mills. Tin-plate mills.	+90 +102 +55 +67 +84 +98 +79	-32 -29 -28 -44 -27 -30 -23 -31 -36	+93 +84 +103 +51 +75 +84 +87 +75 +75 +75 +32 +53	-30 -31 -28 -44 -28 -29 -26 -32 -33 -32						

#### FULL-TIME WORKING DAYS PER WEEK.

Table 3 shows for the several years a percentage distribution of employees in each department according to their customary number of turns per week. The figures for all years preceding 1919 are based on the number of jobs or positions required under normal conditions to operate a plant or such units of it as were operating, while those for 1919, 1920, and 1922 are based on the number of men actually appearing on the pay rolls. Figures are presented for employees working in "selected occupations" and also for those working in "all occupations" of a department.

TABLE 3.—PER CENT OF EMPLOYEES IN SELECTED OCCUPATIONS AND IN ALL OCCUPATIONS IN EACH DEPARTMENT WORKING EACH SPECIFIED NUMBER OF DAYS PER WEEK, BY YEARS.

			P	er cent	of en	aploye	es wh	ose cu eek wa	stomaı s—	y wor	king t	ime pe	r
Department.	Year.	Num- ber of plants.	5 days.	days and 6 days alter- nate- ly.	days, 5 days, and 6 days in rota- tion.	days, 6 days, and 6 days in rota- tion.	6 days	days and 7 days alter- nate- ly.	days and 7 days alter- nate- ly.	days, days, and 7 days in rota- tion.	6 days, 6 days, and 7 days in rota- tion.	days,	7 day
BLAST FURNACES.													
elected occupations.	1907 1908 1909 1910 1911	20 20 20 34 35					3 5 3 5 11		(l) (l)			•	9 9 9 8
	1912 1913 1914 1915 1917 1919	36 35 38 38 18 24					18 19 37 37 44 10		5 4 7				8 5 5 4 8
	1920 1922	28 32					21 57		25 12				,
ll occupations	1914 1915 1920 1922	38 38 28 32					42 42 29 57		5 4 17 14		(1) (1)		
BESSEMER CON- VERTERS.	1322	02								•••••			ľ
elected occupations.	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	9 9 9 10 10 10 12 12 8 11 11					61 69 62 53 77 69 73 80 80 79 64 83		13 10 14 4 6 13 10 2 9 11 7	5	12112225541556	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
all occupations	1914 1915 1920 1922	12 12 11 11					80 80 59 81		3 3 10 2		3 3 4	(1) (1) 2 3	
OPEN-HEARTH FUR- NACES.									; 1	1			
Selected occupations.	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	17 17 17 17 17 22 22 13 17 19 22		6 4 2 2 2 5 (1)			34 46 33 28 34 34 46 26 25 53	1	28 32 36 33 34 35 22 46 42 17		(1) 1 2 (1) (1)	(¹) 2 (¹) 3 2	
All occupations	1914 1915 1920 1922	22 22 19 22	(1) (1)	(1)			39 39 27 50	(r)	26 27 37 16		(1) (1)	(1) (1) 3	
PUDDLING MILLS. Selected occupations.	1914 1915 1919 1920 1922	29 29 12 15 13	1	66 52 65 65 49	8 12 22 12 17		12 11 13 22 15		£33333				0.00
All occupations	1914 1915 1920 1922	29 29 15 13	13 24 (1) 17	63 50 60 47	8 11 13 15		15 13 26						

<sup>&</sup>lt;sup>1</sup> Less than 1 per cent.

TABLE 3.—PER CENT OF EMPLOYEES IN SELECTED OCCUPATIONS AND IN ALL OCCUPATIONS IN EACH DEPARTMENT WORKING EACH SPECIFIED NUMBER OF DAYS PER WEEK, BY YEARS—Continued.

			P	er cen	t of ex	nploye	es wi	nose cu reek w	istoma as—	ry wo	rking t	ime p	e <b>r</b>
Department.	Year.	Num- ber of plants.	5 days.	days and 6 days alter- nate- ly.	days, 5 days, and 6 days in rota- tion.	days,	đ days	days and 7 days alter- nate- ly.	6 days and 7 days alter- nate- ly.	days, 6 days, and 7 days in rota- tion.	days, days, and 7 days in rota- tion.	days,	7 days
BLOOMING MILLS.								l					
Selected occupations.	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	19 19 19 19 23 23 12 19 20 24	(1) (1) (3) 3	7 6 5 5 2 1			66 64 64 63 76 73 71 64 63 53		10 15 15 15 8 10 22 11 19		7 6 7 6 12 4 6	1 1 2 1 1 2	18 16 16 11 5 5 1 12 11
All occupations	1914 1915 1920 1922	23 23 20 24	2 2 1 (1)	2 1 (1) 5			74 73 67 56		7 9 14 17		3 3 2 3	(1) 1 1 1	11 11 15 18
PLATE MILLS.									!				
Selected occupations.	1910 1911 1912 1913 1914 1915 1917 1919 1920	11 11 11 13 13 7 11 11 11	3 2 (1)	13 35 33 37 43 46 23 11 20 28			82 57 57 54 49 46 77 85 79 66		1 2 5 4 (1) 3			(1) (1)	5 8 7 3 3 (1) 2 (1) 4
All occupations	1914 1915 1920 1922	13 13 11 12	(i)	34 35 18 28			57 55 78 60		3 3 1 3			(1) (1)	6 6 3 9
STANDARD RAIL MILLS.				ĺ							ŀ		
Selected occupations.	1910 1911 1912 1913 1914 1915 1919 1920 1922	67777775444		8 6		1 2	68 91 90 97 90 91 100 98		1 5 6 1 (1) 2 (1)		2 2 2 (1)		30 3 2 2 1 2
All occupations	1914 1915 1920 1922	7 7 4 4		7 5 18		1	88 88 .92 86		1 1 3 2		1 1		4 5 4 11
BAR MILLS. Selected occupations.	1907 1908 1909 1910 1911 1912 1913 1914 1915 1919 1920 1922	15 15 15 25 26 26 44 57 57 23 25 25	23 14 11 75 55 74 1	52 49 48 30 43 48 48 53 54 42 36 38	2 2 2 2 1 1 1 2 2 2 2	3 2 2 1 1 1 1 1 1 1 4 4	39 42 43 60 53 47 35 32 38 48 40 42		2 1 2 1 1 1 1 1 1 1 1 1 1		(1) 5 5 (1) 9	(1) (1) (1)	1 1 2 3 (1) (1) (1) (1) (1) (1) (1)
All occupations	1914 1915 1920 1922	57 57 25 25	6 6 3 1	47 48 33 35	2 1 4 2	1 1 3 3	38 43 46 47	(1) (1) (1) (1)	1 1 3 2		(1) <sub>7</sub>	(1) 1 (1)	1 1 1

<sup>1</sup> Less than 1 per cent.

TABLE 3.—PER CENT OF EMPLOYEES IN SELECTED OCCUPATIONS AND IN ALL OCCUPATIONS IN EACH DEPARTMENT WORKING EACH SPECIFIED NUMBER OF DAYS PER WEEK, BY YEARS—Concluded.

								===					
			P	er cen	t of er	aploye	es wi	ose cu	istoma: is—	ry wo	rking t	ime p	er
Department.	Year.	Num- ber of plants.	5 days	days and 6 days alter- nate- ly.	days, 5 days, and 6 days in rota- tion.	days, 6 days, and 6 days in rota- tion.	6 days	5 days and 7 days alter- nate- ly.	6 days and 7 days alter- nate- ly.	6	days, days, and 7 days in rota- tion.	171	7 days
SHEET MILLS.													
Selected occupations.	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	9 9 13 15 15 8 11 13 14		2 1 2 (1) (1) (1) 2 (1) 1 1	81 84 84 81 83 80 49 68 63	6 5 6 31 24 20 18	16 14 14 11 11 11 18 7 16 16		(1)				1 (1) 1 1 1 
All occupations	1914 1915 1920 1922	15 15 13 14	(1) 1 1 2	2 3 3 2	58 55 53 45	3 4 6 15	32 32 33 31		1 1 1				4 4 3 4
Selected occupations.	1910 1911 1912 1913 1914 1915 1919 1920 1922	5 6 6 10 10 11 9 9	(¹) (¹) (¹) <b>1</b>	1 (1) 2 1 2 1 4 2 2	79 79 78 74 75 74 80 84 83		20 21 20 24 23 25 16 13 15		(1)				(2) (2) (3) 1
All occupations	1914 1915 1920 1922	11 11 9 9	(1) (1) 1 1	4 3 5 5	58 57 55 54		37 37 38 38						1 2 1 1

<sup>1</sup> Less than 1 per cent.

A blast furnace is the only department in the industry which from the nature of its process must be in continuous operation day and night for seven days per week. The report for blast furnaces shows, therefore, the actual change in the amount of necessarily regular 7-day work throughout the entire period covered by these reports. Before the war the provision for laying off each employee in rotation one day in seven, by a system of relief men (started in 1910), had so far obtained that the percentage of employees doing 7-day work in the principal productive occupations of blast furnaces had decreased from 95 in 1910 to 59 in 1915, with an additional 4 per cent working seven days in alternate weeks. During the war period relief systems were largely abandoned, with a consequent increase in 7-day work, but in 1922 the practice of relieving employees had been so far restored that only 31 per cent were working seven days regularly.

#### FULL-TIME WORKING HOURS PER WEEK.

In Table 4 is shown a percentage distribution according to the average full-time hours per week of employees in the several departments of the iron and steel industry. The percentages for the years 1907 to 1917 are based on the number of jobs or positions normally required to operate the different plants or such units as were being

operated at the time data were obtained, while those for 1919, 1920, and 1922, are based on the number of employees actually appearing

on the pay rolls.

The classified hours of the table are average hours and do not reflect the long hours of one week that may alternate with much shorter hours the next. Thus a man who works 72 hours one week and 84 hours the next has an average of 78 hours, which is tabulated in the group "Over 72 and under 84." As in Table 3, the data presented are for two groups of employees, those working in selected occupations and those working in all occupations.

TABLE 4.—PER CENT OF EMPLOYEES IN SELECTED OCCUPATIONS AND IN ALL OCCUPATIONS IN EACH DEPARTMENT WORKING EACH SPECIFIED NUMBER OF AVERAGE FULL-TIME HOURS PER WEEK, BY YEARS.

		Ī	Den.		·	10			· · · · ·	13 42
			rer	cent o	hour	s per v	veek w	ere—	age iu	n-mme
Department.	Year,	Num- ber of plants.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der. 72.	72	Over 72 and un- der 84.	81	Over 84.
BLAST FURNACES.					. `					-
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	20 20 20 34 35 36 35 38 18 24 28	(1)	(1) (1) 4 1 1 1 1 15 6	3534456864329	13 17 15 13 12 11 11 11 12 6 6 9 9	(1) (1) 1 6 13 13 25 26 40 8 17 46	57 8 8 6 6 6 6 7 7 5 12 33 11	80 71 74 75 72 61 64 46 47 44 64 23	(1)
All occupations	1914 1915 1920 1922	38 38 28 32		5 6 18 7	13 12 7 13	12 12 11 10	22 23 16 39	7 7 17 13	41 41 29 17	0000
BESSEMER CONVERTERS.	1922	32	1	(	13	10	38	19	17	
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	9 9 9 10 10 10 10 12 12 8 11 11	23 29 22 17 19 22 17 18 18 22 13 17	2337238981588	1213221341213	8 8 6 1 7 7 8 10 7 1 15 17 13	21 27 25 33 41 30 33 39 41 61 46 26	24 15 26 12 20 21 24 10 9 14 18	23 16 18 24 9 15 10 11 12 (1) 15 6	3
All occupations	1914 1915 1920 1922	12 12 11 11	12 12 14 11	9 7 7 6	4 5 2 6	11 8 14 10	40 44 25 53	13 11 17 5	12 13 21 9	
OPEN-HEARTH FURNACES.	1922	11	11	0		10	03	3	y	
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	17 17 17 17 17 22 22 22 13 17 19	(i) (i)	1 1 2 1 5 4 (1) 8 32 14	2 2 2 1 6 5	13 25 11 8 8 10 7 2 10 14	25 23 23 23 20 22 39 24 9 32	33 34 40 37 40 38 26 45 46 22	27 15 23 31 21 22 28 20 3 13	(1)

<sup>&</sup>lt;sup>1</sup> Less than 1 per cent.

## 10 WAGES AND HOURS OF LABOR—IRON AND STEEL INDUSTRY.

Table 4.—PER CENT OF EMPLOYEES IN SELECTED OCCUPATIONS AND IN ALL OCCUPATIONS IN EACH DEPARTMENT WORKING EACH SPECIFIED NUMBER OF AVERAGE FULL-TIME HOURS FER WEEK, BY YEARS—Continued.

			Per	cent o	emp hour	loyees s per v	whose regk w	aver	age fu	ll-time
Department.	Year.	Num- ber of plants.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der. 72.	72	Over 72 and un- der 84.	84	Over 84.
OPEN-HEARTH FURNACES—concld.										
All occupations	1914 1915 1920 1922	22 22 19 22	(1) (1) 1 3	7 7 32 15	6 5 2 4	9 11 9 15	23 24 14 28	32 30 38 20	24 23 6 16	9999
Selected occupations	1914 1915 1919 1920 1922	29 29 12 15 13	29 32 34 24 46	58 55 49 45 36	5 5 3 11 7	7 7 13 14 11	1 1 1 6 (1)	(1) (1) (1) (1) (1)	(1)	
All occupations	1914 1915 1920 1922	29 29 15 13	27 31 24 41	· 55 53 41 33	6 6 12 10	9 9 15 15	1 1 7 (1)		(1) 1 1	(1) (1)
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	19 19 19 23 23 12 19 20 24	2 2 3 6 10 13 16 3	6 8 11 13 13 13 19 22	1 2 1 3 3 3 (1) 2 8	10 11 11 12 8 6 6	57 56 55 47 56 55 59 48 34 28	7 10 11 19 11 15 22 12 17 28	17 12 12 6 3 2 1 8 5	
All occupations	1914 1915 1920 1922	23 23 20 24	3 2 12 4	8 7 12 21	5 4 2 7	8 7 12 12	59 58 35 <b>2</b> 7	9 12 18 18	9 9 8 12	(1)
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	11 11 11 13 13 13 7 11 11 12 12	(1)	(1) (1) (1) 1 4 1 4 2 19	7987443 155 1945	57 47 42 42 48 48 22 21 40 25	32 42 43 44 39 36 74 73 47 30	1 1 5 5 7 8  1 6 6 6	3 1 2 1 1 1 (1) 1 (1) 1 (1) 1 4	i i
STANDARD RAIL MILLS.	1920 1922	11 12	(;)	22 22	16	41 22	42 28	4	3 7	(1)
Selected occupations	1910 1911 1912 1913 1914 1915 1919 1920	6 7 7 7 7 7 5 4	4 4 4 4 8 6 20 33 31	2 2 2 2 2  ( <sup>1</sup> ) 1	845732231	4 8 8 4 11 7	52 72 72 80 78 82 77 43 33	1 7 8 3 2	30 3 2 2 (1) 2 1 1	
All occupations	1914 1915 1920 1922	7 7 4 4	5 4 33 32	(1) 1 4 12	3 2 2 3	13 9 20 19	74 77 37 26	1 2 2 2	4 5 2 6	

<sup>&</sup>lt;sup>1</sup> Less than 1 per cent.

TABLE 4.—PER CENT OF EMPLOYEES IN SELECTED OCCUPATIONS AND IN ALL OCCUPATIONS IN EACH DEPARTMENT WORKING EACH SPECIFIED NUMBER OF AVERAGE FULL-TIME HOURS PER WEEK, BY YEARS—Concluded.

			Per	cent of	empl hour	oyees s per w	whose reek w	averag ere—	ge full	-time
Department.	Year.	Num- ber of plants.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84	Over 84.
BAR MILLS.										
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1919 1920 1922	15 15 15 25 26 26 44 57 57 23 25 25	5 4 11 11 11 6 5 10 14 10 7	13 14 14 12 20 27 37 34 31 10 34	9 12 10 12 8 7 10 8 6 13 4	52 47 59 46 47 41 41 47 46 47 42 33	19 20 9 17 14 13 4 5 7 14 8	3 1 3 1 2 1 1 1 1	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	(1)
All occupations	1914 1915 1920 1922	57 57 25 25	4 8 9 6	31 30 28 39	12 10 8 4	41 42 40 35	7 8 12 14	2 1 3 1	(1) (1) 1	
SHEET MULS.			1	1			i			
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920	9 9 9 13 15 15 8 11 13 14	81 84 88 88 89 87 80 92 90 84	1 1 (1) 2 1 1 1 1	3 15 4 3 5	55 13 33 51 22	4 4 3 4 5 5 (1) 3 3 5	(1) (1) (1) (1) (1) 1	(1) (1) (1) (1) (1) (1) (1)	
All occupations	1914 1915 1920 1922	15 15 13 14	62 61 64 60	2 2 6 8	8 10 8 10	10 12 9 10	13 11 9 7	2 2 2 2	2 2 1 3	(1)
Selected occupations:.	1910 1911 1912 1913 1914 1915 1919 1920 1922	5 6 6 10 10 11 9 9	81 80 79 75 76 77 83 88 92	13 11 12 14 13 15 10 9	4 6 8 3 2 3 1 1	3 3 8 8 6 3 1	(1) (1) (1) (1) (1)	(¹) (¹) (¹)	(¹) (¹)	
All occupations	1914 1915 1920 1922	11 11 9 9	59 60 58 61	17 18 13 13	9	12 11 10 9	2 1 5	(1) 1 1	1 (1) (1)	(1) (1)

<sup>&</sup>lt;sup>1</sup>Less than 1 per cent.

The relief provision in blast furnaces referred to in the discussion of customary working turns per week is reflected in this table in a marked degree. In 1910, 75 per cent of the employees in the principal productive occupations worked 84 hours per week regularly and 8 per cent over 72 and under 84 hours. Following 1910, however, as the practice of laying off employees at regular intervals became general, there was a material reduction in 7-day work, and in 1915 these percentages had dropped to 47 and 7, respectively. Employees necessarily worked longer hours during the war period, but in 1922 full-time hours per week reached the lowest point in blast-furnace history, only 19 per cent being shown as working 84 hours with 11 per cent working over 72 and under 84 hours.

#### COMMON LABORERS.

Nearly all common laborers in the iron and steel industry are paid on an hourly basis and their earnings depend upon the number of hours worked. The basic labor rate is practically the same in all departments of a plant, and by it, to a large extent, are determined the rates for other occupations requiring little skill. The rate for common labor, therefore, is of importance beyond the limits of the occupation proper.

occupation proper.

In this survey "common labor" has been confined to laborers, wholly unskilled and more or less a floating gang, who worked in and about the mill proper, but upon whose work the mill was not

primarily dependent for operation.

Average earnings per hour of common laborers in each of the 10 departments treated in this report are shown in Table 5. The figures here presented are also published in the several sections of this report relating to specific departments:

TABLE 5.—AVERAGE EARNINGS PER HOUR OF COMMON LABORERS IN SPECIFIED DEPARTMENTS OF THE IRON AND STEEL INDUSTRY, 1907 TO 1922, BY DISTRICTS AND BY YEARS.

[For number of plants reporting see sections relating to the specific departments, published elsewhere in this report.]

				Ave	erage ear	nings p	er hour	in—			
District.	Blast fur- naces.	Bessemer convert-	Open- hearth fur- naces.	Pud- dling mills.	Bloom- ing mills.	Plate mills.	Stand- ard rail mills.	Bar mills.	Sheet mills.	Tin- plate mills.	All de- part- ments.
Eastern:											
1907	<b>\$</b> 0. 135						١	\$0.132	l. <b>.</b>		\$0.134
1908								. 131	ļ <b></b> .		. 120
1909	.119							. 131			. 123
1910	.142		\$0.145 .146			<b>\$</b> 0. 131		.147			.142
1911	.140		.152		. 139	.131		.145			.141
1913	.151		.168		.162	.151	\$0.160	.156			157
1914	.153			<b>\$</b> 0. 163	.172	.151	157	.151			.156
1915	. 151		. 171	. 157	.154	. 151	161	.150			.155
1917	.271		. 287		. 250	. 250					.278
1919	. 423		. 408	. 400	. 437	.368		.409		<b>}</b>	.398
1920	.444		.485	. 451	. 437	.398		.479			. 451
1922 Pittsburgh:	.345		.326	. 323	. 326	.300	· · · · · · ·	.313		• • • • • • •	.322
1907	.152	\$0, 156			1		1	. 154	1	İ	.154
1908	.154	.156			····			157	•••••		156
1909	152	. 153						.151			152
1910	. 166	. 164	. 162		.168	.167	.161	. 161	\$0.164	\$0.165	. 164
1911	. 165	. 167	.164		.170	.168	. 169	. 163	. 166	. 164	. 166
1912	. 163	. 168	. 165		.169	.172	.168	. 163	.168	. 167	. 167
1913	. 191	.192	.190		.192	. 191	.189	.183	. 191	. 192	. 190
1914	.192	.193	.188	.190	.192	.188	. 194	.183	.192	. 192	. 190
1915 1917	.189 .292	.193	.193	. 189	.192	.189	.184	.184	.192	. 194	.190
1919	.484	.485	.471	. 447	.300	.300	.484	.482	.321 .460	.477	.301
1920	525	.532	537	529	.537	.532	535	528	.517	.530	530
1922	.356	.359	.365	.362	.359	.357	.351	358	363	360	360
Great Lakes and Mid-			****			1	1	1	1	1	1
dle West:			1				1	1	İ	l .	
1907	.162	.154		<b></b>	<b>]</b>			.159			.158
1908	.152	.152						. 158			153
1909	.153	.146	.162	[	. 163			.157			.151
1910 1911.		.161	166		.166	.164	.163	166		•••••	166
1912		.166	170		.167	162	169	170			168
1913	.189	190	190		.190	195	191	189	. 187	. 186	189
1914	.190	.191	191	. 182	190	1.190	192	.190	.180	. 186	.189
1915	. 187	. 191	. 191	.180	. 190	. 189	. 189	.190	.180	. 186	. 188
1917	. 296	. 297	. 299		. 295	. 289			. 335		.313
1919		. 501	. 485	. 464	. 487	. 469	.472	. 450	. 463	. 434	. 469
1920	.549	. 545	.559	. 521	. 528	.514	.511	. 526	.547	. 535	. 541
1922	.374	.367	.366	.361	374	.349	.363	.362	352	.357	. 363

Table 5.—AVERAGE EARNINGS PER HOUR OF COMMON LABORERS IN SPECIFIED DEPARTMENTS OF THE IRON AND STEEL INDUSTRY, 1907 TO 1922, BY DISTRICTS AND BY YEARS—Concluded.

		Average earnings per hour in—										
District.	Blast fur- naces.	Bessemer convert-	Open- hearth fur- naces.	Pud- dling mills.	Bloom- ing mills.	Plate mills.	Stand- ard rail mills.	Bar mills.	Sheet mills.	Tin- plate mills.	All de- part- ments-	
Southern: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1922. Total: 1907. 1908.	.111 .112 .128 .131 .130 .136 .137 .134 .226 .334 .359 .257	\$0. 155 155	.132 .152 .169 .158 .221 .370 .480 .296	\$0. 144 . 146 . 299 . 312 . 219	\$0. 131 . 132 . 131 . 138 . 148 . 140 . 217 . 374 . 404 . 283			\$0.142			. 131 . 130 . 140	
1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1922.	.138 .150 .151 .152 .173 .177 .171 .281 .457	. 155 . 151 . 163 . 166 . 167 . 192 . 193 . 193 . 298 . 489 . 537 . 363	.157 .161 .164 .185 .185 .186 .292 .468 .525 .354	.173 .167 .436 .457 .305		\$0. 159 .158 .161 .175 .174 .174 .294 .450 .498 .336	\$0. 163 .169 .169 .187 .185 .182 .478 .531 .354	.150	\$0. 164 .166 .168 .190 .188 .188 .331 .462 .536	\$0. 165 .164 .167 .189 .189 .190 .461 .533 .359	.147 .145 .158 .161 .162 .181 .181 .298 .461 .508	

#### AVERAGE HOURLY EARNINGS IN DEPARTMENTS, 1922, BY DISTRICTS.

Table 6 shows, by districts, the average hourly earnings in 1922 in each department as a whole, all occupations combined. The average was obtained by dividing the total earnings by the total hours worked.

TABLE 6.—AVERAGE HOURLY EARNINGS IN EACH DEPARTMENT, ALL OCCUPATIONS COMBINED, 1922, BY DISTRICTS.

District.	Blast fur- naces.	Bessemer converters,	Open- hearth fur- naces.	Pud- dling mills,	Bloom- ing mills,	Plate mills.	Stand- ard rail mills.	Bar mills,	Sheet mills,	Tin- plate mills,
Eastern Pittsburgh Great Lakes and Middle West. Southern Total	\$0.394 .423 .440 .322	\$0.478 .458	\$0.450 .510 .481 .433	\$0.472 .576 .501 .404	\$0.488 .484 .472 .408	\$0. 430 . 498 . 494 . 476	\$0. 488 . 453	\$0. 457 .517 .507 .384 .486	\$0.728 .645	\$0.676 .587

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The highest hourly averages are found in the sheet and tin-plate mill departments, the rolling crews in these mills working in three shifts at high speed and making exceptionally high hourly rates. The lowest hourly average is found in the blast-furnace department, owing to the preponderance of common labor or of occupations requiring only very moderate skill. The hourly averages for the two steel-making departments, the puddling mill department, and the remaining rolling mills all fall within a range of two cents, the

puddling mill average being the highest.

The Pittsburgh and the Great Lakes and Middle West districts show considerably higher average hourly earnings than the Eastern and Southern districts, in all departments except blooming mills. This condition was due to the lower rates paid to common labor in the Eastern and Southern districts. The proportion of common labor and of occupations requiring little skill in nearly every department was sufficient to affect materially the average for all occupations, even though there was in many cases much less variation between the rates of highly skilled occupations in the several districts. In the blooming mill department some of the highly skilled occupations were paid unusually high rates in the Eastern district.

#### SCOPE OF 1922 DATA.

In 1922 information was obtained from plants located in 13 States. The plants covered have been grouped into four districts. These districts were established, not strictly on geographical lines, but rather according to similar industrial conditions. The "Eastern" district covers the eastern part of New York, of Pennsylvania, and of Maryland. The "Pittsburgh" district includes not only the plants in Pittsburgh proper, but also others in western Pennsylvania, those along the border line in Ohio from Youngstown south to Bellaire, and those located in the "Panhandle" of West Virginia. The "Great Lakes and Middle West" district includes plants scattered along the Great Lakes, and also some in inland districts, including Colorado. Although this is a very large territory geographically, it is essentially a unit industrially, as far as the iron and steel industry is concerned, the wage rates of the entire district being based largely on those paid in the two producing centers, Buffalo and Chicago. The "Southern" district includes plants in Virginia, Tennessee, Alabama, Kentucky, and the southern part of Ohio. The southern Ohio plants are included in the Southern district because the conditions, both as to wages paid and the general class of labor employed, resemble much more closely the conditions of the Alabama and Kentucky plants than they do those of the other plants of Ohio.

The actual number of employees reported in each district in each department and the number of plants covered in 1922 are shown in Table 7. Each department of an establishment has been counted as

a separate plant.

TABLE 7NUMBER	of	PLANTS	AND	EMPLOYEES	SHOWN	ON	PAY	ROLLS	IN 1922,	
		BY DEP	$\mathbf{ARTM}$	CENTS AND D	ISTRICTS	3 <b>.</b>				

Department.		stern criet.		burgh riet.	and l	Lakes diddle listrict.		thern trict.	To	cal.
•	Plants.	Em- ployees.	Plants.	Em- ployees.	Plants.	Em- ployees.	Plants.	Em- ployees.	Plants.	Em- ployees.
Blast furnaces. Bessemer converters. Open-hearth furnaces. Puddling mills. Blooming milis. Plate mills. Standard rail mills Bar mills Sheet mills. Tin-plate mills.	5 5 5 4	853 1, 154 844 598 1, 132 946	9 6 5 3 8 4 2 7 9 6	3,382 1,309 2,440 849 1,566 1,391 630 2,506 5,548 5,968	10 5 9 2 8 4 2 7 5 3	3, 379 985 3, 554 577 1, 520 1, 022 640 2, 058 3, 694 3, 024	9 3 3 3 3	2, 942 806 488 448	32 11 22 13 24 12 4 25 14 9	10, 556 2, 294 7, 954 2, 758 4, 132 3, 545 1, 270 6, 399 9, 242 8, 992
Total	29	5, 527	59	25, 589	55	20, 453	23	5, 573	166	57, 142

#### EXPLANATION OF TABLES.

Following is a brief explanation of the data contained in the five major statistical tables, parts of which appear in each of the sections

relating to the several departments.

Table A.—Average customary full-time hours per week, average carnings per hour, and average full-time weekly earnings, together with the index numbers computed from these averages, are presented in this table for the principal productive occupations in each department separately. The average customary full-time hours per week of employees have been classified and the percentages of employees working such hours are also shown in the table. Data are presented for all years for which information is available. Figures for 1922 were compiled for this report and those for earlier years were taken from previous reports published by this bureau.

The number of employees reported for all years up to and including 1917, with the exception of laborers and those employed in certain other unskilled general positions, is the number of jobs or positions required in each occupation to operate the plants under normal conditions or such units as were operated for the pay period scheduled. For the years 1919, 1920, and 1922 the actual number of individuals appearing on the pay rolls in all occupations, both skilled and unskilled,

have been reported.

The index numbers have been added as an aid in making a comparison of the actual data over a period of years. The index for each year is the per cent that the average for that year is of the

average for 1913.

Table B.—A classification showing numbers and percentages of employees according to the number of days, or turns, per week customarily worked is presented in Table B. The figures are presented for the years 1907 to 1922,4 for each district reported and for all districts combined. In the data for 1922 all employees have been classified as nearly as possible by their regular working time. Gas or repair turns, however, have been disregarded when employees customarily work such turns at less frequent intervals than once

<sup>&</sup>lt;sup>4</sup> For three departments; 1910 to 1922, for six departments; and 1914 to 1922, for one department. No data available for 1916, 1918, and 1921.

every three weeks. In a few instances relief systems have also been omitted where the periods elapsing between reliefs were longer than three weeks. Such variations in the regular working time of employees have been cared for in the past by notes attached to the table.<sup>5</sup> These variations, however, while many in number, affect only a very small per cent of the employees, and in most cases the change in working time would be so slight as to be almost negligible. As data for each new year are added to the table, the notes likewise increase, and in order to avoid this great multiplicity of notes, which on the whole are of little consequence, they have been entirely omitted.

With the exception of laborers and those employed in certain other unskilled general positions, the number of employees reported for each year up to and including 1917 represent the number of jobs or positions required to operate the plants under normal operating conditions, or such units as were operated for the period scheduled, and does not necessarily mean the number of men who actually worked during the pay period. All figures shown for 1919, 1920, and 1922 are based on the number of individuals appearing on the pay rolls. In the data for 1922 all employees who worked at two or more occupations during the pay period in which the number of turns, or days, per week differed have been tabulated as often as their turns per week changed. This method has, of course, led to duplications in the actual number of employees in many instances and in connection with Table B a text table is published for each department, showing the number of actual employees in each district together with the number of duplications or repeated employees in both selected and all occupations. Data for all occupations were first obtained in 1914, and a separate tabulation has been made for all occupations (in addition to that for selected occupations) for 1914, 1915, 1920, and 1922.

Table C.—This table covers the most important facts relative to the customary working time, actual earnings, and actual hours of employees in the principal productive occupations in each department. Data for each occupation are presented for each district and

for all districts combined.

The customary working time has been divided into average turns per week, average hours per turn, and average full-time hours per week. These averages are based on the number of jobs or positions required in each occupation to operate the plants under normal conditions or such units as were operated for the period scheduled. However, allowance has been made for the regular relief of employees, if any, so that the report shows average customary hours and turns for individual employees, provided they work regularly and remain in the same position throughout the pay period. The actual number of employees engaged in each occupation is also shown, and they have been classified according to their average customary full-time hours per week. These hours are average hours and do not show the full-time hours of an employee for any one week, unless such employee does not alternate between day and night shifts, or works day and night shifts of equal length.

The average hours worked, average earnings per pay period, and average earnings per hour are based on the total hours and earnings

<sup>&</sup>lt;sup>6</sup> See U. S. Bureau of Labor Statistics Bul. No. 305.

of each employee as taken from the pay rolls. The average earnings per hour were computed by dividing the total actual earnings received for the pay period by the total actual hours worked in each occupation. The average hours worked and the average earnings received for the half-month period have been obtained by dividing the totals in each case by the actual number of employees engaged in the occupation.

In addition the table shows similar averages for all work done in the department by employees, whether in the occupation under consideration or in any other occupation at which they may have worked during the period scheduled. This second set of averages is deemed necessary, as the average for the specified occupation alone fails to indicate the entire time and earnings of the individuals under consideration. These averages have been computed by the same method

as the averages for the specified occupation.

Table D.—Classified hourly earnings are shown in this report for employees in two occupations only in each department. These occupations have been selected as representative of the degree of variation or spread of wages in all occupations. In no case does the same occupation appear in any two departments, except that of rollers, which appears in puddling mills and sheet mills, and that of heaters, which appears in blooming mills and tin-plate mills, and in these departments the duties of the repeated occupations vary so widely that they may be considered two distinct occupations. Exceptionally high or low earnings per hour in practically all occupations indicate that the employees were working under unusual conditions, such as performing work on Sunday at time and one-half rate, or working on a turn which produced exceedingly high or low tonnage.

Table E.—This table presents in detail the number of turns, hours per turn, and full-time hours per week of employees who regularly work 7 days per week or 12 hours or more per day either all or a part of the time. Data are shown for three groups of employees for each department, by districts, as follows: Those who work days only, those who work nights only, and those who alternate or rotate from day to night shift. All employees who changed occupations during the pay period scheduled, when the customary working time of the new occupation was different from the old in any way, have been omitted from this table in order to reduce the complications which arise from duplicated or repeated employees. For example, if an employee worked as a laborer on the basis of seven turns per week of 12 hours each and a cinderman on the basis of six

turns of 13 hours each, he would not appear in this table.

There are many divisions of the 24-hour workday, brought about in numerous instances by employees arranging to divide day and night work into various lengths to suit their desires, and employers have recognized these divisions. This accounts for such turns as 11 hours for day and 13 hours for night, 10 hours for day and 14 hours for night, or 10½ hours for day and 13½ hours for night. While these turns are equivalent to a regular 12 hour shift, the different length of turns customarily worked by employees are shown in this table.

Owing to the gas and fix-up or repair turns necessary in many of the departments a number of employees customarily work a week of 7 days at very infrequent intervals or occasionally a 12-hour turn. Such employees have not been considered as regular 7-day or 12-hour workers and have not been included.

Employees in two crews who alternate on day and night work and who work seven days on day turn and seven nights on night turn, must work a long shift of 18 to 24 hours when changing turns unless there is some system of relief provided. Likewise, when on a three-shift system, employees must work more than 8 hours out of 24 when changing turns. There are, however, varied systems of relief in force in many plants whereby this long turn is avoided.

In some instances in the table hours are reported for seven days, yet the number of days worked are reported as six. The figures are for a seven-day occupation wherein each employee was relieved one day in seven, but either this was not always on the same day each week, or information as to which day was not available; therefore the hours for all days have been shown and the relief indicated in the full-time

hours per week.

The regular relief systems in force in many plants are shown to a large extent by this table, but it must not be assumed that there was no chance for rest where such have not been shown. In some plants, while there is no regular system of relief, the employees are not held strictly to the working days of the plant and can often take a day off as they desire it, the plant putting another man in the place of the one absent. As it was impossible to determine when or how often a man might be excused under such conditions, such plants have been treated in this table as though no relief was granted.

Workmen whose labor is continuous and who are subjected to high temperatures usually have spell hands—that is, three men work on a two-man position, or two men work on a one-man position, which arrangement allows each man in rotation intervals for rest.

Such intervals of rest are considered as time on duty.

<sup>&</sup>lt;sup>6</sup> During the summer of 1923 there was a strong movement in this industry to eliminate the 12-hour day and 7-day week.

#### BLAST FURNACES.

The 1922 survey includes 32 representative blast-furnace plants which employed 10,556 men in all occupations. The number of employees reported in 1922 is somewhat less than in 1920, although data were obtained from a greater number of establishments, as in most cases companies were operating a fewer number of stacks. Of the 10,556 employees reported 6,037 are found in the principal productive occupations for which separate figures are given. Data were first obtained for this department in 1907 and comparative figures are presented for the period 1907 to 1922.

Considering the principal productive occupations as a whole, average full-time hours per week for 1922 show no change when compared with 1920, and a decrease of 7 per cent as compared with 1913. Average hourly earnings, however, declined 33 per cent during the period 1920 to 1922 but were 91 per cent higher than in 1913. Average full-time weekly earnings followed very closely the course of hourly earnings, as changes in full-time hours per week were very slight as compared with the variations in hourly earnings. The average earnings per hour of all employees in all occupations in 1922 was

39.8 cents as compared with 57.1 cents in 1920.

The most significant facts concerning average earnings and average hours in each of the principal productive occupations of blast furnaces are shown in Table A (1). While the customary working time of the 16 selected occupations combined shows no change in 1922 as compared with 1920, when considered separately the average full-time hours per week of 11 of the occupations show increases and 5 decreases. Increases range from 0.5 hours for blowing engineers to 5.7 hours for bottom fillers. The largest decrease is found in the occupation of laborers, which contains 25 per cent of all employees in selected occupations. The average full-time hours per week of laborers in 1907 were 75.8 which were reduced in 1913 to 72.5. In 1914 and 1915 working time again decreased to 70.8 and 71.3 hours respectively, but in 1917, owing to war conditions, hours began to increase and the high mark of 77.9 was reached in 1919. By 1920 the average had decreased to 72.3 hours per week and by 1922 to 67.7 hours.

Average earnings per hour have decreased in each of the 16 selected occupations when 1922 is compared with 1920 and 1919 but the 1922 figures are greater in each instance than those for any other year for which data are presented. The decreases between 1920 and 1922 range from 13.6 cents per hour for iron handlers and loaders to 23.7 cents for blowing engineers. For example, the average earnings per hour of blowing engineers fluctuated between 23 and 26.2 cents from 1909 to 1915. In 1917 earnings began to increase, and the average for that year was 39.1 cents per hour. The increase continued through 1919 to the high mark of 72 cents in 1920. The average for 1922 was 48.3 cents. Table A (1) shows like figures for the other occupations as well.

Average full-time weekly earnings in each selected occupation decreased in about the same proportion as average hourly earnings.

<sup>&</sup>lt;sup>1</sup> No data were collected for the years 1916, 1918, and 1921.

From the nature of its process a blast furnace is in continuous operation seven days per week. However, owing to the various systems of relief in force in many plants, only 31 per cent or less of the employees in any selected occupation worked an average full time of 84 hours per week in 1922. A few 7-day workers were on an 8-hour basis and are included in the group "Over 48 and under 60." The large majority of the employees in this department are found in the groups "72" and "Over 72 and under 84."

Index numbers for full-time hours per week, earnings per hour, and full-time weekly earnings are also contained in Table A(1). These are simply percentages computed from the averages presented in the table, using the average for 1913 as the base, or 100 per cent. The index numbers for this department as a whole (all selected occurrence)

pations combined) are shown on page 4.

Table A (1).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BLAST FURNACES.<sup>1</sup>

[ For explanation of this table see n. 15 ]

			[Fo	or expla	nation (	of this	table s	ce p. 1	5.]						
	Num-	Num- ber	Aver-	Aver-	Aver-		x num 913=10		av	cent erage ere—	of full-	emp time l	loye 10ur	es w	hose veek
Occupation and year.	ber of plants.	of em-	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Stockers:					1				1						
1907 1908	18 18	824 473	81. 4 79. 1	\$0.170 .157	\$13.83 12.43	104 101	89 82	92 83			2	9 26		13 15	77 58 60 63 62 50
1909	18	737	80. 9	158	12.75	104	82	85			l	10		30	60
1910	32 32	1,445	79. 9 79. 7	.164	13. 17	102	85 88	88 89		(2) 1	1	18	2 7	15	63
1911	34	904	78.8	.168	13. 40 13. 46	102	89	90		i	1 3 2 3	12 10	13	16 23	50 50
1913	33	1, 269	78.0	.192	15.00	100	100	100		1	3	18 27 27	12	23 22	45
1914	35 35	1,031 878	74.9 74.6	.188	14.03	96 96	98 98	93 93		3 2	5	27	21 22	16 17	29 27 41
1917	14	441	77.4	295	13. 99 22. 79	99	154	152		_ Z		3	47	16	41
1919	20	1.043	78.1	.465	36. 32	100	242	242		13	(2)	6	6	8	66
1920	27 31	1,624 1,316	75.5 74.4	. 527	39.68 26.06	97 95	274 183	265 174	· · · · ·	10	(2) 1 1	5 10	16 40	49	20 22
Bottom fillers:	31	1,010	14.4	. 332	20.00	90	100	114		l °	1	10	***	24	22
1907	7	293	84.0	. 160	13.40	102	95	97				<b></b>			100
1908	7	194 282	84. 0 84. 0	.150	12. 59 11. 61	102	89 82	91 84	••••		••••				100 100
1910	14	672	84.0	.152	12.77	102	90	92	:	••••	• • • •				100
1911	15	417	84.0	.149	12.50	102	89	90	¦						100
1912	15	468	82. 2 82. 1	.152	12. 53	100	190	90			••••		15	••••	85
1913	13 13	469 360	82. 0	.168	13. 88 13. 76	100	100 99	100 99		• • • • •	• • • •		16 17		84 83
1915	9	148	82.4	.176	14.48	100	105	104				ļ	14		86
1917	3	56	84.0	.270	22.68	102	161	163		• • • • •					100
1919	4 6	72 249	82. 2 67. 1	.436	35. 84 38. 35	100 82	260 338	258 276		42			23	31	69 35
1922	7	311	72.8	. 336	24. 44	89	200	176		16			53		31
Top fillers: 1907	8	66	84.0	.177	14.86	105	93	98			1	1	1	1	100
1908	8	44	84.0	.168	14. 15	105	88	93					ļ::::		100
1909	8	50	84.0	. 161	13. 56	105	84	89						ļ	100
1910	13 14	142 92	82. 8 82. 2	.169	13. 85 13. 84	103 102	88 90	91 91	••••	7	••••			····	96 93
1911	14	96	80.0	175	13. 81	100	92	91	••••	6	• • • • •		19	1::::	75
1913	14	98	80.3	. 191	15. 19	100	100	100		6			16		78
1914	13	80 44	80. 1 79. 0	. 199	15. 71 16. 44	100 98	104 112	103 108		8 14		·	15		78 77
1917	3	22	84.0	.257	21. 57	105	135	142		14					100
1919	4	28	76. 7	.468	35. 90	96	245	236		21				21	57
1920	6 7	74 86	71. 2 68. 8	.573	39. 72	89	300 203	261		27 27			24 53		49
1922	1 1	1 90	1 00. 8	6.000	26.02	86	203	171		; 27	1	;	1 03		; 20

This table was published in the Monthly Labor Review for May, 1923. 2 Less than 1 per cent.

TABLE A (1).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 to 1922, BY OCCUPATIONS—BLAST FURNACES—Continued.

		Num-	Aver-	Aver-	Aver-	Inde (19	x num 013=10	bers. 0.)	81					es wi sperw	
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	age full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Larry men:  1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 Larry men's	11 11 11 21 21 23 23 23 27 14 18 24 27	132 86 135 231 203 241 238 192 212 183 286 369 340	84. 0 84. 0 84. 0 84. 0 82. 9 78. 2 82. 3 78. 6 77. 2 80. 4 73. 8	\$0.195 .184 .196 .194 .199 .217 .215 .211 .327 .542 .586 .402	\$16. 41 15. 48 15. 64 16. 47 15. 99 15. 46 17. 77 16. 88 16. 51 25. 14 43. 58 42. 65 29. 96	102 102 102 102 101 95 100 96 94 98 99	90 85 86 90 89 92 100 99 97 151 250 270 185	92 87 88 93 90 87 100 95 93 141 240 169					9 14 14 43 43 55 9 21 58	4 4 4 12 36 15	100 100 100 100 91 71 86 53 53 41 73 27 22
helpers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920.	10 19 19 23 23 27 27 12 18 19 24	115 79 135 278 294 359 352 250 275 161 310 517 383	84.0 84.0 84.0 84.0 82.6 79.6 82.6 78.6 78.6 79.6 79.3 73.9 74.9	. 159 . 152 . 149 . 165 . 168 . 172 . 191 . 187 . 185 . 292 . 491 . 531 . 356	13. 35 12. 80 12. 53 13. 88 13. 89 13. 64 15. 78 14. 67 14. 43 23. 20 38. 94 39. 09 26. 40	102 102 102 102 100 96 100 95 95 96 96 89 91	83 80 78 86 88 90 100 98 97 153 257 278 186	85 81 79 88 88 87 100 91 147 247 248 167		10 8 4	(2)	10	12 14 11 43 46 34 9 16 56	3 3 5 13 55 14	100 100 100 100 88 76 89 54 51 60 68 10 23
Skip operators: 1907	11 111 119 19 20 222 28 28 13 19	217	80. 4 73. 4	. 193 . 184 . 183 . 197 . 198 . 206 . 217 . 214 . 215 . 343 . 536 . 594 . 401	43.09 43.30	101 101 101 96 100 96 96 93 97 89	89 85 84 91 91 95 100 99 99 158 247 274 185	94 95 148 240 241		. 18			9 9 9 35 36 56 15 28	6 5 6 26 15	100 100 100 100 98 78 91 60 59 44 74 28 29
Blowers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920.	18 18 32 33 34 34 38 38 18 24	68 86 131 123 139 154 143 149 84 134 198	84.0 81.0 83.5 82.9 80.3 82.2 80.7 80.6 77.8 79.8	283 286 296 305 315 332 333 336 336 485 755 868	23.74 24.04 24.74 25.21 25.01 27.21 26.74 26.93 37.50 60.23 62.83	102 102 102 101 101 98 100 1 98 98 98 98 98	85 86 89 92 95 100 101 146 227 261	87 88 91 93 92 100 98 99 138 7 221 231		7			9 16 15 25 26 49 10 22 62	5 5 7 14 34	100 100 100 98 91 78 85 3 69 3 69 44 68 24 15

<sup>\*</sup> Less than 1 per cent.

 $<sup>{\</sup>tt 8}$  Including 1 per cent whose full-time weekly hours were 91.

TABLE A (1).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 to 1922, BY OCCUPATIONS—BLAST FURNACES—Continued.

	Num-	Num-	Aver- age full-	Aver-	Aver-		x num 913=10		Per av we	cent erage ere—	of full-	emr time l	loye	es w sperv	hose veek
Occupation and year.	ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	hours per	Earn- ings per bour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Blowing engi-				i <del></del>							<u> </u>	_			_
neers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1917. 1919. 1920. 1922. Blowing engineers' assistants:	20 20 20 34 35 35 38 38 18 24 28	100 85 103 153 137 142 156 147 153 122 143 164 213	84.0 84.0 84.0 84.0 82.9 80.6 82.0 79.3 79.1 76.1 80.0 73.7 74.2	\$0.242 .235 .230 .243 .244 .249 .260 .262 .262 .391 .628 .720 .483	120.30 19.77 19.35 20.39 20.15 19.93 21.28 20.64 20.64 29.61 50.24 52.50 35.49	102 102 102 102 101 98 100 97 96 93 98 99 99	93 90 88 93 94 96 100 101 101 150 242 277 185	95 93 91 96 95 94 100 97 139 236 247 167		16			9 18 17 37 39 64 12 29 62	6 6 6 10 25 13	100 100 100 100 91 77 83 3 56 36 71 30
neers' assistants: 1907 1908 1909 1910 1911 1912 1913 1914 1915 1919 1922 Stove tenders:	11 11 18 18 18 18 21 21 21 27 22 24	67 51 74 94 91 108 94 99 96 130 189 213	84.0 84.0 84.0 84.0 83.2 79.0 78.3 79.1 71.7 73.5	. 203 . 199 . 191 . 207 . 205 . 211 . 225 . 223 . 223 . 565 . 632 . 424	17. 02 16. 72 16. 08 17. 38 17. 06 16. 85 18. 67 17. 37 17. 41 44. 69 45. 24 31. 08	101 101 101 101 100 97 100 95 94 95 86 88	90 88 85 92 91 100 99 99 251 281 188	91 90 86 93 91 100 94 93 239 242 166		8 7 20 6			7 10 6 36 42 17 30 67	12 13 15 25 16	100 100 100 100 93 81 94 52 46 61 25
1908 1909 1910 1911 1912 1913 1914 1915 1919 1920 1922	20 20 34 35 36 35 38 38 24 28	140 96 140 200 180 214 220 183 186 204 297 279	84.0 84.0 84.0 82.7 79.5 81.9 79.7 79.4 80.3 73.7 75.2	.192 .185 .181 .193 .190 .195 .211 .209 .208 .528 .592 .403	16. 10 15. 52 15. 22 16. 21 15. 68 15. 38 17. 30 16. 56 16. 46 42. 40 43. 38 30. 08	103 103 103 103 101 97 100 97 97 98 90 92	91 88 86 91 90 92 100 99 250 281 191	93 90 88 94 91 89 100 96 95 245 251 174					11 18 17 33 35 14 21 61	7 6 15 34 12	100 100 100 100 89 74 83 61 58 67 26 23
1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922 Keepers' help-	20 20 34 35 36 35 38 38 18 24 28	146 96 141 201 184 218 230 184 187 162 203 280 288	84.0 84.0 84.0 84.0 82.7 79.6 82.0 79.6 79.4 77.4 80.6 73.7 75.3	.210 .205 .215 .217 .223 .235 .233 .232 .344 .562 .635	18. 34 17. 26 17. 26 18. 09 17. 95 17. 59 19. 28 18. 47 18. 33 20. 55 45. 30 46. 45	102 102 102 102 101 97 100 97 97 94 98 99	93 89 97 91 92 95 100 99 99 146 239 270 179	95 92 90 94 93 91 100 96 95 138 235 241 163		8 			11 17 17 34 35 52 11 24 58	7 6 7 14 34 13	100 100 100 100 100 89 74 83 60 58 41 70 25 25
ers' 1997	20 20 20 34 35 36 35 38 18 24 28 32	616 409 596 877 742 870 950 734 727 392 650 1,168 1,178	84.0 84.0 84.0 83.1 83.1 83.2 80.6 80.1 77.6 80.2 74.5 75.3	. 165 . 160 . 155 . 168 . 167 . 173 . 186 . 185 . 185 . 182 . 292 . 480 . 522 . 349	13. 89 13. 41 13. 04 14. 13 13. 84 13. 75 15. 31 14. 83 14. 48 22. 59 38. 50 38. 60 26. 16	102 102 102 102 101 98 100 98 97 94 98 91 92	89 86 93 90 90 93 100 99 98 157 258 281 188	91 88 85 92 90 100 97 95 148 251 252 171		8 6 15		3 2	8 14 15 28 30 55 13 22 56	7 5 9 10 30	100 100 100 100 92 78 85 66 65 36 71 30 26

<sup>3</sup> Including less than 1 per cent whose full-time hours were 91.

Table A (1).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 to 1922, BY OCCUPATIONS—BLAST FURNACES—Concluded.

	37	Num-	Aver-	Aver-	Aver-		x num 913=10					emp time l			hose veek
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Iron handlers and loaders: 1907	9 9 18 19 19 19 16 16 4 4 8 8	203 163 242 305 308 406 446 433 323 106 94 260 386	73. 2 73. 0 73. 6 74. 2 73. 0 73. 1 72. 5 71. 5 74. 0 71. 4 72. 9 72. 9 70. 4	\$0. 193 . 190 . 177 . 194 . 195 . 206 . 220 . 222 . 204 . 243 . 361 . 443 . 307	\$14. 20 13. 95 13. 05 14. 36 14. 17 15. 11 16. 07 16. 09 15. 22 17. 44 26. 32 32. 00 21. 67	101 101 102 102 101 101 100 99 102 98 101 100 97	88 86 80 88 89 94 100 101 93 110 164 201 140	88 87 81 89 88 94 100 95 109 164 199 135	5	2 4 2	1 6 8 11 3 2 1 12	60 60 57 59 61 49 47 37 53 85 71 60 37	9 9 8 2 6	6 9 7 6 6 4 4 	34 32 36 35 31 32 29 34 39 9 16 21
men: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920.	9 9 16 17 17 19 21 21 10 18 21 23	193 157 152 291 267 275 303 259 245 154 370 390 383	84. 0 83. 9 83. 9 83. 9 82. 4 81. 9 81. 9 79. 2 79. 6 77. 9 80. 5 72. 2 73. 1	. 167 . 163 . 162 . 169 . 169 . 171 . 192 . 190 . 300 . 477 . 552 . 380	14.03 13.69 13.57 14.14 13.98 13.97 15.72 15.15 15.07 23.21 38.40 39.63 27.73	103 102 102 102 101 100 100 97 97 95 98 88 88	87 85 84 88 89 100 99 156 248 288 198	89 87 86 90 89 89 100 96 96 148 244 252 176		9 25 12	(2) (2) (2) (2) (2) (2) (2)	(2)	12 17 17 36 32 50 4 23 58	2 2 2  8 7 3 7 25 6	100 98 98 99 87 83 83 3 55 3 60 48 80 27 23
Cinder men: 1907 1908 1909 1910 1911 1912 1913 1914 1915 1919 1920 Laborers:	20 20 20 32 32 32 33 31 31 13 21 23 24	262 245 380 482 339 397 380 286 254 168 295 87 216	83.6 82.6 82.2 82.9 81.3 75.2 79.9 78.3 78.6 78.4 77.2 68.4 71.6	.173 .156 .150 .163 .158 .164 .179 .174 .286 .473 .557 .390	14. 46 12. 88 12. 34 13. 56 12. 84 12. 20 14. 27 13. 78 13. 64 22. 31 36. 52 37. 85 27. 76	105 103 103 104 102 94 100 98 98 98 97 86 90	97 87 84 91 88 92 100 98 97 160 264 311 218	101 90 86 95 90 85 100 97 96 156 256 265 195	3	17 4 14 34 13	1 (2) 6 1 3 2 10	2 8 9 7 10 11 12 13 9	10 9 15 27 24 44 9 24 38	10 10 13 4 2 (²) 7 (²)  11 13 14	88 82 78 89 78 56 64 57 62 56 60 25
Ladorers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920.	20 20 34 35 35 37 37 17 24 27 32	957 718 757 1, 423 937 1, 049 1, 273 1, 096 885 698 2, 184 1, 770 1, 500	75. 8 72. 8 73. 0 74. 7 73. 3 73. 1 72. 5 70. 8 71. 3 75. 3 77. 9 72. 3 67. 7	.146 .140 .138 .150 .151 .151 .177 .171 .281 .474 .315	11. 13 10. 24 10. 17 11. 23 11. 14 11. 15 12. 43 12. 52 12. 20 21. 23 35. 60 34. 60 21. 69	105 100 101 103 101 101 100 98 98 104 107 100 93	85 82 81 88 88 89 100 104 100 164 267 277 184	90 82 82 90 90 100 101 98 171 286 278 174		(2) (2) (2) 2  4 11 5	11 20 13 19 21 20 22 35 29 16 8 8	37 38 50 28 31 30 34 12 16 12 11 24	(2) 2 3 10 10 21 19 22 5 7 34	5 15 7 21 14 9 4 7 7 6 15 33 2	47 27 28 30 31 31 29 25 26 44 57 17

<sup>2</sup> Less than 1 per cent.

<sup>3</sup> Including less than 1 per cent whose full-time hours were 91.

The number of employees reported in 1922 includes some duplications, or repeated employees, as stated in the general explanation of Table B (p. 15). Of the 6,164 employees reported in the selected occupations for all districts combined there were 127 duplications, leaving 6,037 actually engaged, and the total of 10,716 employees shown for all occupations represents 10,556 individuals.

The gross number of employees reported, together with the net number of actual employees for selected occupations and for all occupations in each district and in all districts combined, are shown in

Table 8.

TABLE 8.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND ALL OCCUPATIONS, 1922, BY DISTRICTS—BLAST FUR NACES.

	Employee	es in selecte tions.	d occupa-	Employee	s in all occ	upations.
District.	Number reported.	Number of dupli- cations.	Actual number.	Number reported.	Number of dupli- cations.	Actual number.
Eastern Pittsburgh Great Lakes and Middle West Southern	513 1,928 1,881 1,842	22 85 1 19	491 1, 843 1, 880 1, 823	885 3, 481 3, 383 2, 967	32 99 4 25	853 3, 382 3, 379 2, 942
Total	6, 164	127	6, 037	10, 716	160	10, 556

The customary working time per week of employees in the blastfurnace department has been classified, and the number and per cent of employees coming under each classification are shown in

Table B (1).

While the blast furnace process is a continuous operation, the amount of 7-day work among the employees varies according to the prevalence of systems for relieving men one day each week. These systems developed between 1910 and 1915, but were interrupted by the war. The percentage of seven-day workers in the combined selected occupations declined from 95 in 1910 to 81 in 1913 and to 59 in 1915, but owing to the war, increased to 80 in 1919, and then dropped to 54 in 1920. In 1922 the number of employees working the 7-day week was still further reduced and less than one-third, or 31 per cent, worked that number of turns. The number working six days per week has, however, increased from 5 per cent in 1910 to 57 per cent in 1922.

The greatest reduction in seven-day workers in 1922 was in the Southern district, 35 per cent working these turns as compared with 84 per cent in 1920, and the six-day workers increased from 16 per cent in 1920 to 63 per cent in 1922. There was also a material decrease in working time in the Great Lakes and Middle West district, where 28 per cent worked the seven-day week in 1922 as compared

with 68 per cent in 1920.

In all occupations and all districts combined the percentage of regular seven-day workers was 29 in 1922; 54 in 1920, and 53 in 1914.

TABLE B (1).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1907 TO 1922, BY YEARS—BLAST FURNACES.

[For explanation of this table see p. 15.]

			Num-	Numl who ing	se cust	f emp tomary er week	oloyees work- was—	wh	ose cus	of emp tomary er week	work-
District.	Year.	Num- ber of plants.	ber of em- ploy- ees.1	6 days.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 daysin rota- tion.	7 days.	6 days.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 daysin rota- tion.	7 days.
EASTERN.											
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	2 2 2 6 6 6 6 6 6 8 3 3 4	320 235 328 1,436 779 660 811 604 421 385 351 329 513	33 43 11 79 118 134 185 161 86 177	2 2 2		287 192 317 1,357 659 524 626 443 335 194 351 278 371	10 18 3 6 15 20 23 27 20 46	( <sup>2</sup> <sub>2</sub> )		90 82 97 95 85 79 77 73 80 50 100 84 72
All occupations	1914 1915 1920 1922	6 6 3 4	1,078 794 647 885	354 256 137 171	46 5 180		678 533 505 534	33 32 21 19	4 1 20		63 67 79 60
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	6 6 6 9 9 10 10 10 5 8 8	1,731 1,161 1,683 2,302 2,127 2,415 -2,640 2,061 1,129 3,100 2,913 1,928	74 87 66 111 127 101 65 853 860 199 221 826 1,118	267 204 157 284 1,415 447		1,657 1,074 1,617 2,191 2,000 2,314 2,575 941 916 773 2,595 672 363	4 7 4 5 6 4 2 41 43 18 7 28 58	13 10 14 9 49 23		96 93 96 95 94 96 98 46 46 68 84 23
All occupations	1914 1915 1920 1922	10 10 8 9	3,298 3,176 4,916 3,481	1,466 1,470 1,550 1,947	405 316 1,473 811		1,427 1,390 1,893 723	44 46 32 56	12 10 30 23		43 44 39 21
GREAT LAKES AND MID- DLE WEST.							!				
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	6 6 6 9 10 10 11 11 11 5 7 9	1,310 947 1,163 2,103 1,387 1,722 1,928 1,650 1,408 838 1,964 1,969 1,881	14 27 44 116 343 607 660 873 796 757 439 318 1,181	339 311 168		1,296 920 1,119 1,987 1,044 1,115 1,268 777 612 81 1,186 1,340 532	1 3 4 6 25 35 34 53 57 90 22 16 63	17 16 9		99 97 96 94 75 65 66 47 43 10 60 68 28
All occupations	1914 1915 1920 1922	11 11 9 10	3,172 2,761 3,871 3,383	1,883 1,643 743 2,064	618 473	3	1,286 1,115 2,480 846	59 60 19 61	17 14	(2)	41 40 64 25

<sup>&</sup>lt;sup>1</sup> The figures in this column for the years 1907 to 1917 represent the number of jobs and for the years 1919, 1920, and 1922 the actual number of men employed.

<sup>2</sup> Less than 1 per cent.

TABLE B (1).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1907 TO 1922, BY YEARS—BLAST FURNACES—Concluded.

			Num-	ing	se cust	er week	loyees work- was—	wh	ose cus	of emp tomary er week	work-
District.	Year.	Num- ber of plants.	ber of em- ploy- ees.	6 days.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 daysin rota- tion.	7 days.	6 · days.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 daysin rota- tion.	7 days.
SOUTHERN.											
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	6 6 6 10 10 11 9 11 11 11 5 6 8	917 685 930 1,209 1,043 1,304 1,257 997 1,105 515 900 1,676 1,842	8 37 2 265 347 52 67 127 261 1,169	31		917 685 922 1,172 1,041 1,039 910 945 1,038 357 900 1,415 653	1 3 (2) 20 28 5 6 25	6		100 100 99 97 100 80 72 95 94 69 100 84
All occupations	1914- 1915 1920 1922	11 11 8 9	1,705 1,832 2,741 2,967	198 230 1,104 1,932	36		1,507 1,602 1,637 999	12 13 40 65	1		88 87 60 34
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	20 20 20 34 35 36 35 38 18 24 28 32	4,278 3,028 4,104 7,050 5,336 6,101 6,636 5,312 4,914 2,867 6,315 6,887 6,164	121 157 129 343 590 1,107 1,257 1,939 1,260 660 1,456 3,519	2 2 2 204 204 202 623 1,726 726		4,157 2,871 3,975 6,707 4,744 4,992 5,379 3,106 2,901 1,405 5,032 3,705 1,919	3 5 3 5 11 18 19 37 37 44 10 21 57	(2) (2) (3) 5 4 7 10 25 12		97 95 97 95 89 82 81 58 49 49
All occupations	1914 1915 1920 1922		9,253 8,563 12,170 10,716	3,901 3,599 3,534 6,114	451 321 2,121 1,500	3 3	4,898 4,640 6,515 3,102	42 42 29 57	5 4 17 14	(2) (2)	53 54 54 29

<sup>2</sup> Less than 1 per cent.

Table C(1) presents the most significant facts relative to customary and actual working time, actual earnings per pay period, and earnings per hour of employees in 32 blast furnace plants, by occupations and districts, for the year 1922. In addition, for each occupation are shown the number of positions and the number of employees actually working during the pay period and also the time and earnings of the same employees during the same period at occupations other than the occupation specified.

Referring to the occupation of stockers, by way of illustration, 771 positions were filled by a total of 1,316 men during the pay period scheduled. The average customary full time of the men working in these positions was 6.4 turns per week, 11.6 hours per turn, and 74.4 hours per week. In the distribution of the customary working, time of the 1,316 actual employees, 289, or 22 per cent, worked 84 hours per week, while 522, or 40 per cent, worked 72 hours per week.

The average hourly earnings of stockers ranged from 27.4 cents in the Southern district to 37.6 cents in the Great Lakes and Middle West district, with an average of 35.2 cents for all districts combined. The range for average full-time weekly earnings was from \$20.85 in the Southern district to \$27.94 in the Pittsburgh district, and the

average for all districts was \$26.06.

Owing to the fact that a large number of the employees worked in more than one occupation during the pay period and in order to give the complete hours and earnings for such employees, separate figures are given which include all occupations at which they worked. While 1,316 men working as stockers averaged 96.9 hours per pay period, they also averaged 29.3 hours at other work, making a total of 126.2 average hours per pay period in specified (stocker) and other occupations. During the 96.9 hours they worked as stockers they earned an average of \$34.13, or 35.2 cents per hour. When the work of these men in all occupations is considered, they earned \$44.32—that is, \$10.19 was earned in some other occupation than stocker.

The average earnings per hour in the principal productive occupations in this department in 1922 ranged from 30.7 cents for iron handlers and loaders to 67.8 cents for blowers, and the average actual hours worked per pay period ranged from 72.6 for laborers to 125.7 for blowers. Employees who worked as larrymen's helpers earned the greatest amount at "other occupations." These employees earned an average of \$34 as larrymen's helpers and an additional \$17.54 at

other work.

Iron handlers and loaders earned the least at other occupations, the amount being \$3.99.

TABLE C (1).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—BLAST FURNACES.

[For explanation of this table see p. 16.]

			Posit	ions.		Emplo	yees w	orking	in sch	eduled	l pay p	eriod.	-		Schedu	led pay 1	period (15	days).	
Occupation and district.	Num- ber of		full ploy	ge custo time o	f em-		Num	ber wl hour	ose cu s per w	stoma eek w	ry full- ere—	time	Average full-	Specifie	d occup	pation.		ied and cupation	
	plants.	Num- ber.		Hours per turn.	Hours per week.	Num- ber.	Over 48 and under 60.	60	Over 60 and under 72.	72	Over 72 and under 84.	84	earn- ings per week.	Average hours worked.	Average earnings.	Aver- age earn- ings per hour.	Average hours worked.	Average earnings.	Aver- age earn- ings per hour.
Stockers: Eastern. Pittsburgh. G. L. and M. W. Southern.	4 9 10 8	75 320 238 138	6. 9 6. 4 6. 3 6. 6	11.4 11.9 11.3 11.6	79.1 75.5 70.7 76.1	108 509 444 255	40	9 5 1	4 45 45 45 35	183 222 117	48 194 79	47 87 53 102	\$27.37 27.94 26.58 20.85	109. 9 106. 8 86. 7 89. 5	\$38. 03 39. 47 32. 58 24. 51	\$0.346 .370 .376 .274	144. 7 123. 8 125. 0 125. 4	\$50. 13 45. 63 47. 34 33. 97	\$0.346 .369 .379 .271
Total	31	771	6.4	11.6	74.4	1,316	40	15	129	522	321	289	26.06	96.9	34.13	.352	126.2	44.32	.351
Bottom fillers: G. L. and M. W Southern	3 4	92 98	6.8 6.3	10. 4 12. 0	70. 2 75. 2	149 162	50			44 121		55 41	29. 27 20. 00	101. 0 108. 8	42.11 28.96	. 417 . 266	124. 2 135. 0	51. 78 35. 65	.417 .264
Total	7	190	6.5	11.2	72.8	311	50			165		96	24. 44	105.1	35. 26	. 336	129.9	43.38	.334
Top fillers: G. L. and M. W Southern	3 4	24 29	6.8 6.3	9. 0 12. 0	60. 0 76. 1	32 54	23			9 37		17	32. 94 21. 92	99. 4 94. 4	54, 54 27, 20	. 549	128. 1 137. 7	66. 17 38. 39	.517
Total	7	53	6.5	10.6	68.8	86	23			46		17	26.02	96.3	37.38	.388	134.1	48.73	.363
Larry men: Eastern Pittsburgh G. L. and M. W Southern	4 9 9 5	25 78 77 30	7. 0 6. 3 6. 3 6. 4	11.9 12.0 11.4 12.0	83. 5 75. 6 71. 1 76. 8	31 125 129 55	15			71 91 35	4 37 11	27 17 12 20	34. 49 30. 84 30. 57 23. 96	129. 6 111. 7 101. 1 97. 4	53. 55 45. 51 43. 43 30. 36	.413 .408 .430 .312	167. 9 154. 0 154. 9 149. 0	67. 33 61. 50 63. 68 44. 28	. 401 . 399 . 411 . 297
Total	27	210	6.4	11.8	75. 1	340	, 15			197	52	76	29.96	107. 0	43.00	. 402	154.8	60.08	.388

	Larry men's helpers:  Bastern	4 9 7 4	25 103 59 28	7.0 6.4 6.3 6.4	11.9 12.0 11.1 11.6	83. 5 76. 5 69. 1 73. 3	40 175 107 61	17	1	3 8	93 77 44	3 40 10	37 41 9	31. 06 28. 08 25. 57 20. 01	102. 3 106. 0 86. 7 76. 2	38. 01 38. 88 32. 06 20. 80	.372 .367 .370 .273	147. 9 148. 4 141. 0 142. 4	53. 41 54. 69 52. 84 39. 02	.361 .368 .375 .274
68802	Total	24	215	6.4	11.7	74.9	383	17	1	11	214	53	87	26.40	95. 5	34.00	. 356	145.3	51.54	. 335
)°-24	Skip operators: Eastern. Pittsburgh C. L. and M. W. Southern.	4 9 7 5	22 61 44 24	7.0 6.3 6.3 6.3	11.9 12.0 11.4 12.0	83. 5 76. 0 71. 5 76. 0	35 82 63 40	7			47 42 28	3 20 9	32 15 5 12	32.31 31.84 30.24 24.93	100. 1 133. 5 118. 6 108. 3	38, 80 55, 98 50, 19 35, 56	.387 .419 .423 .328	165. 9 159. 0 152. 2 154. 7	61. 42 66. 05 63. 29 50, 28	.370 .415 .416 .325
င်၁	Total	25	151	6.4	11.8	75.8	220	7			117	32	64	30. 20	119. 4	47. 88	. 401	157. 4	61.66	. 392
	Blowers: Eastern Pittsburgh. G. L. and M. W. Southern	4 9 10 9	16 50 48 33	7. 0 6. 9 6. 3 6. 4	11.6 11.1 11.1 12.0	81. 4 70. 4 68. 7 76. 4	17 70 62 46	12 10			40 52 29	7 16	10 2 17	46. 24 52. 80 49. 81 43. 17	155. 0 118. 4 124. 9 127. 0	88. 01 88. 75 90. 49 71. 73	. 568 . 750 . 725 . 565	170. 5 149. 9 146. 1 156. 4	94. 42 104. 26 101. 42 82. 09	. 554 . 696 . 694 . 525
	Total	32	147	6.6	11.4	72.4	195	22			121	23	29	49.00	125.7	85. 22	.678	152.0	97. 27	. 640
	Blowing engineers: Eastern Pittsburgh G. L. and M. W Southern	4 9 10 9	10 42 65 26	7. 0 6. 9 6. 2 6. 5	11.8 12.0 11.4 12.0	82. 8 75. 8 70. 6 77. 5	15 61 91 46				32 71 30	4 20 4	11 9 5 16	35. 44 39. 11 36. 64 28. 44	119. 9 122. 8 118. 1 101. 7	51.30 63.41 61.26 37.36	.428 .516 .519 .367	168. 5 159. 4 133. 8 150. 6	68. 24 79. 69 68. 59 53. 06	. 405 . 500 . 513 . 352
	Total	32	143	6. 5	11.7	74. 2	213	11			133	28	41	35. 49	116. 0	56. 01	. 483	147. 2	68. 39	. 465
	Blowing engineers' assistants: Eastern	3 7 9 5	6 56 44 18	7. 0 6. 2 6. 4 6. 2	11. 7 12. 0 11. 2 12. 0	82. 0 74. 4 70. 7 74. 7	10 83 84 36	12	•		58 54 <b>31</b>	4 18 13	6 7 5 5	28. 78 31. 92 34. 15 22. 63	109. 3 120. 3 85. 2 90. 0	38. 31 51. 62 41. 15 27. 28	.351 .429 .483 .303	165. 5 158. 4 120. 3 141. 1	57. 43 67. 38 56. 41 44. 03	.347 .425 .469 .312
	Total	24	124	6.3	11.7	73. 5	213	12	•••••		143	35	23	31.08	100.8	42. 75	. 424	140.8	58.64	. 417
	Stove tenders: Eastern Pittsburgh G. L. and M. W Southern	4 9 10 9	20 68 63 37	7. 0 6. 3 6. 3 6. 3	11.9 12.0 11.4 12.0	83. 4 75. 6 71. 7 75. 9	23 98 95 63	10			63 63 45	2 18 13	21 17 9 18	33. 36 31. 30 30. 97 25. 65	146. 3 124. 4 108. 6 106. 0	58. 50 51. 48 46. 85 35. 83	.400 .414 .432 .338	155. 3 162. 8 144. 7 146. 7	61. 76 66. 63 61. 77 50. 14	.398 .409 .427 .342
	Total	32	188	6.4	11.8	75. 2	279	10			171	33	65	30.08	116.6	46. 95	. 403	152. 4	60.85	. 399

TABLE C (1).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—BLAST FURNACES—Concluded.

Occupation and district.	Num- ber of plants,		Posit	Employees working in scheduled pay period.								Scheduled pay period (15 days).							
			Average customary full time of em- ployees in the				Num	ber wl hour	nose cu s per w	stoma reek w	ry full- ere—	time	Aver- age full- time	Specific	ed occupations.		Specified and other occupations.		
			Turns per			Num- ber.	Over 48 and under	60	Over 60 and under	72	Over 72 and under	84	earn- ings per week.	Average hours worked.	Average earnings.	Aver- age earn- ings per	Average hours worked.	Average earnings.	Aver- age earn- ings per
			week.	turn.	week.		60.		72.		84.					hour.			hour.
Keepers: Eastern Pittsburgh. G. L. and M. W. Southern	4 9 10 9	22 68 63 36	7.0 6.3 6.3 6.3	11.9 12.0 11.4 12.0	83. 5 75. 6 71. 7 76. 0	33 97 100 58	12			60 67 40	3 23 10	30 14 11 18	\$33, 73 34, 55 31, 98 24, 17	107. 6 126. 2 106. 0 111. 7	\$43.51 57.63 47.28 35.45	\$0.404 .457 .446 .318	153. 2 163. 0 151. 7 153. 2	\$60.79 72.70 66.49 47.10	\$0.397 .446 .438 .308
Total	32	189	6. 4	11.8	75. 3	288	12			167	36	73	31.47	114.1	47. 95	. 420	156. 0	64. 02	.410
Keepers' helpers:  Eastern Pittsburgh G. L. and M. W Southern	4 9 10 9	75 225 198 213	7. 0 6. 3 6. 3 6. 4	11.9 12.0 11.3 11.8	83. 5 75. 6 70. 8 76. 2	109 359 368 342	48		28	224 249 190	7 71 50	102 64 21 124	30. 06 28. 95 27. 90 20. 12	118.9 111.8 90.6 105.6	42. 86 42. 88 35. 68 27. 91	.360 .383 .394 .264	145. 5 146. 2 127. 9 129. 8	51. 80 55. 74 49. 90 34. 46	. 356 . 381 . 390 . 266
Total	82	711	6.4	11.7	75.3	1,178	48		28	663	128	311	26. 16	104. 0	36. 28	. 349	135. 6	47.38	. 349
Iron handlers and loaders: G. L. and M. WSouthern	2 6	13 230	6. 5 6. 4	10.9 11.0	70. 9 70. 3	22 364		46	7 136	15 175		7	28. 93 21. 23	92. 1 100. 7	37. 53 30. 37	. 408 . 302	101. 7 116. 7	39. 18 34. 51	. 385 . 296
Total	8	243	6.4	11.0	70. 4	386		46	143	190		7	21.67	100. 2	30. 78	. 307	115.8	34. 77	. 300
Pig-machine men: Eastern Pittsburgh G. L. and M. W. Southern	4 7 9 3	51 90 101 19	7. 0 6. 1 6. 5 6. 4	11. 9 12. 4 10. 6 12. 0	83. 3 72. 7 67. 8 76. 4	60 134 166 23	1 45	2		111 97 14	7 11 6	53 9 18 9	31, 82 27, 12 27, 59 21, 54	152. 0 104. 0 92. 3 142. 3	58. 04 38. 79 37. 53 40. 14	.382 .373 .407 .282	162. 8 127. 6 127. 0 167. 5	62. 15 47. 61 50. 99 48. 31	.382 .373 .402 .288
Total	23	261	6.5	11.5	73. 1	383	46	2		222	24	. 89	27. 73	108.8	41.34	.380	135. 2	51.39	.380

Cinder men: Eastern. Pittsburgh G. L. and M. W. Southern.	3 7 10 4	21 36 84 8	6.7 6.3 6.4 6.8	11. 8 11. 8 10. 6 11. 8	79. 7 73. 5 68. 1 79. 5	24 59 122 11	28	21	9	34 46 2	17 12 2	7 4 25 8	33. 39 26. 83 27. 17 27. 03	143. 0 100. 2 97. 2 126. 9	59. 97 36. 55 38. 80 43. 12	.419 .365 .399 .340	159. 0 137. 3 117. 8 149. 8	65. 35 50. 36 47. 12 49. 42	. 411 . 367 . 400 . 330
Total	24	149	6.5	11.1	71.6	216	28	22	9	82	31	44	27. 76	104. 6	40. 76	. 390	129, 3	50.15	. 388
Laborers: Eastern. Pittsburgh G. L. and M. W. Southern	4 9 10 9	51 194 183 316	6. 6 6. 3 6. 3 6. 3	11. 2 11. 0 10. 6 10. 6	75. 2 69. 7 66. 1 66. 1	87 399 410 604	18 56	22 93 87 239	1 55 12 174	133 183 191	35 1	64 65 71	25. 94 24. 81 24. 72 16. 99	88. 5 71. 2 60. 9 79. 2	30, 55 25, 30 22, 78 20, 33	.345 .356 .374 .257		40. 67 42. 43 50. 88 26. 69	.342 .363 .490 .262
Total	32	744	6.3	10.8	67.77	1,500	74	441	242	507	36	200	21. 70	72. 6	22, 91	.315	107. 3	38.30	. 357

Table D (1) shows the number of employees and the average and classified earnings per hour of keepers and laborers in 1922, by

districts and all districts combined.

The average hourly earnings for keepers was 42 cents and for laborers 31.6 cents, and for the most part the earnings of employees did not vary more than 20 to 25 cents per hour. In some few instances, however, owing to unusual conditions, employees earned considerably more or less than the average.

Table D (1).—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, 1922, BY DISTRICTS—BLAST FURNACES.

[For explanation of this table see p. 17.]

	<b></b>	Average earnings per hour.	Number of employees whose earnings per hour were—													
Occupation and district.	Num- ber of em- ploy- ees.		Un- der 16 ets.	16 and un- der 18 cts.	18 and un- der 20 cts.	20 and un- der 25 ets.	25 and un- der 30 cts.	30 and un- der 35 cts.	35 and un- der 40 ets.	40 and un- der 45 ets.	45 and un- der 50 cts.	50 and un- der 60 cts.	60 and un- der 70 cts.			
Eastern Pittsburgh Great Lakes and Middle West. Southern	97	\$0.404 .457 .446 .318		••••		3	12	31	24 9	9 2 58 3	95 33	6				
Total	288	.420				3	12	31	33	72	128	6	3			
LABORERS. Eastern. Pittsburgh Great Lakes and Middle West. Southern. Total	87 399 410 604 1,500	.345 .356 .376 .257	1	6	44	266	198	55 72 54 89 270	32 327 233  592	110	9	4				

The customary turns per week, hours per turn, and full-time hours per week of those employees in the blast-furnace department who worked 7 days per week regardless of the length of turn, or a turn of 12 or more hours regardless of the number of days per week, either all or part of their time, are presented in detail in Table E (1). As stated in the general explanation of this table (p. 17), data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

TABLE E (1).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BLAST FURNACES.

[This table includes only employees who worked but one combination of customary days and hours during pay period. For explanation of this table see p. 17.]

DAY TURNS.

	Da	Cust		turns	and ho		rked. ght tur	ns.		Numb each tom	oer of en specificary turns	nployees ed comb s and hou	who ination irs, by d	worked of cus- istricts.
		Ho	urs.				Ho	urs.					]	
Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day-	Per week.	East- ern.	Pitts- burgh.	Great Lakes and Middle West.	South- ern.	Total.
7 6 7	12 12 12 12	12 12 12	12 12 12	84 72 84 72 84 72 84 72 83 82 71	}					33 4	16 10	7	26	82 14
6	12 12	12 12	12	72 84	}				ļ	1		5		6
6 7	12 12 12	12 12 11	11 11	83 82	}					16 11	••••			16 11
6 7	12 12	11 11	···ii··	82	}					2				2
7676767767777676777776767777767767777677767	1113 1113 111	11½ 9½ 11	11½ 9½ 11	80½ 76½ 77 66 77 71½ 63 74 73 73½ 70 60			•••••			9	1 10 10	1	3	1 10 23
7	11 11 11	11 11 11	11 11	77 66	}	•••••	•••••		····•	ļ ļ	17			17
7 7	11 11	11	11 5½	77 71½	}					1	1	1		1
67	11 11	91 91 9	5½ 9½ 9½ 9	63 74	}						8			8
7 7	11 10½ 10	10½ 10	10½ 10	731/2 70						23	1 39	30	379	4 471
6 7	10 10	10 10	10 10	70	}					12	19			31
6 7	10 10 10	10 10 10	10	60 70 60	}					·····		26	23	49
6	10 10 10	10 10	10	60 70	<b>}</b>					ļ. <b></b>			3	3
7	10 10	10 10	5 4 9 5 5 9 8 8 8	65 64						2	2 2 6			4 2 6
7 6	10 10 10	9 5	5	68 50 60	}		 			1		 		1
777	9 8	9 5 5 9 8 8 8 12 12	9 8	63 56	, 					2		34	7	9 34
6	9 8 8 12	8	8	63 56 48 56 72 72	}					2	6	4	174	2 184
6 6	12 12 12	12 12 11		72 72 71			•••••			i	2	13	12	28 3
										<u> </u>	<u> </u>	<u> </u>	<u></u>	<u> </u>
						NIC	HT '	rurn	s.					
		• • • • • •			7 6	13 13 13	13 13 13	13 13 13	91 78 91	<b>}</b>	2 1		2	4
					7 6	12 12	12 12 12 12	12 12	84 72	} 4 } 3	2	5	10	21 3
					7 6 7 6 7 6	12 10	10	12 10	84 70 78 72 72	, °	•••••		5 1	
		• • • • • • • • • • • • • • • • • • •			6 6 6	13 12 12	13 12 12	13 12	78 72 72		3	5 4 1	16	5 6 23 1

TABLE E (1),—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BLAST FURNACES—Continued.

DAY AND NIGHT TURNS-ALTERNATING WREKLY.

		Custo	mary	turns a	nd hou	rs work	æd.	•		Numb	er of er a specific	uployees	who v	vorked.
	Da	y turn	s.			Nig	ht tur	ns.		tom	ary turns	and hou	rs, by di	or cus- istricts.
		Ho	urs.				Но	urs.				Creat		
Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day-	Per week.	East ern.	Pitts- burgh.	Great Lakes and Middle West.	South- ern.	Total.
76777777777776777777	12 12 12 12 12 12 12 12 11 11 11 11 11 1	12 12 12 11 11 11 11 11 11 11 11 11 11 1	12 12 12 11 11 11 11 11 11 11 11 11 11 1	84 72 84 82 82 82 82 82 87 77 77 76 67 77 77 73 72 70 60 60 60 66 66 66 66 66 66	77676 766676777777677777666766676	12 12 12 12 12 12 12 13 13 13 13 13 14 14 14 14 14 11 13 8 8 8 12 12 12 13 13 13 13 13 13 13 13 13 13 13 13 13	122 122 131 140 153 133 134 144 144 188 8 8 122 122 131 131 131 131 131 131 131 131	12 12 12 11 11 13 13 13 13 13 14 14 14 16 10 14 18 8 8 8 12 12 13 13 13 13 13 13 13 13 13 13 13 13 13	84 72 82 82 82 82 87 70 80 89 91 78 77 94 84 70 98 84 70 98 84 77 93 78 77 94 72 72 72 72 73 78 78 78 78 78 78 78 78 78 78 78 78 78	223 } 99 3 } 3 145  4 18 }	242 84 185 4 5 289 61 14 71 11 32 125 166 1,150 6	244 439 6 7 1 466 888 2 9 446	28 28 1,071	1,109 622 3 3 4 335 4 5 289 3 67 4 32 71 35 11 1 50 2,084 2,084 1,596 1,596
6 6 6 6 6	11 10 10 10 10 10 10	10 10½ 10 10 10 10 10	11 10½ 10 10 10	65 63 60 60 60 60	6 6 6 6 6	13 13½ 14 14 12 13 12	14 131 14 14 12 13 12	13 13½ 14 14 12 13 12	79 81 98 84 72 78 72		58 8 5 5 2	6 2 2 2		1 2 8 58 6 8 7 7 2 2

TABLE E (1).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BLAST FURNACES—Concluded.

### SUMMARY.

Item.	East- ern dis- trict.	Pitts- burgh dis- trict.	Great Lakes and Middle West dis- trict.	South- ern dis- trict.	Total.	Per cent of employ- ees who worked but one combina- tion of days and hours.
Total blast furnace employees	853	3, 382	3, 379	2, 942	10, 556	
Employees who worked— One combination of days and hours only 7-day week or straight or average day of 12 or	768	3,095	3, 222	2,670	9, 755	100
more hours all or part of the time7-day week all of the time	625 480	2,695 642	2,664 804	2, 167 867	8, 151 2, 793	84 29
7-day week part of the time	144	683	471	26	1,324	14
Straight or average day of 12 or more hours all of the time	531	2,514	2,086	1,717	6,848	70
part of the time	39	252	9	<b> </b>	300	3
7-day week and straight or average day of 12 or more hours all of the time	423	522	262	443	1,650	17

Of the total number of blast-furnace employees reported, 9,755 worked but one combination of customary days and hours. Of these 9,755 employees, 8,151, or 84 per cent, regularly worked a 7-day week or a straight or average day of 12 or more hours all or part of the time, 1,025 working days only, 64 working nights only, and 7,062 alternating between day and night work. Seventy per cent (6,848) worked a straight or average day of 12 or more hours all of the time, and 17 per cent (1,650) regularly worked a 7-day week and a straight or average day of 12 or more hours all of the time.

# BESSEMER CONVERTERS.

The 1922 survey includes 11 representative Bessemer converting plants, which employed 2,294 men in all occupations. The number of employees reported in 1922 is somewhat smaller than in 1920, as many of the plants were operating only part time and some were using only a portion of their full equipment. Of the total number of employees presented, 1,091 are found in the principal productive occupations for which separate figures are given. Some duplexing (a combination of the Bessemer and basic open-hearth processes) was done by a few of the establishments from which data were obtained, although there was only one plant which was engaged the majority of its time on this work. Data were first obtained for this department in 1907 and comparative figures are presented for the period 1907 to 1922.

Data for this department were first obtained for the year 1907, and since that time the regular working time of employees as a whole has changed very little. In 1907 the average full-time hours per week of employees in all selected occupations combined were 69.5, in 1913 68.1, in 1920 67.2, and in 1922 they were reduced to 66.5. During the same period, however, earnings more than doubled. In 1907 the average hourly earnings for employees in the same occupations was 25.7 cents per hour, in 1913 they had increased to 30.2 cents, and in 1920 an average of 72.7 cents per hour was reached. This marks the high point of wages in this department, and in the early part of 1921 they began to decline. The average for 1922 was 51.4 cents, which, while considerably less than the averages for 1919 and 1920, is still double the average for 1907 and much higher than that for 1913.

The average full-time weekly earnings followed very closely the course of average earnings per hour, as full-time hours per week were subject to only slight variations. When the earnings of all employees in all occupations are considered, the average per hour decreased from 67.7 cents in 1920 to 47 cents in 1922.

The most significant facts concerning average earnings and average hours in each of the principal productive occupations in this department for the years 1907 to 1922 are shown in Table A (2). When the average full-time hours of the 19 selected occupations are considered separately, 16 of them show an increase in average full-time hours per week in 1922 over 1920, 2 show a decrease, and 1 remains unchanged, while as a whole a slight decrease is shown. This is caused by the fact that laborers, one of the occupations in which a decrease occurred, comprise practically one-third of the employees reported in selected occupations. In 1907 laborers were working an average full time of 78 hours per week. This average decreased to 75.1 hours in 1913 and continued to decrease to 70.8 in 1919. It advanced to 74.9 in 1920 but again decreased to 70.7 in 1922.

<sup>1</sup> No data were collected for 1916, 1918, and 1921.

Average earnings per hour have decreased perceptibly in each of the occupations when 1922 is compared with 1919 and 1920, and in some cases the 1922 average is below that for 1917, but in all instances the 1922 figures represent a substantial increase over other years. When 1922 is compared with 1920, the year in which earnings reached the peak in all occupations, decreases in average hourly earnings ranged from 17.4 cents for laborers to 43.9 cents for stopper setters. The skilled occupations of blowers and vessel men were the least affected. In 1907 stopper setters received an average of 63 cents per hour. Wages during the next few years were subject to considerable fluctuation but the average remained below that for 1907 until 1917, when an average of 81.5 cents was reached. Due to war conditions wages rapidly advanced from that point to the high average of \$1.225 per hour in 1920. In 1922 the average for stopper setters decreased to 78.6 cents per hour.

The changes in full-time weekly earnings were approximately the same as in hourly earnings, as fluctuations in full-time hours were very slight as compared with the movement in earnings per hour.

In 1922 only 4 of the 19 selected occupations reported any employees who worked 84 hours per week, as shown by the percentage distribution of full-time hours per week. Twenty per cent of the cinder pitmen, 13 per cent of the ingot strippers, 6 per cent of the laborers, and 3 per cent of the stockers were reported as being on that basis.

Index numbers for full-time hours per week, earnings per hour, and full-time weekly earnings are also contained in Table A (2). These are simply percentages computed from the averages presented in the table, using the average for 1913 as the base, or 100 per cent. The index numbers for this department as a whole (all selected occupations combined) are shown on page 4.

TABLE A (2).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BESSEMER CONVERTERS.

	37	Num-	Aver-	Aver-	Aver-		x num 913—10				of full-	emp time l	loy e 10ur	es w sperv	hose veek
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	per	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Stockers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915.	9 9 9 10 10 10 10 6 6	371 260 266 352 241 280 337 167 157	62. 5 58. 3 63. 6 64. 9 61. 7 62. 1 62. 5 55. 5	\$0. 246 . 275 . 264 . 266 . 233 . 306 . 331 . 351	\$14. 27 14. 93 15. 31 16. 03 13. 60 17. 38 19. 05 18. 59 16. 70	100 93 102 104 99 99 100 89	74 83 80 80 70 92 100 106 95	75 78 80 84 71 91 100 98	46 58 43 32 46 45 23 63	5 11 6 9 6 9 21 6 5	 8 1 1 1	8 2 6 9 1	7 10 12 19 24 8 27 22 20	22 10 23 6 11 15 13 7	12 12 15 26 12 16 6
1917 1919 1920 1922	3 6 10 10	144 196 351 230	55.3 64.6 68.0 70.2	599 637 699 409	31. 45 41. 15 47. 33 28. 71	88 103 109 112	181 192 211 124	165 216 248 151	69 27 18 2	2	6	 8 17 14	31 65 46 71	4	13

[For explanation of this table see p. 15.]

<sup>&</sup>lt;sup>1</sup> This table was published in the Monthly Labor Review for June, 1923.

TABLE A (2).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BESSEMER CONVERTERS—Continued.

		Num-	Aver-	Aver-	Aver-		x num )13=10			cent erage	of full-	emp time l	loye	es w sperv	hose veek
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	age full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Cupola melters: 1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922. Cupola tappers:	777788886633464	15 15 15 16 17 18 19 15 15 7 9 22 15	65. 2 64. 7 64. 7 60. 6 65. 2 61. 6 62. 4 59. 5 59. 3 61. 7 62. 2 61. 7 65. 3	\$0.509 .350 .419 .447 .386 .409 .477 .390 .449 .760 .993 1.063 .674	\$31. 67 22. 20 26. 09 25. 85 24. 62 23. 82 28. 23 23. 90 45. 24 61. 76 65. 85 43. 31	104 104 104 97 104 99 100 95 95 99 100 90	107 73 88 94 81 86 100 82 94 159 208 223 141	112 79 92 92 87 84 100 81 92 160 219 233 153	40 40 40 38 35 50 32 20 20 43 33	19 16 40 40 40 45 40		13 13 13 13 11 11 11 13	20 20 20 19 29 17 21 13 27 57 67 32 33	13 13 13 13 12 11 11 13 13  23 13	2 13 13 13 13 12 11 11 
1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	\$888 <b>\$\$\$\$</b>	50 43 43 56 45 48 69 34 24 16 29 38	60. 5 59. 3 61. 5 53. 9 60. 6 60. 6 55. 8 54. 0 60. 2 54. 8 60. 3	.379 .335 .340 .362 .314 .369 .393 .286 .332 .677 .781 .979	22. 16 19. 67 19. 74 20. 30 18. 36 20. 94 22. 25 16. 47 18. 43 34. 85 47. 02 53. 76 32. 60	102 100 103 99 102 102 106 96 94 91 101 92 101	96 85 87 92 80 94 100 73 84 172 199 249 139	100 88 89 91 83 94 100 74 83 157 211 242 147	54 56 56 64 53 56 30 	26 71 75 68 53		8 5 4 6 17	18 30 12 13 33 10 23 29 25 25 41 18	12 5 19 14 4 21 14 	8 5 14 9 9 8 
Blowers:  1907  1908  1909  1910  1911  1912  1913  1914  1915  1917  1919  1920  1922  Regulators,	9 9 9 10 10 10 12 12 8 8 11	20 19 19 20 20 21 23 27 27 18 18 29 33	65. 4 68. 8 69. 8 72. 0 69. 1 63. 3 64. 1 64. 0 63. 4 59. 7 60. 7	.619 .466 .486 .536 .493 .529 .545 .561 .784 1.226 1.249	39. 55 32. 41 33. 29 37. 00 35. 48 36. 36 37. 33 34. 43 35. 61 48. 77 77. 73 74. 66 57. 94	103 109 109 110 114 109 100 101 101 101 100 94	104 78 81 90 82 88 100 91 94 131 205 209 159	106 87 89 99 95 97 100 92 95 131 208 200 155	30 16 16 15 14 26 22 22 33 33 52 39	13 11 11		10 11 11 10 10 9 7 7 7 6 17 12	50 63 60 90 67 35 52 52 52 67 50 21 48	10 11 11 15 7 7 7 7 7 11 10	10
first: 1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920	9 9 10 10 10 10 11 11 8 10 11	26 25 25 31 24 25 24 26 17 25 36 32	62.37 64.7 64.8 62.1 66.87 67.6 63.8 64.7 66.8 69.2 61.5 64.3	. 437 . 266 . 344 . 408 . 377 . 411 . 451 . 328 . 351 . 630 . 864 1. 002 . 650	27. 28 17. 78 22. 97 25. 45 24. 79 26. 24 30. 28 20. 71 22. 91 42. 28 59. 79 61. 63 42. 50	92 96 96 92 99 96 100 94 96 99 102 91	97 59 76 90 84 91 100 73 78 140 192 222 144	90 59 76 84 82 87 100 68 76 140 197 204 140	46 36 36 19 25 36 25 38 35 29 16 22 25	29		8 16 8 17 16 8 17  12 8 13	31 32 40 39 50 32 33 21 35 71 52 14 56	8 8 33 25 31 20 36	8 8 8 13 8 8

<sup>&</sup>lt;sup>2</sup> Including 7 per cent whose full-time hours per week were 91.

TABLE A (2).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BESSEMER CONVERTERS—Continued.

		Num-	Aver-	Aver-	Aver-		x num 913=10		8.7	cent erago er <del>o</del> —	of full-	emp time l	loye iour	es w sperv	hose veek
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	age full- time hours Per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Regulators, second: 1907	6 6 8 8 9 10 11 11 9	18 14 14 22 21 24 28 25 26 19 35 31	65.3 73.5 73.8 67.5 65.0 67.0 68.3 66.6 67.4 66.3 61.1 66.8	\$0. 427 . 269 . 365 . 378 . 333 . 381 . 394 . 289 . 324 . 516 . 754 . 966 . 639	\$27. 81 19. 64 26. 80 25. 52 21. 41 25. 63 26. 81 18. 90 21. 64 34. 62 49. 99 58. 84 43. 07	96 108 108 99 95 98 100 97 98 99 97 89 98	108 68 93 96 85 97 100 73 82 131 191 245 162	104 73 100 95 80 96 100 70 81 129 186 219 161	27 29 25 21 24 23 42 14 42 20	9		11 29 14 9 19 17 14 16 8 11 10	33 43 57 45 52 33 29 28 46 58 66 19 63	22 29 29 29 25 36 32 23	18
1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922 Vessel men's	9 9 10 10 10 12 12 12 8 9 11	23 22 22 26 25 26 26 31 32 30 21 34	58.5 61.1 61.2 57.8 59.1 58.3 57.8 55.6 66.0 61.9 60.2 56.3	.793 .528 .630 .685 .580 .688 .744 .499 .554 .894 1.114 1.273 .897	44. 58 31. 27 37. 19 38. 18 32. 45 38. 60 41. 52 27. 64 30. 87 53. 29 67. 06 71. 00 50. 59	101 106 106 100 102 101 100 96 97 107 104 98	107 71 85 92 78 92 100 67 74 120 150 171	107 75 90 92 78 93 100 67 74 128 162 171	52 41 40 48 35 23 29 28 40 48 26 33	13 14 14 23 12 35 46 48 47 		5 6 5	9 18 18 15 24 8 15 16 19 60 38	17 18 18 18 15 15 6 6 6	9 9 15 8 8
helpers: 1907	9 9 9 10 10 10 12 12 8 11 11	47 45 45 53 51 53 57 56 45 71 72 82	57. 0 59. 5 59. 6 56. 5 57. 6 56. 5 56. 4 54. 3 55. 5 62. 4 58. 7 57. 9	.566 .376 .484 .506 .421 .467 .528 .342 .383 .654 .875 .984	31. 84 21. 65 28. 24 28. 22 23. 48 25. 70 29. 15 18. 42 21. 18 35. 94 54. 60 56. 86 37. 51	101 105 106 100 102 100 100 96 98 100 111 104 103	107 71 92 96 80 88 100 65 73 124 166 186 122	109 74 97 81 88 100 63 73 123 187 195	51 40 40 45 47 45 34 37 32 60 35 24 35	19 20 20 28 18 28 40 42 43  6 40 32		8 7 11 16 10	9 18 18 15 24 8 11 14 25 40 38 9 23	17 18 18 18 15 8 15 8	4 4 4 11 4 4
men: 1907. 1908. 1909. 1910. 1911. 1911. 1913. 1914. 1915. 1917. 1919. 1920.	8 8 8 9 9 9 9 9 10	118 71 92 85 62 99 113 52 48 62 100 144 137	67. 9 65. 9 68. 4 67. 6 69. 8 68. 1 67. 3 71. 9 72. 0 72. 0 69. 7 72. 8 74. 1	.206 .173 .178 .211 .199 .200 .238 .213 .214 .325 .578 .592 .388	13. 32 11. 27 11. 88 13. 69 13. 55 13. 23 15. 56 15. 30 15. 42 23. 40 40. 29 43. 11 28, 73	101 98 102 100 104 101 107 107 107 107 104 108 110	87 73 75 89 84 100 89 90 137 243 249 163	86 72 76 88 87 85 100 98 99 150 259 277 185	20 30 23 7 10 21 24  8 9	18	2	37 17 25 26 35 13 3 5	32 39 33 54 55 46 42 58 79 100 80 28 69	3 14 11 12 10 30 32 8 8 8	7 9 9 9 2 2 2 

TABLE A (2).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BESSEMER CONVERTERS—Continued.

	27	Num-	Aver-	Aver-	Aver-		x num 913==10		8.V	cent erage	of full-	emp time	loye	es w sperv	hose veek
Occupation and year,	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Bottom makers: 1907	9 9 9 10 10 10 10 12 12 8 11 11	17 17 16 19 19 20 22 22 22 16 21 25 24	73. 4 72. 4 73. 1 73. 4 71. 8 72. 5 73. 0 72. 0 67. 1 66. 8	\$0. 386 . 283 . 361 . 346 . 337 . 345 . 384 . 293 . 332 . 510 . 781 . 911 . 583	\$28. 10 20. 45 25. 57 25. 28 24. 18 24. 96 28. 05 21. 34 24. 02 36. 73 52. 41 59. 57 38. 79	99 98 99 99 97 98 100 99 98 91 88 91	101 74 91 90 88 90 100 76 86 133 203 237 152	100 73 91 90 86 89 100 76 86 131 187 212	14 20 17	10 8		12 24 13 20 20 20 18 18 18 29	65 69 79 70 50 64 64 100 62 44 54	24 12 19 11 10 20 9 9	11 10 9 9
ers' helpers: 1908 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922 Ladle liners:	9 9 10 10 10 10 12 12 8 11 11	30 27 29 34 31 39 40 39 38 30 49 60 51	73. 5 72. 2 73. 1 72. 8 72. 2 73. 1 72. 4 72. 6 72. 0 69. 6 66. 2 68. 3	. 257 . 204 . 234 . 235 . 234 . 224 . 255 . 225 . 239 . 377 . 602 . 695 . 455	18. 82 14. 75 17. 08 17. 10 16. 88 16. 19 18. 59 17. 30 27. 13 41. 90 46. 27 31. 26	101 99 100 100 99 100 99 99 99 99 95 91	101 80 92 92 92 88 100 88 94 148 236 273 178	101 79 92 92 91 87 100 88 93 146 225 249 168	10 25 16	4		27 26 28 31 30 31 16 	47 67 52 88 65 59 45 68 100 65 38	27 7 21 6  10 20 10 11	6 3 5 5 5
1907	9 9 9 10 10 10 12 12 8 11 11	21 21 25 24 24 22 25 26 15 28 31 29	65. 1 65. 6 65. 1 66. 8 68. 3 68. 9 68. 7 68. 6 68. 8 71. 2 69. 8 65. 0 67. 4	. 454 .306 .392 .378 .342 .369 .418 .304 .583 .779 .929 .617	28. 95 19. 78 25. 22 25. 05 22. 85 24. 95 28. 22 20. 77 23. 47 41. 45 54. 37 59. 85 42. 49	95 95 97 99 100 100 100 100 104 102 95 98	110 74 95 91 83 89 100 73 83 141 188 224 148	103 70 89 89 81 88 100 74 83 147 193 212 151	29 29 29 24 13 13 14 	12 12 12	55544455447	10 19 10 17 17 18 16 15 7 16 7	48 38 48 56 67 58 45 60 62 93 50 39 76	10 8 18 8 8 8 8 8	8
helpers: 1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	9 9 9 10 10 10 10 9 11 11 8 11	39 31 39 34 34 38 34 34 34 36 2	68. 2 67. 5 68. 5 68. 7 69. 1 69. 6 70. 9 69. 1 69. 5 71. 3 71. 7 69. 9	.255 .209 .230 .236 .233 .228 .247 .222 .233 .365 .551 .680	16. 65 13. 79 15. 26 15. 73 15. 75 15. 43 17. 09 15. 24 15. 91 26. 03 39. 51 47. 68 31. 05	96 95 97 97 98 100 97 98 101 101	103 85 93 96 94 92 100 94 148 223 275	97 81 89 92 92 90 100 89 93 152 231 279 182	15 19 15 15 9 9 8	9 9	33333336 .7	26 32 26 41 41 37 41 24 26 15	51 39 46 67 47 41 21 41 59 94 66 49 85	5  10 10  6 32 6 6 6	5

Table A (2).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BESSEMER CONVERTERS—Continued.

		Num-	Aver-	Aver-	Aver-		x num 13=10		av	erage	t of full-	emp time l	loye 10ur	es w sperv	hose veek
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.		Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Stopper mak-															
ers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. Stopper setters:	9 9 10 10 10 10 12 12 8 11 11	10 9 12 10 10 10 12 12 12 10 15 12 12	72.8 72.9 71.6 73.0 72.0 70.8 70.6 70.2 69.7 67.8 69.6 65.0 66.4	\$0.316 .223 .270 .260 .273 .272 .302 .251 .263 .433 .660 .718 .459	\$23.01 16.10 19.22 19.14 19.53 18.91 21.25 17.60 18.13 29.15 45.94 46.73 30.52	103 103 101 103 102 100 100 99 99 96 99 92	105 74 89 86 90 100 83 87 143 219 238 152	108 76 90 90 92 89 100 83 85 137 216 220			20 22 22 8 20 30 10 8 17 20 7 8 25	22  10 33 8 30 7 8 8	40 44 22 75 60 50 80 58 75 50 53 50 42	30 11 11 11  7 8	10 22 22 22 17 20 20 
1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1920	9 9 10 10 10 10 12 12 12 8 11 11	45 40 34 39 39 42 43 44 42 40 46 50 43	51. 5 54. 3 55. 4 52. 6 55. 3 51. 7 51. 6 50. 7 51. 5 49. 6 53. 7 51. 0 52. 3	.630 .343 .552 .577 .498 .496 .553 .376 .423 .815 1.092 1.225 .786	31. 79 18. 50 29. 36 29. 81 26. 08 25. 36 28. 01 19. 03 21. 76 40. 03 58. 64 61. 45 40. 98	100 105 107 102 107 100 100 98 100 96 104 99 101	114 62 100 104 90 90 100 68 76 147 197 222 142	113 66 105 106 93 91 100 68 78 143 209 219	87 75 71 69 69 86 86 86 71 90 67 88 84	20 14 9		2	9 20 24 10 31 10 9 11 14 10 15 8 16	5 6 5 5 7 4	5
Steel pourers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1920.	9 9 10 10 10 10 12 12 12 8 10 11	29 28 28 32 30 34 37 35 27 30 38 35	55. 4 57. 4 57. 5 55. 6 55. 1 55. 7 55. 7 52. 5 53. 5 52. 7 56. 5 52. 9	.693 .439 .576 .617 .535 .570 .640 .444 .525 .849 1.110 1.326 .905	36. 39 24. 25 31. 61 32. 74 27. 91 30. 65 34. 39 23. 42 27. 96 43. 62 62. 72 69. 30 47. 31	99 103 103 100 99 100 100 94 96 95 101 95 95	108 69 90 96 84 89 100 69 82 133 173 207	106 71 92 95 81 89 100 68 81 127 182 202 138	72 64 64 66 70 71 71 57 60 78 63 79 80	9 24 17			14 21 21 13 30 18 18 19 23 22 27 16 20	14 14 14 12 12 12 	13
Mold cappers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1922.	10 10 5 9	48 39 43 52 37 52 61 39 40 29 55 70 49	54, 5 53, 7 54, 0 57, 0 64, 2 61, 5 60, 9 54, 6 61, 5 58, 0 58, 1	.347 .196 .271 .314 .282 .301 .360 .260 .294 .631 .688 .755 .572	18. 02 10. 57 14. 26 16. 96 17. 36 17. 23 20. 28 15. 67 17. 53 33. 01 42. 31 43. 56 33. 16	92 90 91 96 108 103 100 102 102 92 103 97 98	96 54 75 87 78 84 100 72 82 175 191 210	89 52 70 84 86 85 100 77 86 163 209 215 164	75 77 77 23 32 46 54 38 72 29 64 61			12 10 10	17 18 14 19 62 27 23 54 45 28 36 29 24	8 5 9 4 5 15 13  15 7 6	8

TABLE A (2).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BESSEMER CONVERTERS—Concluded.

		Num- ber	Aver-	Aver-	Aver-		x num 013=10		av			emp time l			hose veek
Occupation and year.	Num- ber of plants.	of em-	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	week-	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Ingot strip- pers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1922. Labores: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1922.	9 9 9 10 10 10 10 12 12 8 10 10 10 10 10 10 10 10 12 12 12 12 12 11 11 11 11 11 11 11 11	29 28 28 31 27 28 29 31 33 36 34 39 801 425 584 596 496 493 691 726 454	67. 4 68. 4 68. 4 68. 8 69. 9 66. 2 68. 7 68. 5 7 7. 6 7 7. 6 7 7. 7 7 4 . 3 7 7 8 8 7 7 9 9 9 9 9 9 9 9 9 9 9 9 9 9	\$0.310 .238 .264 .303 .282 .320 .313 .323 .479 .726 .613 .155 .155 .155 .167 .168 .168 .169 .192 .193 .298 .298 .298 .399	\$19.60 16.34 18.17 19.26 20.90 22.81 20.11 21.39 147.41 52.56 39.90 12.12 11.80 11.62 12.69 12.39 12.69 12.39 12.64 14.38 14.27 14.31 21.92 23.46 40.17	966 98 100 97 101 98 100 94 95 98 85 94 101 102 101 100 99 99 99 94 100 99	933 711 79 91 96 100 99 143 217 267 184 81 81 81 101 101 101 101 101 101 101 10	86 72 80 86 84 92 100 88 94 139 92 81 88 86 88 100 105 241 279 178	31 21 10 11 11 19 8 41 15	19 11 11 121 100 18 25 24 18	(3) 6 1 3 5 3 1 7 8 2 5 2 1	14 21 14 22 14 7 7 7 14	21 21 21 22 21 22 22 21 28 39 447 6 38 21 32 39 40 47 67 34 49 67	21 36 21 19 22 36 50 28 32 7 6 29 20 20 36 22 39 20 20 20 31 21 21 36 36 32 36 32 36 36 36 36 36 36 36 36 36 36 36 36 36	14 21 19 7 7 12 13 42 24 11 12 26 24 28 16 6 6 6 6

<sup>&</sup>lt;sup>2</sup> Including 7 per cent whose full-time hours per week were 91.

The number of employees reported in 1922 includes some duplications, or repeated employees, as stated in the general explanation of Table B (p. 15). Of the 1,216 employees reported in selected occupations for all districts combined there were 125 duplications, leaving 1,091 actually engaged, and the total of 2,451 employees shown for all occupations represents 2,294 individuals.

The gross number of employees reported, together with the net number of actual employees, for selected occupations and for all occupations, in each district and in all districts combined, are shown in Table 9.

Table 9.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND IN ALL OCCUPATIONS, BY DISTRICTS, 1922—BESSEMER. CONVERTERS.

	Employees i	n selected	occupations.	Employe	es in all occ	upations.
District.	Number reported.	Number of dupli- cations.	Actual number.	Number reported.	Number of dupli- cations.	Actual number.
Pittsburgh. Great Lakes and Middle West	687 529	63 62	624 467	1,394 1,057	85 72	1,309 985
Total	1,216	125	1,091	2, 451	157	2, 294

<sup>3</sup> Less than 1 per cent.

The customary working time per week of employees in the Bessemer converting department for the years 1907 to 1922 has been classified, and the number and per cent of employees coming under each classification are shown in Table B (2).

The working time of employees in the Bessemer converting department does not show as wide a variation of days or turns per week as most of the other departments, practically all of the employees working either 6 days, 7 days, or 6 days and 7 days alternately. The heading in Table B (2) "6 days and 7 days alternately" indicates that the plants were running 6 days and 7 nights or 7 days and 6 nights each week, being shut down one day or one night each week, and that the employees reported under this heading worked 6 turns one week and 7 turns the next. In 1922, 83 per cent of the employees in the selected occupations of Bessemer converters worked 6 days per week. This is the largest percentage for any year reported except 1917, when 85 per cent worked 6 days. In 1922, 6 per cent of the employees in selected occupations regularly worked 7 days per week, as compared with 23 per cent in 1920.

When all occupations are considered, 81 per cent worked 6 days per week, as compared with 59 per cent in 1920. As 6-day work increased, 7-day work declined, and the 10 per cent in 1922 is the smallest percentage shown in any year for which data are presented.

TABLE B (2).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK, IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1907 TO 1922, BY YEARS—BESSEMER CONVERTERS.

			- Capiu		<u> </u>	· · · · ·	,,, r	0.1					
				cust		worki	yees w ng tim		cu	stoma	femple ry wo was—	rking	
District.	Year.	Num- ber of plants.	Num- ber of em- ploy- ees. <sup>1</sup>	6 days.	days and 7 days alter- nate- ly.	days, days, and 7 days in rota- tion.	and 7	7 days	6 days	6 days and 7 days alter nate- ly.	6	days, 7 days, and 7 days in rota- tion.	7 days
PITTSBURGH.													<u> </u>
Selected occupations.	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	6 6 6 6 6 6 7 7 5 6 6	1,325 896 992 1,248 950 1,037 1,176 914 869 826 1,119 1,038 687	999 727 778 827 765 803 890 674 638 668 872 734 584	53 42 44 18 36 54 52 29 21 102 175 23	78 3 12 69 57 51 6	9 12 6 6	273 127 170 325 146 159 153 148 153 50 72 250 66	75 81 78 66 81 77 76 74 73 81 78 71 85	4 5 4 1 4 5 4 3 2 12 16 2 2 2	(2) 1 6 6 6 1 3 3	1 1 1 1 1	21 14 17 26 15 15 13 16 18 6 6 24
All occupations	1914 1915 1920 1922	7 7 6 6	1,500 1,463 1,900 1.394	1,061 1,044 1,136 1,078	75 65 138 61	67 61 42 23	6 6	291 287 584 227	71 71 60 77	5 4 7 4	4 4 2 2	(2) (2) (2)	19 20 31 16

[For explanation of this table see p. 15.]

 $<sup>^1</sup>$  The figures in this column for the years 1907 to 1917 represent the number of jobs, and for the years 1919, 1920, and 1922 the actual number of men employed.  $^2$  Less than 1 per cent.

TABLE B (2).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1907 TO 1922, BY YEARS—BESSEMER CONVERTERS—Concluded.

				cust	er of omary k was-	worki	yees w	hose e per	eu	stoma	f emplory we c was	rking	
District.	Year.	Num- ber of plants.	Num- ber of em- ploy- ees.	6 days	days and 7 days alter- nate- ly.	days, days, and 7 days in rota- tion.	and 7	7 days	6 days	6 days and 7 days alter- nate- ly.	days, days, and 7 days in rota- tion.	days, and 7 days, and 7 days in rota- tion.	7 days
GREAT LAKES AND MIDDLE WEST.													
Selected occupations.	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	33344445555555	432 283 360 482 400 457 485 345 318 259 432 585 529	74 88 63 173 275 225 325 343 316 259 353 299 427	177 71 142 48 44 136 114 2 2	18 18 18 18 18 20 20  74 43 49	12 12 12 12 12 12 	151 94 125 231 51 76 26  5 127	17 31 18 36 69 49 67 99 99 100 82 51 81	41 25 39 10 11 30 24 1 1	4 6 5 4 5 4 4  17 7	3 3 3 3 3 3 3 9	35 33 35 48 13 17 5  1 22 1
All occupations	1914 1915 1920 1922	5 5 5 5	767 755 1,259 1,057	757 740 714 899	192	60 69	52 70	6 13 241 19	99 98 57 85	(2) 15	5 7	4 7	1 2 19 2
Selected occupations.	1907 1908 1909 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	9 9 9 10 10 10 12 12 12 8 11 11	1,757 1,179 1,352 1,350 1,350 1,494 1,661 1,259 1,187 1,085 1,551 1,623 1,216	1,073 815 841 1,000 1,040 1,028 1,215 1,017 954 927 1,225 1,033 1,011	230 113 186 66 80 190 166 31 23 102 175 120	18 18 96 21 32 89 57 51 6 74 74	12 12 12 12 12 12 12 12 6 6 6	424 221 295 556 197 235 179 148 153 50 77 377 70	61 69 62 58 77 69 73 81 80 85 79 64 83	13 10 14 6 13 10 2 2 9 11 7	1216225541556	1 1 1 1 1 1 (2) 1	24 19 22 32 15 16 11 12 13 5 5 23 6
All occupations	1914 1915 1920 1922	12 12 11 11	2,267 2,218 3,159 2,451	1,818 1,784 1,850 1,977	79 67 330 61	67 61 102 92	6 6 52 75	297 300 825 246	80 80 59 81	3 3 10 2	3 3 3 4	(2) (2) 2 3	13 14 26 10

<sup>&</sup>lt;sup>2</sup>Less than 1 per cent.

Table C (2) presents the most significant facts relative to customary and actual working time, actual earnings per pay period, and earnings per hour of employees in the Bessemer converting department, by occupations and districts, for the year 1922. In addition, for each occupation are shown the number of positions and the number of employees actually working during the pay period and also the time and earnings of the same employees during the same period at occu-

pations other than the occupation specified.

Taking the occupation of first regulators, for example, 24 positions were filled by 32 employees during the scheduled pay period of one-half month. The average customary full time of the men working as first regulators was 6 turns per week, 10.6 hours per turn, and 64.3 hours per week. Of the 32 actual employees 18, or 56 per cent, customarily worked 72 hours per week, while 12, or 38 per cent, worked under 72 hours. The average hourly earnings of first regulators in the Pittsburgh and Great Lakes and Middle West districts combined were 65 cents, while the full-time weekly earnings were \$46.85 in the Pittsburgh district and \$36.90 in the Great Lakes and Middle West district.

Owing to the fact that a large number of the employees worked in more than one occupation during the pay period and in order to give the complete hours and earnings for such employees, separate figures are presented which include all occupations at which they worked. While 32 men working as first regulators averaged 96.8 hours per pay period, they also averaged 28.4 hours at other work, making a total of 125.2 average hours per pay period in specified (first regulators) and other occupations. During the 96.8 hours they worked as first regulators they earned an average of \$62.96, or 65 cents per hour. When the work of these men in all occupations in which they were engaged is considered, they earned \$78.56—that is, \$15.60 was earned in some occupation other than first regulators—and their hourly average earnings dropped to 62.8 cents.

The average earnings per hour in the principal productive occupations of this department in 1922 ranged from 36.3 cents for laborers to 95.1 cents for blowers, and the average actual hours worked per pay period ranged from 48.5 hours for laborers to 121 for ingot

strippers.

In only two occupations were the average hourly earnings for specified and other occupations greater than the average earnings per hour in the specified occupation.

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TABLE C (2).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—BESSEMER CONVERTERS.

[For explanation of this table see p. 16.]

		<u> </u>																		
			Posi	tions.		En	ploye	es worl	king in	schedu	ıled pa	y peri	od.			Sche	eduled pa	y period	(15 days	).
Occupation and district.	Num- ber of		full ti	ge cust me of er the pos	nploy-		Num	ber wl		istoma veek w		-time	hours	Aver- age full- time	Specifi	ed occup	ation.		fied and cupation	
Occupation and district.	plants.	Num- ber.	(	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84	earn- ings per week.	Aver- age hours worked.	Aver- age earn- ings.	Average earnings per hour.	Aver- age hours worked.	Average earnings.	Average earnings per hour.
Stockers: Pittsburgh G. L. and M. W	5 5	120 51	5. 9 6. 1	11.9 11.5	70. 4 69. 8	157 73	5	7	14	33	97 66		8	\$29.08 27.92	97. 5 93. 4	\$40, 30 37, 38	<b>\$0.413</b>	130. 6 131. 4	\$52.77 52.56	\$0.404 .400
Total	10	171	6.0	11.8	70. 2	230	5	7	14	33	163		8	28.71	96.2	39. 37	. 409	130. 8	52.70	. 403
Cupola melters: PittsburghG. L. and M. W	3	6 3	6.0 6.7	11.7 8.3	70. 5 55. 0	9		6		2	5	2		47. 80 36. 58	93. 8 57. 4	63. 66 38. 16	.678 .665	132. 1 125. 4	80.78 66.29	.611 .529
Total	4	9	6.2	10.6	65. 3	15		6		2	5	2		43.31	79.3	53. 46	.674	129. 4	74.98	. 579
Cupola tappers: Pittsburgh	. 2	3 3	5. 7 6. 7	11.6 8.3	65. 7 55. 0	5 6		6		3	2			33. 18 32. 12	59. 9 55. 8	30. 27 32. 54	.505	145.3 129.9	64.63 60.37	. 445 . 465
Total	3	6	6.2	9.9	60.3	11		6		3	2			32.60	57.6	31. 51	.547	136. 9	62.31	. 455
Blowers: Pittsburgh G. L. and M. W	6 5	14 12	6.0 6.0	10.3 10.0	61. 6 59. 8	19 14	7 6			4	8			59.38 55. <b>9</b> 7	98. 9 109. 2	95.35 102.14	. 964 . 936	121. 9 128. 0	115.24 115.36	. 945 . 901
Total	11	26	6.0	10.1	60.7	33	13			4	16			57.94	103.3	98. 23	. 951	124.5	115. 29	.926
												-								

Regulators, first: Pittsburgh	6 5	12 12	6. 1 6. 0	11.3 10.0	68. 8 59. 8	18 14	2 6			4	10 8	2		46. 85 36. 90	89. 8 105. 9	61. 12 65. 32	.681 .617	125. 9 124. 2	82.79 73.13	.658 .589
Total	11	24	6.0	10.6	64.3	32	8			4	18	2		42. 50	96.8	62.96	.650	125. 2	78.56	.628
Regulators, second: Pittsburgh G. L. and M. W	5 4	12 7	6. 0 6. 0	11.3 10.9	67. 8 65. 1	20 10	3 3			5	12 7			46. 58 36. 07	84. 2 95. 1	57. 90 52. 66	.687 .554	137. 1 123. 8	81. 94 64. 18	.598
Total	9	19	6.0	11.1	66.8	30	6			5	19			43.07	87. 9	56.15	.639	132.7	76.02	. 573
Vessel men: Pittsburgh G. L. and M. W	6 5	16 12	6. 1 6. 3	8.5 10.0	51. 9 62. 8	22 17	13	7 8		2	9			55. 22 44. 59	75. 7 88. 2	80.60 62.62	1.064 .710	98. 1 128. 0	100. 30 82. 83	1.023 .647
Total	11	28	6.2	9. 2	56.5	39	13	15		2	9			50. 59	81. 2	72.76	. 897	131.1	92.68	. 834
Vessel men's helpers: Pittsburgh G. L. and M. W	6 5	35 19	6. 1 6. 2	8.7 11.0	52.9 67.1	52 30	29	15 11		8	19			39. 41 34. 22	70. 0 89. 1	52. 18 45. 41	. 745 . 510	107. 4 132. 1	71. 53 62. 24	.666 .471
Total	11	54	6.1	9.5	57.9	82	29	26		8	19			37. 51	77.0	49.70	. 646	116.4	68.13	. 585
Cinder pitmen: Pittsburgh	5 5	53 24	6. 4 6. 0	11.8 11.7	75. 9 70. 0	96 41	1 2				56 39	12	27	29. 53 26. 88	78.0 81.5	30.34 31.28	.389 .384	135. 4 129. 1	54. 21 49. 65	. 401 . 385
Total	10	77	6.3	11.8	74.1	137	3				95	12	27	28.73	79.0	30.62	.388	133. 5	52.85	. 396
Bottom makers: Pittsburgh	6 5	12 8	6. 0 6. 0	11. 9 9. 9	71. 5 59. 6	14 10	4			7	7 6			41.76 34.63	117. 8 99. 6	68. 86 57. 90	. 584 . 581	133. 9 125. 8	75.66 70.26	. 565 . 558
Total	11	20	6.0	11.1	66.8	24	4			7	13			38. 79	110. 2	64, 29	. 583	130. 5	73. 41	. 562
Bottom makers' helpers: Pittsburgh	6 5	20 16	6. 0 6. 0	11. 9 10. 7	71. 5 64. 3	30 21	8			14	16 13			32. 89 28. 94	93. 2 93. 6	42, 81 42, 09	.460 .450	132.3 120.4	58, 12 52, 37	. 439 , 435
Total	11	36	6.0	11.4	68.3	51	8			14	29			31. 26	93.3	42.51	. 455	127. 4	55.75	. 438
Ladle liners: Pittsburgh	6 5	12 10	6. Q 6. O	12. 0 10. 4	71. 8 62. 1	18 11	5			2	16 6			47. 17 34. 84	88, 1 103, 3	57. 88 57. 91	.657 .561	131. 7 129. 2	79. 10 68. 15	.600 .527
· Total	11	22	6.0	11.2	67. 4	29	5		····	2	22			42. 49	93. 8	57. 89	.617	130. 8	74.95	. 573

TABLE C (2).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—BESSEMER CONVERTERS—Concluded.

Annual An			Posit	tions.		Em	ployec	s work	ing in	schedu	ıled pa	y peri	od.			Schedu	led pay p	period (15	days).	
Occupation and district.	Num- ber of		Avera full til ees in	ge cust me of er the pos	omary nploy- itions.		Num	ber wl		ıstoma veek w		l-time	hours	Aver- age full- time	Specific	ed occup	ation.		ded and cupation	
Occupation and disputes.	plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per weck.	Num- ber.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84	earn- ings per week.	Average hours worked.	Aver- age earn- ings.	Average earnings per hour.	Aver- age hours worked.	Aver- age earn- ings.	Average earnings per hour.
Ladle liners' helpers: Pittsburgh	6 4	21 12	6. 0 6. 0	12.0 12.0	71. 7 72. 0	33 29				9	24 29			\$33, 84 27, 86	88. 7 56. 0	\$41.88 21.68	\$0.472 .387	136.0 134.5	\$61.07 51.44	\$0.449 .382
Total	10	33	6.0	12.0	71.8	62				9	53			31.05	73. 4	32, 43	. 442	135. 3	56.56	.418
Stopper makers: PittsburghG. L. and M. W	6	6 4	6. 2 6. 0	10.8 11.0	66. 7 66. 0	6 6	<sub>2</sub>		3	1	1 4	1		30. 28 30. 76	126. 5 89. 8	57. 40 41. 78	. 454 . 466	127. 7 124. 2	57. 80 56. 33	. 453 . 454
Total	10	10	6.1	10. 9	66. 4	12	2		3	1	5	1		30. 52	108. 1	49. 59	. 459	125.9	57.07	. 453
Stopper setters: Pittsburgh	6 5	22 11	6.0 6.0	8.0 10.1	48. 0 60. 8	27 16	27 9				7			42. 82 37. 88	77.6 85.9	69. 27 53. 54	. 892 . 623	93. 9 113. 1	84. 10 71. 12	. 895 . 629
Total	11	33	6.0	8.7	52.3	43	36				7			40.98	80.7	63.42	. 786	101. 1	79. 27	. 784
Steel pourers: Pitts burghG. L. and M. W	6 4	17 12	6. 0 6. 0	8. 0 10. 0	48. 0 59. 8	19 16	19 9				7			49. 78 44. 37	83. 1 80. 2	86. 15 59. 55	1.037 .742	100. 1 114. 7	98. 42 79. 11	.983
Total	10	29	6.0	8.8	52.9	35	28				7			47.31	81.8	73. 99	. 905	106.8	89. 59	. 839

Pittsburgh. G. L. and M. W	5 5	18 17	6.0 6.0	9.3 10.1	55. 9 60. 4	24 25	17 13			4	12	3		34. 99 31. 41	78. 9 78. 5	49. 41 40. 83	.626 .520	119. 5 123. 2	65. 76 60. 13	. 550 . 488
Total	10	35	6.0	9. 7	58.1	49	30			4	12	3		33. 16	78. 7	45. 03	. 572	121. 4	62.89	.518
Ingot strippers: Pittsburgh	6 5	18 17	6. 2 6. 3	10. 2 10. 8	63, 2 67, 9	20 19	3 3	5 2		4	6 9	2	5	43. 23 36. 39	12/2.8 119.0	83. 98 63. 77	.684 .536	139. 7 140. 9	92. 16 73. 36	.660 .521
Total	11	35	6.3	10. 5	65. 5	39	6	7		4	15	2	5	39. 90	121. 0	74. 14	.613	140. 3	83.00	. 592
Laborers: PittsburghG. L. and M. W	6 5	80 85	6. 1 6. 0	11. 7 11. 6	71. 8 69. 6	188 266		44	1 3	52 12	99 207	8	28	25. 78 25. 54	56. 2 43. 0	20. 16 15. 76	.359 .367	120. 1 121. 7	46. 44 48. 74	.387
Total	11	165	6.1	11.7	70.7	454		44	4	64	306	8	28	25.64	48.5	17. 58	.363	121.0	47. 79	. 395
		'		·	!	·	<b>'</b>	<u>'</u>	<u>'</u>		,	!	<del>'</del>	<u> </u>		<u></u>	!!			<del></del>

Table D (2) shows the number of employees and the average and classified earnings per hour for blowers and vessel men in 1922, by

districts, and all districts combined.

For blowers the range in earnings for both districts was from 70 cents to \$1.25, with an average of 95 cents for both districts combined. The largest number of employees in any classification, 13, or 39 per cent, were found under the heading "\$1 and under \$1.25," and 10, or 30 per cent, earned between 80 and 90 cents.

The earnings of vessel men ranged from 40 cents to \$1.75 per hour,

with an average of 89.4 cents for all districts combined.

Table D (2).—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, BY DISTRICTS, 1922—BESSEMER CONVERTERS.

[For explanation of this table see p. 17.]

			Nu	mber	of em	ıploye	es wi	108e e	arning	s per h	our we	re—
Occupation and district.	Num- ber of em- ploy- ees.	Average earnings per hour.	40 and un- der 45 ets.	45 and un- der 50 cts.	50 and un- der 60 cts.	60 and un- der 70 cts.	70 and under 80 cts.	80 and un- der 90 cts.	90 cents and un- der \$1.	\$1 and un- der \$1.25.	\$1,25 and un- der \$1,50.	\$1.50 and un- der \$1.75.
BLOWERS.												
PittsburghGreat Lakes and Middle West	19 14	\$0.964 .934					1 2	6	5 2	7 6		
Total	33	. 950					3	10	7	13		
VESSEL MEN.												
Pittsburgh Great Lakes and Middle West	22 17	1.064 .708	4			2		3 4	1 1	6	5	4
Total	39	. 894	4		1	2	8	7	2	6	5	4

Customary turns per week, hours per turn, and full-time hours per week of those employees who regularly worked 7 days per week regardless of the length of turn, or a turn of 12 or more hours regardless of the number of days per week, either all or part of their time, are presented in detail in Table E (2) for the Bessemer-converter department. As stated in the general explanation of this table (p. 17), data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

TABLE E (2).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BESSEMER CONVERTERS.

[This table includes only employees who worked but one combination of customary days and hours during pay period. For explanation of table see p. 17.]

#### DAY TURNS.

	<del></del> -									<del></del> _ —	:	
<del></del>	D	ay turn			and hour		d. ————ght turr	ıs,		ined custo	er of em workedea combina mary tu s, by dist	tion of
		Ho	urs,				Но	urs,			Great	
Turns per week.	Mon- day to Friday.	Satur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Friday.	Satur- day.	Sun- day.	Per week.	Pitts- burgh.	Lakes and Middle West.	Total.
7 7 7 7 7 6 6	12 12 11½ 10½ 10 12 12	12 12 11½ 10½ 10 12 12	12 10 11½ 10½ 10 12	84 82 80½ 73½ 70 72 72						8 1 1 4 12 2 6	9 74	8 1 4 12 11 89
			,	, <del></del>	NIG	HT TU	RNS.			· · · · · · · · · · · · · · · · · · ·		
•••••					7 6 6 6	12 12 12 12	12 12 12	12 12 12	84 72 72 72 72	2 8 6	5 1 5	2 13 1 11
		DA.	Y ANI	NIGH	T TUR	NS—AI	.TERN	ATING	WEE	KLY.		
777777777777777777777777777777777777777	12 112 111 104 100 100 100 10 8 8 8 8 12 12 12 12 12 12 12 12 12 12 12 12 12	12 11 11 10 10 10 10 8 	12 12 11 15 10 10 10 10 10 12 	84 84 77 713 710 70 70 60 58 56 56 72 72 72 72 72 72 72 72 72 72	767676767676766666666655676655766666666	12 13 13 14 14 14 14 18 88 88 88 88 12 12 12 12 12 12 12 12 12 12 12 13 13 13 13 13 13 13 13 13 13 13 13 13	12 13 13½ 14 8 5 8 8 8 8 8 8 12 12 12 12 12 13 13 13	12 12 13 13 14 14 18 11 12 	84 72 91 78 94 84 88 88 88 84 60 45 48 48 48 72 72 72 72 72 72 74 74 74 74 74 74 74 74 76 99 88 88 88 88 88 88 88 88 88	74 13 6 25 57 2 19 7 9 }	20 26 53 7 231 	74 13 177 25 57 22 21 21 7 9 2 4 5 20 26 54 45 232 2 2 50 353 32 4 6 92 2 16 29 2 10 10

TABLE E (2).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BESSEMER CONVERTERS—Concluded.

DAY AND NIGHT TURNS-ALTERNATING WEEKLY-Concluded.

	D	ay turn		y turns a	and hou		d. ght turr	ns.	<u></u>	Number who willed custo hours	or of en workedes combins mary tu s, by dist	ployees ch spec- tion of rns and ricts.
_		Но	urs.		_		Но	urs.			Great	
Furns per week.	Mon- day to Friday.	Satur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Friday.	Satur- day.	Sun- day.	Per week.	Pitts- burgh,	Lakes and Middle West.	Total.
6 6 6 6 6 6 6	11 11 11 10 10 10 10 10 10 10 8	11 11 11 10½ 10½ 10 10 10 10 8 8		66 66 63 63 63 60 60 60 60 48	66 66 66 77 66 66 77 66 76 76 76	13 12 11 13 13 13 14 14 14 14 14 18 8 8 8	13½ 14 14 14 9	13 13 13 14½ 18 14 15 14 14 11 8 12	78 73 68 82 81 102 98 85 84 84 60 48 46 48	34 9 2 8 7 2 2 61 7	1	34 99 22 82 27 72 22 11 61 7

### SUMMARY.

Item.	Pittsburgh district.	Great Lakes and Middle West district.	Total.	Per cent of employees who worked but one combina- tion of days and hours.
Total Bessemer converter employees	1,309	985	2, 294	
Employees who worked— One combination of days and hours only	1,089	765	1,854	100
hours all or part of the time	883	616	1,499	81
7-day week all of the time	184	13	197	11
7-day week part of the time	95	55	150	8
Straight or average day of 12 or more hours all of the time	700	561	1, 261	68
the time	144	5	149	8
7-day week and straight or average day of 12 or				[
more hours all of the time	166	13	179	10
	j	l	J	t

· Of the total number of Bessemer-converter employees reported, 1,854 worked but one combination of customary days and hours. Of these 1,854 employees, 1,499, or 81 per cent, regularly worked a 7-day week or a straight or average day of 12 or more hours all or part of the time, 117 working days only, 27 working nights only, and 1,355 alternating between day and night work. Sixty-eight per cent (1,261) had a straight or average day of 12 or more hours all of the time, and 10 per cent (179) regularly worked a 7-day week and a straight or average day of 12 or more hours all of the time.

# OPEN-HEARTH FURNACES.

The basic open-hearth process alone is treated in this report and only furnaces of the fixed or stationary type have been included. While tilting or rolling furnaces are used to some extent by a few companies in different localities, this type of furnace is chiefly of local significance and is not general to the industry. Consequently the material used has been limited to stationary furnaces in which the basic process is employed and all figures presented are strictly comparable.

The 1922 survey includes 22 representative open-hearth furnace plants which employed 7,954 employees in all occupations. Of the total number of employees reported 4,515 are included in the principal productive occupations for which separate figures are given. Data were first obtained for this department in 1910 and comparative

figures are presented for the years 1910 to 1922.1

Considering the principal productive occupations as a whole, in 1922 earnings in this department were at a higher level, as shown by the index numbers for departments, than any other department for which data are presented. However, owing to economic conditions, average earnings per hour had decreased 28 per cent since 1920 and were 15 per cent less than in 1919, but the 1922 figure was still 102 per cent greater than that of 1913 and 1914. Full-time hours per week decreased 7 per cent in 1922 as compared with 1913, although a slight increase of 4 per cent since 1920 is noted. Full-time weekly earnings followed very closely the course of hourly earnings, as the changes in full-time hours were very slight as compared with those in hourly earnings. When all occupations are considered, earnings decreased from 67.1 cents per hour in 1920 to 48 cents in 1922.

The most significant facts concerning average earnings and average hours in each of the 15 principal productive occupations are summarized in Table A (3). When 1922 is compared with 1920, average full-time hours per week increased in 13 of the occupations and decreased in 2. Increases ranged from 1.8 hours per week for locomotive engineers to 5.5 hours for stock cranemen, and the decreases were 4.5 hours for mold cappers and 0.6 hour for laborers. The 1922 averages, while greater than those for 1920 in most cases, are lower than those for any other year in each occupation except ingot strippers. The working time of ingot strippers increased 3.5 hours per week from 1920 to 1922, marking the highest point in full-time hours since 1915.

Earnings have decreased considerably since 1920 in each occupation and are lower than the earnings for 1919, but as compared with any other year for which data are presented the 1922 averages show an increase in each instance. Some idea of the changes in earnings in this department which have taken place from year to year may be gained from a study of the occupation of charging-machine

<sup>1</sup> No data were collected for 1916, 1918, and 1921.

Employees in that occupation in 1910 earned an average of 29.4 cents per hour, with possible full-time earnings of \$22.52 per week. During the next few years earnings varied but slightly and it was not until 1917 that any considerable change was noticed. In that year earnings had advanced to 46.7 cents per hour and \$35.91 per week. Wages increased rapidly during the next three years, reaching the high average of 89.5 cents per hour and \$59.83 per week in 1920. The increase in earnings during the war period was followed by a decline of 27 cents per hour and \$14.74 per week, in 1922 as compared with 1920, the averages for 1922 being 62.5 cents and \$45.09, respectively.

The increase in customary working time of the different selected occupations is best illustrated by reference to the classification of employees according to their full-time hours per week. The percentage of employees in 1922 who customarily worked 84 hours per week has increased over that in 1920 in each occupation except mold cappers and ingot strippers. There were no 84-hour workers in the occupation of mold cappers in either year and ingot strippers decreased from 21 per cent in 1920 to 20 per cent in 1922. The greatest increase, from 1 per cent in 1920 to 21 per cent in 1922, occurred in the occupation of melters' third helpers. In a few of the occupations a small percentage of employees are found for the first time in the group "48 and under."

Index numbers for full-time hours per week, earnings per hour, and full-time weekly earnings are also contained in Table A (3). These are simply percentages computed from the averages in the table, using the average for 1913 as the base, or 100 per cent. The index numbers for this department as a whole (all selected occupations combined) are shown on page 4.

Table A (3).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—OPEN-HEARTH FURNACES.

	Num-	Num- ber	Aver-	Aver-	Aver-		x num )13=10				of full-	emp time l	loye	es w	hose veek
Occupation and year.	ber of plants.	of em-	age full- time hours per week.	per	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	week- ly	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Stockers: 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1922.	17 17 17 17 22 22 13 17 19 22	448 419 413 417 409 366 243 476 573 647	76. 8 77. 4 77. 0 77. 8 77. 0 77. 3 77. 4 75. 7 70. 9 73. 9	\$0. 177 .172 .176 .197 .204 .199 .296 .506 .573 .379	\$13.69 12.73 13.51 15.50 15.66 15.41 22.92 38.30 40.18 28.07	99 96 99 100 99 99 99 97 91 95	90 87 89 100 104 101 150 257 291 192	89 83 88 100 102 101 150 250 263 183	3	10 26 4	3 (1) 2	13 26 7 8 8 8	24 24 25 22 21 21 38 22 17 19	34 28 40 40 48 33 50 39	28 19 28 31 23 30 29 18 10

[For explanation of this table see p. 15.]

This table was published in the Monthly Labor Review for June, 1923.
 Less than 1 per cent.
 Including less than 1 per cent whose full-time hours per week were 89.

Table A (3).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—OPEN-HEARTH FURNACES—Continued.

1922, B1		Num-	Aver-		Aver-	Inde	x num 913⇒10	bers.	Per			<del></del>		es wi	=
Occupation and year.	Num- ber of plants.	ber of em-	age full- time hours per week.	earn-	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	week-	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Stock crane- men: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922 Charging-ma- chine opera-	14 15 20 20 11	75 70 72 84 98 94 64 115 150 178	78.8 75.6 78.9 79.1 78.4 77.4 77.4 75.2 67.8 73.3	\$0. 223 . 207 . 228 . 238 . 237 . 253 . 338 . 556 . 686 . 460	\$17.60 15.61 18.02 18.85 18.58 19.77 26.11 41.31 47.02 33.85	100 96 100 100 99 98 98 95 86 93	94 87 96 100 106 142 234 288 193	93 83 96 100 99 105 139 222 249 180		1 1  10 35 13		3 23 5 4 4 4 12	16 10 11 10 12 23 38 22 11 25	40 43 47 45 49 47 34 55 35 38	40 23 42 40 35 26 23 13 7
tors: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922 Door operators:	17 17 17 22 22 22 13 17	73 72 72 76 86 86 64 98 137 133	76.8 74.7 75.8 78.0 77.4 77.7 77.1 75.3 67.2 72.2	.294 .287 .312 .335 .307 .330 .467 .753 .895 .625	22. 52 21. 37 23. 67 26. 12 23. 66 25. 55 35. 91 56. 70 59. 83 45. 09	98 96 97 100 99 100 99 97 86 93	88 86 93 100 92 99 139 225 267 187	86 82 91 100 91 98 137 217 229 173				8 25 14 13 5 5 5	34 25 36 16 33 30 44 24 14 31	27 33 25 32 33 28 48 42 23	30 17 25 39 30 33 28 17 2
1910	15 15 15 15 19	165 160 157 160 170 176 165 264 288	75. 9 75. 5 76. 0 76. 9 77. 0 76. 5 73. 8 66. 1 70. 1	.101 .100 .102 .112 .109 .111 .321 .402 .279	7. 72 7. 53 7. 72 8. 68 8. 35 8. 43 23. 69 26. 27 19. 76	99 98 99 100 100 99 96 36 91	90 89 91 100 97 99 287 359 249	89 87 89 100 96 97 273 303 228		14 45 14	1	12 21 20 20 14 14 14 20	38 24 28 19 24 25 41 13 38	22 31 21 28 32 38 24 28 8	28 24 31 34 31 24 22 4 16
ers, first: 1910 1911 1912 1913 1914 1915 1917 1919 1920 Melters' help-	17 17 22 22	341 338 347 364 404 422 272 402 620 622	77.7 75.3 76.5 77.1 75.6 75.5 76.3 74.9 69.4 71.4	.416 .400 .417 .440 .420 .437 .586 .966 1.089 .775	32. 27 30. 12 31. 89 33. 89 31. 60 32. 80 44. 36 72. 35 73. 09 55. 34	101 98 99 100 98 98 99 97 90 93	95 91 95 100 95 99 133 220 248 176	95 89 94 100 93 97 131 213 222 163		9 10 11 33 15		7 17 2 3 	22 21 24 16 14 13 54 34 6 46	40 49 55 62 63 13 33 60 32	31 13 19 26 15 14 33 22 2
ers, second: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922 Melters' help-	17 22 22 13 17	339 335 347 360 402 420 272 410 721 704	76. 6 74. 5 75. 8 76. 7 74. 7 74. 5 75. 9 74. 4 69. 1 71. 2	. 272 . 263 . 274 . 292 . 278 . 291 . 397 . 693 . 781 . 557	20. 87 19. 62 20. 77 22. 36 20. 70 21. 57 29. 93 51. 56 53. 80 39. 50	100 97 99 100 97 97 97 99 97 99	93 90 94 100 95 100 136 237 267 191	93 88 93 100 93 97 134 231 241 177		10			38 21 37 29 25 24 54 33 7	22 21 14 14 29 31 20 39 55 21	31 23 29 37 22 21 26 17 1
ers, third: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	17 17 16 21 21 11 17 19	393 394 414 458 442 454 268 602 970 980	76. 5 73. 9 75. 4 77. 9 77. 4 77. 7 77. 5 76. 6 67. 8 72. 9	.196 .185 .199 .214 .207 .212 .328 .532 .645 .432	14. 97 13. 67 15. 01 16. 64 15. 98 16. 44 25. 26 40. 75 43. 64 31. 44	98 95 97 100 99 100 99 98 87 94	92 86 93 100 97 99 153 249 301 202	89 82 90 100 96 99 152 245 262 189		6 38 10	2	8 20 7 1  2 13	36 37 30 25 39 38 44 30 12 35	30 36 46 38 30 29 20 36 46	27 8 16 36 31 33 36 28 1 21

Table A (3).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS; AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—OPEN-HEARTH FURNACES—Continued.

	<b>N</b> T	Num-	Aver-	Aver-	Aver-		√ num 913==10		av	cent erage ere—	of full-	emp time l	loye 10ur	es w sperv	hose veck
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour,	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Stopper setters: 1910	10 10 10 9 10 10 8 10 12 17	30 29 29 30 32 32 36 45 71 83	76. 2 73. 5 75. 8 77. 3 75. 0 74. 6 75. 3 73. 8 68. 4 70. 9	\$0, 313 .313 .329 .325 .287 .296 .414 .684 .778 .561	\$23. 63 23. 11 24. 92 25. 10 21. 46 21. 96 30. 90 50. 48 53. 17 39. 73	99 95 98 100 97 97 97 95 88 92	96 96 101 100 88 91 127 210 239 173	94 92 99 100 86 88 123 201 212 158	7	16 34 13		28  25	37 21 21 13 63 33 67 36 13 33	57 52 72 80 25 25 11 27 42 18	7 7 13 13 22 22 11 17
Steel pourers: 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. Mold cappers:	14 14 15 16 21 21 12 17 18 21	47 44 50 56 70 70 48 69 112 101	75.3 73.7 76.5 77.0 76.4 75.7 76.0 73.2 68.0 70.4	.308 .304 .321 .370 .339 .356 .466 .796 .929 .645	23. 05 22. 32 24. 57 28. 46 25. 94 26. 99 35. 60 58. 27 62. 31 45. 48	98 96 99 100 99 98 99 95 88 91	83 82 87 100 92 96 126 215 251 174	81 78 86 100 91 95 125 205 219 160	4	16 36 18		11 23 20 4 11 11 9	49 27 24 25 37 43 54 32 13 28	17 41 28 46 29 29 25 42 50 26	23 9 25 25 23 17 21 10 2 16
1910	8 9 12 13 13 6 11 7	40 38 52 68 70 72 38 97 73 92	76. 5 74. 0 79. 3 78. 6 77. 7 76. 1 76. 7 74. 3 70. 0 65. 5	.217 .215 .228 .255 .232 .254 .364 .588 .635	16. 49 15. 78 18. 00 20. 04 17. 96 19. 24 28. 16 43. 69 44. 65 31. 33	97 94 101 100 99 97 98 95 89 83	85 84 89 100 91 100 143 231 249 180	\$2 79 90 100 96 141 218 223 156	14	11 23 16		21 15 6 11 11 11	55 26 8 12 26 42 58 25 4 15	15 42 27 41 31 28 5 60 73 42	30 11 50 41 31 19 37 4
.men:	16 16 17 22 22 22 13 17 19	90 86 90 90 104 107 82 119 146 153	77. 2 74. 6 76. 2 77. 2 76. 5 76. 0 76. 4 75. 6 68. 3 72. 9	. 294 . 287 . 317 . 341 . 305 . 327 . 466 . 733 . 837 . 588	22. 76 21. 32 24. 22 26. 34 23. 34 24. 92 35. 64 55. 41 56. 63 42. 83	100 97 99 100 99 98 98 99 98 88 94	86 84 93 100 89 96 137 215 245 172	86 81 92 100 89 95 135 210 215 163		6 36 12		9 24 70 9 6 6 	28 34 32 18 24 29 51 30 17 33	31 23 31 44 47 47 24 51 42 24	32 19 27 20 23 19 24 13 2
1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1922. Engineers, loco-	15 15 15 15 18 18 13 15 16	46 51 55 61 47 48 39 48 71 65	73. 7 71. 9 72. 9 74. 5 75. 8 76. 3 70. 9 69. 9 69. 3 72. 8	.275 .256 .278 .296 .292 .303 .449 .749 .790 .559	19, 88 18, 06 19, 99 21, 85 21, 72 22, 76 30, 85 52, 36 54, 21 40, 61	99 97 98 100 102 102 95 94 93 98	93 86 94 100 99 102 152 253 267 189	91 83 92 100 99 104 141 240 248 186	1	6 5 6 6 23 33 34 15		22 8	30 63 69 46 30 29 36 17 11 26	17 20 18 30 47 42 16 46 32 32	24 4 7 20 17 23 23 4 21 20
motive: 1910 1911 1912 1913 1914 1915 1919 1920 1922	14 15 15 16 21 21 17 18 20	107 114 117 119 137 138 166 214 219	77.3 74.3 75.8 76.6 76.5 77.1 75.6 69.6 71.4	. 244 . 247 . 262 . 295 . 281 . 279 . 666 . 732 . 527	18, 92 18, 32 19, 86 22, 55 21, 51 21, 57 50, 35 50, 83 37, 62	101 97 99 100 100 101 99 91 93	83 84 89 100 95 95 226 248 179	84 81 88 100 95 96 223 225 167				6 38 14 12 10 6 	23 19 10 19 20 21 40 11 42	45 35 67 52 48 49 40 37 16	26 8 9 17 21 24 16 3 16

TABLE A (3).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—OPEN-HEARTH FURNACES—Concluded.

	Num-	Num- ber	Aver- age full-	Aver-	Aver-		x num 13=10			cent erage ere—	of full-	emp time l	loye lour	es w sperv	hose veek
Occupation and year.	ber of plants.	of em-	full- time hours per week.	earn-	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	week- ly	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Switchmen: 1910	14 15	109	77.3 74.4	\$0.185 .186	\$14. 29 13. 85	101 98	80 81	81 79			••••	6 38	22 19	44 34	28
1912 1913	15 16	118 127	75. 2 76. 3	.199	14.92 17.55	99 100	87 100	85 100				15 13	19 23	56 49	10 16
1914 1915 1919	21 21 17	149 150	76.5 77.0	. 226	17. 29 17. 33	100 101	98 98	99 99 241				11 5	23 25	44 45	9 10 16 22 25 19 2
1920 1922	18 20	194 297 275	76. 2 69. 3 72. 0	.555 .617 .439	42.29 42.84 31.61	100 91 94	241 268 191	241 244 180		27 27 13		19 11	40 11 39	39 41 19	19 2 18
Laborers:	17	1,038	74.5	. 157	11.69	98	84	82		4	6	20	13	35	22
1911 1912 1913	17 17 17	806 948 1,109	73. 2 74. 7 76. 2	.161 .164 .187	11.78 12.21 14.24	96 98 100	86 88 100	83 86 100		4 6 4	7 5 4	24 13 6	15 17 25	37 39 31	14 20 30
1914 1915	22 22	805 723	69.5 70.8	.185 .186	12.84 13.19	91 93	99 99	90 93	(2)	1 <u>1</u>	27 21	14 22	6	34 30	9
1917 1919 1920	13 17 18	653 1,266 1,393	74.4 76.2 68.5	. 292 . 468 . 525	21.73 35.66 36,21	98 100 90	156 250 281	153 250 254		 3 27	6 2	22 7 22	20 7 3	38 56 43	13 20 20 2 2
1922	21	992	67.9	.354	24. 22	89	189	170	''i'	17	15	24	18	17	7

<sup>2</sup> Less than 1 per cent.

The number of employees reported in 1922 includes some duplications, or repeated employees, as stated in the general explanation of Table B (p. 15). Of the 4,778 employees reported in selected occupations for all districts combined in 1922, there were 263 duplications, leaving 4,515 actually engaged, and the total of 8,298 employees shown for all occupations represents 7,954 individuals.

The gross number of employees reported, together with the net number of actual employees for selected occupations and all occupations in each district and all districts combined, are shown in Table 10.

TABLE 10.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND ALL OCCUPATIONS, 1922, BY DISTRICTS—OPEN-HEARTH FURNACES.

	Employees	in selected	occupations.	Employee	es in all occ	upations.
District.	Number reported.	Number of dupli- cations.	Actual number.	Number reported.	Number of dupli- cations.	Actual number.
Eastern Pittsburgh. Great Lakes and Middle West Southern.	692 1,580 2,046 460	68 94 85 16	624 1,486 1,961 444	1, 241 2, 554 3, 678 825	87 114 124 19	1, 151 2, 440 3, 554 806
Total	4,778	263	4, 515	8, 298	344	7,954

The customary working time per week of employees in the openhearth-furnace department for the years 1910 to 1922 has been classified, and the number and per cent of employees coming under each

classification are shown in Table B (3).

The working time of employees in the open-hearth furnace department shows a wide variation of days or turns per week—5 days, 6 days, and 7 days, with the many combinations thereof. However, nearly all of the employees were found working 6 days, 7 days, or 6 and 7 days alternately, with only a few employees found in the other classifications. The heading "6 days and 7 days alternately" indicates that the plants were running 7 days and 6 nights or 6 days and 7 nights each week, being shut down for one day or one night each week, or that the employees were relieved one turn every two weeks while the plant itself was in continuous operation and that the employees reported under this heading worked 7 turns one week and 6 turns the next.

A study of Table B (3) will show some material changes between 1920 and 1922. In 1920 in selected occupations, all districts combined, 25 per cent worked 6 days per week, while in 1922 the per cent of employees working 6 days had increased to 53. In 1920, 42 per cent worked 6 days and 7 days alternately, while in 1922 only 17 per cent worked these turns. The per cent of employees who worked 7 days per week had decreased from 30 in 1920 to 23 in 1922. When the total employees for all occupations combined are considered, the percentages under each heading are practically the same as they were for selected occupations alone. When each district is studied separately some marked changes appear in the 7-day workers between the years 1920 and 1922, but when taken as a whole the changes are not so great.

Table B (3).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1910 TO 1922, BY YEARS—OPEN-HEARTH FURNACES.

[For explanation of this table, see p. 15.]

				N	ımber of	employ	ees whose week	e custom : was—	ary worl	ting time	per	Per	cent of e	mploy	ees whos week	e custom c was—	ary worl	king tim	e per
District.	Year.	Num- ber of plants.	Num- ber of em- ploy- ees.1	5 days.	5 days and 6 days alter- nately.	6 days.	5 days and 7 days alter- nately.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 days in ro- tation.	6 days, 7 days, and 7 days in ro- tation.	7 days.	5 days.	5 days and 6 days alter- nately.	6 days.	and 7 days alter-	6 days and 7 days alter- nately.	6 days, 6 days, and 7 days in ro- tation.	6 days, 7 days, and 7 days in ro- tation.	7
eastern.																			
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1020 1922	4 4 4 4 4 6 6 6 2 3 4 5 5	583 477 471 490 491 516 299 326 451 692		207 83 55 62 100	252 282 296 301 248 263 213 288 416	16	24 26 26 28 154 149 88 99 127 228		18 33	84 86 94 99 89 104 111 14 17		36 17 12 13 33	43 59 63 61 51 51 65 64 60	3	4 6 6 31 29 29 30 28 33		4 5	14 18 20 20 18 20 37 4 4 2
All occupations	1914 1915 1920 1922	6 6 4 5	1,064 1,116 955 1,241	2 1	2 12	635 655 630 699	13	215 225 202 412	3	18 33	214 229 80 96	(2)	(2)	60 59 66 56	i	20 20 21 33	(3)	2 3	20 21 8 8
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920	5555663565	1, 491 1, 432 1, 452 1, 571 1, 532 1, 409 588 1, 796 1, 994 1, 580		32	343 558 225 121 375 316 259 389 394 753	32	837 636 873 879 697 668 192 1,360 1,409 567	3 20 60 10 	3 50 127 12	311 171 331 461 450 425 128 47 64		2	23 39 16 8 24 22 44 22 20 48	2	56 44 60 56 45 47 33 76 71	(3) 1 4 1 2	(2) 3	21 12 23 29 29 30 22 3 3

<sup>&</sup>lt;sup>1</sup> The figures in this column for the years 1910 to 1917 represent the number of jobs and for the years 1919, 1920, and 1922 the actual number of men employed.

<sup>2</sup> Less than 1 per cent

TABLE B (3),—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED 1910 TO 1922, BY YEARS—OPEN-HEARTH FURNACES—Concluded.

			27	N	umber of	employ	ees whos weel	e custom c was—	ary worl	ring time	per	Per	cent of e	mploy	ees whos weel	e custom k was—	ary wor	king tim	e por
District.	Year.	Num- ber of plants.	Num- ber of em- ploy- ees.	5 days.	5 days and 6 days alter- nately.	6 days.	5 days and 7 days alter- nately.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 days in ro- tation.	7 days, and	7 days.	5 days.	5 days and 6 days alter- nately.	6 days.	5 days and 7 days alter- nately.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 days in ro- tation.	6 days, 7 days, and 7 days in ro- tation.	7 days.
PTTSBURGH—concluded.																			
All occupations	1914 1915 1920 1922	6 6 5	2, 149 2, 013 3, 190 2, 554			468 404 670 1,104		852 814 2,049 944	10 226	227 16	819 795 244 264			22 20 21 43		40 40 64 37	(3) 9	7	38 39 8 10
GREAT LAKES AND MIDDLE WEST.			,								•						<u> </u>		
Selected occupations	1910 1911 1912	6 6	975 941 1,073			340 461 477		63 263 182			372 217 414			35 49 45		7 28 17			59 23 39
_	1913 1914 1915	6 7 7	1,171 1,069 1,122	•••••		422 394 405		168 274 304	15		566 401 413			36 37 36		14 26 27	1		48 38 37
•	1917 1919 1920 1922	5 7 6 9	953 1,796 1,828 2,046			695 526 50 1,086		322 573	108	46	258 948 1, 205 806			73 29 3 53		18 31	5	2	27 53 66 39
All occupations	1914 1915 1920 1922	7 7 6 9	1,632 1,755 3,067 3,678			751 846 214 1,848	********	311 356 793	112	153	570 553 2,060 1,565			46 48 7 50		19 20 26	3	4	35 32 67 43
southern.	1022	ا ا	3,010			1,010	•••••			100	2,000			00			Ů	_	_ ₹0
Selected occupations	1910 1911 1912 1913 1914 1915	2 2 2 2 3 3	292 223 250 266 333 311 239			188 100 86 126 163 126		58 70 62 34 50		6 6 6	104 65 88 72 130 135 68			64 45 34 47 49 41		26 28 23 10 16		2 2 2 2	36 29 35 27 39 43 28

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	1919 1920 1922	3 3	100		486		166 1 2			170			70		(3)			53 30 39
All occupations	1914 1915 1920 1922	3 3 3 3	539 . 958 .		226 655		58			254 252 302 337			42 68		(3)	1	1 1	45 47 32 41
Selected occupations	. 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	17 17 17 17 22 22 22 13 17 19	3, 073 3, 246 3, 498 3, 425 3, 358 2, 079 4, 272 4, 968	207 115 55 62 100	1,970 1,180 1,110 954 1,128 1,218	16 32	451 1,947	3 20 75 10		539 927 1, 198 1, 070 1, 077 565 1, 197		4 2 2 2	34 33 46 26 25	1 1	28 32 36 33 34 35 22 46 42 17	(*) 1 2 (*) (*)	(*) (*) (*)	32 18 29 34 31 32 27 28 30 23
All occupations	1914 1915 1920 1922	22 22 19 22	5, 415 5, 423 8, 170 8, 298	2 2 2 1 2 12	2, 123 2, 131 2, 169 4, 135	13	1, 416 1, 453 3, 045 1, 360	10 3 338	9 3 245 202	1, 857 1, 829 2, 686 2, 262	(2)	(3)	39 39 27 50	(3)	26 27 37 16	(5) (3)	(2) (3) 3 2	34 34 33 27

<sup>2</sup> Less than 1 per cent.

Table C (3) presents the most significant facts relative to customary and actual working time, actual earnings per pay period, and earnings per hour of employees in 22 open-hearth furnace plants in 1922, by occupations and districts. In addition, for each occupation are shown the number of positions and the number of employees actually working during the pay period and also the time and earnings of the same employees during the same period at occupations other than

the occupation specified.

Referring to the occupation of melters' first helpers by way of illustration: In 22 plants the 454 positions were filled by 622 men during the pay period scheduled. The average customary full time of the men working in the positions was 6.3 turns per week, 11.4 hours per turn, and 71.4 hours per week. In the distribution of the customary working time of the 622 actual employees, 289, the largest number in any one group, were found under the heading "72 hours." The next highest number, 198, came under the classification "Over 72 and under 84." The average hourly earnings of melters' first helpers ranged from 63.4 cents in the eastern district to 83.9 cents in the Pittsburgh district, with an average of 77.5 cents for all districts combined. The range of average full-time weekly earnings was from \$48.31 in the eastern district to \$60.58 in the Pittsburgh district, with an average for all districts of \$55.34.

Owing to the fact that a large number of the employees worked in more than one occupation during the pay period and in order to give the complete hours and earnings for such employees, separate figures are shown which cover all occupations at which they worked. While 622 men working as melters' first helpers averaged 108.9 hours per pay period, they also averaged 28.3 hours at other work, making a total of 137.2 average hours per pay period in specified (melters' first helpers) and other occupations. During the 108.9 hours they worked as melters' first helpers they earned an average of \$84.32, or 77.5 cents per hour. When the work of these men in all occupations is considered they earned \$100.10—that is, \$15.78 was earned in some occupation or occupations other than melters' first

helpers.

The average earnings per hour in the principal productive occupations in this department ranged from 27.9 cents for door operators to 77.5 cents for melters' first helpers, and the average actual hours worked per pay period ranged from 66.7 for laborers to 124.4 for charging-machine operators. Employees who worked as laborers averaged the highest number of hours at other occupations (47.4), while melters' second helpers received the largest earnings for work in addition to their regular occupation (\$20.07). Locomotive engineers worked the smallest number of hours outside their regular occupation (9.2) and likewise received the smallest earnings (\$4) for work in addition to their regular occupation.

TABLE C (3).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—OPEN-HEARTH FURNACES.

[For explanation of this table see p. 16.]

			Posit	ions.		Em	ployee	s work	ing in	schedi	ıled pa	y perio	ođ.			Schedu	led pay p	period (15	days).	
Occupation and district.	Num- ber of		full ti	ge custome of er the pos	nploy-		N			e custo er weel			16	A ver- age full- time	Specific	ed occup	ation.		fied and ecupation	
	plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84	earn- ings per week.	Aver- age hours worked.	Average earnings.	Average earnings per hour.	Aver- age hours worked.	Average earnings.	Average earnings per hour.
Stockers: Eastern Pittsburgh G. L. and M. W Southern	5 5 9 3	81 122 183 33	6.1 6.4 6.5 6.6	12.0 11.9 11.1 12.0	73.7 75.5 72.0 79.3	116 192 287 52	19	26		4 48 74	77 5 77 27	35 139	91 25	\$26.46 30.12 28.44 22.05	104.6 100.0 96.2 111.9	\$37.56 39.89 38.01 31.05	\$0.359 .399 .395 .278	127.3 132.7 132.5 147.9	\$45.62 52.09 52.01 42.14	\$0.358 .393 .392 .285
Total	22	419	6.4	11.6	73.9	647	19	26		126	186	174	116	28.07	100.1	37. 93	.379	132. 9	50.09	.377
Stock cranemen: Eastern Pittsburgh G. L. and M. W. Southern.	5 5 8 2	23 40 42 4	6.3 6.4 6.5 7.0	11. 9 11. 9 10. 9 10. 0	74. 5 75. 8 70. 5 70. 0	33 68 72 5		21 3		17	16 28	17 51	23 2	30.77 36.08 33.49 29.19	107. 6 87. 7 90. 2 141. 8	44. 49 41. 74 42. 85 59. 12	. 413 . 476 . 475 . 417	139. 5 114. 5 131. 7 166. 1	59. 17 53. 77 60. 95 70. 05	. 424 . 470 . 463 . 122
Total	20	109	6.4	11.4	73.3	178		24		17	44	68	25	33.85	93.9	43, 18	, 460	127.5	58, 13	.456
Charging-machine oper- ators: Eastern. Pittsburgh G. L. and M. W Southern	5 5 9 3	20 30 46 11	6. 2 6. 2 6. 5 6. 6	12.0 11.4 11.2 10.9	74. 5 70. 9 72. 2 72. 0	22 36 59 16		6 12 3		6 10	6 27 8	10 20	20 5	42.39 49.42 45.34 38.16	141. 3 123. 4 121. 9 112. 5	80. 47 85. 96 76. 58 59. 68	. 569 . 697 . 628 . 530	152. 9 141. 0 147. 5 143. 9	87. 56 95. 41 90. 77 76. 11	. 573 . 677 . 616 . 529
Total	22	107	6.4	11.4	72.2	133		21		16	41	30	25	45. 09	124. 4	77. 73	. 625	146. 2	89, 73	. 614
Door operators: Pittsburgh G. L. and M. W Southern	4 9 3	62 97 20	6. 1 6. 5 6. 6	11.3 11.0 10.4	69. 0 71. 3 68. 0	88 158 42	15	9 17 15		57	85 23	22	41 4	16. 77 21. 60 19. 11	100. 7 84. 3 68. 7	24. 48 25. 57 19. 28	. 243 . 303 . 281	128. 4 129. 5 104. 4	39. 72 45. 34 33. 56	.300 .350 .320
Total	16	179	6.4	11.0	70. 1	288	15	41		57	108	22	45	19.76	87.1	24. 32	. 279	125. 5	41.90	. 334

TABLE C (3).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—OPEN-HEARTH FURNACES—Concluded.

		-	Posit	tions.		En	ploye	s work	ing in	schedu	iled pa	y perio	od.			Schedu	led pay 1	period (15	days).	
Occupation and district.	Num- ber of		full-tiz	ge custo me of er the pos	nploy-		1			e custo er wee			ne	Aver- age full- time	Specifi	ed occur	ation.		ned and cupation	
		Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der. 84.	84	earn- ings per week.	Aver- age hours worked.	Aver- age earn- ings.	Average earnings per hour.	A ver- age hours worked.	Aver- age- earn- ings.	Aver- age earn- ings per hour.
Melter's helpers, first: Eastern Pittsburgh G. L. and M. W. Southern.	5 5 9 3	70 152 192 40	6. 4 6. 2 6. 3 6. 6	12. 0 11. 7 11. 0 10. 6	76. 2 72. 2 69. 7 68. 2	93 203 266 60		20 58 17		9	23 76 156 34	61 107 21 9	31	\$48.31 60.58 54.44 52.51	118. 8 108. 3 108. 2 98. 3	\$75. 29 90. 85 84. 43 75. 71	\$0.634 .839 .781 .770	151. 8 137. 1 132. 9 134. 3	\$91. 42 107. 31 98. 64 95. 68	\$0.602 . 783 . 742 . 713
Total	22	454	6.3	11.4	71.4	622		95		9	289	198	31	55. 34	108. 9	84.32	. 775	137. 2	100. 10	. 730
Melters' helpers, second: Eastern Pittsburgh G. L. and M. W Southern	5 5 9 3	70 152 192 39	6. 3 6. 2 6. 5 6. 5	12. 0 11. 6 10. 8 10. 7	75. 1 71. 9 69. 7 68. 8	99 216 313 76		25 65 20		21 52	35 71 187 46	43 68 24 10	37	36. 20 43. 64 39. 03 33. 92	106. 8 99. 2 90. 9 72. 3	51. 42 60. 18 50. 88 35. 65	. 482 . 607 . 560 . 493	144. 2 132. 8 135. 3 130. 5	68. 73 78. 21 72. 01 60. 75	. 477 . 589 . 532 . 466
Total	22	453	6.3	11.3	71.2	704		110		73	339	145	37	39. 50	93. 7	52.16	. 557	135. 3	72. 23	. 534
Melters' helpers, third: Eastern Pittsburgh G. L. and M. W. Southern	5 5 9 3	64 150 280 56	6. 2 6. 2 6. 5 6. 4	11. 9 11. 6 11. 3 11. 7	73. 6 71. 5 73. 2 74. 3	112 247 511 110		27 73		20 79 7	45 256 83		182 20	29. 15 36. 39 31. 04 24. 52	89. 1 88. 1 85. 2 88. 4	35. 29 44. 83 36. 15 29. 17	. 396 . 509 . 424 . 330	132. 0 124. 4 130. 6 131. 6	52. 43 62. 35 55. 52 43. 29	.397 501 .425 .329
Total	22	550	6.3	11.5	72.9	980		100		106	384	188	202	31.44	86.7	37. 46	. 432	129.3	55. 52	. 429
Stopper setters: Eastern. Pittsburgh G' L' and M. W. Southern.	2 3 9 3	16 31 7	6.3 6.1 6.5 6.7	11.7 11.9 10.8 10.3	73. 3 72. 2 70. 5 68. 6	5 22 48 8	6	8 3		10	2 22 3	3 12	12 2	32. 55 42. 38 39. 13 40. 54	121. 5 110. 1 101. 7 130. 5	53. 99 64. 70 56.:47 77. 18	. 444 . 587 . 555 . 591	144. 7 147. 3 144. 5 146. 3	61. 75 85. 98 78. 21 87. 13	. 427 . 584 . 541 . 596
Total	17	58	6.4	11.1	70. 9	83	6	11		10	27	15	14	39. 73	107. 9	60.50	. 561	145. 4	80.14	. 551

Steel pourers: Eastern Pittsburgh. G. L. and M. W Southern Total	4 5 9 3	11 27 29 9	6.3 6.2 6.6 6.6	11.9 11.1 10.8 10.7	75. 5 68. 6 70. 3 69. 3	11 34 42 14	4	6 9 3		9	16 8 28	7 19	13 3 16	42. 51 47. 54 44. 43 45. 95	157. 7 110. 7 108. 8 97. 7	88. 81 76. 73 68. 76 64. 81	. 563 . 693 . 632 . 663	157. 7 139. 0 144. 2 148. 7	88, 81 90, 56 87, 06 87, 32	. 563 . 651 . 604 . 587
,	21		- U. T	11.0	10. 1	101					2.,		-10	#0. #C	110.2	70.00	.010	147. (7	00, 40	.012
Mold cappers: Pittsburgh G. L. and M. W	4	25 31	6. 2 6. 4	11.9 9.3	73. 8 58. 8	50 42	13	15		11	•	39		36. 31 25. 40	72.8 99.1	35. 87 42. 79	. 492 . 432	134. 0 124. 5	60. 40 52. 72	. 451 . 423
Total	8	56	6.3	10.4	65. 5	92	13	15		11	14	39		31.33	84.8	39.03	.460	129.7	56.89	. 439
Ladie cranemen: Eastern. Pittsburgh. G. L. and M. W. Southern. Total.	5 4 9 3	24 34 53 13	6. 2 6. 3 6. 5 6. 4	11. 9 11. 8 10. 9 12. 0	73. 4 74. 4 70. 8 76. 6 72. 9	30 41 66 16		19		6 14	14 27 10 51	10 27 37	20 6 26	41. 10 43. 30 42. 62 45. 73 42. 83	124. 4 123. 2 121. 1 135. 4	69. 61 71. 73 72. 96 80. 81	. 560 . 582 . 602 . 597	150. 4 148. 0 143. 2 157. 1	82. 16 84. 09 84. 79 93. 33 84. 98	. 544 . 566 . 598 . 592
Ingot strippers: Eastern Pittsburgh. G. L. and M. W Southern Total	2 4 9 3	8 14 23 7 52	6.4 6.2 6.5 6.7	12.0 11.9 10.6 12.0	76. 5 73. 8 68. 5 80. 6	10 17 30 8 65		10		4	2 	8 13 21	 § 5 13	44. 98 41. 99 37. 47 44. 01 40. 61	128. 8 126. 1 116. 0 134. 1	75. 69 71. 74 63. 40 73. 17 68. 67	.588 .569 .547 .546	161. 8 138. 5 135. 1 152. 1	94. 08 78. 97 74. 37 82. 08	. 581 . 570 . 550 . 540
Engineers, locomotive: Eastern Pittsburgh. G. L. and M. W Southern Total	4 5 8 3 20	15 69 62 27 173	6. 1 6. 3 6. 5 6. 4 6. 4	12.0 11.7 10.6 11.1	73.3 73.5 68.9 70.7	20 87 82 30 219		3 32 6 41		4	9 52 26 18	7 27 34	5 24 6 35	37. 09 38. 44 37. 07 37. 12	112. 1 118. 9 104. 3 135. 2	56. 67 62. 16 56. 08 70. 97 60. 59	. 506 . 523 . 538 . 525	129. 1 127. 6 115. 7 135. 2	64. 44 65. 84 60. 98 70. 97 64. 59	. 499 . 516 . 527 . 525
Switchmen: Eastern Pittsburgh G. L. and M. W. Southern Total	4 5 8 3 20	17 73 74 23 187	6. 1 6. 2 6. 5 6. 4	11. 9 11. 7 10. 7 12. 0	73. 1 73. 1 69. 3 76. 7	21 110 109 35 275		4 33 37		6 23 29	7 34 44 22 107	8 45  53	4 32 13 49	31. 80 30. 85 31. 95 32. 83 31. 61	119. 8 100. 8 97. 9 111. 0	52. 07 42. 58 45. 07 47. 54 44. 92	. 435 . 422 . 461 . 428	124. 6 114. 6 126. 7 154. 0	54. 30 47. 83 57. 28 62. 90 53. 99	. 436 . 417 . 452 . 409
Laborers: Eastern Pittsburgh G. L. and M. W Southern	4 5 9 3	84 181 170 52	6.0 6.4 6.4 6.0	10. 1 10. 8 11. 3 10. 3	59. 9 69. 1 72. 4 62. 1	148 387 367 90	10	89 25 20 31	110	20 76 148	39 35 88 16	141 30	171	19.53 25.22 26.50 18.38	60. 6 66. 0 69. 0 70. 9	19. 81 24. 08 25. 27 20. 96	.326 .365 .366 .296	108. 4 109. 4 123. 3 106. 7	37.35 42.84 46.97 32.84	.345 .391 .381 .308
Total	21	487	6.3	10.8	67.9	992	10	165	153	244	178	171	171	24. 22	66. 7	23.60	.354	114.1	42.64	.374

 $<sup>^{1}</sup>$  Including 18 employees who worked 87½ hours.

Table D (3) shows the number of employees and the average and classified earnings per hour for melters' first helpers and ladle crane-

men in 1922, by districts, and for all districts combined.

The average earnings per hour of melters' first helpers ranged between 30 cents and \$1.25. Sixty-three per cent, however, of the 622 employees earned 60 and under 90 cents per hour. The largest number in any one group, 137, or 22 per cent of the total, earned from 60 to 70 cents per hour; and 125, or 20 per cent, earned "70 and under 80 cents." The average for all employees was 77.5 cents per hour.

Ladle cranemen in all districts earned an average of 59.1 cents per hour, and the range in classification—from 40 to 90 cents per hour—is not so wide as that for melters' first helpers. The largest number in any one group, 68, or 44 per cent of the total, earned "60 and under 70 cents" per hour.

70 cents" per hour.

Table D (3).—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, 1922, BY DISTRICTS—OPEN-HEARTH FURNACES.

[For explanation of this table see p. 17.]

		Aver-	N	lumbe	r of en	ıploye	s who	se earn	ings p	er hour	were-	-
Occupation and district.	Num- ber of em- ploy- ees.	age earn- ings per hour.	35	40	45	50	50 and under 60 cents.	70	80	under 90	90 cents and under \$1.	\$1 and under \$1.25.
melters' helpers, pirst.												
EasternPittsburgh	93 203	\$0.634 .839			<u>16</u> .	3	28 3	48 34	8 33	5 49	41	1 27
Great Lakes and Middle West. Southern.	266 60	.781 .770	1	1	6 13	4	22 2	52 3	64 20	61 14	35 7	20
Total	622	.775	1	1	35	8	55	137	125	129	83	48
LADLE CRANEMEN.	1	1										
Eastern	30 41	.560 .582	 		8	5	5 28	11 13		1		
WestSouthern	66 16	.602 .597			6	5 2	18	30 14	7		- 	•••••

Customary turns per week, hours per turn, and full-time hours per week of those employees in the open-hearth furnace department who regularly worked 7 days per week regardless of the length of turn, or a turn of 12 or more hours regardless of the number of days per week, either all or part of their time, are presented in detail in Table E (3). As stated in the general explanation of this table (p. 17), data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

12

153

TABLE E (3).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—OPEN-HEARTH FURNACES.

[This table includes only employees who worked but one combination of customary days and hours during pay periods. (For explanation see p. 17.)]

DAY TURNS.

		Custo	отагу	turns s	and hou		ked.		•	Numl	per of e	nployees	who	worked
	De	y turn	ıs.			Nig	ght tur	ns.		eact	ı specific	d comb and hou	ination	of cus-
		Но	urs.				Но	urs.					•	
Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	East- ern.	Pitts- burgh.	Great Lakes and Middle West.	South- ern.	Total.
77 77 77 77 77 77 77 77 77 77 77 77 76 66 77 77	13½ 13 12 12 12 11 11 11 11 10 10 10 10 10 10 10 10 10	13½ 13 12 12 12 11 11 11 10 10 10 10 10 10 10 10 10 10	13½ 13 12 10 11½ 11 11 11 10 10 10 10 10 10 8 9 8½ 8½ 11	94½ 91 84 82 80½ 77 76 66 73½ 70 60 60 60 65 63 59½ 56 71 72 66	}	NIC	HT (	FURN	s.	18	3 3 7 1 1 9 99 6	1 1 48 2 22 22 43 6 6 7 1 54 10	11 4 5 12	1 1 60 3 3 5 32 1 1 13 181 6 6 11 9 1 1,5 3 17 2 6 3 17 7
					7 7 7 7 7 6 6 6 6 6 6	13 12½ 12 11½ 8 12 14 13½ 13 12 12	13 12½ 12 11½ 11½ 8 12	13 12½ 12 11½ 8 12 14 13½ 13 13	91 87½ 84 80½ 56 72 84 81 78 73 72	1 4 1 1 1	2	1 8 25 2	1	3 9 29 2 2 1 1 1 3 1 2
	,		DAY	AND	NIGH	T TU	RNS-	ALTI	CRNA	TING	WEEK	LY.		
777777777777777777777777777777777777777	12 12 12 12 11 11 11 11 11 11 11 11	12 12 12 12 11 11 11 11 11 11 11 11 11 5	12 12 12 11 11 11 11 11 11 11 11 11 11 1	84 84 84 81 80½ 77 77 77 77 74½ 71 75 74½ 72½	77 66 66 66 66 66 66 66 66 66 66 66 66 6	12 12 12 12 11 13 13 13 13 13 13 13 13 13 13 13 13	111 13 13 13 13	12 12 12 12 11½ 13 13 13 13 13 13 13 13 13 13	84 84 72 72 72 80½ 91 78 78 78 78 78 78 78	32 }	2 60 7 146 1 1 6 5 11	98	6	525 6 203 2 164 4 7 150 1 14 16 5

TABLE E (3).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—OPEN-HEARTH FURNACES—Continued.

DAY AND NIGHT TURNS-ALTERNATING WEEKLY-Continued.

	· · · · · ·			turns a	and hou				<b>.</b> .	eacl	er of en specificary turns	d comb	ination	of cus
		y turi	15.				ght tur	ns.				, ··		
		Ho	urs.				Ho	urs.				Great		
Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day-	Per week.	East ern.	Pitts- burgh.	Great Lakes and Middle West.	South- ern.	Total.
777777777777777777777777777777777777777	11 11 103 104 10 10 10 10 10 10 10 10 10 10 10 10 10	5 5 103 103 103 103 100 100 100 100 100 100	12 11 102 112 10 10 10 10 10 10 10 10 10 10 10 10 10	72 71 73½ 74½ 69 70 70 70 70 70 70 70 70 60 70 60 70 60 70 60 70 60 70 60 70 60 70 60 70 60 70 60 60 60 60 60 60 60 60 60 60 60 60 60	667667776767676776676677677	13 13 13 13 13 13 13 13 13 14 14 14 14 11 13 13 11 14 14 14 13 13 11 14 14 14 14 14 14 14 14 14 14 14 14	13½ 14 14 10 18 14 14 13 13 12 14 14 18 18 18 18 18 18	13 13 13 13 13 13 12 12 14 14 14 13 13 12 14 14 13 13 11 14 14 18 8 8 8 8 8 8 8 8	78 944 81 81 98 98 84 98 84 98 98 84 98 98 84 98 98 98 98 98 98 98 98 98 98 98 98 98	39 6 2 2 18 18	18 4 13 13 2 337 28 6 92 2	229 4 229 312 25	98	15 4 255 39 6 2243 20 4 18 4 337 29 6 92 22 24 410 21
. 666666666666666666666666666666666666	8 12 12 12 12 12 11 11 11 11 11 11 11 11	12 12 12 12 12 12 11 11 11 11 11 11 10 10 10 10 10 9 8 8 6 6 6 6 6 5 5 5	8 8 8 12 12 11 11 11 11 11 11 11 11 11 11 11	348 722 711 722 72 66 66 65 65 65 65 65 65 65 65 65 65 65	666666666666666666666666666666666666666	12 12 12 12 12 12 12 13 13 13 13 13 13 13 13 13 13 13 13 13	12 12 12 12 12 12 13 13 13 13	12 12 12 12 12 13 13 13 13 13 13 13 13 13 13 13 13 13	72 72 72 72 72 72 72 72 78 78 93 78 78 78 78 78 78 78 78 78 78 78 78 78	62	42 2 2 10 33 190 4 4 5 1 1 3 5 2 28 2 2 1 109 4 4 2 2 2 2 2 2 10 4 4 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	184 216 25 63 1 27 306	142	32(2) 21(2) 18(3) 22(3) 34(4) 33(3) 22(5) 44(4) 44(4) 33(3)

TABLE E (3).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—OPEN-HEARTH FURNACES—Concluded.

DAY AND NIGHT TURNS-ALTERNATING WEEKLY-Concluded.

Pay turns   Hours			Custo	mary	turns a	nd hou	rs worl	ked.			Numt	per of en	aployees	who	worked
Turns per day day. Sat- to Friday. Sat- day. S		Da	y turn	ıs.			Nig	ght tur	ns.		tom	ary turns	and hou	rs, by d	istricts.
Turns per week. day day. day. day. day. day. day. day.	_		Но	urs.	~			Но	urs.				On sit		
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	per	day to Fri-	ur-			per week.	day to Fri-	Sat- ur-			ern.		Lakes and Middle	South- ern.	Total.
6 8 8 48 7 8 8 8 56 6 8 8 48 7 8 8 8 8 56 56 8 50 8 50 8 50 8 8 8 8 8 8 8 8 8 8 8 8	6 6 6 6 6 6 6 6	10 10 10 10 10 10 10 10 10 8 8	10 10 10 10 10 10 9 8 51 8	10	60 60 60 60 60 59 58 55½ 48 48	6 6 7 7 7 6 6 6 6 7	14 12 14 14 13 14 14 14 12 8	14 14 13  16	14 12 15 14 13 14 12 14 12 8 8	81 72 99 98 91 84 82 84 72 64	51 8	20 7 15 2	86		193 60 2 2 20 7 15 53 8 8 8 27 171

### SUMMARY.

Item.	East- ern dis- trict.	Pitts- burgh dis- triet.	Great Lakes and Middle West dis- tricts.	South- ern dis- trict.	Total.	Per cent of employees who worked but one combina- tion of days and hours.
Total open-hearth furnace employees	1, 154	2, 440	3,554	806	7,954	
Employees who worked— One combination of days and hours only 7-day week or straight or average day of 12 or more hours all or part of the time	995 870	2,033 1,845	3, 092 2, 538	691 590	6, 811 5, 843	100
7-day week all of the time	69	211	1,459	297	2,036	30 22
7-day week part of the time	343	956	167	8	1,474	22
all of the time	582	878	1,888	455	3,803	56
part of the time	245	836	27		1,108	16
7-day week and straight or average day of 12 or more hours all of the time	47	82	1,001	162	1, 292	19

Of the total number of open-hearth furnace employees, 6,811 worked but one combination of customary days and hours. Of these 6,811 employees, 5,843, or 86 per cent, regularly worked a 7-day week or a straight average day of 12 or more hours all or part of the time, 476 working days only, 54 working nights only, and 5,313 alternating between day and night work. Thirty per cent (2,036) had a 7-day week all of the time and 56 per cent (3,803) worked a straight or average day of 12 or more hours all of the time. Nineteen per cent (1,292) regularly worked a 7-day week and a straight or average day of 12 or more hours all of the time.

#### PUDDLING MILLS.

The 1922 survey includes 13 representative puddling mills which employed 2,758 men in all occupations. Of the total number of employees reported 2,316 are found in the principal productive occupations for which separate figures are given. Wages and hours of labor in this department were first obtained for the year 1914 and comparative figures are presented for the years 1914 to 1922.¹ Considering the principal productive occupations as a whole, the average full-time hours per week of employees in 1922 were 7 per cent less than in 1920 and 4 per cent less than in 1914. Again comparing the same years, average hourly earnings show a decline of 44 per cent since 1920, but the 1922 figure is still 55 per cent greater than that for 1914. Average full-time weekly earnings show a reduction of 48 per cent in 1922 as compared with 1920, and are 54 per cent greater than the 1914 average. The average hourly earnings for the department as a whole, including all occupations, were 49.6

The puddling mill produces wrought iron by oxidizing and removing most of the silicon, carbon, manganese, and phosphorus contained in pig iron, the operation being conducted on the hearth of a reverberatory furnace. On account of the intense heat and heavy labor involved in the puddling operation fewer workmen than formerly are taking up the puddling trade, as men can earn as much money in other skilled occupations and work under more favorable conditions. This shortage of apprentices has been mainly responsible for the combination "level-handed" which is reflected in the

cents in 1922 as compared with 88.5 cents in 1920.

number of furnaces in operation.

In the last few years rapid progress has been made along the lines of developing mechanical puddling devices to counteract conditions which have led to the shortage of puddlers. As yet, however, no such method has been devised that will produce wrought iron in large quantities with uninterrupted success.

The work of bushelers is practically the same as that of puddlers except that scrap iron instead of pig iron is charged into the furnace.

The most significant facts concerning average hours and average earnings in each of the principal productive occupations of puddling mills are presented in Table A (4). Rollers and their crews are not shown for every plant reported. This is due to the fact that in some plants the money for total tonnage rolled was paid in a lump sum to the roller who was responsible for the work, and in a few of such instances it was impossible to get reliable data as to wages paid individuals in the rolling crew.

Considering the 20 selected occupations separately (21 occupations are shown for all years except 1922, no bushelers level-handed, with helpers, being reported for that year) and comparing 1922 with 1920, 16 show a decrease in average full-time hours per week ranging from 8.5 hours for hook-ups to 0.7 hour for puddlers' helpers. The remaining 4 occupations show only slight increases. Nine of the 16 occupa-

<sup>&</sup>lt;sup>1</sup> No data were collected for the years 1916, 1917, 1918, or 1921.

tions which reported decreases show a smaller full-time average in 1922 than for any year covered by this bureau. Hook-ups in 1914 worked an average of 54.4 hours per week, which decreased to 51.8 in 1919. This average increased to 56.5 in 1920, but again decreased to 48 in 1922.

Average hourly earnings decreased perceptibly in all selected occupations when 1922 is compared with 1920 and 1919, but the 1922 averages still show a considerable increase over those for 1914 and 1915. While all 10 departments show a decrease in average hourly earnings in 1922 as compared with 1920, the greatest reduction is found in the puddling-mill department. For example, puddlers, level-handed, received an average of 41.6 cents per hour in 1914, which decreased to 39.2 cents in 1915. Owing to war conditions the average advanced to \$1.101 per hour in 1919 and continued to \$1.227 in 1920. In 1921, however, wages declined and in 1922 employees received an average of 62.9 cents per hour.

Average full-time weekly earnings followed very closely the course of average earnings per hour as full-time hours per week on the whole

varied but little.

Puddling mills are usually in operation 6 days and 5 nights per week, the hours per turn (day) varying anywhere from 7 to 12 hours, with an average of about 9 hours, and Table A (4) shows that the hours worked by these employees as a whole were quite generally less than those worked in other departments. Only one occupation, that of roll engineers, shows any employees working over 72 hours per week in 1922. Twenty-one per cent of the employees in that occupation worked 84 hours in 1920, with 8 per cent in the group "over 72 and under 84," but in 1922 no 84-hour-week work was reported and only 14 per cent were classified as "Over 72 and under 84."

Index numbers for full-time hours per week, earnings per hour, and full-time weekly earnings are also contained in Table A (4). These are simply percentages computed from the averages presented in the table, using the average for 1914 as the base, or 100 per cent. The index numbers for this department as a whole (all selected occupations combined) are shown on page 4.

TABLE A (4).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1914 TO 1922, BY OCCUPATIONS—PUDDLING MILLS.<sup>1</sup>

	Num-	Num- ber	Aver-	Aver-	age		x num 113=10			cent erage ere—		emp time l			hose week
Occupation and year.	ber of plants.	of em-	age full- time hours per week.	per	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	week-	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Stockers: 1914 1915 1919 1920 1922	28 28 11 15 13	300 304 141 407 214	57.6 58.1 59.9 61.3 58.9	\$0. 205 . 204 . 486 . 504 . 396	\$11. 78 11. 85 29. 11 31. 30 23. 64	100 101 104 106 102	100 100 237 246 193	100 101 247 266 201	12 10 11 1 8	45 42 11 12 32	11 12 15 29 7	30 34 61 55 53	1 1 2 3 (3)		

[For explanation of this table see p. 15.]

<sup>&</sup>lt;sup>1</sup> This table was published in the Monthly Labor Review for June, 1923. 
<sup>2</sup> Less than 1 per cent.

TABLE A (4).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1914 TO 1922, BY OCCUPATIONS—PUDDLING MILLS—Continued.

		Num-	Aver-	Aver-	Aver-	Inde (19	x num 13=10	bers. 0.)	av	cent erage ere—	of full-	emr time	oloye hour	es w sperv	hose week
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Puddlers:				-0.416		100	100	100		98					
1914	13 13	458 422	54. 8 52. 4	\$0.416 .390	\$22. 76 20. 45	100 96	100 94	100	2 2	98					
1919	7	176	50.9	1.126	57.31	93	271	252	31	69		••••			
1920	8 9	187 203	49. 2 48. 5	1.311	64. 69 33, 49	90 89	315 165	284 147	37 44	63 56	<b>-</b>	•••••			···-
1922. Puddlers, level	•	200	70.0	.00	00. 40	00	100	1 ***		"				1	
handed: 1914	17	896	49.3	. 416	20, 37	100	100	100	49	51		l	1	1	ĺ
1915	17	924	48.0	.392	18.60	97	94	91	65	35					
1919	9	512	48.8	1. 101	53. 73	99	265	264	26	74					
1920	11 12	860 936	50.8 47.0	1. 227	62. 25 29. 22	103 95	295 151	306 143	23 59	77 40			<u> </u> -		
Puddler's	14	300	41.0	.020	20. 22		101	120	"					·····	
helpers:	15	475	55. 2	. 241	13. 25	100	100	100	,	98			ı		1
1914 1915	15	456	52.8	. 224	11.78	96	93	89	2 2	98					
1919 1920	9	190	50.6	. 695	35.17	92	288	265	33 30	67			<b></b> .		
1920	9	209 153	49. 4 48. 7	. 859 . 421	42. 37 20. 59	89 88	356 175	320 155	37	70 63					
Bushelers:		1							1	1 .	4				
1914 1915	4	18 19	50. 4 53. 6	. 462 . 413	23. 14 22. 03	100 106	100 89	100 95	33 16	67 84					
1919	4 2	41	46.0	.987	45.40	91	214	196	63	37			<b> </b>		
1919	2 4	22 25	44.8 45.7	1.104	49. 46 37. 46	89	239 177	214 162	95 96	5					
Bushelers.	•		40.7	.010	97.40	71	1	102	"	•			····		
Bushelers, level handed:			4	410	00.07	100	100	100	1 20	47	,				1
1914 1915	6 6	98	47. 1 45. 7	.418	20. 07 19. 37	100 97	100 100	100 97	53 64	47 36			••••		
1919	6	197	41.4	1.573	65.12	88	376	324	99	1			· • • •		
1920	8	179 206	41. 4 43. 4	1.894	77. 85 32. 71	88 92	453 177	388 163	96 86	14			••••		····
Bushelers,	°	200	10.1	. 100	02. 11		1	100			ļ				1
level handed		1	1			1	i	1	ţ		1	1	1		1
(with help- ers):		ł			ĺ	İ		1	ì	}	1	İ	l		Į .
1914	9	274	43. 4	. 565	23.97	100	100	100	81	19	ļ		ļ		
1915	9	246 24	44.9 42.7	.523 1.547	23. 16 66. 06	103	93 274	97 276	71 100	. 29					
1920	ī	55	42.7	1.786	76. 26	98	316	318	100						
1922 3	••••		ļ			· · · · · ·	ļ					····	ļ		
Busheler's helpers:	]	1			1	į .		j	1	ļ		1	ł		1
1914	12	112	49.0	. 264	12. 79	100	100	100	50	50		5			·
1915 1919	12 5	96 82	50. 0 42. 6	. 246	12. 09 26. 67	102 87	93 237	209	82	18		_			
1920	3	49	43.5	.754	32. 76	89	286	256	98	1 2					
1922 Heaters:	6	77	44.0	.522	23.09	90	198	181	83	17		·		·	· ···
1914	9	25	51.0	. 709	35. 28	100	100	100	48	44	1	8		.[	.]
1915	9	27	50.9	. 730	36, 37	100	103	103	44	48					· ···
1919	1 1	2 4	55. 0 61. 8	1. 165 1. 426	64. 08 88. 13	108 121	164 201	182 250		100		100		: :::::	
1922	2	8	53. 8	915	48.38	105	129	137	50	50		-			
Heaters' help-	1	İ					!			1	1		1	١.	1
ers: 1914	8	48	52.3	.311	15. 63	100	100	100	50	29		. 13	8		
1915	8	52	52. 3	.308	15.63	100	99	99	46	85 100		1 10	8		-
1919 1920	1 1	18	55. 0 57. 0	.577	31. 74 31. 12	105 109	186 176	203 199		100			1:::	1	
1922		25		.450		105	145	153	1	100	1	1	-1	1	1

<sup>8</sup> None reported in 1922.

TABLE A (4).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1914 TO 1922, BY OCCUPATIONS—PUDDLING MILLS—Concluded.

	 	Num-	Aver-	Aver-	Aver-		x numi 913=10		8.V	cent erage ere—	of full-	empl time l	loyed hour:	es wi Sperv	hos vee
Occupation and year.	Num- ber of plants.	of em- ploy- ees.	full- time	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	ings per	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	8
Bloom boys:	25	77	54.3	. 201	10. 79	100	100	100	16	73	5	6			
1015	25	68	53 Q	. 199	10.62	90	90	98	18	68	3	12			Ì
1010	: 11	26	52.9	. 656	34.70	97	326	322	27	54		19	[		
1920	13	38	53, 2	. 656	34.79 18.20	98	. 326	322	34	53	8	5			
1922	10	32	51.0	.365	18, 20	94	182	169	41	28	16	16			
Roll engineers:		47	66. 9	. 239	15. 92	100	100	100	i	9	11	45	32	4	ł
1914 1915		45	66. 9	.242	16.14	100	101	101	• • • • •	9	ii	40	36	4	١٠٠
1919	12	25	65. 2	. 535	34. 88	97	224	219	12	16	4	32	12	16	ŀ··
1920	12	24	72.5	.674	48.79	108	282	306			4	29	38	Ř.	1
1919 1920 1922	13	28	65. 4	. 425	27.87	98	178	175	14	7	4	54	7	14	١
coners:	1	۱					,		00				j	1	
1914	24	66	53.1	. 573	29.38	100 99	100	100 102	23 25	68 63	3	6 9			٠-
1915 1919 1920	24 12	64 38	52. 4 47. 0	. 583 1. 843	29. 89 86. 62	89	102 322	295	53	47	ı °	9			٠-
1920	12	31	50.8	2. 197	108. 15	96	383	368	29	68	3				
1922	12	33	48.4	. 899	42.95	91	157	146	52	42	Ĭ ŏ				::
1922loughers:	i	1	ĺ	i	i	ļ	[		'			ŀ	1		1
1914	1 40	71	51.9	. 436	22.17	100	100	100	39	44	3	14			١
1915	20	69.	51.8	. 126	21.69	100 87	98	98 265	41	45	3	12			ļ
1919	8	25 33	45. 2 49. 7	1. 298 1. 407	58.67 68.75	96	298 323	310	64 39	36 48	12				
1922	10	43	47. 2	. 587	27. 69	91	135	125	47	47	7				
atchers:	. 20	1 70			ļ	"	200	!			'		ļ		١
1914	27	91	53.4	. 362	18.99	100	100	100	21	69	4	5			١
1915 1919	27	88	52.8	. 368	18.89	99	100	99	22	68	5	6			١
1919	12	34	48.2	1. 269	61.17	90	351	322 337	47	53 62	:-				٠-
1920 1922	13 13	42 55	50.7 47.9	1. 291	64.07 27.28	95 90	357 158	144	33 45	51	5 4				ا
look-ms:	ž.	33	17.5	.014	21.20	30	100	144	70	01	7		ļ		٠.
1914 1915	27	97	54.4	. 251	13.58	100	100	100	19	60	4	18	<b> </b>	'	١.,
1915	27	94	53.8	. 233	12. 10	99	93	91	19	61	4	16			٠.
		34 37	51.8 56.5	. 862 . 868	44. 65 49. 64	95 104	343	329 366	32 8	50 59	:-	18 27			
1920 1922	12	50	48.0	.457	21, 57	88	182	159	78	18	5	21	····		١٠٠
oll hands,	12	1 30	1 40.0	. 701	217	00	102	300	**	13	*		ļ	••••	١٠٠
other:	1	i	i	;	l	l						ļ			ı
1914	. 8	17	51.9	. 286	14.75	100	100	100	18	82		}	ļ		
1915 1919	. 8	14	53.6	- 295	15.86	103	103	108	21	64		14		'	
1919	3	11	50.7	.624	31.64 48.94	98 99	218	215 332	45 27	55 73					١٠٠
1920 1922	5	15 15	51. 5 51. 6	.469	24,00	99	331	163	33	40	27		····		١٠٠
lotbed men:	1	1 -0	02.0	!		00	. 101	100	00		٠.		ļ		١
1914		317	54.2	. 245	13.10	100	. 100	100	21	59	3	16			١
1915	26	112	54.2	. 243	12.98	100	99	99	22	5.1	4	21			
1919 1920	11 13	56 81	52. 0 57. 0	. 655 . 666	34. 06 38. 21	98 105	267 272	260 292	27	57 69	4	16 27		• • • • •	
1922	12	67	50.3	. 416	20. 91	93	170	160	60	30	3	7			
hearmen:		. 07	30.3	.410	20. 01		110	100	- 50	- 00	1	١ '			١
1914	. 19	43	57.3	. 239	13.70	100	100	100		60	21	19			١
1915 1919	j 19	39	57.8	. 247	14, 40	101	103	105		56	18	26			]
1919	. 11	28	57.6	528	30.41	101	221	222	7	57	18	18		!	
1920	.1 13	45 38	55. 2 52. 4	.662	36. 73 23. 75	96 91	277 190	268 173	42	71 39	18	11			٠٠
1922 hearmens'	13	30	92.4	.400	20.10	91	190	1/3	92	.59	١ ٠	111			٠٠
helpers:	:	1	•	İ	į				,		l	i	1	i	
1914	20	110	58.0	. 192	11. 23	100	100	100		60	9	31	1		١
1915	. 20	109	58.1	. 196	11.50	100	102	102		58	9	33			١.,
1919	.) 9	57	57.6	. 473	27. 24	99	246	243	12	53	-::-	35	:-		١
1920 1922	10	70 84	60. 9 55. 1	. 527	32. 24 21. 09	105 95	274 201	287 188	24	30 42	14	54 29	1	••••	
aborers:	13	1 01		. 500	21.09	68	2011	100	24	42	0	28	<b> </b>		١٠.
1914	24	322	59.5	.173	10.35	100	100	100		36	42	21	1		
1915	24	303	57.5	. 167	9.66	97	97	93		49	35	16	l		::
1919	. 12	236	64.1	. 436	27.95	108	252	270	3	22	14	56 22	6		١.,
1920	15	440	65.3	. 457	30. 41	110	264	294		9	33	22	35		١٠-
1922	. 12	382	59.2	. 305	18. 44	99	176	178		31	35	34		[	١

The number of employees reported in 1922 includes some duplications, or repeated employees, as stated in the general explanation of Table B (p. 15). Of the 2,412 employees reported in selected occupations for all districts combined there were 96 duplications, leaving 2,316 actually engaged, and the total of 2,859 employees shown for all occupations represents 2,758 individuals.

The gross number of employees reported, together with the net number of actual employees in selected occupations and in all occupations in each district and all districts combined, are shown in Table 11.

Table 11.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND IN ALL OCCUPATIONS, 1922, BY DISTRICTS—PUDDLING MILLS.

	Employees	in selected	occupations.	Employe	es in all occ	upations.
District.	Number reported.	Number of dupli- cations.	Actual number.	Number reported.	Number of dupli- cations.	Actual number.
Eastern	774 798 487 353	30 24 20 22	744 774 467 331	874 874 599 512	30 25 22 24	844 849 577 488
Total	2, 412	96	2,316	2,859	101	2, 758

The customary working time per week of employees in the puddlingmill department for the years 1914 to 1922 has been classified, and the number and per cent of employees coming under each classification are shown in Table B (4).

Puddling mills are most commonly operated 6 days and 5 nights per week, as shown by the percentages in the column "5 days and

6 days alternately" in Table B (4).

Forty-nine per cent of the employees in selected occupations worked these turns in 1922 as compared with 65 per cent in 1920. Eighteen per cent came under the classification "5 days" per week in 1922, as compared with less than 1 per cent in 1920.

When all employees in all occupations are considered, 47 per cent worked 5 days and 6 days alternately, as compared with 60 per cent

in 1920.

The largest percentage of 5-day workers in 1922 was reported in the Eastern district, while the greatest percentage of 6-day workers was shown in the Southern district. TABLE B (4).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK, IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1914 TO 1922, BY YEARS—PUDDLING MILLS.

[For explanation of this table see p. 15.]

					ary w	emplo orking				to				whose e per	
District.	Year.	Num- ber of plants.	Num- ber of em- ploy- ees.1	5 days.	days and 6 days alter- nate- ly.	days, 5 days, and 6 days in rota- tion.	6 days.	6 days and 7 days alter- nate- ly.	7 da <b>y</b> s.	5 days.	days and 6 days alter- nate- ly.	days, days, and 6 days in rota- tion.	6 days.	6 days and 7 days alter- uate- ly.	7 days.
EASTERN.							!								
Selected oc- cupations.	1919 1920 1922	3 4 5	474 589 774	1 314	312 525 345	142	13 60 115	5	2 3	(2) 41	66 89 45	30	3 10 15	1	<sup>(3)</sup> 1
All occupations.	1914 1915 1920 1922	9 9 4 5	1,656 1,506 618 874	388 882 1 340	987 402 542 365		239 200 71 154	16 16 4	26 6 4 11	23 59 (*) 39	60 27 88 42		14 13 11 18	1 1 ·····	(³) 1 1
PITTSBURGH. Selected oc-	1919	3 5	614		580 797	8	23	3	l	ļ	94	1	4	(2)	Ì
cupations.	1920 1922	5 3	928 798	1	797 518	51 187	23 77 86		6	(2) (2)	86 65	5 23	8 11	 	(*) <sub>1</sub>
All occupa-	1914 1915 1920 1922	7 7 5 3	1,580 1,640 1,099 874	7 5 6	1,342 1,265 920 538	36 204 53 190	174 147 114 123	2	17 17 6 22	(2) (2) 1 (2)	85 77 84 62	12 5 22	11 9 10 14	(2) (2)	1 1 1 3
G. L. & M. W.				-						`′				}	
Selected oc- cupations.	1919 1920 1922	3 2	713 730 487	6 4	254 255 221	304 275 235	155 191 23	2 2	1 2	1 1	36 35 45	43 38 48	22 26 5	(2) (3)	(3) (2)
All occupa- tions.	1914 1915 1920 1922	8 8 3 2	913 850 997 599	6 4	446 453 337 327	329 293 377 235	132 98 267 29	6 6 2 2	8 2	1	49 53 34 55	36 34 38 39	14 12 27 5	1 (2) (2)	(1)
SOUTHERN.	1022		000	1	321	250	23		-	1	35	39	9	(-)	
Selected oc- cupations.	1919 1920 1922	2 3 3	277 472 353	122	200 189 100		73 278 129	 	5 2	35	72 40 28		26 59 37		(²)
All occupations.	1914 1915 1920 1922	5 5 3 3	457 476 649 512	205 206 3 135	114 118 216 107		136 150 413 246	3	2 2 17 21	45 43 (*) 26	25 25 33 21		30 32 64 48	i	(2) (3) 3 4
Selected oc- cupations.	1919 1920 1922	12 15 13	2, 078 2, 719 2, 412	4 8 441	1,346 1,766 1,184	454 326 422	264 606 353	8 2 2	2 11 10	(3) (3) 18	65 65 49	22 12 17	13 22 15	(2) (2) (2)	(a) (b) (c)
All occupa- tions.	1914 1915 1920 1922	29 29 15 13	4, 606 4, 472 3, 363 2, 859	600 1,093 16 480	2, 889 2, 238 2, 015 1, 337	365 497 430 425	681 595 865 552	26 24 2 9	45 25 35 56	13 24 (2) 17	63 50 60 47	8 11 13 15	15 13 26 19	(2) (2)	1 1 1 2

 $<sup>^1</sup>$  The figures in this column for the years 1914 and 1915 represent the number of jobs, and for the years 1919, 1920, and 1922 the number of men employed.  $^3$  Less than 1 per cent.

Table C (4) presents the most significant facts relative to customary and actual working time, actual earnings per pay period, and earnings per hour of employees in puddling mills, by occupations and districts, for the year 1922. In addition, for each occupation are shown the number of positions and the number of employees actually working during the pay period and also the time and earnings of the same employees during the same period at occupations other

Referring to the occupation of puddlers, level handed, by way of illustration: Seven hundred and twenty-five positions were filled by a total of 936 men during the pay period scheduled. The average customary full time of the men working in these positions was 5.4 turns per week, 8.7 hours per turn, and 47 hours per week. In the distribution of the customary working time of the 936 actual employees, 554, or 59 per cent, worked 48 hours per week or under, and 374, or 40 per cent, worked over 48 and under 60 hours per week. Only 8 employees worked over 60 hours per week. The average full-time hours per week of roll engineers were higher than those of any other occupation.

The average hourly earnings of heaters were 91.5 cents, the highest of any selected occupation. The average hourly earnings for puddlers, level handed, were 62.9 cents for all districts combined, and ranged from 52 cents in the Eastern district to 79.6 cents in the Great Lakes and Middle West district. The range for average full-time weekly earnings in the same occupation was from \$25.32 in the Eastern district to \$36.78 in the Great Lakes and Middle West district.

Owing to the fact that a large number of the employees worked in more than one occupation during the pay period and in order to give the complete hours and earnings for such employees, separate figures are shown for each occupation, covering all occupations in which the employees were engaged. For example, 214 stockers averaged 80.5 hours during the pay period and also averaged 24.7 hours in other occupations, making a total of 105.2 hours per pay period in specified (stocker) and other occupations.

During the 80.5 hours they earned an average of \$31.91, or 39.6 cents per hour. When the work of these men in all occupations is considered, they earned \$41.25—that is, \$9.34 was earned in some

other occupation than stocker.

The average earnings per hour in this department ranged from 30.5 cents for laborers to 91.5 cents for heaters. The average earnings per hour for all selected occupations combined were 52.8 cents.

## TABLE C (4),—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—PUDDLING MILLS.

70 000						[For	explan	ation	of this	t <b>able</b> s	ee p. 1	6.]								
~.6880				Posi	tions.		Emplo	yees w	orking	in sch	eduled	l pay p	eriod.			Schedul	led pay p	period (1	days).	
24 6	Occupation and district.	Num- ber		time	e custom of emplo ositions.	ary full oyees in		Num	iber wl hour	hose cu s per v	istoma veek w	ry full- ere—	-time	Aver- age full- time	Specifi	ed occup	ation.		fied and cupation	
	•	of plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and un- der. 60.	60	Over 60 and un- der. 72.	72	Over 72 and un- der. 84.	earn- ings per week.	Aver- age hours. worked.	Aver- age earn- ings.	Average earnings per hour.	Aver- age hours worked.	Aver- age earn- ings.	Average earnings per hour.
	Stockers: Eastern Pittsburgh. G. L. and M. W. Southern	5 3 2 3	49 42 48 16	5.6 5.8 5.5 5.8	9.2 9.9 11.6 9.5	51.3 63.0 64.1 55.7	58 51 88 17	17	41 12 15	14 1	25 88	1		\$19.55 26.59 25.06 21.44	83.8 97.1 66.3 92.7	\$31.95 40.97 25.91 35.66	\$0.381 .422 .391 .385	92.2 109.4 111.5 104.7	\$34.71 45.89 43.17 39.73	\$0.377 .419 .387 .379
	Total	13	155	5.7	10.2	58.9	214	17	68	15	13	1		23.64	80.5	31.91	.396	105.2	41.25	.392
	Puddlers: Eastern Pittsburgh Southern	5 1 3	91 4 23	5. 2 5. 5 5. 2	9.6 8.5 8.3	49. 9 46. 8 43. 4	168 6 29	61 6 22	107					32.48 37.21 38.54	49. 4 61. 4 45. 2	32. 16 48. 80 40. 12	. 651 . 795 . 888	81.6 72.2 60.8	49. 84 56. 12 47. 55	.611 .778 .781
	Total	9	118	5.2	9.3	48.5	203	89	114					33. 49	49.2	33.79	. 687	78.4	49.70	. 634
	Puddlers, level handed: Eastern	5 3 1 3	162 457 48 58	5. 2 5. 5 5. 4 5. 5	9.4 8.5 8.6 8.6	48.7 46.3 46.2 47.6	266 577 50 63	33 427 42 52	233 130		8			25.32 30.19 36.78 31.04	55.3 68.0 79.7 76.9	28. 73 44. 34 63. 47 50. 15	. 520 . 652 . 796 . 652	77.7 68.8 79.7 81.6	43.07 44.90 63.47 53.49	. 554 . 653 . 796 . 655
	Total	12	725	5.4	8.7	47.0	936	554	374		8			29. 22	65.6	41.31	. 629	72.8	45.95	. 631

Table C (4).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—PUDDLING MILLS—Continued.

			Posi	tions.		Emplo	yees v	vorking	g in sel	edulec	i pay j	period.			Schedu	led pay	period (1	5 days).	
Ourself or and Market	Num- ber		time	e custom of emplo ositions.	ary full oyees in		Nun	iber w	hose cu s per v	istoma veek w	ry fullere—	-time	Aver- age full- time	Specif	led occup	eation.		fied and cupation	
Occupation and district.	of plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and un- der. 60.	60	Over 60 and un- der. 72.	, 72	Over 72 and un- der. 84.	earn- ings per week.	Aver- age hours worked.	Average earnings.	Average earnings per hour.	Aver- age hours worked.	Average earnings.	Average earnings per hour.
Puddler's helpers: Eastern Pittsburgh Southern	5 1 3	92 4 23	5.2 5.5 5.2	9.6 8.5 8.3	50. 1 46. 8 43. 4	119 6 28	27 6 23	92					\$20.49 24.80 20.09	69.6 62.3 47.2	\$28.50 32.98 21.84	\$0.409 .530 .463	78.3 69.3 49.6	\$32.52 36.42 22.96	\$0.415 .525 .463
Total	9	119	5.2	9.3	48.7	153	56	97					20.59	65.2	27.46	. 421	72.7	30.93	. 425
Bushelers: EasternSouthern	2 2	14	4.8 5.3	9.7 8.4	46.0 44.5	21 4	21 3	i					37.90 35.11	67.7 70.5	47.58 55.64	. 824 . 789	87.1 70.5	63.10 55.64	. 724 . 789
Total	4	18	4.9	9.4	45.7	25	24	1					37.46	59.8	48.87	. 818	81.5	61.91	. 733
Bushelers, level handed: Eastern Pittsburgh G. L. and M. W. Southern	2 2	16 4 82 2	5. 1 5. 5 5. 3 5. 0	9.3 8.8 8.0 8.0	46.7 48.1 42.7 40.0	40 21 143 2	14 19 143 2	26 2					27. 41 44. 01 32. 62 25. 92	36.2 18.2 45.7 56.0	21.29 16.68 34.90 36.28	. 587 . 915 . 764 . 648	83.6 88.9 45.7 56.0	44.97 68.55 34.90 36.28	.538 .771 .764 .648
Total	8	104	5.3	8.2	43.4	206	178	28					32.71	41.2	30.41	.739	57.6	40.30	. 700
Bushelers' helpers: Eastern	2 2 2 2	14 30 4	4.8 5.3 5.3	9.8 8.0 8.4	46.6 42.7 44.5	19 54 4	7 54 3	12					22, 23 23, 74 18, 33	64.6 45.3 70.5	80.86 25.18 29.08	. 477 . 556 . 412	90. 2 45. 3 70. 5	41.92 25.18 29.08	. 465 . 556 . 412
Total	6	48	5.2	8.6	44.0	77	64	13					23.09	51.4	26.78	. 522	57.7	29.51	.512

Heaters: EasternSouthern	1 1	4 4	5.0 5 5	9.6 10.8	48. 0 59. 5	4 4	4	4					49.63 47.12	96.0 92.3	99.24 73.03	1.034 .792	96. 8 92. 3	99. 24 73. 03	1.034 .792
Total	2	8	5.3	10.2	53.8	8	4	4					48.38	94.1	86.13	. 915	94.1	86. 13	. 915
Heaters' helpers: Easternsouthern	1 1	8 14	5. 0 5. 5	9.7 10.6	48.5 58.2	9 16		9 16					26.09 22.81	86.2 74.3	46.41 29.14	.538 .392	92.9 96.6	48.78 35.54	.525 .368
Total	2	22	5.3	10.3	54.7	25		25			:		23.99	78.6	35.35	. 450	95.2	40.31	. 423
Bloom boys: Eastern Pittsburgh. G. L. and M. W. Southern	2 2	8 6 4 6	5.5 5.4 5.4 5.5	9.5 8.3 9.8 9.9	52.1 44.7 53.3 54.1	9 7 7 9	4 7 2	5 4	5	5			19.54 19.49 21.69 13.15	90.1 70.4 72.0 57.3	33.77 30.66 29.28 13.90	.375 .436 .407 .243	103.3 97.4 88.6 69.6	41. 24 43. 22 36. 07 16. 65	.399 .444 .407 .239
Total	10	24	5.5	9.3	51.0	32	13	9	5	5			18.20	72.6	26.52	-365	89.3	33.63	.377
Roll engineers: Eastern. Pittsburgh G. I. and M. W. Southern.	3 2	9 8 4 5	5.5 5.8 6.3 6.2	12.0 10.5 11.9 10.7	65.9 59.8 74.5 66.3	9 9 4 6	4	2	1	5 4 2 4	2	1 2 1	24. 45 29. 30 40. 16 22. 67	144.6 96.1 155.1 113.6	53.59 47.13 83.57 38.82	.371 .490 .539 .342	144.6 96.1 155.1 125.6	53.59 47.13 83.57 41.58	.371 .490 .539 .331
Total	13	26	5.8	11.3	65.4	28	4	2	1	15	2	4	27.87	123.9	52.63	.425	126.4	53.22	. 421
Rollers: Eastern Pittsburgh G. L. and M. W Southern	2	12 9 6 4	5.3 5.4 5.3 5.3	9.7 8.4 8.0 10.6	50.9 46.0 42.7 55.1	14 9 6 4	4 7 6	10 2 2	2				34.36 49.04 46.46 54.05	83.0 92.0 82.7 83.3	56.07 98.09 89.98 81.71	.675 1.066 1.088 .981	93.6 92.0 82.7 83.3	60.18 113.53 89.98 81.71	.643 1.234 1.088 .981
Total	12	31	5.3	9.1	48.4	33	17	14	2				42.95	85.4	76.80	. 899	89.9	82.76	. 920
Roughers: Eastern Pittsburgh G. L. and M. W Southern	2 3 2 3	10 11 8 7	4.9 5.5 5.3 5.4	9.7 8.5 8.0 9.9	47.3 46.4 42.7 53.3	13 12 9 9	2 9 9	11 3 6	3				23. 51 27.00 29. 42 32. 94	72.7 85.0 77.3 67.8	36. 13 49. 51 53. 26 41. 87	. 497 . 582 . 689 . 618	87. 4 91. 3 85. 3 68. 8	42.35 52.71 58.21 42.13	.485 .574 .682 .613
Total	10	<b>3</b> 6	5.3	9.0	47.2	43	20	20	3				27.69	76.1	44.65	. 587	84.3	48. 51	. 576
Catchers: Eastern Pittsburgh. G. L. and M. W Southern	5 3 2 3	21 12 9 5	5. 1 5. 5 5. 3 5. 4	9.7 8.5 8.0 10.2	49.5 46.2 42.7 54.5	27 12 9 7	6 10 9	21 2 5					24.60 28.97 29.89. 31.34	74.9 92.4 78.2 60.7	37. 17 57. 88 54. 74 34. 89	.497 .627 .700 .575	90. 4 92. 4 79. 1 69. 7	43. 54 57. 88 55. 42 37. 14	. 482 . 627 . 701 . 533
Total	13	47	5.3	9.1	47.9	55	25	28	2				27.28	77.4	44.28	.572	86.3	47.80	. 554
'								,,											

TABLE C (4).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—PUDDLING MILLS—Concluded.

			Posi	tions.		Emplo	yees v	vorkin	gin scl	hedule	d pay j	period.			Schedu	led pay	period (1	5 days).	
Occupation and district.	Num- ber		time	e custom of emplo ositions.	yees in		Num	poni per m	hose cr	ustoma week w	ery ful	l-time	Aver- age full- time	Specif	ied occuj	pation.	Speci	fied and cupation	other
occupation and district.	of plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	earn- ings per week.	Average age hours worked.	Average earnings.	Average earnings per hour.	Aver- age hours worked.	Average earnings.	Average earnings per hour.
Hook-ups: Eastern. Pittsburgh. G. L. and M. W. Southern.	5 3 2 2	23 10 6 4	5.1 5.5 5.3 5.3	9.6 8.5 8.0 10.6	48.9 46.4 42.7 55.1	28 12 6 4	24 9 6	4 3 2	<u>2</u>				\$19.27 21.34 32.92 21.32	76.1 77.3 82.7 83.3	\$29, 99 35, 56 63, 71 32, 20	\$0.394 .460 .771 .387	94.9 89.3 82.7 83.3	\$38.74 41.45 63.71 32.20	\$0.408 .464 .771 .387
Total	12	43	5. 2	9.2	48.0	50	39	9	2				21.57	77.7	35.55	. 457	91.1	41.86	. 459
Roll hands, other: PittsburghSouthern	2 3	5 7	5. 4 5. 3	8. 4 10. 7	45. 4 56. 1	7 8	5	2 4	4				22. 25 25. 53	55.9 67.1	27.36 30.49	. 490 . 455	76. 5 85. 0	36.70 34.71	. 480 . 408
Total	5	12	5.3	9.8	51.6	15	5	6	4				24.00	61.8	29.03	. 469	81.0	35.64	. 440
Hotbed men: Eastern Pittsburgh G. L. and M. W Southern	4 3 2 3	21 18 6 9	5. 2 5. 4 5 5 5. 4	10.0 8.3 10.4 9.7	51. 9 45. 0 56. 9 52. 6	24 27 7 9	15 23 2	19 4 7	2	5			19.36 20.79 28.28 19.67	86.3 50.2 108.0 86.0	32. 19 23. 20 53. 64 32. 18	.373 .462 .497 .374	97.5 69.8 118.7 97.3	37.66 31.28 58.01 34.39	. 386 . 448 . 489 . 353
. Total	12	54	5.3	9.4	50.3	67	40	20	2	5			20.91	74.0	30.81	. 416	88.5	36.78	. 415
Shearmen; Eastern Pittsburgh. G. L. and M. W Southern	5 3 2 3	11 7 4 7	5. 5 5. 4 5. 5 5. 4	8.7 9.1 11.7 10.3	48.0 49.7 64.0 55.3	15 10 4 9	11 5	4 5	3	4			24. 29 25. 79 27. 78 18. 80	68. 7 56. 6 124. 0 74. 7	34.75 29.36 53.85 25.43	.506 .519 .434 .340	101. 2 73. 2 124. 0 82. 6	46, 05 36, 42 53, 85 28, 09	. 455 . 497 . 434 . 340
Total	13	29	5.5	9.6	52. 4	38	16	15	3	4			23.75	72.7	33. 13.	. 455	91.8	40.08	. 437

Shearmen's helpers: Eastern Pittsburgh G. L. and M. W. Southern	5 3 2 3	20 16 16 7	5.6 5.5 5.5 5.6	8.9 9.8 11.6 9.9	49. 4 53. 5 64. 0 54. 7	29 21 24 10	18 2	19		24		18.92 24.18 24.06 13.78	68. 1 76. 6 80. 6 68. 5	26. 11 34. 65 30. 32 17. 28	.383 .452 .376 .252	85.1 87.9 104.8 96.3	32.34 38.72 39.51 23.61	.380 .440 .377 .245
Total	13	59	5.5	10.0	55.1	84	20	35	5	24	 1 1	21.09	73.8	28.39	. 385	92.8	34.94	.377
Laborers: Eastern. Pittsburgh G. L. and M. W Southern.	4 3 2 3	60 31 52 70	5. 9 6. 0 5. 5 5. 9	9.3 10.1 11.7 9.9	54.6 60.0 64.7 58.6	91 51 119 121		39	51 82	10	 	17. 64 21. 72 23. 36 12. 83	67. 3 72. 6 55. 5 66. 5	21.72 26.29 20.01 14.60	. 323 . 362 . 361 . 219	101. 6 104. 4 118. 3 82. 0	35.34 38.86 44.74 19.82	.348 .372 .378 .242
Total	12	213	5.8	10.2	59, 2	382		120	133	129	 	18, 44	64.1	19.54	. 305	101.0	33.82	. 335

Table D (4) shows the number of employees and the average and classified earnings per hour for puddlers, level handed, and rollers, in 1922, by districts, and for all districts combined.

The range of hourly earnings for puddlers, level handed, was from 35 cents to \$1, with an average of 62.9 cents for all districts com-The largest number of employees in any one group, 414, or 44 per cent, is shown in the classification "60 and under 70 cents."

In the occupation of rollers the average hourly earnings for the 33 employees shown were 90 cents. The distribution of earnings ranged

from 50 cents to \$1.50.

Table D (4).—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, 1922, BY DISTRICTS—PUDDLING MILLS.

		Aver-	1	Numbe	er of en	aploye	es who	se eari	ing pe	r hour	were-	-
Occupation and district.	Num- ber of em- ploy- ees.	age earn- ings per hour.	40	45	50	60	60 and under 70 cents.	80	under 90	under	\$1 and under \$1.25.	\$1.25 and under \$1.50.
PUDDLERS, LEVEL HANDED.												
Eastern Pittsburgh G. L. and M. W Southern	266 557 50 63	\$0.520 .650 .796 .652	2	26 6	79 3 2	108 148	51 323 8 32	80 17 17	1 2 25 2	1		
Total	936	.629	2	32	84	258	414	115	30	1		
Eastern Pittsburgh G. L. and M. W Southern	14 9 6 4	. 675 1. 065 1. 088 . 981						1 1 2 1	1	2		1 2
Total	33	. 900				2	9	5	1	2	11	3

[For explanation of this table see p. 17.]

Customary turns per week, hours per turn, and full-time hours per week of those employees who regularly worked 7 days per week regardless of the length of turn, or a turn of 12 or more hours regardless of the number of days per week, either all or part of their time, are presented in detail in Table E (4) for the puddling-mills department. As stated in the general explanation of this table (p. 17) data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

TABLE E (4).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—PUDDLING MILLS.

[This table includes only employees who worked but one combination of customary days and hours during pay period. For explanation of table see p. 17.]

DAY TURNS.

	De	Custo v turn		turns a	nd hou		ked.	ne.	<del></del>	Numb each mar	er of en specifie y turns :	mployees d combin and hour	who nation o	worked f custo istricts
			urs.					urs.						
Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	East- ern.	Pitts- burgh.	Great Lakes and Middle West.	South- ern.	Total.
777777777777776655	12 12 111 101 10 10 10 10 10 10 12 12 12	12 12 11½ 9 10 10 10 10 10 10 10 10 10 10	12 7 11½ 6 10 8 6 5 7	84 79 80½ 67½ 70 68 66 65 64 64 72 70 60						i	1 3 1 4		1 1 7 1 2 2 2 2	11
						NIC	HT '	TURN	s.					
					7777666655	13 12 12 10 12 12 12 12 11	13 12 12 10	13 12 6 10 13 12 8 13	91 84 78 70 78 72 68 68 60	1 2	6 2		2 1 4 2 4	4
		:	DAY	AND	NIGH	r TU	RNS-	ALTI	ERNA	TING	WEEKI	LY.	·	·
7777776666666666555	12 12 12 10 8 12 12 12 12 11 11 11 11 10	12 12 12 13 10 8 12 10 10 8 6 11 10 8 11 10	12 12 12 12 10 8	34 84 84 80 70 56 72 70 68 66 66 65 63 60 60	765676565555655654	12 12 12 13 14 8 12 12 12 12 12 12 12 12 12 12 12 12 13	14	12 12 14 8 12 13	84 72 60 77 98 48 60 72 60 60 60 60 60 84 60 52	7 9 4 4 4 2 2 4 4	1 5 4	2 2 2 43 129 4	2 4	44 13 1

TABLE E (4).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—PUDDLING MILLS—Concluded.

#### SUMMARY.

Item.	East- ern district.	Pitts- burgh district.	Great Lakes and Middle West district.	South- ern district.	Total.	Per cent of employees who worked but one combi- nation of days and hours.
Total puddling mill employees	844	849	577	488	2,758	
Employees who worked— One combination of days and hours only 7-day week or straight or average day of 12 or	802	817	446	457	2, 522	100
more hours all or part of the time.	43	48	200	103	394	16
7-day week all of the time	11	17	Ô	22	50	2
7-day week part of the time	4	1	4	2	11	(1)
all of the time	29	16	. 4	79	128	5
part of the time	-14	23	196	6	239	9
or more hours all of the time	111	8	0	4	23	1

<sup>1</sup> Less than 1 per cent.

Of the total number of puddling-mill employees reported, 2,522 worked but one combination of customary days and hours. Of these 2,522 employees, 394, or 16 per cent, regularly worked a 7-day week or a straight or average day of 12 or more hours all or part of the time, 46 working days only, 73 working nights only, and 275 alternating between day and night work. Two per cent (50) worked a 7-day week all of the time, and 5 per cent (128) worked a straight or average day of 12 or more hours all of the time.

## BLOOMING MILLS.

The 1922 survey includes 24 representative blooming mills which employed 4,132 men in all occupations. Of the total number of employees reported, 1,675 are found in the principal productive occupations for which separate figures are given. Data were first obtained for this department in 1910 and comparative figures are

presented for the years 1910 to 1922.1

Average full-time hours per week in all selected occupations combined have increased to some extent when 1922 is compared with 1920, but average earnings per hour and per week, as in all other departments, have decreased during that time. While average full-time hours in 1922 are 4 per cent higher than in 1920, they are still less than the average for any other year for which data are presented. Earnings per hour in 1921 began to decline and in 1922 were 28 per cent less than in 1920 and 23 per cent less than in 1919. When all occupations are considered, average earnings per hour decreased from 65.9 cents in 1920 to 47.2 cents in 1922.

The most significant facts concerning average hours and average earnings in each of the principal productive occupations of blooming mills are shown in Table A (5). Of the 12 occupations presented all show increases in average full-time hours per week when 1922 is compared with 1920, with the exception of laborers whose average decreased from 71.1 to 70.7 hours. Increases ranged from 1.9 hours for shearmen's helpers to 6.2 hours for pit cranemen. The average full-time hours per week of pit cranemen in 1922 were 68.6 hours, which is the highest average of any year in this occupation since 1913, when employees worked an average of 69.3 hours.

Again comparing 1922 with 1920, all selected occupations show decreases in average hourly earnings ranging from 16 cents for shearmen's helpers to 36.7 cents for heaters. In 1910 heaters received an average of 52.1 cents per hour and until 1917 the average fluctuated between 50 and 60 cents. In 1917 earnings advanced to an average of 75.6 cents and the increase continued to \$1.271 in 1920. Earn-

ings declined to 90.4 cents per hour in 1922.

Average full-time weekly earnings followed very closely the course of average hourly earnings, as the variations in average full-time hours per week were very slight as compared to the

changes in hourly earnings.

The increase in customary working time in this department in 1922 as compared with 1920 is easily seen from a study of the classification of employees by average full-time hours per week shown in this table. The heating crew and roll engineers have been the most affected by the increase. The rolling crew were also affected, but the outstanding fact shown as to them is the change of employees from the group "48 and under" to the group "Over 48 and under 60." The average full-time hours of laborers actually decreased, only 1 per cent working 84 hours in 1922 as compared with 15 per cent in 1920.

Index numbers for full-time hours per week, earnings per hour, and full-time weekly earnings are also contained in Table A (5). These are simply percentages computed from the averages presented in the table, using the average for 1913 as the base, or 100 per cent. The index numbers for this department as a whole (all selected occu-

pations combined) are shown on page 15.

<sup>&</sup>lt;sup>1</sup> No data were collected for the years 1916, 1918, and 1921.

TABLE A (5).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—BLOOMING MILLS.<sup>1</sup>

[For explanation of this table see p. 15.]

			[10	i explai	uation (	n this	Lable S	ее р. 1	0.1						
	Num-	Num- ber	Aver- age full-	Aver-	Aver- age full-		x num 013=10		av	cent erage ere	of full-	emp time l	loye	es w sperv	hose veek
Occupation and year.	ber of plants.	of em-	full- time hours per week.	earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Pit cranemen: 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1922. Heaters:	18 18 18 19 23 23 12 19 20 24	99 95 97 115 124 119 71 138 138 156	69. 6 68. 8 68. 7 69. 3 66. 6 66. 7 66. 0 67. 2 62. 4 68. 6	\$0.315 .309 .328 .369 .357 .375 .546 .816 .871 .611	\$21. 41 21. 01 22. 33 25. 39 23. 29 24. 44 35. 02 54. 84 54. 07 42. 00	100 99 99 100 96 96 95 97 90	85 84 89 100 97 102 148 221 236 166	84 83 88 100 92 96 138 216 213 165	5 5 21 6 12	18 19 19 16 17 20 9 24 36 25	3 3	11 15 19 12 11 5	51 49 46 52 44 44 56 46 33 18	4 6 6 16 16 22 14 17 14 37	16 11 10 4 3 1
1910	19 19 19 19 23 23 12 18 20 24	51 49 55 79 89 84 47 94 106 115	73. 4 73. 3 72. 9 71. 2 63. 9 69. 9 65. 7 68. 7 64. 8 68. 9	. 521 . 512 . 552 . 594 . 542 . 584 . 756 1. 191 1. 271 . 904	37. 88 37. 50 40. 14 41. 86 37. 03 40. 06 49. 85 81. 82 81. 92 62. 18	103 103 102 100 97 98 92 96 91 97	88 86 93 100 91 98 127 201 214 152	90 96 100 88 96 119 195 196 149	19 11 7	6 6 5 19 24 21 13 15 29 23	2 2 2 2 1	4 8 7 5 1 1 1	61 51 60 38 46 42 55 49 33 32	8 12 7 23 16 24 9 15 23 28	22 20 18 15 11 10 4 11 2 5
ers: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922 Bottom mak-	11 11 10 10 10 . 3 13 14 17	34 34 50 52 43 39 15 62 77 90	73. 4 73. 5 67. 9 64. 6 64. 0 62. 1 59. 2 64. 1 60. 3 65. 6	.344 .363 .352 .359 .337 .369 .611 .818 .828 .654	24. 62 26. 71 23. 63 22. 76 20. 95 22. 48 37. 66 52. 43 49. 37 43. 51	114 114 105 100 99 96 92 99 93 102	96 101 98 100 94 103 170 228 231 182	108 117 104 100 92 99 165 230 217 191	7 60 5 5	9 9 30 40 35 46 37 51 42	9 10	12 12 8 8 8	35 35 32 19 14 26 13 40 10	26 18 12 31 33 15 27 6 26 29	18 26 18 2 2 3  6
ers: 1910	16 16 16 15 20 20 11 16 17 21	60 55 58 62 79 76 38 104 122 119	70. 5 70. 8 70. 9 71. 9 68. 6 68. 5 70. 8 69. 4 63. 2 66. 6	. 335 . 331 . 347 . 367 . 370 . 389 . 497 . 833 . 890 . 602	23. 26 23. 24 24. 44 26. 32 24. 68 25. 77 34. 59 57. 81 56. 50 40. 22	98 99 99 100 95 95 98 97 88 93	91 90 95 100 101 106 135 227 243 164	88 88 93 100 94 98 131 220 215 153	4 4 8 16 7	10 11 10 10 19 20 16 10 25 24	2	3 5 6 5 3 2 16 11	80 67 69 48 39 38 53 63 25 29	9 9 26 28 33 26 14 20 18	7 7 7 10 5 3 5 4
ers' helpers: 1910 1911 1912 1913 1914 1915 1917 1919 1920	12 12 13 13 17 17 17 9 13 14 21	47 46 50 65 70 76 44 112 135 188	70. 3 70. 2 70. 6 72. 0 69. 8 70. 5 71. 3 68. 8 64. 6	. 251 . 243 . 257 . 263 . 273 . 269 . 384 . 659 . 654 . 463	17. 23 16. 83 17. 95 18. 72 18. 45 13. 46 26. 74 45. 34 43. 05 32. 33	98 98 98 100 97 98 99 96 90	95 92 98 100 104 102 146 251 249 176	92 90 96 100 99 99 143 242 230 173	9 8 9 13 9	13 13 12 9 9 8 14 18 21	3	1 9 4	79 65 60 51 44 38 59 43 28 21	11 24 31 34 39 18 17 29 40	9 4 4 9 4 5 9 13
Roll engineers: 1910	23 23 12 19	42 40 46 52 60 59 37 60 63 78	70. 9 70. 9 68. 4 68. 5 65. 6 65. 4 63. 8 64. 1 60. 9 63. 3	.392 .385 .437 .471 .447 .471 .678 .971 1.017	27. 12 26. 66 28. 79 30. 96 28. 30 29. 81 41. 20 62. 24 61. 68 47. 72	104 104 100 100 96 95 93 94 89 92	83 82 93 100 95 100 144 206 216 169	88 86 93 100 91 96 133 201 199 154	7 8 13 12 20 20 32 18 5	7 8 13 12 10 10 8 23 49	3 3 15	10 13 9 8 3 2 3 12	45 38 24 37 43 46 38 37 22 18	17 20 33 29 17 15 22 12 17 13	14 15 9 4 3 3

<sup>&</sup>lt;sup>1</sup> This table was published in the Monthly Labor Review for June, 1923.

TABLE A (5).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—BLOOMING MILLS—Concluded.

	Num-	Num-	A ver- age full-	Aver-	Aver- age full-	Inde (19	x num 913=10	bers. 0.)	av			emp time			
Occupation and year.	ber of plants.	ber of em- ploy- ees.	full- time hours per week.	earn-	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Rollers: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	18 18 19 19 23 23 12 18 20 24	46 41 46 46 54 53 34 51 65	67. 6 66. 6 65. 9 66. 2 63. 6 63. 5 62. 4 62. 6 57. 9 60. 9	\$0,605 .585 .632 .701 .684 .697 .912 1.389 1.473 1.175	\$40.00 38.49 40.53 44.98 42.44 43.26 55.64 86.95 84.73 71.31	102 101 100 100 96 96 94 95 87 92	86 83 90 100 98 99 130 198 210 168	89 86 90 100 94 96 124 193 188 159	13 7 13 13 17 17 29 38 7	7 15 13 13 17 17 9 14 17	4 4 7	11 15 13 13 6 4 4 3 11	63 59 52 48 57 58 44 45 28 18	5 9 13  12 4 9 15	7
Manipulators: 1910 1911 1912 1913 1914 1915 1917 1919 1920 Table men:	19 19 19 23 23 12 19 20	52 48 49 60 62 60 34 65 82 88	68. 4 67. 9 66. 8 65. 3 62. 4 63. 4 62. 4 62. 4 58. 7 61. 6	.365 .350 .388 .431 .394 .420 .639 .935 .926	24. 21 23. 26 24. 92 26. 86 23. 95 25. 81 37. 75 58. 34 53. 80 42. 58	105 104 102 100 96 97 96 96 96 99	85 81 90 100 91 97 148 217 215 161	90 87 93 100 89 96 141 217 200 159	12 6 12 10 19 15 35 26 32 7	6 13 12 20 19 20 9 18 16 39	3 3	13 17 12 13 5 3 3	56 50 49 42 53 58 44 43 39 33	10 10 15  12 6 5 8	3
1910	13 13 13	36 35 31 36 34 13 53 57	69. 3 68. 7 68. 7 68. 0 63. 6 63. 1 62. 3 59. 1 61. 1	. 271 . 254 . 285 . 316 . 314 . 327 . 414 . 663 . 687 . 505	18. 03 17. 05 19. 00 20. 95 19. 36 19. 94 25. 51 41. 30 40. 31 31. 56	102 101 101 100 94 93 93 92 87 90	86 80 90 100 99 103 131 210 217 160	86 81 91 100 92 95 122 197 192 151	17 18 24 34 7	8 17 17 19 17 18 46 21 13	6 6	11 17 17 13 3 3 3	56 49 49 55 58 56 38 42 36 21	11 11 13  15  8 21	6
1910	19 19 19 19 23 23 12 19 20 24	48 46 52 56 65 62 30 59 78 90	70. 0 69. 4 69. 8 67. 2 65. 0 65. 9 64. 9 59. 4 62. 8	.303 .306 .319 .370 .345 .362 .523 .816 .813	20. 85 20. 96 21. 93 24. 23 21. 84 23. 09 33. 41 52. 96 48. 27 37. 89	104 103 104 100 97 98 98 97 88 97	82 83 86 100 93 98 141 221 220 162	86 87 91 100 90 95 138 219 199 156	6 7 6 16 14 10 20 24 31	6 7 6 5 14 15 10 10 21 23	3 3 4	8 13 12 11 8 6 3 5	58 61 65 50 62 66 57 53 38 29	13 9 8 18  13 7 3 16	3
helpers: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	18 18 18 18 20 20 10 19 19	100 96 99 111 113 114 29 159 168 218	70. 9 69. 5 70. 2 69. 5 68. 4 68. 5 68. 1 68. 8 62. 7 64. 6	.218 .217 .230 .267 .256 .258 .412 .610 .619	15. 15 14. 90 15. 93 18. 17 17. 23 17. 35 27. 60 41. 97 38. 95 29. 76	102 100 101 100 98 99 98 99 98	82 81 86 100 96 97 154 228 232 172	83 82 88 100 95 95 152 231 214 164	3 3 5 3 10 8 16 2	9 9 8 11 11 10 10 18 26	5 5 5	8 15 14 9 2 2 2 7 7 20	56 58 65 56 80 78 66 65 48 30	10 13 10 22 2 14 6 8 18	14 2 2 2
Laborers: 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1922.	10	449 363 396 352 267 290 388 440 439 682	74. 1 73. 7 73. 8 73. 4 71. 7 72. 3 74. 3 70. 0 71. 1 70. 7	.162 .163 .164 .184 .187 .287 .469 .511	11. 97 12. 02 12. 13 13. 53 13. 39 13. 49 21. 28 32. 83 36. 43 24. 84	101 100 101 100 98 99 101 95 97	88 89 89 100 102 102 156 255 278 190	88 89 90 100 99 100 157 243 269 184	(1) (1) (1) 13 12 1	1 1 1 1 	2 4 3 4 2 5 1 3 14	13 9 10 16 17 16 	54 59 57 54 69 66 66 43 38 35	6 9 11 12 5 13 28 16 22 34	24 18 18 14 4 3 1 11 15

The number of employees reported in 1922 is not always the actual number of employees, as the totals in most cases contain some duplications, or repeated employees, as has been explained in the general explanation of Table B (p. 15). Of the 1,908 employees reported in selected occupations for all districts combined 1,675 are actually engaged and the 4,411 employees shown in all occupations represent 4,132 actual employees.

The number of employees reported, together with the net number of actual employees for selected and all occupations, in each dis-

trict and for all districts combined, are shown in Table 12.

TABLE 12.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND ALL OCCUPATIONS, 1922, BY DISTRICTS.—BLOOMING MILLS.

		oyees in se ecupations		Employe	es in all occ	cupations.
District.	Number reported.	Number of dupli- cations.	Actual number.	Number reported.	Number of dupli- cations.	Actual number.
Eastern Pittsburgh Middle West Southern	310 826 578 194	22 135 71 5	288 691 507 189	630 1,716 1,610 455	32 150 90 7	598 1,566 1,520 448
Total	1,908	233	1,675	4, 411	279	4, 132

The customary working time per week of employees in the bloomingmill department for the years 1910 to 1922 has been classified, and the number and per cent of employees coming under each classification

are shown in Table B (5).

Practically all employees in the blooming-mill department work 6 days, 7 days, or 6 days and 7 days alternately, the largest percentage working 6 days. The heading "6 days and 7 days alternately" indicates that the plants were running 7 days and 6 nights or 6 days and 7 nights each week, being shut down for one day or one night each week, and that the employees reported under this heading worked 7 turns one week and 6 turns the next. Employees working on continuous operations and who are relieved one turn every two weeks are also included under this heading.

When employees for selected occupations in all districts combined are considered, the percentage working 6 days per week in 1922 is 53, which is the lowest for any year data are presented. There was a slight increase in 1922 in the number of employees working 6 days and 7 days alternately, the percentage for that year being 22 as com-

pared with 19 in 1920.

Fifty-six per cent of the employees in all occupations worked 6 days per week in 1922 as compared with 67 per cent in 1920 and

74 per cent in 1914.

The greatest change in 7-day workers in the selected occupations took place in the Pittsburgh district. In 1922, 14 per cent were found regularly working a week of this length as compared with 3 per cent in 1920. The percentage of employees in selected occupations in all districts combined working 7 days per week remained the same in 1922 as in 1920.

Table B (5).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1910 TO 1922. BY YEARS—BLOOMING MILLS.

[For explanation of this table, see p. 15.]

				Numbe	er of emp	oloyees w	hose cus eek was	tomary v	working t	time per	Per cei	nt of emp	oloyees w	hose cus reek was	tomary v —	vorking t	ime per
District.	Year.	Num- ber of plants.	Num- ber of em- ployees.1	5 days.	5 days and 6 days alter- nately.	6 days.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 daysin rota- tion.	and 7	7 days.	5 days.	5 days and 6 days alter- nately.	6 days.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 days in rota- tion.	6 days, 7 days, and 7 days in rota- tion.	7 days.
eastern.																	
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	3 3 3 3 3 3 3 3 5 5	110 97 95 95 94 86 24 98 107 310	27 27 27 23	70 52 46 46 18 10	6 10 14 12 45 45 45 88 59 194	25 22 22 24 24 24 18 89			9 13 13 13 4 4 4 	29 31 21	64 54 48 48 19 12	6 10 15 13 48 52 90 55 63	23 23 23 25 			8 13 14 14 4 5 5 10 3 2
All occupations	1914 1915 1920 1922	3 3 3 5	248 239 248 630	42 52 40 1	50 38 8 41	128 118 155 346	10 11 29 156			18 20 16 86	17 22 16 (2)	20 16 3 7	52 49 63 55	4 5 12 25			7 8 6 14
PITTSBURGH.			İ	1	•								l	İ	}		
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	8 8 8 8 10 10 5 7 8 8	522 480 493 490 524 546 438 580 636		4 88	426 355 354 303 371 365 281 391 370 376	83 85 92 64 61 89 103 28 225 165	69 60 60 54 114 20 76	6 3 3	13 39 47 48 29 29 29 47 17 112		i 1	82 74 72 62 71 67 64 67 58 46	16 18 19 13 12 16 24 5 35	14 11 11 12 20 3	1 1 1	3 8 10 10 6 5 8 3 14

The figures in this column for the years 1910 to 1917 represent the number of jobs, and for the years 1919, 1920, and 1922 the actual number of mon employed.

Table B (5).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISRICTS COMBINED, 1910 TO 1922, BY YEARS—BLOOMING MILLS—Concluded.

				Numbe	er of emp	oloyees w W	hose cus eek was	tomary v	working	time per	Percer	nt of emp	loyees w	hose cus reek was	tomary w	orking t	ime per
District.	Year.	Num- ber of plants.	Num- ber of em- ployees.	5 days.	5 days and 6 days alter- nately.	6 days.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 days in rota- tion.	6 days, 7 days, and 7 days in rota- tion.	7 days.	5 days.	5 days and 6 days alter- nately.	6 days.	6 days and 7 days alter- nately.	6 days, 6 days, and 7 days in rota- tion.	6 days, 7 days, and 7 days in rota- tion.	7 days.
All occupations	1914 1915 1920 1922	10 10 8 8	1,216 1,364 1,750 1,716	1 3	9 184	879 966 1,154 883	129 198 397 287	69 69 21 78	3 3 9	136 133 168 272	(2) (2)	1 11	72 71 66 51	11 14 23 17	6 5 1 5	( <sup>3</sup> ) ( <sup>3</sup> )	11 10 10 16
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	6 6 6 7 7 4 7 6 8	346 296 328 360 354 355 208 569 447 578			205 188 209 259 307 293 208 356 293 295	2 24 22 56 16 20 122 9 139	6 12 48 27 47	7 18 19 18 31	139 84 97 45 18 12 24 100 66			59 64 64 72 87 83 100 63 66 51	1 8 7 16 5 6	2 3 8 6	2 5 3 4 5	40 28 30 13 5 3 4 22 11
All occupations	1914 1915 1920 1922	7 7 6 8	744 792 1,266 1,610		••••••	652 672 811 870	28 34 81 254	6 12 27 70	7 18 19 56	51 56 328 360		•••••	88 85 64 54	4 4 6 16	1 2 2 4	1 2 2 3	7 7 26 22
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	2 2 2 2 2 3 3 2 2 2 3 3 3	86 75 72 74 86 79 110 130 195	1	********	61 49 55 66 76 74 58 45 145	12 12 6 5 1 44	13		25 13 4 2 5 4 8 85 29 21	1		71 65 76 89 88 94 53 35 74 78	16 17 8 6 1 40	7		29 17 6 3 6 5 7 65 15

All occupations	1914 1915 1920 1922	3 3 3 3	268 264 388 455			174 333	5 5 8 43	16		85 31			66 86	2 2 2 9			29 32 8 13
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	19 19 19 19 23 23 12 19 20	948 988 1,019 1,058 1,066 780 1,377 1,385	27 27 27 23		698 602 632 640 799 777 556 880 867 1,016	110 144 148 150 82 110 171 150 260 415	69 66 72 45 162 60 123		186 149 161 108 56 49 8 166 149 206	····· <sub>2</sub> ·	6 5 5 2 1 1	66 64 63 76 73 71 64 63 53	1 .	7 6 7 6 12 4	1	18 16 16 11 5 5 1 12 11
All occupations	1914 1915 1920 1922	23 23 20 24	2,476 2,659 3,652 4,411	42 52 41 4	50 38 17 225	1,843 1,930 2,453 2,453	172 243 515 740	75 81 64 148	10 21 19 65	284 294 543 776	(2) 2 1 (2)	(2) 1 5	74 73 67 56	7 9 14 17	3 2 3	(2) 1 1 1	11 11 15 18

<sup>2</sup> Less than 1 per cent.

Table C (5) presents the most significant facts relative to customary and actual working time, actual earnings per pay period, and earnings per hour of employees in the selected occupations in blooming mills in 1922, by occupations and districts. In addition, for each occupation are shown the number of positions and the number of employees actually working during the pay period and also the time and earnings of the same employees during the same period at occupations other than the occupation specified.

Referring to the occupation of pit craneman by way of illustration: In the 24 plants reported there were 133 positions. Some employees worked short or broken time during the pay period scheduled and

156 men were required to fill these positions.

The number of turns per week for all employees in the different occupations for all districts combined ranged from 6 to 6.3 per week. The heating crew and roll engineers had a slightly higher average number of turns than the rolling crew, as the heating crew often worked on gas or repair turns when the mill was not producing.

The average hours per week for rollers were lower than those for any occupation (60.9), while those for laborers were the highest (70.7). In the occupation of bottom makers 11 employees out of a total of 119 worked 84 hours per week regularly. This is the largest

number in any occupation who worked 84 hours.

Rollers received the highest average hourly earnings in this department, ranging from \$1.143 in the Great Lakes and Middle West district to \$1.225 in the Eastern district. The average for all districts combined was \$1.175. Earnings for laborers were the lowest, the range being from 28.3 cents in the Southern district to 37.4 cents cents per hour in the Great Lakes and Middle West district. The average for all districts combined was 35 cents.

Average hours actually worked per pay period ranged from 71.2 for laborers to 121.5 for pit cranemen. Average earnings per pay period for selected occupations ranged from \$24.93 for laborers to

**\$118.23** for rollers.

Owing to the fact that many of the employees worked at more than one occupation during the period reported, separate figures which include the data for all occupations at which such employees worked are shown for each occupation. For example, the 115 heaters averaged 105.4 hours and earned \$95.22, or an average of 90.4 cents per hour. During the same period of time they averaged 30.4 hours at other occupations, giving them a total average of 135.8 hours and \$117.60 in earnings, or an average of 86.6 cents per hour.

# Table C (5).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—BLOOMING MILLS.

-70							[F	or expl	anatio	of th	is table	see p	. 16.]								` •
70880				Posit	ions.		Em	ployec	s work	ing in	schedu	led pa	y perio	od.			Schedu	led pay p	period (15	days).	
-247	Occupation and district.	Num- ber of		full ploy	ge custo time o ees in tions.	f em-	Num-	Nun	iber w		istoma week w		-time b	iours	Average full-time earn-	Specific	ed occup	ation.		ied and cupation	
		plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	ber.	48 and un- der.	Over 48 and under 60	60	Over 60 and under 72	72	Over 72 and under 84	84	ings per week.	Average hours worked.	Average earnings.	Average earn- ings per hour.	Average hours worked.	age	Average earn- ings per hour.
	Pit cranemen: Eastern Pittsburgh G. L. and M. W Southern	5 8 8 8	22 38 58 15	6.3 6.2 6.3 6.9	11.6 11.2 10.4 10.9	73.6 69.6 66.0 69.5	23 47 68 18		4 6 26 3	5	14	8 9 11	19 19 20	 8 2	\$42.76 43.71 40.00 44.13	149. 9 116. 6 116. 6 116. 8	\$87. 08 73. 19 70. 70 74. 18	\$0.581 .628 .606 .635	157. 2 126. 3 136. 6 138. 6	\$90, 28 78, 78 80, 59 85, 59	\$0.574 .624 .590 .618
	Total	24	133	6.3	10.9	68.6	156		39	5	16	28	58	10	42.00	121.5	74.27	.611	136.7	82. 05	.600
	Heaters: Eastern Pittsburgh. G. L. and M. W Southern	5 8 8 8	14 30 35 6	6.2 6.2 6.3 6.3	12. 0 11. 1 10. 4 12. 0	74. 8 68. 2 65. 9 76. 0	15 46 44 10		6 20		2 12	20 11 6	13 8 8 8	5 1	74. 20 63. 49 55. 16 69. 01	143. 7 93. 6 106. 2 98. 4	142. 56 87. 15 88. 84 89. 37	. 992 . 931 . 837 . 908	151. 0 131. 5 133. 0 145. 6	145. 73 116. 06 107. 47 127. 05	. 965 . 883 . 808 . 873
	Total	24	85	6.3	11.0	68. 9	115		26		14	37	32	6	62. 18	105. 4	95. 22	. 904	135, 8	117.60	. 866
	Heaters' helpers: Eastern Pittsburgh G. L. and M. W Southern	5 4 6 2	16 16 23 6	6, 2 6, 2 6, 5 6, 2	11.6 9.1 9.9 12.0	71. 8 57. 4 64. 8 74. 2	19 25 34 12		19 19	2	4	4 1 10	13 2 9 2	5	39. 56 41. 44 42. 06 58. 17	126. 2 77. 4 84. 2 83. 8	69. 56 55. 90 54. 62 65. 75	. 551 . 722 . 649 . 784	144. 8 104. 7 132. 0 146. 0	77. 05 74. 41 76. 66 100. 85	. 532 . 711 . 581 . 691
	Total,	17	61	6.3	10. 4	65. 6	90		38	2	4	15	26	5	43. 51	91. 1	59.61	. 654	129.0	79.34	. 615

TABLE C (5).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—BLOOMING MILLS—Concluded.

			Posit	tions.		Em	ployee	s work	ing in	sched	ıled pa	ay peri	od.			Schedu	led pay p	period (15	days).	
Occupation and district.	Num- ber of		full	ge cust time ( rees in tions.	of em-	Num-	Nun	aber w	hose ci per v	ıstoma wee <b>k</b> w	ry full ere—	-time I	iours	Average full-time earn-	Specifi	ed occup	ation.	Specia	fied and cupation	other is.
	plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	ber.	48 and un- der.	Over 48 and under 60	60	Over 60 and under 72	72	Over 72 and under 84	84	ings per week.	Aver- age hours worked.	age	Average earn- ings per hour.	house	l SKO	Average earn- ings per hour.
Bottom makers: Eastern Pittsburgh G. L. and M. W	3 8 7 3	14 36 25 8	6. 2 6. 0 6. 3 6. 4	11. 1 10. 7 10. 4 12. 0	69. 0 63. 9 66. 0 76. 5	17 49 38 15	8	24 4	2	11 2	15 11 9	6 8 4 4	9 2	\$33. 47 46. 01 35. 57 40. 77	116.7 92.1 90.5 87.5	\$56. 55 66. 34 48. 81 46. 65	\$0.485 .720 .539 .533	128. 0 123. 9 124. 8 156. 8	\$61.09 85.24 64.74 77.83	\$0.477 .688 .519 .497
Total	21	83	6.2	10.8	66.6	119	8	28	2	13	35	22	11	40, 22	94. 5	56. 86	. 602	128. 9	74.31	. 576
Bottom makers' helpers: Eastern	3 8 7 3	19 38 46 23	6. 4 6. 1 6. 2 6. 5	11.7 11.0 10.4 12.0	75. 7 66. 9 64. 8 78. 3	30 58 71 29	17	3 23 9	5	7	14 12 14	27 14 28 6	9	31. 49 36. 39 29. 68 31. 55	99. 7 83. 7 81. 1 128. 3	41. 47 45. 51 37. 13 51. 65	. 416 . 544 . 458 . 403	121.7 114.5 117.2 159.3	48. 48 60. 31 52. 46 64. 85	.398 .527 .448 .407
Total	21	126	6.3	11.1	69. 6	188	17	35	5	7	40	75	9	32. 33	92. 1	42.65	. 463	123.6	56, 16	. 454
Roll engineers: Eastern. Pittsburgh G. L. and M. W Southern	3	10 21 22 5	6. 1 6. 2 6. 5 6. 4	10.7 9.7 9.8 11.1	65. 5 60. 6 63. 3 70. 6	12 30 27 9	3	12 11	3 5 4	7	6 2 6	5 4 1	3	51. 61 46. 60 45. 64 52. 46	115. 8 85. 2 113. 8 90. 2	91. 17 65. 57 82. 02 67. 06	.788 .769 .721 .743	129. 8 111. 9 132. 3 123. 6	98. 97 77. 31 90. 83 87. 47	. 762 . 691 . 686 . 708
Total	23	58	6.3	10.0	63. 3	78	3	27	12	9	14	10	3	47.71	100.4	75. 38	. 751	123. 1	86, 49	. 703

Rollers: Eastern Pittsburgh G. L. and M. W Southern	5 8 8 3	12 21 22 5	5. 9 6. 0 6. 3 6. 0	10. 9 9. 9 9. 4 11. 2	64. 7 59. 0 59. 1 67. 2	13 24 28 6	ŏ	3 15 11	1 2 2	4	5 2 2 4	3 8		79. 26 69. 97 67. 55 77. 01	119. 8 98. 2 89. 9 118. 5	146. 68 116. 44 102. 77 135. 84	1. 225 1. 186 1. 143 1. 146	129, 0 105, 6 112, 7 143, 2	155, 08 120, 93 117, 05 156, 24	1, 202 1, 145 1, 038 1, 091
Total	· 24	60	6. 1	10.1	60. 9	71	5	29	5	8	13	11		71.31	100.6	118. 23	1.175	115. 9	128, 63	1.110
Manipulators: Eastern Pittsburgh G. L. and M. W Southern	15 88 83	18 21 22 5	5. 9 6. 0 6. 2 6. 0	11.0 9.8 10.0 11.2	65. 7 58. 5 59. 9 67. 2	23 26 32 7	6	6 16 12	 2 2	4 4	13 6 5 5	7		43. 56 43. 52 39. 83 48. 38	103. 9 90. 5 84. 6 103. 0	68. 95 67. 32 56. 26 74. 13	.663 .744 .665 .720	117. 0 106. 6 127. 4 143. 4	78. 58 77. 95 80. 53 98. 07	. 672 . 732 . 632 . 684
Total	24	66	6.0	10.3	61.6	88	6	34	4	8	29	7		42. 58	92. 9	64. 26	. 692	119.8	80. 65	. 673
Table men: Eastern Pittsburgh G. L. and M. W Southern	3 5 4 3	8 15 11 6	5. 9 6. 0 6. 2 6. 0	9, 9 10, 9 8, 7 11, 3	58. 0 65. 2 54. 2 68. 0	8 24 16 9	4	6 9 7	3	2 2	6	7 5		25. 06 37. 69 26. 61 29. 78	119. 9 81. 5 76. 9 90. 3	51. 83 47. 12 37. 74 39. 58	. 432 . 578 . 491 . 438	121. 9 114. 6 116. 1 123. 2	55, 75 64, 30 53, 13 54, 54	. 457 . 561 . 458 . 443
Total	15	40	6.0	10.2	61.1	57	4	22	3	4	12	12		31.56	87.0	43. 96	. 505	117. 4	58. 42	. 498
Shearmen: Eastern Pittsburgh G. L. and M. W Southern	5 8 8	12 22 26 5	5. 9 6. 0 6. 2 6. 2	10. 9 10. 4 9. 9 11. 0	64. 5 62. 3 61. 4 67. 8	18 31 31 10	12	4 15 2	2	4 6 3	8 8 3 7	2 12		40, 12 39, 06 35, 06 38, 99	86. 3 84. 1 100. 7 71. 0	53. 67 52. 75 57. 44 40. 77	.622 .627 .571 .575	117. 0 113. 0 126. 2 126. 5	71, 18 66, 93 71, 60 64, 15	. 608 . 593 . 567 . 507
Total	24	65	6. 1	10.3	62. 8	90	12	21	4	13	26	14		37. 89	88. 8	53. 22	. 599	119. 8	69. 08	. 576
Shearmen's helpers: Eastern Pittsburgh G. L. and M. W Southern	5 8 7 3	38 58 39 11	5. 9 6. 0 6. 3 6. 0	10. 8 10. 3 10. 9 11. 6	64. 2 61. 1 68. 9 69. 8	55 92 51 20	5	8 45 3	6 2	33 10	14 28 6 18	9 31		31. 59 30. 67 28. 25 24. 43	89. 1 72. 1 103. 6 86. 1	43. 79 36. 21 42. 46 30. 12	. 492 . 502 . 410 . 350	111. 8 107. 2 134. 3 141. 2	53. 02 53. 22 54. 55 44. 99	. 47 t . 496 . 406 . 319
Total	23	146	6. 1	10.7	64.6	218	5	56	8	43	66	40		29.76	85. 0	39.03	. 459	117.8	52.73	. 448
Laborers: Eastern. Pittsburgh G. L. and M. W Southern.	5 7 8 3	41 140 114 50	6. 0 6. 4 6. 3 6. 0	11. 1 11. 1 11. 5 11. 5	66. 9 71. 6 71. 5 69. 0	82 331 193 76	6	1 34 21 13	36 57 1	35	43 11 125 63	191 39	2 3 1	21. 81 25. 70 26. 74 19. 53	66. 7 62. 2 82. 7 86. 4	21. 73 22. 36 30. 90 24. 45	.326 .359 .374 .283	107. 9 113. 6 119. 6 128. 0	38, 82 43, 10 45, 08 37, 91	. 360 . 379 . 377 . 296
Total	23	345	6.3	11.3	70.7	682	6	69	94	35	242	230	6	24.84	71.2	24, 93	.350	116.2	42. 57	. 366

Table D (5) shows the number of employees and the average and classified earnings per hour for heaters and roll engineers in 1922,

by districts, and for all districts combined.

The range of hourly earnings for roll engineers was 45 cents to \$1.25 and for heaters 40 cents to \$1.50. The highest average hourly earnings for both heaters and roll engineers were found in the Eastern district, while the lowest for both occupations were found in the Great Lakes and Middle West district.

TABLE D (5).—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, 1922, BY DISTRICTS — BLOOMING MILLS.

[For explanation of this table see p. 17.]

			Nun	nber o	emple	yees w	hose e	arning	s per h	our we	ere—
Occupation and district.		Average earnings per hour,	40 and under 45	50	60	70	70 and under 80 cents.	90		\$1.00 and under \$1,25,	and under
HEATERS.											
EasternPittsburgh. Great Lakes and Middle West. Southern	15 46 44 10	\$0,992 .931 .837 .908	6 1	1 4		2 2 5 1	4 2	4 8 13 3	3 10 12 3	12 5 2	2 3 3
Total	115	.904	7	5		10	6	28	28	23	8
ROLL ENGINEERS.											
EasternPittsburgh. Great Lakes and Middle West. Southern	12 30 27 9	.788 .769 .721 .743		1 2	1 5 5 1	1 6 8 2	3 10 5	5 1 1 1	1 4 4 1	1 4 3 2	
Total	78	.751		3	12	17	18	8	10	10	

Customary turns per week, hours per turn, and full-time hours per week of those employees who regularly work 7 days per week regardless of the length of turn, or a turn of 12 or more hours regardless of the number of days per week, either all or part of their time, are presented in detail in Table E (5) for the blooming-mills department. As stated in the general explanation of this table (p. 17), data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

# TABLE E (5).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BLOOMING MILLS.

[This table includes only employees who worked but one combination of customary days and hours during pay period. For explanation of table see p. 17.]

DAY TURNS.

of cus	ination	nployees d combi and hou	specifie	each	_	Customary turns and hours worked.  Day turns.  Hours.  Night turns.  Hours.  Turns  Monday Set.  Per day Set.								
						urs.	Ho		-		ars.	Но		
Total.	South- ern.	Great Lakes and Middle West.	Pitts- burgh.	East ern.	Per week.	Sun- day-	Sat- ur- day.	Mon- day to Fri- day.		Per week.	Sun- day.	Sat- ur- day.	Mon- day to Fri- day.	Turns per week.
50	12 3	22	2	14						84 78 77	12 6	12 12	12 12	7 7
3:	•••••	4	32 1	1 3 8						75½ 77	5 8½ 11 5 10	12 91 11 11	12 11½ 11 11	777777777777777777777777777777777777777
		2	4	•••••					}	71 75 73 <del>1</del> 74 70 70	10 10½ 14 10	10 10½ 10 10	11 10½ 10 10	7 7 7
31		30 1 1 1	1							68 63	10 8 3 8 12	10 10 10 8	10 10 10 8	7 7 7 7
24 174	30	23 1 85		59 1						56 72 71 72 71	12 11	12 12 12 11	12 12 12 12	6 6 6
	<u> </u>	! <u></u>			rs.	FURN	HT :	NIC	<u> </u>			·	<u> </u>	
	2	3	i i	i	98 91 84 71 72	14 13 12 11 12	14 13 12 10 12	14 13 12 10 12	7 7 7 7 6					
	1		3	7	72 60	12		12 12	6 5			•••••		
·	, <del> </del>	LY.	WEEKI	TING	ERNA	ALTI	RNS-	r TU	NIGH'	AND	DAY		,	
233 160	2 9 7	126	69 61	36 90 }	84 72 72 84 72	12 12 12 12	12  12	12 12 12 12	7 6 6 7	84 84 84 72	12 12 12	12 12 12 12	12 12 12 12	7 7 6 6
11			2 5	) 11	72 72 72 72 72 72	12 12 12 12		12 12 12 12	6 6 6	84 72 82 76	12 10 4	12 12 12 12	12 12 12 12	7 6 7 7
11 77 10 11 11	17 2	17	27 8	11 16 19	91 78 77 67	12 12 13 13 12 12	13	12 12 12 13 13 13	67666667666766776676	82 76 80 77 77 77 77	12 11 11 11 6	8 11 11 11 10	12 11 11 11 11	77667677777777677777767
3	4		3 1 4	} <sub>2</sub>	67 67 94½ 63 61	12 12 13½ 10½ 11	131	11 11 13½ 10½	6 7 6	76 65 73½ 68 71 70	11 10½ 5 11	10 10 10 <del>1</del> 10 <del>1</del> 10	11 11 10½ 10½ 10	7 6 7 7
149		95	54 17 6	}	98 91 84 98	14 13 14 14	14 13	10 <sup>7</sup> 14 13 14 14	7 6 7	70 70 70 70 60	10 10 10	10 10 10 10	10 10 10 10	7 7 6
			6	<b>}</b>	84 84	14 14	<u></u> -	14 14	6	70 60	10	10 10	10 10	7 6

TABLE E (5).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BLOOMING MILLS—Continued.

DAY AND NIGHT TURNS-ALTERNATING WEEKLY-Continued.

work	s who	nployees	er of er	Numb			Customary turns and hours worked.  Day turns.  Night turns.  Hours.							
or cu istrict	ination irs, by di	and hou	specific ary turns	toma		ns.	ht tur	Nig			s.	y turn	Da	
						urs.	Но				rs.	Ho		
Tota	South- ern.	Great Lakes and Middle West.	Pitts- burgh.	East- ern.	Per weck.	Sun- day.	Sat- ur- day.	Mon- day to Fri- day.	Turns per week.	Per week.	Sun- day.	Sat- ur- day.	Mon- day to Fri- day.	furns per veek.
	· 2				60	10		10	6	70	10	10	10	7
ĺ		•••••		6	84 60	14 10		14 10	6	67 65	7 5	10 10	10 10	7 7 7 7
	4				60	10		10	6	65 63	5 3 12	10	10	7
!	[	6		}	48		8 8 8 8 8 8	***************	66667777676666	60	12	8	8	7
		2		,	56	8	8	8	7	56	8	8	8	7
	15	6		}	56	8	8	8	7	56	8	8	8	7
ļ .		1		{	56	8	8	8	7	56	8	8	8	****7
:		22	• • • • • • • • • • • • • • • • • • • •	}	48		8	8	6				i	
ĺ	<b>.</b>		3	<b></b>	48 56 56 56 48 55 48 50 48 48	7 8	8	8	7	56	8	8	8	7
				{	50	8	10	8	6	56	8	8	8	7
ĺ		2		}	48		Š.	š	6					}
		14		}	48 48	• • • • • •	8	8	6	56	8	8	8	7
				{	48		8	8	6	53	5	8	8	7
1		24	• • • • • • • •	<i>}</i>	48 48 48 48 72 72 72		8 8 8 8 8 12 12	8	6 6 6 6					)
ĺ			6	<b>}</b>	48		8	8	6.	52	4	8	8	7
1	83	85		, 	72	12	12	12	ě	72	12	12	12	6
:		22	15		72	··;;··	12	12 12	6 6 7 6	72	12 12	12 12	12 12	6
Ι.		56	10		84	12	12	12	7	72	12	12	12	6
1 1	79	31			84 72 72 72 72 60	12	12 12 12	12	6	72 72 72 72 72 72 72		12 12	12	6 ]
1	2	181 4	85	60	72	12	12	12 12	6	72	•••••	12	12 12	6
ł			l	ě	60			12	5	69		9	12	6
		19	5	• • • • • •	69½ 91	12	13	1114	5 6 7 6 7 6	67½ 66	··ii	10 11	1112	6 6
		19	7	• • • • • • •	78	13 13	13	13	6	66	11	11	11 11	6
i		<u></u> .	2 4		78 78 91	13 13		13 13 13	ğ	67		12	11	6
1	1	27	3	•••••	91	13	13 13	13	7	66 66		11 11	11 11	6
			12	•••••	78 77	13 13	12	13	6	66		ii	ii	6
			4		81	16		13	6	66		11	11	6
	5	• • • • • • • • • • • • • • • • • • • •	17 79	•••••	81 80 78 77 67 77 68 78 72 67	15 13		13 13	6 6 6	66 66	• • • • • •	11 11	11 11	6 6 6
Į.				19	77	13 12 12 12 12		13	ő	66		11	11	6
			5 8	• • • • • • •	67	12	10	11 11	6 7 6	66 65	• • • • • •	11 10	11 11	6 6
			26	• • • • • • • • • • • • • • • • • • • •	68	12	12	ii	6	65	• • • • • •	10	11	6
•			2		78	13		13	6	65		10	11	6
			4 34		72 87	12 12		12 11	6	65 65		10 10	11 11	6
'			8		941	13}	13 <u>1</u> 13 <u>1</u>	13½ 13½	7	63	101	101	10½ 10½	6
		2			81		131	131	6	63		10}	101	6
1		5	2		99 62	15	14 12	14 10	6 6 7 6 7	60 60	10	10 10	10 10	6
1		88	28		98	14	14	14		60		10	10	6
ı			10		98 74 72 71 70 84 62 70 62	10	14	10	7777766556	60		10	10	
			6 47		72	12 11	10 10	10 10	7	60 60	•••••	10 10	10 10	6 6 6 6 6
1	9				70	10	10	10	7	60		10	10	6
			53		84	14		14	6	60	•••••	10	10	6
i			4		70	•••••	12	10 14	, 6 5	60 574	•••••	10 74 51 51	10 10	8
ł				1	62	12	l	14 10	ž l	551		ki l	iŏ	ě

TABLE E (5).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BLOOMING MILLS—Concluded.

DAY AND NIGHT TURNS-ALTERNATING WEEKLY-Concluded.

		Custo	mary	turns a	nd hou	rs worl	keđ.			Numb	er of e	mployee:	s who	worked
	Da	y turn	ıs.			Nig	ht tur	ns.		tom	specine ary turns	a comou	nation rs, by di	or eus- istricts.
		Но	urs.				Но	urs.				G		
Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	East- ern.	Pitts- burgh.	Great Lakes and Middle West.	s who nation urs, by di	Total.
6	8	. 9		49	7 7	888888888888888888888888888888888888888	14 14	7 8	61 62	}	6			6
6	8	8	8	48	7	8	8	6 8	54 56	}		6		6
6	8	8		48	7	8	8	8	56 56	}	<b> </b> -	24		24
6	8	8		48	7 6	. 8	14 8 8 8 8 8	8	56 56 56 48	<b>}</b>	<b></b>	6		6
6	8	8		48	7 6	8	8	7 8	55 48	}	60			60

#### SUMMARY.

Item.	Eastern district.		Great Lakes and Middle West district.	South- ern dis- trict.	Total.	Per cent of employees who worked but one combina- tion of days and hours.
Total blooming-mill employees	598	1,566	1,520	448	4, 132	
Employees who worked— One combination of days and hours only 7-day week, or a straight or average day of 12 or	558	1, 361	1,310	405	3, 634	100
more hours, all or part of the time	384	867	1,046	290	2,587	71
7-day week all of the time	81	214	311	51	657	18 21
7-day week part of the time	142	291	300	38	771	21
of the time	296	541	894	251	1,982	55
part of the time	72	167	7	5	251	7
more hours all of the time	69	154	264	33	520	14

Of the total number of blooming-mill employees reported, 3,634 worked but one combination of customary days and hours. Of these 3,634 employees, 2,587, or 71 per cent, regularly worked 7 days per week or a straight or average day of 12 or more hours all or part of the time, 346 working days only, 21 working nights only, and 2,220 alternating between day and night work. Fifty-five per cent (1,982) worked a straight or average day of 12 or more hours all of the time.

#### PLATE MILLS.

The 1922 survey includes 12 representative plate mills, which employed 3,545 men in all occupations. Of the 12 plants reported 7 operated sheared-plate mills in which the edges of the plates are not rolled and must be sheared off, 2 operated universal mills in which the edges of the plates are rolled and therefore only the ends need be cut, and 3 operated both sheared-plate and universal mills. Of the 3,545 employees reported 1,655 are found in the principal productive occupations for which separate figures are given. Data were first obtained for this department in 1910 and comparative figures are presented for the period 1910 to 1922.

The average earnings per hour for the principal productive occupations combined in 1922 were 30 per cent less than in 1920, 20 per cent less than in 1919, and 84 per cent greater than in 1914. Average full-time hours per week have declined 4 per cent since 1920 and are now at the lowest point of any year for which data are presented. Average full-time weekly earnings followed very closely the course of hourly earnings and decreased 34 per cent in 1922 as compared with 1920 and 26 per cent as compared with 1919. When all employees in all occupations are considered average hourly earnings decreased from

67.1 in 1920 to 47.6 in 1922.

The most significant facts concerning average earnings and average hours in each of the principal productive occupations of plate mills

are shown in Table  $A^{-}(6)$ .

The customary working time of employees shows a reduction in 15 of the 16 selected occupations in 1922 as compared with any other year for which data are presented. The average full-time hours of heaters' helpers were at the same level in 1922 as in 1911, although in all other years they were greater than the average for these two years. The rolling crew in universal mills, the shear crew, and laborers were most affected by the decrease from the working hours of 1920, the heating crew and rolling crew in sheared-plate mills showing very

little change.

Earnings show reductions in all selected occupations when 1922 is compared with 1920 and 1919, but the average hourly earnings in 1922 are greater than those for any other year for which data are presented. The reductions from the 1920 figures range from 11.7 cents for heaters' helpers to 43.2 cents per hour for rollers, sheared-plate mills. The earnings of the rolling crew for universal mills were not affected by the reductions to such a large extent as were the earnings of the sheared-plate rolling crew. Rollers, sheared-plate mills, in 1920 received an average of \$1.558 per hour as compared with \$1.372 for rollers, universal mills, while in 1922 rollers, sheared-plate mills, were reduced to \$1.126 per hour as compared with \$1.187 for rollers, universal mills.

Full-time weekly earnings were reduced approximately the same percentage as hourly earnings, since changes in full-time hours were

very slight.

<sup>1</sup> No data were collected for 1916, 1918, and 1921.

In the distribution of employees according to their full-time hours per week, 25 per cent or more of the employees in each selected occupation in 1922 worked 60 hours per week or less, except heaters and heaters' helpers. Five per cent of the heaters are shown in the group "48 and under" and 13 per cent of the heaters' helpers reported are shown in the two groups "48 and under 60" and "60" hours per week. In former years only a very small percentage of those in selected occupations were reported 60 hours or under.

Index numbers for full-time hours per week, earnings per hour, and full-time weekly earnings are also contained in Table A (6). These are simply percentages computed from the averages presented in the table, using the average for 1913 as the base, or 100 per cent. The index numbers for this department as a whole (all selected occupations combined) are shown on page 4.

TABLE A (6).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THERE-FOR. 1910 TO 1922, BY OCCUPATIONS—PLATE MILLS.<sup>1</sup>

				ATE MILLS.	
	[For exp	lanation of	this table see p. 1	5.]	
			Index numbers.	Per cent of employ	es whose av-

	27	Num-	Aver-	Aver-	Aver-		x num 913=10		er					whose per v	
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	week-	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Charging - crane and charging - machine op- erators: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922 Heaters: 1910 1911 1912 1913 1914 1915 1917 1919 1918 1917 1919 1920 1920 1921 1913 1914 1915 1917 1919 1920	9 9 10 10 12 12 12 11 11 11 11 11 11 11 11 11 11	41 39 42 46 52 54 30 71 63 72 56 55 54 64 61 30 68	71.6 69.4 69.6 70.2 70.3 71.5 70.6 69.9 71.7 70.6 70.4 70.4 70.5	\$0.303 .283 .315 .339 .306 .329 .799 .799 .563 .563 .562 .529 .577 .771 1.202	\$21. 85 19.70 21. 98 24. 07 21. 69 23. 39 56. 18 36. 35 32. 46 36. 02 37. 63 39. 73 39. 73 84. 98 84. 98 88. 98	101 98 98 100 99 100 101 99 95 97 100 98 98 98 99 99	89 83 93 100 90 97 142 236 235 166 90 83 91 100 94 137 214 212	91 82 91 100 97 141 233 157 90 80 98 100 93 134 200		19	5 5 6 17	34 33 33 35 42 41 20 18 38 38 36 39 38 36 39 20 20 20 20 20 20 20 20 20 20 20 20 20	56 56 53 33 31 30 80 76 19 3 54 55 53 32 21 80 70 26	299 266 277 30 6 377 29 27 35 22 22 23	10 3
1922 Heaters' helpers: 1910 1911 1912 1913 1914 1915 1917 1919 1920	10 10 10 10 12 12 12 6 10 10	75 111 108 113 107 112 109 36 129 140 132	69. 5 67. 3 68. 7 67. 7 67. 6 67. 4 71. 1 68. 9 67. 3	. 852 . 243 . 227 . 243 . 252 . 247 . 264 . 469 . 601 . 620 . 503	57. 03 16. 98 15. 31 16. 74 17. 50 16. 68 18. 04 31. 67 42. 73 42. 74 34. 36	94 101 98 100 100 99 98 98 103 100 98	96 90 96 100 98 105 186 238 246 200	97 87 96 100 95 103 181 244 244 196	5	7	4 3  1 6	55 67 66 61 64 76 76 23 73 52	28 30 25 23 9 8 44 74 17	8 12 15 16 3 9	5 1 4

<sup>&</sup>lt;sup>1</sup> This table was published in the Monthly Labor Review for June, 1923.

Table A (6.)—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THERE-FOR, 1910 TO 1922, BY OCCUPATIONS—PLATE MILLS—Continued.

	37	Num-	Aver-	Aver-	Aver-	Inde (19	x num 913=10	bers. 0,)	era			mploy me h			
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	un-	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84,	84
toll engineers: 1910	11 11 11 13 13 7 11 11 11	36 35 37 36 38 39 20 43 39 46	71. 5 70. 8 72. 5 72. 8 70. 2 69. 7 70. 9 72. 7 71. 6 69. 6	\$0.300 .290 .287 .309 .307 .309 .444 .744 .774 .538	\$21, 45 20, 55 20, 93 22, 63 21, 55 21, 58 31, 63 54, 09 55, 98 37, 74	98 97 100 100 96 96 97 100 98 96	97 94 93 100 99 100 144 241 250 174	95 91 92 100 95 95 140 239 247 167			6 5	28 34 32 33 45 51 30 19 31 26	61 37 27 31 34 28 60 67 33 13	11 17 22 22 16 15 23 17	16 16 16 16 16 17
plate mills: 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1922. crew inen, s h e a r e d -	9 9 9 9 11 11 7 9 10	28 28 27 26 28 28 18 30 35 33	68. 4 68. 1 68. 7 68. 5 68. 0 67. 9 69. 4 70. 8 68. 1 66. 5	.712 .607 .711 .718 .703 .734 1.011 1.530 1.558 1.126	48. 18 41. 46 48. 93 49. 21 47. 94 49. 89 70. 32 108. 32 106. 60 74. 34	100 99 100 100 99 99 101 103 99 97	99 85 99 100 98 102 141 213 217 157	98 84 99 100 97 101 143 220 217 151		21	6 6	71 54 48 50 57 57 33 23 51 39	29 43 52 50 43 43 67 77 34 15	9	
plate mills: 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. 1922. able operators, sheared-	9 9 9 9 10 10 7 9 9	28 28 29 29 28 26 22 32 39 29	68. 6 68. 6 69. 0 69. 0 68. 7 68. 3 69. 9 71. 3 68. 4 66. 2	. 421 .393 .435 .482 .434 .702 1.117 1.115 .863	28, 75 26, 95 30, 00 33, 36 30, 08 32, 61 49, 15 79, 64 76, 23 56, 42	99 99 100 100 100 99 101 103 99 96	87 82 90 100 90 98 146 232 231 179	86 81 90 100 90 98 147 239 229 169		28	5	64 46 41 45 50 54 27 16 51 31	36 50 55 50 46 73 84 44 21	21	
plate mills: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922 10 o k men,	9 9 9 9 11 11 6 9 10	26 28 30 31 31 32 20 45 42 36	68. 4 68. 1 68. 3 68. 2 67. 6 67. 5 68. 5 70. 6 67. 6 65. 6	.318 .300 .334 .363 .317 .332 .510 .825 .870 .635	21. 64 20. 44 22. 85 24. 87 21. 73 22. 63 35. 02 58. 25 58. 80 42. 25	100 100 100 100 99 99 100 104 99	88 83 92 100 87 91 140 227 240 175	87 82 92 100 87 91 141 234 236 170		22	5 8	69 57 53 55 61 63 40 29 55 31	31 43 47 45 39 38 60 71 40 28	11	
s h e a r e d- plate mills: 1910 1911 1912 1913 1914 1915 1917 1919 1920	9 9 9 9 11 11 11 6 9	73 72 72 76 74 76 49 89 100 80	68. 3 68. 1 68. 5 68. 4 68. 2 68. 0 69. 6 71. 0 67. 6 65. 8	. 262 . 246 . 276 . 313 . 294 . 314 . 476 . 780 . 813 . 585	17. 88 16. 81 18. 90 21. 55 20. 27 21. 57 33. 25 55. 38 55. 02 38. 20	100 100 100 100 100 99 102 104 99 96	84 79 88 100 94 100 152 249 260 187	83 78 88 100 94 100 154 257 255 177		20		68 58 53 57 57 57 58 29 22 55 35	32 42 47 43 43 42 71 78 37 30	6	

Table A (6).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THERE-FOR, 1910 TO 1922, BY OCCUPATIONS—PLATE MILLS—Continued.

	Num-	Num- ber	Aver-	Aver-	Aver- age		x num 13=10		er					whose per v	
Occupation and year.	ber of plants.	of em-	full- time hours per week.	age earn- ings per hour,	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Roll hands, other, sheared-plate mills: 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. Rollers, universal mills:	6 6 7 9 9 5 8 10	14 14 16 20 24 24 16 28 33 56	68. 0 68. 9 69. 3 69. 1 67. 4 67. 4 69. 1 71. 0 68. 3 65. 5	\$0. 263 . 242 . 269 . 265 . 257 . 268 . 401 . 676 . 668 . 480	\$17.71 16.64 18.54 18.28 17.42 18.12 27.74 48.00 45.76 31.70	98 100 100 100 98 98 100 103 99	99 91 102 100 97 101 151 255 252 181	97 91 101 100 95 99 152 263 250 173		16	6 9	71 43 38 50 67 58 37 21 64 43	29 57 63 50 33 42 63 79 30 32		
versal mills: 1910. 1911. 1912. 1913. 1914. 1915. 1919. 1920. 1922. Screw men, main rolls, universal mills:	4 4 4 4 5 5 5 5 4 5	8 7 6 6 8 8 9 9	69. 5 68. 4 67. 8 69. 8 68. 8 68. 8 70. 7 70. 0 64. 8	.636 .584 .581 .672 .590 .676 1.371 1.372 1.187	44. 22 40. 31 39. 78 47. 81 41. 08 47. 10 96. 93 98. 32 75. 26	100 98 97 100 99 99 101 100 93	95 87 86 100 88 101 204 204 177	92 84 83 100 86 99 203 206 157		18	14 17	50 29 33 33 50 50 22 56 36	50 57 50 67 50 50 78 22 27	22	
1910	4	8 7 7 9 9 11 9	69. 5 66. 6 66. 6 70. 1 69. 2 69. 2 70. 9 69. 4 64. 0	. 470 . 421 . 407 . 460 . 386 . 451 1. 015 1. 174 . 813	32, 75 28, 23 27, 38 32, 66 26, 96 31, 51 71, 96 83, 35 50, 80	99 95 95 100 99 99 101 99 91	102 92 88 100 84 98 221 255 177	100 86 84 100 83 96 220 255 156		18	29 29  27	50 29 29 29 44 44 18 22 36	50 43 43 71 56 56 82 78 18		
mills: 1910 1911 1912 1913 1914 1915 1919 1920 1922 Roll hands, other, uni- versal mills:	44 44 55 55 54 5	10 9 8 10 10 10 13 12	69. 2 66. 3 66. 3 68. 6 68. 1 70. 8 69. 6 65. 3	.314 .296 .271 .294 .271 .332 .713 .738 .606	21. 77 19. 80 18. 12 20. 56 18. 69 22. 83 50. 48 57. 38 39. 04	101 97 97 100 99 99 103 101 95	107 101 92 100 92 113 243 251 206	106 96 88 100 91 111 246 279 190		17	22 22 22 	60 44 44 50 60 20 46 50	40 33 33 50 40 40 80 54 17		
1910	2 2 3 3 5 5 5 4 5	6 4 5 8 10 9 19 10	70. 0 72. 0 69. 6 70. 3 69. 5 69. 2 71. 4 69. 5 65. 5	. 299 . 299 . 277 . 261 . 266 . 310 . 605 . 687 . 502	20. 93 21. 55 19. 41 18. 50 18. 48 21. 46 43. 20 48. 41 32, 18	100 102 99 100 99 98 102 99	115 116 106 100 102 119 232 263 192	113 116 105 100 100 116 234 262 174		12	20	25 40 44 11 40 24	67 100 80 75 60 56 89 60 41		
Shearmen: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	11 11 11 13 13 7 11 11 11	70 66 69 69 73 73 42 97 92 106	67. 5 68. 0 68. 3 68. 8 68. 4 68. 2 69. 7 70. 8 68. 0 64. 1	.378 .356 .384 .415 .406 .436 .638 .977 1.016 .666	25. 69 24. 45 26. 48 28. 81 27. 97 29. 68 44. 74 69. 17 69. 44 43. 10	98 99 100 99 99 101 103 99 93	91 86 93 100 98 105 154 235 245 160	89 85 92 100 97 103 155 240 241 150		1 1 1 1 27	3 6 7  3 24	64 42 38 39 45 44 10 21 45 29	33 52 55 59 53 52 67 78 47 33		

TABLE A (6).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THERE-FOR, 1910 TO 1922, BY OCCUPATIONS—PLATE MILLS—Concluded.

		ber of	Aver-	Aver-	Aver-		x num )13=10		er	cent age fo	of e	mploy me h	ees ours	whose per v	av- week
Occupation and year.	Num- ber of plants.	of em-	full- time hours per week.	age earn- ings per hour	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Shearmen's helpers: 1910 1911 1912 1915 1915 1917 1920 1920 1920 1910 1911 1912 1911 1912 1911 1912 1914 1915 1914 1915 1917.	11 11 11 13 13 7 7 11 11 12 11 11 11 11 12 12	460 429 432 425 408 406 248 630 623 678 355 274 339 216 208	68. 4 68. 6 68. 6 68. 7 68. 2 69. 0 71. 1 68. 2 64. 9 66. 8 65. 2 69. 3 67. 6 66. 3	\$0. 215 . 206 . 223 . 250 . 243 . 260 . 403 . 665 . 455 . 159 . 168 . 161 . 174 . 174 . 174	\$14.71 14.20 15.42 17.25 16.71 17.89 27.60 44.79 45.56 29.73 10.68 10.51 11.17 12.62 11.85 11.66	100 100 100 100 100 99 100 103 99 94 96 96 99 100 98 96	86 82 89 100 97 104 160 252 266 182 88 87 89 100 96 96	85 82 89 100 97 104 160 260 264 172 85 83 100 94 92 92		(2) (2) (2) (2) 23 	2 4 4 3 1 20 3 7 25 266 22 221 19 10	57 41 39 42 48 46 10 20 44 25 58 52 36 30 29	42 56 58 57 52 50 70 80 52 45 10 18 31 32 27 19 87	(2) (2) 1 3 6 3 13 13	6 1 8 5 8 7 3 3
1919 1920 1922	10 8 10	587 348 493	69. 5 67. 9 64. 0	. 450 . 498 . 336	31. 28 34. 66 21. 65	100 98 92	249 275 186	248 275 172		12 8 20	12 12 43	21 4 4	62 66 29	1 10 3	3 1

· The number of employees reported in 1922 includes some duplications, or repeated employees, as stated in the general explanation of Table B (p. 15). Of the 1,838 employees reported in selected occupations for all districts combined there were 183 duplications, leaving 1,655 actually engaged, and the total of 3,766 employees shown for all occupations represents 3,545 individuals.

The gross number of employees, together with the net number of actual employees in selected occupations and in all occupations in each district and all districts combined, are shown in Table 13.

TABLE 13.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND ALL OCCUPATIONS, 1922, BY DISTRICTS—PLATE MILLS.

	Employees	in selected (	occupations.	Employe	es in all occ	eupations.
District.	Number reported.	Number of dupli- cations.	Actual number.	Number reported.	Number of dupli- cations.	Actual number
Eastern Pittsburgh Great Lakes-and Middle West	631 708 499	76 89 18	555 619 481	1,218 1,498 1,050	86 107 28	1,132 1,391 1,922
Total	1,838	183	1,655	3,766	221	3,548

Less than 1 per cent.
 Including 3 per cent whose full-time hours per week were 91.

The customary working time per week of employees in the platemills department for the years 1910 to 1922 has been classified, and the number and per cent of employees coming under each classification are shown in Table B (6).

Nearly all of the employees worked 6 days, or 5 days and 6 days alternately. The largest number in all occupations in 1922, 2,257, or 60 per cent, is shown under "6 days." The heading "5 days and 6 days alternately" indicates that the plants were running 6 days and 5 nights each week, being shut down approximately 36 hours each week, and that the employees reported under this heading worked six turns one week and 5 turns the next.

In selected occupations in all districts combined 28 per cent worked 5 days and 6 days alternately in 1922 as compared with 20 per cent in 1920. The percentage of six-day workers decreased considerably in 1922 when compared with either 1919 or 1920. In 1922 the percentage was 66.

The changes in the percentages of employees in all occupations who worked 6 days, and 6 days and 5 days alternately were almost the same as in selected occupations.

The greatest change in 6-day workers was reported in the Pittsburgh district. Employees in selected occupations in that district decreased from 89 per cent in 1920 to 60 per cent in 1922. Employees who worked 5 days and 6 days alternately increased from 9 per cent in 1920 to 33 per cent in 1922.

TABLE B (6).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1910 TO 1922, BY YEARS—PLATE MILLS.

				to	nber of mary v as—					to	cent o mary as—	f emp work	loyee ing tii	s whos ne per	e cus- week
District.	Үеаг.	Num- ber of plants.	Num- ber of em- ploy- ees.1	5 days	5 days and 6 days alter- nately.	6 days	6 days and 7 days alternate-ly.	days, and 7 days	7	5 days	days and 6 days alter- nate- ly.	6 days	days and 7 days alter- nate- ly.	days, and 7	7 days
EASTERN.															
Selected oc- cupations.	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	2 2 2 2 3 3 1 2 3 4	343 343 333 339 378 390 87 498 455 631	i	84 268 242 287 295 337 82 217 109 185	253 75 86 45 80 49 5 279 346 395	24		6  5 7 3 3  2  27	(2)	25 78 73 85 78 86 94 44 24 29	74 22 26 13 21 13 6 56 76 63	4		2 2 2 1 1 1 (2)
All occupa- tions.	1914 1915 1920 1922	3 3 4	707 699 937 1, 218	3	475 516 278 344	184 131 591 680	44	2 2	46 47 68 150	(2)	67 74 30 28	26 19 63 56	4	(2) (2)	7 7 7 12

[For explanation of this table see p. 15.]

<sup>&</sup>lt;sup>1</sup> The figures in this column for the years 1910 to 1917 represent the number of jobs, and for the years 1919, 1920, and 1922 the actual number of men employed.

<sup>2</sup> Less than 1 per cent.

TABLE B (6).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1910 TO 1922, BY YEARS—PLATE MILLS—Concluded.

				to:	aber of mary was—	emplo; orking	yees time	whose per v	cus- veek	to.	cent o mary as—	l emp work	loyee ing tir	s whos ne per	e cus- week
District.	Year.	Num- ber of plants.	Num- ber of em- ploy- ees.	5 days	5 days and 6 days alter- nately.	6 days	6 days and 7 days alter- nate- ly.	days, 7 days, and 7 days in rota- tion.	7 days	5 days	5 days and 6 days alter- nate- ly.	6 days	6 days and 7 days alter- nate- ly.	and 7	7 days
PITTSBURGH.															
Selected oc- cupations.	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	5555663554	709 621 696 668 585 576 367 953 657 708	8	62 78 78 124 124 124 61 231	665 492 526 490 379 371 365 919 586 428	6 2 6 22 56 49  7 23		38 57 86 78 26 32 2 34 3 26	1	10 11 12 21 22  9 33	94 79 76 73 65 64 99 96 89	1 (2) 1 3 10 91		5 9 12 12 4 6 1 4 (2) 4
All occupa- tions.	1914 1915 1920 1922	6 6 5 4	1,139 1,131 1,572 1,498		172 174 128 576	817 807 1,397 778	71 59 18 33		79 81 29 111		15 16 8 38	72 72 89 52	7 5 1 2		7 7 2 7
Selected oc- cupations.	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	444444343434	278 239 219 249 222 206 273 445 389 499	22 19	90 91 91 95 93 81 86	172 121 97 142 125 121 187 419 253 382	8 2  20	6 3 3	16 5 4 4 1 1 1 2 18	9 9	32 38 42 38 42 39 32 34 19	62 51 44 57 56 59 68 94 65 77	4 1	2 1 1	2 2 2 1 1 1 4
All occupations.	1914 1915 1920 1922	4 4 3 4	455 425 721 1,050	1	130 106 180 148	306 294 537 799	10 18 18	3 3	6 4 4 84	(2)	29 25 25 14	67 69 74 76	2 4 2	1	1 1 1 8
Selected occupations.	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	11 11 11 11 13 13 7 11 11 11	1,330 1,203 1,248 1,256 1,185 1,172 727 1,896 1,501 1,838	30 19	174 421 411 460 512 542 168 217 304 512	1,090 688 709 677 584 541 557 1,617 1,185 1,205	6 2 14 24 56 49 20 7 50	6 3 3	60 62 95 89 30 36 2 42 5	(2)	13 35 33 37 43 46 23 11 20 28	82 57 57 54 49 46 77 85 79 66	1 (2) 1 2 5 4 	(2) (2)	5 5 8 7 3 3 (2) 2 (2) 4
All occupations.	1914 1915 1920 1922	13 13 11 12	2, 301 2, 245 3, 230 3, 766	3 1	777 796 586 1,068	1,307 1,232 2,525 2,257	81 77 18 95	5 5	131 132 101 345	(²) (²)	34 35 18 28	57 55 78 60	3 3 1 3	(2) (3)	3 9 6 9

<sup>&</sup>lt;sup>2</sup> Less than 1 per cent.

Table C (6) presents the most significant facts relative to customary and actual working time, actual earnings per pay period, and earnings per hour of employees in the plate-mill department for the year 1922, by occupations and districts. In addition, for each occupation are shown the number of positions and the number of employees actually working during the pay period and also the time and earnings of the same employees during the same period at occupations other than the occupation specified.

Rollers in sheared-plate mills are reported for 10 plants and rollers in universal mills for 5 plants. Apparently data were obtained from 15 plants, instead of 12 as shown in Table 7. This seeming inconsistency is due to the fact that 3 of the plants reported

have both sheared-plate and universal plate mills.

Referring to the occupation of charging-crane and charging-machine operators by way of illustration: The 12 plants reported had 58 positions to be filled under normal working conditions. However, 72 men occupied these positions during the pay period scheduled. The average customary full time of these men was 6 turns per week, 11.2 hours per turn and 66.9 hours per week. In the distribution of the customary working time of the 72 actual employees, 23, or 32 per cent, worked over 60 and under 72 hours per week, and 21, or 29 per cent, worked over 72 hours per week.

The average hourly earnings for charging-crane and charging-machine operators in all districts combined were 56.3 cents, and the full-time weekly earnings ranged from \$31.39 in the Eastern district

to \$41.57 in the Great Lakes and Middle West district.

Owing to the fact that a large number of the employees worked in more than one occupation during the pay period and in order to give the complete hours and earnings for them, separate figures including all occupations at which such employees worked are given for each occupation. While 72 men working as charging-crane and charging-machine operators averaged 99.5 hours per pay period, they also averaged 16.3 hours at other work, making a total of 115.8 hours per pay period in specified (charging-crane and charging-machine operators) and other occupations." During the 99.5 hours they worked as charging-crane and charging-machine operators they earned an average of \$56.01, or 56.3 cents per hour. When the work of these men in all occupations is considered they earned \$62.87—that is, \$6.86 was earned in some occupation other than that of charging-crane and charging-machine operators.

The average earnings per hour in this department ranged from 33.6 cents for laborers to \$1.187 for rollers, universal mills, and the average actual hours worked per day period ranged from 45.1 for

laborers to 107.9 for roll engineers.

Of the 16 selected occupations reported in this table only four had any employees regularly working as much as 84 hours per week, and the percentage of employees in these occupations in only one case was as much as 10 per cent. The highest average customary hours per week of all employees was 69.6 for roll engineers.

TABLE C (6).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—PLATE MILLS.

[For explanation of this table see p. 16.]

			Posit	ions.		Em	ployee	s work	ing in	schedu	ded pa	y perio	d.			Schedu	led pay p	eriod (15	days).	
Occupation and district.	Num- ber of	27	full ploy	ge cust time o ees in tions.	of em-	N	Num	ıber wi		istoma veek w		-time h	ours	Average full- time earn-	Specific	ed occup	ation.		ied and supation	
	plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.		48 and under	Over 48 and under 60.	60	Over 60 and under 72.	72	Over 72 and under 84.	84	ings per week.	Average hours worked.		Average earn- ings per hour.	Average hours worked	Average earn- ings.	Average earn- ings per hour-
Charging-crane and charging-machine operators: Eastern	4 4	21 22 15	5. 9 6. 1 5. 9	11, 2 10, 7 11, 9	65. 4 65. 7 70. 7	25 25 22		14	7 5	18 3 2				\$31.39 41.13 41.57	102. 5 103. 6 91. 4	\$49. 18 64. 83 53. 77	\$0.480 .626 .588	114. 5 114. 0 119. 3	\$53. 13 69. 16 66. 78	\$0.464 .607 .560
Total	12	58	6. 0	11.2	66. 9	72		14	12	23	2	21		37. 88	99. 5	56. 01	. 563	115. 8	62. 87	. 543
Heaters: Eastern Pittsburgh G. L. and M. W	4 4 4	28 19 15	5. 8 5. 9 6. 1	11.8 11.3 11.3	68. 0 66. 4 68. 4	34 22 19	4			25 14 2	9 2	6 13		48. 62 69. 19 58. 00	97. 2 110. 6 102. 7	69. 46 115. 23 87. 11	. 715 1. 042 . 848	108. 5 124. 5 131. 1	74. 47 123. 19 104. 40	. 687 . 989 . 796
Total	.12	62	5. 9	11.5	67. 6	75	4			41	11	19		57. 03	102. 5	87.36	. 852	118.9	96.34	.810
Heaters' helpers: Eastern Pittsburgh G. L. and M. W	4 4 3	48 20 16	5. 9 6. 0 6. 0	11. 5 11. 1 10. 9	68. 2 66. 7 65. 5	67 36 29		9	2 6	49		10 21 9	6	30. 28 34. 22 43. 95	89. 4 72. 7 67. 8	39. 68 37. 26 45. 49	. 444 . 513 . 671	114.3 100.5 90.3	51. 29 53. 91 54. 33	. 449 . 536 . 602
Total	11	84	6.0	11.3	67.3	132		9	8	69		40	6	34.36	80. 1	40.30	. 503	105. 3	52.67	. 500

	46. 85	563	105.0	55.61	.530	
	68. 89	. 589	140.0	78.42	. 560	
	58, 04	. 538	126. 9	65, 65	. 517	
	00.10	000	100 4	100.01	à-a	
	92. 13 118. 27	. 932 1. 197	120, 4 118, 6	103.01 136.66	. 856 1. 152	
	159. 93	1.389	134.0	178. 40	1.331	
	115. 22	1. 126	122. 7	130. 22	1.061	
	54.60	.618	136, 1	78. 80	. 579	
	87.66	. 902	112.7	101.12	. 897	
_	105. 15	1.028	126. 2	123.33	.977	
_	82.83	. 863	124. 1	101.09	. 814	
						PLATE
	54.61	. 501	115.9	58.83	. 503	AI
	74, 47	.695	115.5	82.02	. 710	į.
_	68. 43	. 739	134.3	98.78	. 735	سا
_	65. 12	. 635	122. 4	79. 52	, 650	111
						LS
i	47.19	. 487	121.7	57.69	. 474	•
Į	55. 92	.601	111.8	64. 76	. 579	
_	79.31	.687	131.1	88. 74	.677	
=	59. 33	. 585	121.7	69.04	. 567	
	32.69	. 434	106.2	45.78	. 431	
	25. 87	.507	65.7	34.33	. 523	
_	43. 89	. 627	109.8	67.52	.615	
_	31.09	. 480	89. 93	43. 41	. 483	
	80, 33	. 859	125.3	92. 99	.742	
	197, 80	1.750	113.0	197.80	1.750	
	92. 14	1.175	121.6	125. 28	1.030	
_	107.06	1. 187	103. 2	126. 72	1, 228	GOT
=		<del></del>		ļ		ď

Roll engineers: EasternPittsburghG. L. and M. W	4 4 4	15 11 10	6. 0 6. 4 5. 9	11.6 10.9 11.8	69. 4 69. 8 69. 6	16 17 13			3 7 2	7 3 2	6	6 2 3	5	33, 45 39, 30 40, 99	126, 8 83, 3 116, 9	61. 11 46. 85 68. 89	. 482 . 563 . 589	139. 5 105. 0 140. 0	65. 93 55. 61 78. 42	. 473 . 530 . 560
Total	12	36	6. 1	11.5	69. 6	46			12	12	6	11	5	37. 74	107. 9	58, 04	. 538	126, 9	65, 65	. 517
Rollers, sheared-plate mills: Eastern. Pittsburgh. G. L. and M. W.	4 4 2	12 9 6	5, 8 5, 8 5, 8	11.5 11.4 11.5	66. 1 66. 5 67. 2	15 11 7		 5 2	2	13	5	6		61, 61 79, 60 93, 34	98. 9 98. 8 115. I	92, 13 118, 27 159, 93	. 932 1. 197 1. 389	120, 4 118, 6 134, 0	103. 01 136. 66 178. 40	. 856 1, 152 1, 331
Total	10	27	5.8	11.5	66. 5	33		7	2	13	5	6		74. 34	102. 3	115. 22	1.126	122. 7	130. 22	1.061
o Screw men, sheared-plate mills:																				
Eastern. PittsburghG. L. and M. W	2 4 2	6 9 7	5. 8 5. 8 5. 8	11.6 11.2 11.3	67. 5 65. 7 65. 8	9 11 9	· · · · · · ·	5 3		9	6	6		41, 72 59, 26 67, 64	88. 3 97. 1 102. 3	54. 60 87. 66 105. 15	.618 .902 1.028	136, 1 112, 7 126, 2	78, 80 101, 12 123, 33	. 579 . 897 . 977
Total	8	22	5.8	11.4	66. 2	29		8		9	6	6		56. 42	96. 0	82. 83	. 863	124. 1	101.09	. 814
Table operators, sheared- plate mills:																				
EasternPittsburghG. L. and M. W	4 4 2	12 9 9	5. 8 5. 8 5. 8	11.2 11.3 11.5	64. 5 65. 5 67. 2	13 10 13		5 3	3	10 1	10	4		32.31 45.52 49.66	109. 0 107. 2 92. 7	54. 61 74. 47 68. 43	. 501 . 695 . 739	115. 9 115. 5 134. 3	58. 83 82. 02 98. 78	. 503 . 710 . 735
Total	10	30	5. 8	11.3	65.6	36		8	3	11	10	4		42.25	102. 6	65. 12	. 635	122. 4	79. 52	, 650
Hook men, sheared-plate mills: Eastern. Pittsburgh. G. L. and M. W	4 4 2	27 18 20	5. 7 5. 8 5. 9	11.3 11.2 11.5	64. 8 65. 0 67. 7	33 23 24		10 6	7	26 2	6 18	5		31. 56 39. 07 46. 51	96. 9 93. 1 115. 4	47. 19 55. 92 79. 31	. 487 . 601 . 687	121. 7 111. 8 131. 1	57. 69 64. 76 88. 74	. 474 . 579 . 677
Total	10	65	5.8	11.4	65. 8	80		16	7	28	24	5		38. 20	101. 4	59. 33	. 585	121.7	69. 04	. 567
Roll hands, other, sheared- plate mills: Eastern. Pittsburgh. G. L. and M. W	4 4 2	19 10 4	5. 7 5. 8 5. 8	11.6 11.2 11.2	65. 9 65. 1 64. 8	27 23 6		6 3	5	22 2	15 3			28. 60 33. 01 40. 63	75. 4 51. 0 70. 0	32. 69 25. 87 43. 89	. 434 . 507 . 627	106. 2 65. 7 109. 8	45. 78 34. 33 67. 52	. 431 . 523 . 615
Total	10	33	5. 7	11.4	65, 5	56		9	5	24	18			31.70	64. 8	31.09	. 480	89. 93	43. 41	. 483
Rollers, universal mills: Eastern	2 1 2	3 2 3	6, 2 5, 5 6, 0	10. 9 10. 3 11. 3	67. 1 56. 5 68. 0	4 2 5		2	2	4	3			57. 64 98. 88 79. 90	93. 5 113. 0 78. 4	80, 33 197, 80 92, 14	. 859 1. 750 1. 175	125.3 113.0 121.6	92, 99 197, 80 125, 28	. 742 1. 750 1. 030
Total	, 5	8	5. 9	10.9	64.8	11		2	2	4	3.			75. 26	90. 2	107.06	1. 187	103. 2	126. 72	1. 228
	·:	;							<del></del> ,			· · · ·	,,		,	. !	•	•		

TABLE C (6).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—PLATE MILLS—Concluded.

			Posi	tions.		En	ploye	s work	ing in	schedi	ıled pa	y peri	od.			Schedu	led pay	period (15	days).	
Occupation and district.	Num- ber of		full ploy	ge cust time o yees in tions.	of em-		Nun	ıber w	hose ci per v	ustoma week w	ary full ere—	l-time l	hours	Average full- time earn-	Specifi	ed occup	ation.	Specia oc	fied and cupation	other
	plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and under	Over 48 and under 60.	60	Over 60 and under 72.	72	Over 72 and under 84.	84	ings per week.	Average hours worked.		Average earn- ings per hour.	Average hours worked	Average earn- ings.	Average earn- ings per hour.
Screw men, main rolls, universal mills: Eastern. Pittsburgh G. L. and M. W	2 .1 2	3 2 4	6. 2 5. 5 6. 0	10. 9 10. 1 11. 0	67. 1 55. 5 66. 0	4 2 5		2	3					\$41. 74 65. 60 52. 14	93. 3 111. 0 89. 6	\$57. 96 131. 15 70. 79	\$0.622 1.182 .790	125. 0 111. 0 108. 8	\$70. 62 131. 15 88. 66	\$0.565 1.182 .815
Total	5	9	5. 9	10.8	64.0	11		2	3	4	2			50. 81	94. 8	77. 10	. 813	115. 1	89. 82	. 780
Screw men, side rolls, universal plate mills: Eastern	2 1 2	5 2 3	6. 3 5. 5 6. 0	10. 8 10. 1 11. 3	67. 7 55. 5 68. 0	6 2 4		2	<u>2</u>					38. 25 45. 90 36. 79	103. 3 111. 0 92. 0	58. 38 91. 85 49. 82	. 565 . 827 . 541	103. 3 111. 0 109. 2	58. 38 91. 85 63. 60	. 565 . 827 . 582
Total	5	10	6, 1	10.8	65. 3	12		2	2	6	2			39. 04	100.8	61. 10	. 606	106, 6	65. 70	. 616
Roll hands, other, universal mills:  Eastern Pittsburgh G. L. and M. W	2 1 2	3 2 6	6. 2 5. 0 6. 0	10. 9 10. 1 11. 3	67. 1 55. 5 68. 0	4 2 11		2	4	l				35. 03 34. 08 30. 80	93. 3 111. 0 61. 1	48. 71 68. 15 27. 70	. 522 . 614 . 453	121. 8 111. 0 91. 7	62. 24 68. 15 40. 26	. 511 . 614 . 439
Total	5	11	6.0	11.0	65. 5	17		2	4	4	7			32. 18	74. 5	37. 40	. 502	101.1	48. 71	. 482

Shearman: Eastern Pittsburgh G. L. and M. W	4 4 4	29 27 24	5. 8 5. 7 5. 8	10, 9 10, 9 11, 4	63. 2 62. 7 66. 9	36 37 33		1 16 13	8 2 1	25 3	16 19	1	1	34. 25 51, 35 43, 49	94, 9 83, 5 99, 5	51, 45 68, 39 64, 72	. 542 . 819 . 650	114.6 112.6 129.2	59, 87 83, 00 81, 96	. 522 . 737 . 634
Total	12	80	5.8	11.0	64. 1	106		30	11	28	35	1	1	43. 10	92. 4	61. 49	. 666	118. 5	74. 82	. 632
Shearmen's helpers: Eastern Pittsburgh G. L. and M. W	4 4 4	146 172 188	5. 8 5. 8 5. 8	10. 9 11. 1 11. 5	63. 1 64. 1 66. 9	187 260 231		89 69	45 <sub>2</sub>	142 25	146			25, 43 32, 37 30, 24	91. 1 76. 1 108. 2	36. 70 38. 42 48. 93	. 403 . 505 . 452	110. 3 90. 0 122. 0	43. 98 44. 25 54. 55	. 399 . 491 . 447
Total	12	506	5.8	11.1	64. 9	678		158	47	167	306			29. 73	91, 2	41, 52	. 455	106. 5	47. 68	. 448
Laborers: Eastern Pittsburgh G. L. and M. W	2	66 69 50	6, 0 6, 0 6, 0	9. 9 10. 4 12. 0	59. 7 62. 2 72. 0	119			64 153	14 7		10	4	17. 91 22, 21 25, 13	49. 7 34. 4 60. 0	14. 91 12. 28 20. 93	. 300 . 357 . 349	95. 4 101. 3 112. 2	31. 20 42. 90 40. 34	.327 .424 .360
Total	10	185	6.0	10. 7	64.0	493	•••••	99	217	21	142	10	4	21, 65	45.1	15. 15	. 336	102. 2	38.84	. 380

Table D (6) shows the number of employees and the average and classified earnings per hour for screw men, sheared-plate mills, and shearmen, in 1922, by districts and for all districts combined.

There was a wide range of earnings in the Pittsburgh district for both occupations, while the range for screw men, sheared-plate mills, in the Great Lakes and Middle West district was very slight, all employees earning between 90 cents and \$1.25. The highest average hourly earnings for screw men, sheared-plate mills, are shown in the Great Lakes and Middle West district, and those for shearmen in the Pittsburgh district. In all districts combined the average hourly earnings of screw men, sheared-plate mills, was 86.3 cents per hour and for shearmen 66.6 cents.

TABLE D (6).—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, 1922, BY DISTRICTS—PLATE MILLS.

	Num-	Aver-		Num	ber of	empl	loyees	whos	e earı	nings	per ho	ur we	ere—	
Occupation and district.	ber of em- ploy- ees.	age earn- ings per hour.	Un- der 30 cts.	30 and un- der 35 cts.	35 and un- der 40 cts.	40 and un- der 45 cts.	45 and un- der 50 cts.	50 and un- der 60 cts.	60 and un- der 70 cts.	70 and un- der 80 cts.	80 and un- der 90 cts.	90 cts. and un- der \$1.	\$1 and un- der \$1.25.	un- der
SCREW MEN, SHEARED- PLATE MILLS.														
EasternPittsburghGreat Lakes and Middle	9 11	\$0.617 .902				1		2 1	6 2	3			3	···· <sub>2</sub>
West	9	1.028			'							5	4	· · · • •
Total	29	. 863				1		3	8	3		5	7	2
SHEARMEN.														
Eastern Pittsburgh Great Lakes and Middle	36 37	.542 .819	1	2	3	5	2 4	10 6	13 5	4	9	2	<u>6</u>	
West	33	. 650		ļ	ļ	1	6	4	4	13	3	2		
Total	106	. 666	1	2	4	6	12	20	22	17	12	4	6	

[For explanation of this table see p. 17.]

Customary turns per week, hours per turn, and full-time hours per week of those employees who regularly worked 7 days per week regardless of the length of turn, or a turn of 12 or more hours, regardless of the number of days per week, either all or part of their time, are presented in detail in Table E (6) for the plate-mill department. As stated in the general explanation of this table (p. 17) data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

TABLE E (6).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—PLATE MILLS.

[This table includes only employees who worked but one combination of customary days and hours during pay period. For explanation of table see p. 17.]

DAY TURNS.

						DAY	TURN	s.					
		Cu:		turns	and hou	rs work	ed. ight tur			Numb work	er of exed each tion of c hours, by	mploye specific ustoma	es who
		ay turi	18.			. N	igne tur	ns.		and	nours, b	district	.s.
Turns		Но	urs.	,	Turns		Ho	urs.		East	Pitts-	Great Lakes and	
per week.	Mon- day to Fri- day.	Satur- day.	Sun- day.	Per week.	per week.	Mon- day to Fri- day.	Satur- day.	Sun- day.	Per week.	ern.	burgh.	Mid- dle West.	Total.
7	12	12 12 11	18	90						1 8			1
7	12 11	12	12	84						8		i	
77777766	11	11 10	18 12 18 11 10	90 84 84 77 70 60 52 72 72 66						5	i	<del>.</del>	30
7	10	10	10	70				<b> </b>		5 7 2 1	<b> </b>		3
7	10	5 8 12 12	5 4	60 52		- <i>-</i>	}			1	<b> </b>		
6	12 12 12 12	12	12	72							<b> </b>	7	1 1
6	12	12		72		ļ				15 1	]	15	30
6	12	6		66					<b> </b>	1	····		
	·	·		•	3	IGHT	TURN	rs.	. <del></del>	٠	•		
					7	13	13	13	91		1		
					7 7 6	12	12	13 12 12	91 84 72 84	i	ļ <u>.</u>		
					6	12	12	12	72			. 3	
•••••	•••••				6 5	14 12 <del>1</del>		14	62 <del>1</del>	1		····i	
••••					ı °	122	•••••		022		ļ	1	:
		D.	AY AN	D NI	HT T	URNS	-ALT	ERNAT	LING ,	WEEK	LY.		
7	12	12	12	84	7	12 12 12 12	12	12 12	84	28 17		58 13	. 80
7	12 12	12	12	84	6	12		12	72	17		13	8
7	12	12	12	81	5	12	12	12	60			1	]
7	12	12	10	78	5	12	14	12	60	2		•••••	
7	12 12 11 11 11	12 12 12 12 12 12 6 6	12 12 12 10 6 2 2	65}	ě	12 121 8 13		$12\frac{1}{2}$	75	2 2 2 7 53			
7	1113 11	.6	,2	651	6	18	13	12½ 12½ 13 13 13 13 13 13 13 12½	523	7	34		ó
7	11	11 11 11 11	11	77	6	13	10	13	78	- 55	4		•
7	ii 11	îî	10 10	76	ě	13 13		ĩă	78		7		
7	11	11	10	76	7	13	13	13	91	<b>]</b> }	4		
7	11 11	11 11	10	76	6	13	• • • • • •	13	78	٠٠٠٠٠٠	6		
7	11	101	4 3 6	68}	6	13 13 13 13 11		124	774		2		1 3 2
7	11	10	6	71	6	11		11 <sup>2</sup> 12½	66	8			- 1
7	11 103	101	112	76	5	13	• • • • • • •	123	671		2	····ii	1
7	102	102	îŏ	70	7	14	14	14	982		38 22		3
7777777777777777777767766	10	10 91 10 10 10 10	11½ 10 10 10 10	70	7	13 <u>1</u> 14 13 10	14 13	14 13 10 14	91	8	22		2
7	10 10	10	10 10	70	7	10 14	10	10	70 84	. 8			
6	iŏ .	10		6ŏ ·	7	14	14	îi	98	}	4		•
7	10	10 10 10 12 12 12 12 12 6 6 6	6 6 12	66	6	11 11 12		11	66	[		2	
7	10 12	10	10	66	5	11	····iż	12	55 79	<b>-</b>		10	I.
6	12	12	14	72	6	12	12 12	12	72			55 26	2
6	12 12 12	12		72	6	12	12	l . '	72			440	440
6	12	12	•••••	72	6	12	• • • • • • •	12	72	26 101 16		7	.33
6	111	6	•••••	631	8	121		15	771	101	• • • • • • • •		10
6 6 6	111 111 111 111 111	ĕ		631	ě	121		$12\frac{1}{2}$	75	5 3			- 7
6	11 2	6	•••••	63 1	6	123		2	641	3			
6	11½ 11	6	···ii	631	5	122	13	13	72	203		[······]	20
6	11	11 11	11	84 84 81 82 65 77 76 76 76 76 77 70 70 70 66 66 72 72 72 63 63 63 63 63 66 66	8	12 12 12 12 12 12 12 12 13 13	10	13	84 72 84 760 860 752 91 78 91 78 91 78 98 97 77 98 98 98 98 96 55 72 72 72 72 72 72 72 72 72 77 77 77 77	16	5 153		16
6 1	11	11		66	5	13		l	65	J	l	4	
6 6	11 11	101		651	6	13		121 121 121	773		17	<b>-</b>	1
6	11	10		651	6	13 12	• • • • • • •	121	771	·····	25		9
6	10	102		60	7	14	14	14	982		2	J	1
6	10	10		60	6	14	14	!	84			3	11 55 444 33 100 11 200 169
6	10	10		60	6	14		14	84		224		22
6 6	11 10 10	101 102 91 10 10 10		66 651 651 641 60 60 60	7657566766766666577767656666566656656656	13 13 13 13 14 14 14	14 14	12½ 14 14	77½ 98 84 84		25 2 224	3	

TABLE E (6).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—PLATE MILLS—Concluded.

### SUMMARY.

Item.	East- ern Dis- trict.	Pitts- burgh Dis- trict.	Great Lakes and Middle West Dis- trict.	Total.	Per cent of employees who worked but one combina- tion of days and hours.
Total plate mill employees	1,132	1,391	1,022	3,545	<u></u>
Employees who worked— One combination of days and hours only	984	1,229	940	3,153	100
hours all or part of the time	539 116	555 96	657 59	1,751 271	56 9
7-day week part of the time Straight or average day of 12 or more hours all of the time.	. 36 166	31 461	630	104 1,257	3
Straight or average day of 12 or more hours part of the time.	342	93	15	450	14
7-day week and straight or average day of 12 or more hours all of the time.	91	73	59	225	7

Of the total number of plate-mill employees reported, 3,153 worked but one combination of customary days and hours. Of these 3,153 employees, 1,751, or 56 per cent, regularly worked 7 days per week or a straight or average day of 12 or more hours all or part of the time, 64 working days only, 7 working nights only, and 1,680 alternating between day and night work. Of the 1,751 employees, 72 per cent (1,257) worked a straight or average day of 12 or more hours all of the time, while 13 per cent (225) employees had a 7-day week and a straight or average day of 12 or more hours all of the time.

# STANDARD RAIL MILLS.

The 1922 survey includes 4 representative standard rail mills which employed 1,270 men in all occupations. Of the total number of employees reported 661 are shown in the principal productive occupations for which separate figures are given. Wages and hours of labor were first obtained for this department in 1910 and com-

parative figures are presented for the years 1910 to 1922.1

Considering the principal productive occupations as a whole, the average full-time hours per week of employees in 1922 were lower than in any other year for which data are available, or 3 per cent less than in 1920, the previous low mark in customary working time in this department. Earnings have also declined but show reductions only when compared with 1919 and 1920, as the wages received in all other years are lower than in 1922. Earnings per hour were 23 per cent lower in 1922 than in 1920, but are 96 per cent higher than in 1913. Full-time weekly earnings followed very closely the course of hourly earnings, as the changes in full-time hours were very slight as compared with those in hourly earnings.

The most significant facts concerning average earnings and average hours in each of the 21 selected occupations are summarized in Table A (7). While selected occupations as a whole show a decrease in full-time hours in 1922 as compared with 1920, when the various occupations are considered separately only 12 show decreases, the other 9 reporting increases. Table lever men and table men, however, are the only occupations in which 1922 shows an increase over 1919 and all occupations show reductions when 1922 is compared with any

other year.

Earnings per hour and per week show a material reduction in each occupation since 1920, and are lower in most instances in 1922 than in 1919, but the earnings in 1922 represent a large increase over

all the other years presented.

For example, in 1910 table lever men received an average of 45.4 cents per hour, with possible full-time earnings of \$28.25 per week. Wages during the next few years declined slightly and in 1914 they received 32.4 cents per hour and \$20.49 per week, the low point of earnings in this occupation. In the following year, 1915, there was only a slight upward trend, but by 1919 the effect of speeding up production for war emergencies is noticed, earnings for that year averaging 82.5 cents per hour, with a corresponding increase in full-time weekly earnings to \$49.91. The movement in earnings was still upward in 1920, averaging \$1.052 per hour and \$54.77 per week. Wage reductions were made in 1921, and in 1922 earnings had declined to 58 cents per hour and \$35.86 per week. Table A (7) shows like figures for the other occupations as well.

In 1922 there was no 84-hour week work reported in any occupation, and in only one occupation, roll engineers, was there any employees shown in the group "Over 72 and under 84." All other occupations had a maximum full-time of 72 hours per week, with a large percentage

in the lower groups of 60 hours per week and under.

<sup>&</sup>lt;sup>1</sup> No data collected for the years 1916, 1917, 1918, and 1921.

Index numbers for average full-time hours per week, average earnings per hour, and average full-time weekly earnings are also contained in Table A (7). These are simply percentages computed from the averages presented in the table, using the average for 1913 as the base, or 100 per cent. The index numbers for this department as a whole (all selected occupations combined) are shown on page 4.

TABLE A (7).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THERE-FOR, 1910 TO 1922, BY OCCUPATIONS—STANDARD RAIL MILLS.1

[For explanation of this table see p. 15.]

	27	Num-	Aver-	Aver-	Aver-	Inde (19	x num 913=10	bers. 0.)				emp time			
Secupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Charging-ma- chine opera- tors:			<b>50.0</b>	00.004	ave 07		00						100		
1910	333332222	22 22 22 22 22 22 22 19 13	72.0 72.0 72.0 72.0 72.0 72.0 72.0 64.4 59.3	\$0, 234 . 232 . 244 . 255 . 280 . 226 . 512 . 802 . 530	\$16. 87 16. 72 17. 58 18. 39 20. 17 16. 27 36. 86 51. 65 31. 43	100 100 100 100 100 100 100 89 82	92 91 96 100 110 89 201 315 208	92 90 95 100 110 88 200 281 171					100 100 100 100 100 100 100		
1910 1911 1912 1913 1914 1915 1919 1920 Reheaters'	4 4 4 3 3 3 3 2 2 2 2 2 2 2 2 2 2 2 2 2	23 23 23 14 14 12 17 17	72. 0 72. 0 72. 0 72. 0 72. 0 72. 0 72. 0 47. 7 49. 2	. 429 . 421 . 410 . 382 . 336 . 385 . 843 1. 101 . 752	31.00 30.28 29.50 27.53 24.18 27.70 60.70 52.52 37.00	100 100 100 100 100 100 100 66 68	112 110 107 100 88 101 221 288 197	113 110 107 100 88 101 220 191 134						9	
helpers: 1910 1911 1912 1913 1914 1915 1919 1920 1922	3 3 3 3 2 2 2 2 1 2	24 24 24 23 20 20 14 18	71. 3 72. 0 72. 0 72. 0 72. 0 72. 0 72. 0 48. 0 51. 9	. 280 . 264 . 304 . 345 . 354 . 254 . 517 . 788 . 614	19. 95 18. 98 21. 87 24. 87 25. 49 18. 27 37. 22 37. 82 31. 87	99 100 100 100 100 100 100 67 72	81 77 88 100 103 74 150 228 178	80 76 88 100 102 73 150 152 128	100				50 100 100 100 100 100 100		
Roll engineers: 1910 1911 1912 1913 1914 1915 1919 1920 1922	7	42 43 48 32 32 30 26 22 14	77. 4 75. 8 74. 1 74. 9 73. 5 72. 5 69. 7 74. 7 68. 6	.310 .277 .304 .323 .317 .322 .821 .753 .525	24. 30 21. 14 22. 44 24. 16 23. 33 23. 30 57. 22 55. 82 36. 10	103 101 99 100 98 97 93 100 92	96 86 94 100 98 100 254 233 163	101 88 93 100 97 97 237 231 149	 				48 42 58 63 88 80 88 32 64	14 42 38 25 20	38 16 4 13 13  45
Rollers: 1910 1911 1912 1913 1914 1915 1919 1920 1922	5 6 6 6 6 5 4	12 14 14 14 14 13 12 11 8	\$2.3 72.2 72.2 72.6 71.1 71.5 68.0 61.8 61.1	.624 .591 .646 .690 .649 .603 1.222 1.414 1.076	45. 09 42. 67 46. 65 50. 18 46. 16 43. 09 83. 10 87. 58 65. 91	100 99 99 100 98 98 94 85 84	90 86 94 100 94 87 177 205 156	90 85 93 100 92 86 166 175 131	17 45	50	1	14 8	83 86 86 79 86 92 83 18 25	17 14 14 21	

<sup>&</sup>lt;sup>1</sup> This table was published in the Monthly Labor Review for June, 1923.

TABLE A (7).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THERE-FOR, 1910 TO 1922, BY OCCUPATIONS—STANDARD RAIL MILLS—Continued.

		Num-	Aver-	Aver-	Aver-	Inde (19	x num 913—10	bers.	av			emp time l			
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Rollers' help-															
ers:     1910 1911 1912 1913 1914 1915 1919 1920 1922 Table lever	1 2 2 2 2 2 1 1 3	3 3 6 6 4 4 2 2 7	72.0 72.7 72.6 73.3 72.0 72.0 72.0 48.0 63.0	\$0. 561 . 284 . 304 . 323 . 468 . 407 . 531 . 977 . 766	\$40.39 20.56 21.98 23.61 33.66 29.30 38.23 46.90 48.43	98 99 99 100 98 98 98 65 86	174 88 94 100 145 126 164 302 237	171 87 93 100 143 123 162 199 205	100	43		29	100 33 33 50 100 100 100	67 67 50	
men: 1910 1911 1912 1913 1914 1915 1919 1920	666677544	74 69 80 80 62 53 44 43 29	65. 5 64. 0 67. 1 67. 1 64. 0 65. 0 60. 5 51. 5 62. 0	. 454 . 422 . 392 . 416 . 324 . 366 . 825 1. 052 . 580	28. 25 26. 08 26. 52 27. 51 20. 49 22. 92 49. 91 54. 77 35. 86	98 95 100 100 95 97 90 77 92	109 101 94 100 78 88 198 253 139	103 94 96 100 75 83 181 199 130	29 26 48 81	32 35 23 23 41		16 9	59 65 75 75 55 64 52		3 3
Table men:  1910	4 5 5 5 4 4 1 1	26 27 30 30 32 28 4 5	72. 0 72. 4 72. 0 72. 0 70. 4 71. 1 48. 0 48. 0 51. 0	. 279 . 262 . 324 . 354 . 356 . 336 . 482 . 526 . 519	20. 06 18. 97 23. 32 25. 47 24. 92 23. 68 23. 14 25. 25 26. 47	100 101 100 100 98 99 67 67 71	79 74 92 100 101 95 136 149 147	79 74 91 100 98 93 91 99	100	100		25 14	100 96 100 100 75 86	4	
Guide setters: 1910 1911 1912 1913 1914 1915 1919 1920 1922	7 7 4 5 5 5	20 27 30 17 21 21 29 21 18	66.8 66.8 67.3 67.9 68.6 68.6 67.9 55.9 58.8	. 440 . 336 . 346 . 394 . 417 . 835 1. 110 . 689	29. 26 22. 20 23. 14 26. 49 27. 11 28. 45 56. 70 63. 23 40. 59	98 98 99 100 101 101 100 82 87	112 85 88 100 100 106 212 282 175	110 84 87 100 104 107 214 239 153	14 14 17 52	15 11 10 18	15 22 20	48	70 41 47 82 86 86 83	22 20	
Hot-saw men: 1910	7777444	19 16 20 20 17 17 11 13 17	72.0 72.0 72.0 72.0 71.6 71.6 67.6 59.8 58.3	. 289 . 251 . 260 . 283 . 263 . 272 . 580 . 721 . 487	20. 79 18. 10 18. 69 20. 36 18. 86 19. 52 39. 21 43. 00 28. 36	100 100 100 100 99 99 94 83 81	102 89 92 100 93 96 205 255 172	102 89 91 100 92 96 193 211 139	18 46	65		. 23	100 100 100 100 94 94 82 31 18		
helpers: 1910	6777667754	56 61 47 27	72.4 72.1 72.1 72.1 71.3 71.8 68.9 57.9 56.7	.165 .168 .169 .197 .197 .189 .485 .551	11. 92 12. 10 12. 20 14. 16 14. 08 13. 56 33. 42 31. 50 23. 43	100 100 100 100 99 100 96 80	84 85 86 100 100 96 246 280 208	99 96 236 222	13 59 21			1 44	97 88 89 87 89 82 87 30	12 11 13 13	3

TABLE A (7).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THERE-FOR, 1910 TO 1922, BY OCCUPATIONS—STANDARD RAIL MILLS—Continued.

I		Num-	Aver-	Aver-	Aver-	Inde (19	x num 913=10	bers. 0.)	Per av we	cent erage ere—	of full-	emp time l	loye nour	es w sperv	hose veek
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	age full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Hotbed lever															
men: 1910 1911 1912 1913 1914 1915 1919 1920 Hotbed men:	6 7 7 7 7 7 7 5 4	34 31 35 36 32 29 31 28 26	74. 1 72. 1 72. 1 72. 1 71. 6 71. 8 67. 4 62. 7 60. 6	\$0.209 .195 .195 .213 .213 .209 .548 .577 .415	\$15.64 14.06 14.07 15.36 15.21 14.94 36.94 36.48 24.82	103 100 100 100 99 100 93 87 84	98 92 92 100 100 98 257 271 195	102 92 92 100 99 97 240 238 162	19 39 31	15		6 3 39 35	82 74 77 78 94 97 81 21	26 23 22	18
1910 1911 1912 1913 1914 1915 1919 1920 1922 Straighteners	6 7 7 6 7 7 4 3 4	44 47 48 56 43 49 22 20 44	73.6 72.0 72.2 72.0 71.7 71.9 67.6 55.5 60.1	.176 .176 .180 .188 .185 .174 .502 .636 .391	12. 95 12. 65 12. 98 13. 54 13. 30 12. 54 33. 94 36. 45 23. 12	102 100 100 100 100 100 94 77 83	94 94 96 100 98 93 267 338 208	96 93 95 100 98 93 251 269 171	18 80 25	7		5 2 20 14	86 100 96 100 95 98 82	4	14
gag press: 1910 1911 1912 1913 1914 1915 1919 1920 1922. Straighteners'	5 6 7 7 6 6 4 4	106 94 110 101 84 85 57 45 60	59. 0 56. 9 59. 1 59. 2 53. 7 56. 2 67. 8 51. 5	. 564 . 526 . 514 . 576 . 571 . 612 1. 112 1. 357 1. 079	32. 41 29. 91 30. 45 34. 06 30. 59 34. 22 75. 39 69. 88 56. 35	100 96 100 100 91 95 115 87 88	98 91 89 100 99 106 193 236 187	95 88 89 100 90 100 221 205 165	62 60 51 50 75 64 18 82 63	18	6 5 6	6	11 34 44 44 25 36 82 18 18		21
helpers: 1910 1911 1912 1913 1914 1915 1919 1920 1922. Chippers:	5 6 7 7 6 6 5 3 4	139 120 146 131 102 118 69 38 80	72.1 69.9 70.2 70.0 71.7 71.4 67.8 56.4 61.9	. 205 . 205 . 211 . 253 . 226 . 219 . 527 . 627 . 479	14. 55 14. 05 14. 54 17. 28 16. 12 15. 47 35. 73 36. 19 30. 0	103 100 100 100 102 102 97 81 88	81 83 100 89 87 208 248 189	84 81 84 100 93 89 207 209 174	17 53 18	ii	17 18 15 17	5 8 47 58	66 83 85 83 95 92 83		17
1910 1911 1912 1913 1914 1915 1919 1920 1922 Drillers and	5 6 7 7 6 6 5 4	114 91 113 103 54 58 78 48 55	72.1 70.2 70.2 70.0 70.8 70.9 69.2 62.4 61.9	. 231 . 233 . 224 . 267 . 270 . 301 . 747 . 810 . 605	16. 78 16. 44 15. 79 18. 76 19. 07 21. 31 51. 69 50. 36 37. 55	103 100 100 100 101 101 99 89 88	87 84 100 101 113 280 303 227	89 88 84 100 102 114 276 268 200	12 46 25	16	11 2 2 14	14 18 18 4 19 17 . 38 31	54 80 81 83 81 83 88 17 27		22
punchers: 1910 1911 1912 1913 1914 1915 1919 1920 1922	5 6 7 7 6 6 5 3 4	152 133 203 179 100 90 143 77 92	76. 7 70. 6 70. 5 70. 5 71. 2 71. 0 67. 8 62. 4 62. 1	. 220 . 218 . 214 . 249 . 251 . 280 . 668 . 661 . 483	16. 78 15. 35 15. 05 17. 45 17. 80 19. 67 45. 29 42. 21 30. 08	109 100 100 100 101 101 96 89 88	88 86 100 101 112 268 265 194	96 88 86 100 102 114 260 242 173	17 39 33		13	16 17 2 12 16 35 20	34 84 83 87 88 84 83 26 43		53

Table A (7).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THERE-FOR, 1910 TO 1922, BY OCCUPATIONS—STANDARD RAIL MILLS—Concluded.

		Num-	Aver-	W/ 61.	Aver-	Inde (19	x num 913=10	bers. 0.)	av			emp time l			
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Cold-saw men: 1910	5 6 6 6 7 7 4 4 3	18 19 22 23 16 13 13 16 18	74. 7 69. 3 71. 8 72. 3 71. 3 73. 4 62. 8 62. 7 52. 9	\$0. 191 . 194 . 213 . 233 . 217 . 218 . 499 . 578 . 413	\$14. 21 13. 43 15. 50 17. 04 15. 46 15. 99 31. 34 38. 00 22. 14	103 96 99 100 99 102 87 87 73	82 83 91 100 93 94 214 248 177	83 79 91 100 91 94 184 223 130	38 25 72		33 6 8	42 36 35 13 8	11 37 27 26 75 62 62 25 6	21 18 17	56 18 22 6 23
helpers: 1910 1911 1912 1913 1914 1915 1919 1920 1922 Inspectors:	3 4 7 6 7 7 5 3 2	30 36 54 52 48 52 52 52 37 55	76. 0 72. 0 73. 3 73. 8 70. 5 74. 3 69. 2 68. 1 60. 3	.171 .172 .183 .197 .186 .185 .479 .525 .375	12. 98 12. 38 13. 56 14. 70 13. 09 13. 82 33. 15 36. 08 22. 89	103 98 99 100 96 101 94 92 82	87 87 93 100 94 94 243 266 190	88 84 92 100 89 94 226 245 156	12 11 31		8 8	8 8 8	67 100 81 85 83 54 88 43		33 15 15 31
1910 1911 1912 1913 1914 1915 1919 1920 1922 Laborers:	5 7 7 7 7 7 5 4 4	68 68 76 73 62 80 59 53 48	75. 5 70. 9 71. 0 70. 5 70. 5 71. 5 67. 5 63. 1 60. 6	. 225 . 230 . 228 . 258 . 236 . 239 . 581 . 649 . 447	16. 77 16. 25 16. 12 18. 11 16. 65 17. 11 39. 22 40. 91 26. 99	107 101 101 100 100 101 96 90 86	87 89 88 100 91 93 225 252 173	93 90 89 100 92 94 217 226 149	17 26 44		13 4 7 5 4 3 13 4	9 8 10 24 8 38 21	44 87 88 84 71 81 80 23 31	8	43
1910	6777777544	501 382 417 377 222 339 425 319 179	76. 0 71. 9 71. 9 70. 5 69. 9 71. 0 65. 6 69. 8 64. 5	.163 .169 .168 .193 .185 .182 .478 .531	12. 31 12. 12 12. 07 13. 61 12. 99 12. 95 31. 36 37. 02 22. 82	108 102 102 100 99 101 93 99 91	84 88 87 100 96 94 248 275 183	90 89 89 100 95 95 230 272 168	26 3 32	1	9 5 7 7 11 5 4 6 2	4 15 13 10 16 6 2	42 60 57 82 73 89 67 89 65	12 16	45 8 6 1

The number of employees reported in 1922 is not always the actual number of employees, as the totals in most cases contain some duplications, or repeated employees, as stated in the general explanation of Table B (p. 15). Of the 662 employees reported in selected occupations for all districts combined, 661 are actually engaged and the 1,308 shown in all occupations represent 1,270 actual employees.

The number of employees reported, together with the net number of actual employees for selected occupations and for all occupations in each district and all districts combined, are shown in Table 14.

Table 14.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND ALL OCCUPATIONS, 1922, BY DISTRICTS—STANDARD RAIL MILLS.

	Empl	loyecs in sel ecupations	lected	Employee	es in all occ	upations.
District.	Number reported.	Number of dupli- cations.	Actual number.	Number reported.	Number of dupli- cations.	Actual number.
Pittsburgh. Great Lakes and Middle West	377 285	1	376 285	633 675	3 35	630 640
Total	662	1	661	1,308	38	1,270

The customary working time per week of employees in the standard rail mill department for the years 1910 to 1922 has been classified, and the number and per cent of employees coming under each classification are shown in Table B (7).

In 1922, 99 per cent of the employees in selected occupations in standard rail mills worked 6 days per week, the remainder working

7 days all or part of the time.

Nearly all employees in selected occupations have worked 6 turns per week since 1911. In 1919, 100 per cent worked 6 turns per week, while in 1920 and 1922, 98 and 99 per cent, respectively, worked a week of this length.

When employees in all occupations for all districts combined are considered, the per cent of employees working 6 days per week in 1922 is somewhat lower than in selected occupations alone. This decrease was absorbed by an increase in 7-day workers.

TABLE (B) (7).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED 1910 TO 1922, BY YEARS—STANDARD RAIL MILLS.

[For explanation of this table see p. 15.]

				to		f emple workin				cu	cent stoma ek wa	ry w	nploy orkin	rees w	hose per
District.	Year.	Num- ber of plants.	ploy-		days, 6 days, and 6 days in rota- tion.	6 davs	6 days and 7 days al- ter- nate- ly.	days	7	and	aays	6 days	6 days and 7 days al- ter- nate- ly.	days, and 7 days	7 days
eastern.															
Selected oc- cupations.	1913 1914 1915	1 2 2	199 303 322	88 69	9 18	199 206 235				29 21	3 6	100 68 73			
All occupa-	1914 1915	2 2	430 481	117 89	9 18	298 368	<u> </u>		.6 6	27 19	2 4	69 77			1

<sup>&</sup>lt;sup>1</sup> The figures for this column for the years 1910 to 1915 represent the number of jobs and for the years 1919, 1920 and 1922 the actual number of men employed.

TABLE (B) (7).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED 1910 TO 1922, BY YEARS—STANDARD RAIL MILLS—Concluded.

	; ;			to	nber o mary v	f emplo working	yees g time	whose per v	cus- veek	cu	cent stoma ek wa	ry we	nploy orking	ees w g time	hose per
District.	Year.	Num- ber of plants.	Num- ber of em- ploy- ees.	5 days and 6 days al- ter- nate- ly.	days, days, and 6 days in rota- tion.	6 days	6 days and 7 days al- ter- nate- ly.	days, days, and 7 days in rota- tion.	7 days	5 days and 6 days al- ter- nate- ly.	5 days, 6 days, and 6 days in rota- tion.	6 days	6 days and 7 days al- ter- nate- ly.	days, days, and 7 days in rota- tion.	7 days
) ITTSBURGH.															
Selected oc- cupations.	1910 1911 1912 1913 1914 1915 1919 1920 1922	2 3 3 2 2 2 2 2	374 447 431 507 356 452 618 454 377			312 430 412 473 351 427 618 444 373	10 12 13 6	4	62 7 7 21 5 19			83 96 96 93 99 94 100 98 99	2 3 3 1	1	17 2 2 4 1 4 
All occupa- tions.	1914 1915 1920 1922	2 2 2 2 2	548- 656 654 633			503 567 585 579	14 14 31 24	3 4	31 75 35 26			92 86 89 91	3 2 5 4	(²) <sub>1</sub>	6 11 5 4
Selected oc- cupations.	1910	4 4 4 3 3 3 2 2	1,161 908 1,026 920 398 420 556 246 285			727 796 900 904 398 420 553 241 280	8 52 76 6 3 5	27 27 27 3	399 33 23 7 			63 88 88 98 100 100 99 98	1 6 7 1  1 2 (²)	2 3 3 (²)	34 4 2 1
All occupations.	1914 1915 1920 1922	3 3 2 2	747 808 695 675			718 779 662 541	8 4 6	4 5	29 21 25 123			96 96 95 80	1 1 1 1	1	4 3 4 18
Selected oc- cupations.	1916 1911 1912 1913 1914 1915 1919 1920 1922	6 7 7 7 7 7 5 4	1,535 1,355 1,457 1,427 1,057 1,194 1,174 700 662	88 69	9 18	1,039 1,226 1,312 1,377 955 1,082 1,171 685 653	8 62 88 19 6 3 11	27 27 27 27 3	461 40 30 28 5 19	8 6	1 2	68 91 90 97 90 91 100 98 99	1 5 6 1  (²) (²)	2 2 2 (²)	30 3 2 2 1 2  1 1 4
All occupa-	1914 1915 1920 1922	7 7 4 4	1,725 1,945 1,349 1,308	117 89	9 18	1,519 1,714 1,247 1,120	14 22 35 30	7 9	66 102 60 149	7 5	1	88 88 92 86	1 1 3 2	1 1	5 4 11

<sup>&</sup>lt;sup>2</sup> Less than 1 per cent.

The most significant facts concerning customary and actual working time, actual earnings per pay period, and earnings per hour of employees in 4 standard rail mills, for the year 1922, by occupations and districts, are shown in Table C (7). In addition, for each occupation are shown the number of positions and the number of employees actually working during the pay period and also the time and earnings of the same employees during the same period at occupations other than the occupation specified.

Referring to the occupation of guide setters, for example, there were 13 positions in the 4 plants reported and 18 men worked in these positions during the pay period scheduled. These men averaged 6 turns per week, 9.8 hours per turn, and 58.8 hours per week. The longest hours per turn in any occupation were 10.9 for roll en-

gineers, and the shortest were 8 for reheaters.

The occupation of rollers shows that the employees who filled these positions worked regularly, as the eight positions required in these plants under normal operations were worked full time by the same number of employees as there were positions.

In no selected occupation were there any employees working 84 hours per week, and only 1 employee in 1 occupation worked over

72 hours per week.

In this department the highest average hourly earnings were \$1.079 for straighteners, gag press, followed by \$1.076 for rollers, while the lowest were 35.4 cents for laborers.

Employees in most occupations frequently work also at other occupations. This is the case in every selected occupation in this department with the exception of roll engineers. Separate figures are therefore given showing the total average hours and earnings for such employees at all occupations in which they were engaged. In many instances the secondary occupations were those paying lower rates than the chief occupation of the employee—this is especially true in the more skilled occupations. For example, straighteners, gag press, averaged \$1.079 per hour at their regular occupation, but when their average hourly earnings at all occupations were considered they earned 93.2 cents. For unskilled occupations the average hourly earnings at all occupations is often higher than that of their regular occupation, due to their being advanced to more skilled work when such employees are not available. Thus, while laborers averaged 35.4 cents per hour, the same employees averaged 45.9 cents when their total time and earnings are considered.

TABLE (C) (7).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—STANDARD RAIL MILLS.

[For explanation of this table see p. 16.1]

					[]	or expl	anatio	n of th	is tabl	e see p	. 16. j								
			Posi	tions.		Emple	o <b>yee</b> s v	orkin	in sch	eduled	pay p	eriod.			Schedu	led pay p	period (15	days).	
Occupation and district.	Num- ber of		full ti	ge custome of entire the posi	mploy-		Num			ıstoma er wee			Aver- age full- time earn-	Specifi	ed occup	ation.	Specified	l and ot pations.	ner occu-
	plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and under 60.	60	Over 60 and under 72.	72	Over 72 and under 84.	ings per week.	Average hours worked.	Aver- age earn- ings.	Aver- age earn- ings per hour.	Average hours worked.	Average earnings.	Average earnings per hour.
Charging-machine operators:	2	12	6.0	9.9	59.3	13	7		· · · · · ·	6	•••••		<b>\$</b> 31. <b>4</b> 3	108.5	<b>\$</b> 57.48	<b>\$</b> 0. 530	111.0	<b>\$</b> 58.32	<b>\$</b> 0. 525
Reheaters: Pittsburgh	2	6	6. 2	8.0	49.2	7	3	4					37.00	83.4	62. 76	. 752	94.3	67.05	. 711
Reheaters' helpers: Pittsburgh	2	12	6.0	8. 7	51.9	14	10			4			31.87	87.4	53.62	. 614	97.6	58. 60	. 601
Roll engineers: PittsburghG. L. and M. W	2 2	8 5	6. 0 7. 1	12. 9. 2	72. 0 63. 2	9 5		4			9	i	37. 22 34. 06	130. 0 137. 9	67. 21 74. 36	.517	130.0 137.9	67. 21 74. 36	.517
Total	4	13	6.4	10.9	68. 6	14		4			9	1	36. 10	132.8	69. 76	. 525	132.8	69. 76	. 525
Rollers: PittsburghG. L. and M. W	2 2	4 4	6. 0 6. 0	10. 1 10. 3	60. 8 61. 5	4 4		2 2		2	2		71. 80 60. 02	125. 1 129. 9	147. 75 126. 71	1. 181 . 976	127. 1 129. 9	148. 50 126. 71	1. 168 . 976
Total	4	8	6.0	10. 2	61.1	8		4		2	2		65. 91	127.5	137. 23	1.076	128.5	137.60	1.071
Rollers' helpers: PittsburghG. L. and M. W	2	4	6. 0 6. 0	10. 1 12. 0	60. 8 72. 0	5 2		3	•••••	2	2		48. 21 48. 96	97. 7 77. 5	77. 45 52. 74	. 793 . 680	111.6 154.5	87. 85 83. 52	. 787 . 541
Total	3	5	6.0	10.5	63.0	7		3	••••	2	2		48.43	91.9	70. 39	. 766	123.9	86. 61	. 699
Table lever men: PittsburghG. L. and M. W	2 2	20 7	6. 0 6. 0	10. 5 10. 0	62. 7 60. 0	20 9		8 4		12	5		36. 55 34. 32	127.5 101.7	74. 34 58. 23	. 583	127. 6 134. 6	74.36 70.23	. 583
Total	4	27	6.0	10. 3	62.0	29		12		12	5		35. 86	119.5	69. 34	. 580	129. 7	73.08	. 563

TABLE (C) (7).--AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—STANDARD RAIL MILLS—Concluded.

			Posi	tions.		Empl	yees w	orking	in sch	eduled	p <b>ay</b> p	eriod.		,	Schedu	led pay	period (15	days).	
Occupation and district.	Num- ber of		full ti	e custome of entire the posi	mplov-		Num			istoma week v		l-time	Average full- time earn-	Specifi	ed occup	ation.	Specified	d and otl pations.	her occu-
•	plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and under 60.	60	Over 60 and under 72.	72	Over 72 and under 84.	ings per week.	Average hours worked.	Average earnings.	Aver- age earn- ings per hour.	Average hours worked.	Average earnings.	Aver- age earn- ings per hour.
Table men: G. L. and M. W	1	4	6.0	8.5	51.0	6		6					\$26.47	66.4	<b>\$</b> 34. 44	\$0.519	106.6	<b>\$</b> 52.01	\$0.488
Guide setters: PittsburghG. L. and M. W	2 2	8 5	6.0	9.3 10.6	55. 9 63. 6	11 7		9 2		2	5		38. 57 43. 76	78. 5 99. 3	54. 20 68. 37	. 690 . 688	97. 8 128. 6	64.95 81.91	. 664
Total	4	13	6.0	9.8	58.8	18		11		2	5		40. 59	86.6	59.71	. 689	109.8	71.54	. 652
Hot-saw men: Pittsburgh	2 2	6 8	6. 0 6. 0	9.6 9.8	57. 5 58. 9	8 9		5 6		3	3		27.60 29.04	94. 4 109. 0	45.31 53.69	. 480 . 493	127.3 115.2	57. 51 56. 67	. 452
Total	4	14	6.0	9.7	58.3	17		11		3	3		28.36	102.1	49.75	. 487	120.9	57.06	. 472
Hot-saw men's helpers: Pittsburgh	2 2	8 13	6. 0 6. 0	9.3 9.5	55. 9 57. 2	15 23	8	12		3	15		25. 94 21. 79	56. 6 67. 1	26. 28 25. 56	. 464 . 391	71. 7 115. 8	31. 81 43. 31	. 444
Total	4	21	6.0	9.5	56, 7	38	8	12		3	15		23.43	63.0	25.84	. 410	98.4	38.77	. 394
Hotbed lever men: Pittsburgh	2 2	12 9	6. 0 6. 0	10. 7 9. 3	64. 0 56. 0	13 13	8	4		9	5		27.07 22.57	118. 7 83. 0	50. 21 33. 40	. 423 . 403	119.6 109.0	50. 52 43. 42	. 423
Total	4	21	6.0	10.1	60.6	26	8	4		9	5		24. 82	100.8	41.80	. 415	114.3	46.97	.411
Hotbed men: PittsburghG. L. and M. W	2 2	7 15	6.0 6.0	10. 4 9. 9	62, 1 59, 2	9 35	11	3		6	24		25, 77 22, 44	95. 6 53. 2	39.66 , 20.19	.415	101, 0 125, 3	41.60 51.19	. 412 . 409
Total	4	22	. 6.0	10.0	60.1	44	11	3		6	24		23. 12	61.9	24.17	. 391	120. 3	49. 23	. 409

	Straighteners, gag press : Pittsburgh G. L. and M. W	2 2	28 16	6.0 6.0	8. 1 9. 5	48.6 57.0	36 24	25 13	11			11		48. 55 68. 06	69. 4 72. 2	69. 34 86. 16	. 999 1. 194	79. 8 104. 1	73. 15 98. 87	917 . 949
7	Total	4	44	6.0	8.6	51.7	60	38	11			11		56.35	70. 5	76.07	1.079	89. 5	83.44	. 932
-°68907	Straighteners' helpers: Pittsburgh	2 2	33 18	6. 0 6. 0	10.9 9.3	65. 2 56. 0	55 25	14	9		46	11		32. 21 25. 37	60. 3 77. 5	29. 80 35. 14	. 494 . 453	98. 4 98. 6	49. 11 42. 65	. 499 . 433
-24	Total	4	51	6.0	10.3	61.9	80	14	9		46	11		30.07	65. 7	31.47	. 479	98. 5	47. 10	. 478
	Chippers: Pittsburgh	2 2	24 18	6. 0 6. 0	10.7 9.8	64.3 58.7	33 72	14	9		17	7 8		37. 94 36. 98	90. 3 81. 8	53. 29 51. 52	. 590 . 630	116.8 117.2	63. 19 66. 74	. 541 . 570
	Total	4	42	6.0	10.3	61.9	55	14	9		17	15		37. 55	86. €	52.58	. 605	117.0	64.61	. 552
	Drillers and punchers: Pittsburgh	2 2	30 40	6. 0 6. 0	11. 9 9. 2	71. 3 55. 2	41 51	30			18	23 21		36. 08 25. 45	102. 8 85. 4	52. 01 39. 33	. 506 . 461	130. 4 116. 6	62. 24 53. 31	. 477 . 457
	Total	4	70	6.0	10.4	62.1	92	30			18	44		30.18	93. 1	44.98	. 483	122.8	57. 29	. 467
	Cold-saw men: Pittsburgh	1 2	2 11	6. 0 6. 0	11. 4 8. 4	68.0 50.2	4 14	13			4	1		26. 52 20. 88	38. 3 79. 0	14. 91 32. 84	.300 .416	131. 3 112. 1	50.38 53.95	. 384 . 481
	Total	3	13	6.0	8.8	52.9	18	13		• • • • • • • • • • • • • • • • • • • •	4	1		22. 14	69.9	28.86	. 413	116. 3	53. 16	. 457
	Cold-saw men's helpers: Pittsburgh G. L. and M. W	1 1	16 10	6. 0 6. 0	11.3 8.0	68.0 48.0	38 17	17			38			24, 48 19. 34	39. 2 47. 5	14. 09 19. 16	. 360 . 403	111. 5 76. 0	43.92 32.54	. 394 . 428
	Total	2	26	6.0	10.1	60.3	55	17			38			22.89	41.7	15.66	. 375	100.5	40.40	. 402
	Inspectors: Pittsburgh	2 2	15 23	6.0 6.0	10. 4 9. 9	62. 2 59. 5	18 30	6 15		2	10	15		29. 42 25. 53	111.0 96.3	52. 53 41. 37	. 473 . 429	122. 9 124. 4	56. 95 54. 28	. 463 . 436
	Total	4	38	6.0	10.1	60.6	48	21		2	10	15		26.99	101.8	45. 55	. 447	123.9	55. 28	. 446
	Laborers: PittsburghG. L. and M. W	2 2	31 12	6. 0 6. 0	10.8 10.7	64. 6 64. 0	132 47	54 5		3	2	73 42		22. 67 23. 23	29. 8 32. 0	10. 45 11. 63	.351 .363	86, 1 106, 2	40.96 44.83	. 476 . 422
	Total	4	43	6.0	10.7	64.5	179	59		3	2	115		22.82	30.4	10. 76	. 354	91.4	41.98	. 459
	<del></del>	<u>'</u>	<u>'                                    </u>	<u>'                                    </u>	·		·		ئـــــــــــــــــــــــــــــــــــــ		<u> </u>	<u>'</u>	<u> </u>			!	<u> </u>			

Table D (7) shows the number of employees and the average and classified earnings per hour for guide setters and straighteners, gag press, in 1922, by districts and all districts combined.

The range of classified earnings for guide setters was from 50 to 90 cents, with an average of 69.1 cents. The range for straighteners, gag press, was from 35 cents to \$1.75, with an average of \$1.084.

In the occupation of guide setters there is very little difference in the average hourly earnings for employees in the two districts, but for straighteners, gag press, there is a difference of 20.4 cents.

TABLE D (7).—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, 1922, BY DISTRICTS—STANDARD RAIL MILLS.

			Nu	mber	of em	ploye	es wh	1080 e	arning	gs per l	10ur w	ere—
Occupation and district.	Num- ber of em- ploy- ees.	Average earnings per hour.	35 and un- der 40 cts.	40 and un- der 50 cts.	50 and un- der 60 cts.	60 and un- der 70 cts.	70 and un- der 80 cts.	80 and un- der 90 ets.	90 cents and un- der \$1.	and under	\$1.25 and under \$1.50.	\$1.50 and under \$1.75.
GUIDE SETTERS.												
Pittsburgh Great Lakes and Middle West	11 7	. 690 . 691			1 1	4	5 1	1				
Total	18	. 691			2	8	6	2				
STRAIGHTENERS, GAG PRESS.												
Pittsburgh	36 24	. 999 1. 203	1		3	2	3	7 5	9 2	2 6	9 8	3
Total	60	1.084	1		3	2	3	12	11	8	17	3

Customary turns per week, hours per turn, and full-time hours per per week of those employees who regularly worked 7 days per week regardless of the length of turn, or a turn of 12 or more hours regardless of the number of days per week, either all or part of the time, are presented in detail in Table E (7) for the standard rail mill department. As stated in the general explanation of this table (p. 17) data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

TABLE E (7).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—STANDARD RAIL MILLS.

[This table includes only those employees who worked but one combination of customary days and hours during pay period. For explanation of table see [p. 17.]

## DAY TURNS.

		Cust	omary	turns an	d hours v	vorked.				who speci	er of en worked fied com	i each
_	Da	y turns	<b>3.</b>			Nigh	t turns.			of c and h	ustomar; leurs, by c	y turns listricts
		н	ours.				H	lours.			Great	
Turns per week.	Mon- day to Friday.	Satur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Friday.	Satur- day.	Sun- day.	Per week.	Pitts- burgh.	Lakes and Middle West.	Total.
7 7 7 6	12 10 8 12	12 10 8 12	12 6 8	84 66 56 72						2	1	1
	' · · · · · · · · · · · · · · · ·	DA?	YANI	NIGH	T TUR	ns—ai	TERN	ATING	WEE	KLY.	·	
7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	12 12 10 8,7 8 8 8 8 12 12 12 11 11 11 11 10	12 12 10 87 8 8 8 7 12 12 9 9 11 10 9 8 10	12 12 10 8 8 8	84 84 70 59 56 56 55 72 72 72 69 69 66 65 64 63 60 60	767717766666666666676	12 12 14 87 8 8 8 8 8 8 8 8 12 12 12 12 13 13 14	12 12 14 8 8 8 8 8 8 8 12 12	12 14 8 8 8 8 8 12 14 12 13 13 13 13 13 14	84 72 98 594 56 56 48 48 48 48 48 72 72 74 78 78 78 78 78 78	22 } 3 133 16 2 2 2 4 10 222 78	41 8 1 4 42 5 3 165	41 22 42 43 16 13 13 11 12 22

#### SUMMARY.

tem.	Pitts- burgh district.	Great Lakes and Middle West district.	Total.	Per cent of em- ployees who worked but one combina- tion of days and hours.
Total standard rail mill employees	630	640	1, 270	
Employees who worked— One combination of days and hours only	500	604	1,104	100
all or part of the time	317	266	583	53
7-day week all of the time	24	90	114	10
7-day week part of the time	25	11	36	10 3 33
Straight or average day of 12 or more hours all of the time.	153	211	364	33
Straight or average day of 12 or more hours part of the time 7-day week and straight or average day of 12 hours or more	159		159	14
all of the time	22	43	65	6

Of the total number of standard rail mill employees reported, 1,104 worked but one combination of customary days and hours. Of these 1,104 employees, 583, or 53 per cent, regularly worked 7 days per week or a straight or average day of 12 or more hours all or part of the time, 5 working days only, and 578 alternating between day and night work. Thirty-three per cent (364) worked a straight or average day of 12 or more hours all of the time. Six per cent (65) regularly worked 7 days per week and a straight or average day of 12 or more hours all of the time.

# BAR MILLS.

The 1922 survey includes 25 representative bar mills which employed 6,399 men in all occupations. Of the total number of employees reported 4,664 are included in the principal productive occupations for which separate figures are given. Data were first obtained for this department in 1907 and comparative figures are

presented for the years 1907 to 1922.1

Considering the principal productive occupations as a whole, the average full-time hours per week of employees in 1922 are lower than in any year since 1907 or 1 per cent less than in 1920, the previous low mark in customary working time in this department. The trend of earnings has been in the opposite direction. Average earnings per hour, while 19 per cent lower in 1922 than in 1919 and 31 per cent lower than in 1920, were still much higher than in any other year reported. Hourly earnings were 73 per cent greater in 1922 than in the base year, 1913. Full-time weekly earnings followed very closely the course of hourly earnings, as the changes in full-time hours per week were very slight as compared with the variations in earnings per hour. The average earnings per hour in 1922 for the department as a whole, including all selected occupations and others, were 48.6 cents, or 32 per cent less than in 1920.

The most significant facts concerning average earnings and average hours in each of the 18 selected occupations are summarized in

Table A (8).

While the customary working time of employees in selected occupations as a whole was less in 1922 than in any other year reported, when each occupation is considered separately the number of fultime hours per week in 11 of the 18 occupations was smaller than in any other year for which data were obtained, in 1 occupation it was smaller than in any year except 1920, when it was the same, and in 6 occupations it was only slightly larger than the smallest number shown for any year, the increases ranging from 0.2 hours per week for stockers and heaters to 2 hours per week for laborers. Hours per week in 1922 ranged from 56.6 hours for stranders to 69.1 hours for roll engineers.

Average earnings per hour in all of the 18 selected occupations, while high in 1922 as compared with any year for which data are presented from 1907 to 1915, were somewhat smaller than the hourly earnings in 1919 and 1920. The peak in earnings was reached in 1920, and decreases since that time ranged from 17.3 cents per hour for bundlers to 53.3 cents for rollers. The earnings per hour of bundlers ranged from 17.4 cents in 1908 to 55.5 cents in 1920. In 1922 they received 38.2 cents per hour. Rollers were paid an average of \$1.416 in 1922 as compared with \$1.949 in 1920 and 98.5 cents in 1913. Average full-time weekly earnings decreased in each selected occupation in about the same proportion as average hourly earnings.

In only two occupations in 1922 was there reported any 84-hour week work, according to the classification of the full-time hours of

<sup>&</sup>lt;sup>1</sup> No data available for 1916, 1917, 1918. and 1921.

employees in Table A (8). For laborers there was less than 1 per cent reported and in roll engineers only 3 per cent of the employees were on that basis. Nearly all employees customarily worked 72

hours per week or less.

Index numbers for full-time hours per week, earnings per hour, and full-time weekly earnings are also contained in Table A (8). These are simply percentages computed from the averages presented in the table, using the average for 1913 as the base, or 100 per cent. The index numbers for this department as a whole (all selected occupations combined) are shown on page 4.

TABLE A (8).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BAR MILLS.1

		Num-	Aver-	Aver-	Aver-		x num 13=10			cent erage ere—	of full-	emp time l	loye lour:	es wi sperv	hose reek
Occupation and year.	Num- ber of plants.	of em-	age full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Stookers: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1919. 1920. Heaters:	8 8 13 15 15 31 41 41 15 22 22	93 90 88 170 211 217 374 603 582 298 458 352	64. 4 64. 1 64. 2 59. 0 60. 9 60. 9 60. 2 60. 4 60. 2 63. 7 61. 5 59. 2	\$0.178 .167 .168 .250 .217 .221 .199 .198 .524 .612 .420	\$11. 43 10. 72 10. 79 14. 24 12. 94 13. 79 12. 89 12. 00 11. 91 33. 38 37. 69 24. 90	107 106 107 98 101 100 100 100 106 102 98	82 77 78 116 100 107 100 92 92 243 283 194	89 83 84 110 100 107 100 93 92 259 292 193	16 13 12 4 2 1 1 7	9 11 9 25 19 17 25 33 46 9 26 40	9 9 9 4 21 27 34 18 9 31 7 5	70 66 78 51 34 31 36 43 39 51 51	9 14 3 5 13 13 1 4 4 9 8	4	
1907 1908 1909 1910 1911 1912 1913 1914 1915 1919 1920 H e a ters'	15 16 15 26 26 24 57 57 23 24 23	121 112 112 217 184 199 295 409 392 209 213 169	63. 9 63. 9 64. 0 62. 9 62. 7 62. 4 59. 7 59. 9 60. 1 61. 7 60. 1 59. 9	.508 .467 .488 .507 .510 .482 .590 .548 .562 1.147 1.176 .759	32. 35 29. 66 31. 06 31. 73 31. 87 29. 84 34. 74 32. 49 33. 50 70. 77 70. 73 45. 50	107 107 107 105 105 105 100 100 101 103 101 106	86 79 83 86 86 82 100 93 95 194 199 129	93 85 89 91 92 86 100 94 96 204 204 131	2 3 8 10 9 10 9 9 13 13	13 18 18 13 17 22 37 34 35 1 27 34	2 2 7 1 1 1 1 (*) 17 2	70 61 70 58 60 57 46 52 52 60 52 51	10 15 4 10 9 3 2 3 8 2 4	221	2 2 2 1 1 1 1 (3) 1
helpers: 1907 1908 1909 1910 1911 1912 1913 1914 1915 1920 1922	14 14 14 24 25 25 42 54 54 21 23	167 153 151 295 293 319 467 582 570 323 435 326	65.3 65.1 65.0 62.6 62.7 62.2 60.5 60.9 60.3 60.7 59.5	. 246 . 227 . 234 . 273 . 259 . 260 . 269 . 265 . 272 . 655 . 744 . 517	15. 77 14. 50 14. 87 16. 77 15. 94 16. 01 16. 21 16. 09 16. 37 39. 76 44. 16 30. 56	108 108 107 103 104 108 100 101 100 98	91 84 87 101 96 97 100 99 101 243 277	97 89 92 103 98 99 100 99 101 245 272 189	2 2 2 16 16 14 8 6 11 24 14 6	12 16 16 11 13 23 42 36 32 1 30 52	2 3 8 2 2 2 1 (3) 17 5	65 56 74 52 55 50 44 52 50 46 46 38	16 21 1 11 10 9 4 5 5 10 2	4 3 4 1 3 1 3 1 1	1 (3)

<sup>1</sup> This table was published in the Monthly Labor Review for June, 1923.

<sup>2</sup> Less than 1 per cent.

TABLE A (8).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922 BY OCCUPATIONS—BAR MILLS—Continued.

		Num-	Aver-	Aver-	Aver-	Inde	x num 913=10	bers, 0.)	Per av	cent erage	of full-	emp time l	loye hour	es w sperv	hose week
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Chargers and helpers: 1907	12	104	65. 5	<b>\$</b> 0. 173	<b>\$11.34</b>	105	77	81		10	5	68	15	2	
1908	12 12 18 19 19 31 41 41	102 107 179 185 182 262 346 333 189	65. 6 65. 9 65. 3 64. 8 65. 0 62. 5 61. 9 61. 7 62. 4	.161 .161 .192 .184 .192 .226 .219 .222 .561	10.56 10.60 12.40 11.90 12.45 14.00 13.47 13.56 35.01	105 104 104 104 100 99 99	77 71 71 85 81 85 100 97 98 248	75 76 89 85 89 100 96 97 250	7 6 5 4 4 9	10 9 8 14 13 27 32 27 10	5 4 7 3 3 2 1 (2) 5 2	66 75 59 59 61 63 62 62 55	20 7 20 18 18 3 1 2	5  1 1 1 3	· · · · · · · · · · · · · · · · · · ·
1920 1922	19 21	328 293	61. 9 61. 2	.636 .427	39. 45 26. 24	99 98	281 189	282 187	5 6	28 36	2 2	60 38	18		· · · · ·
Drag-downs: 1907. 1908. 1909. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1919. 1920. 1922. Roll engineers:	11 11 11 19 20 20 33 45 45 18 20 20	86 82 83 132 127 130 186 265 256 131 205 161	64. 4 63. 9 64. 0 65. 1 64. 7 64. 3 60. 8 60. 7 61. 1 64. 9 60. 6 59. 7	.271 .246 .250 .269 .262 .253 .282 .277 .280 .696 .725 .470	17. 31 15. 58 15. 93 17. 44 16. 78 16. 12 16. 98 16. 58 16. 58 16. 58 16. 58 17 43. 33 27. 98	106 105 107 106 106 100 100 100 107 100 98	96 87 89 95 93 90 100 98 99 247 257 167	102 92 94 103 99 95 100 98 100 266 255 165	9 6 5 3 17 7	19 24 24 18 24 25 38 36 3 16 52	3  1  11 2	50 52 70 57 55 54 44 49 51 62 59 32	19 23 4 19 20 19 7 6 7 21 6 8	2 3 2 2 2 1 1	
Roll engineers: 1907	1 10	58 56 56 99 95 97 153 183 178 94 109	72. 3 71. 4 71. 5 72. 0 70. 4 70. 0 69. 2 68. 8 68. 9 70. 2 69. 7 69. 1	. 226 . 221 . 217 . 229 . 228 . 229 . 247 . 247 . 246 . 558 . 657 . 478	16. 29 15. 76 15. 52 16. 46 16. 07 16. 05 17. 06 16. 97 16. 77 39. 17 45. 65 32. 75	104 103 103 104 102 101 100 99 99 101 101	91 89 88 93 92 93 100 100 226 266 194	95 92 91 96 94 94 100 99 98 230 268 192	2 3 2	4 7 6 6 6	3 3 1 6 5 4 15 3	53 50 54 40 57 53 45 47 49 31 39 43	9 18 11 26 14 12 16 26 27 35 12 23	31 29 32 23 24 28 22 11 12 2 39 19	7 4 4 7 2 2 4 4 4 2 15 3 3
1907 1908 1909 1910 1911 1912 1913 1914 1915 1919 1920	13 13 13 22 23 24 42 56 56 23 25	65 63 124 120 128 173 216 215 108 141	65. 5 65. 7 65. 5 62. 4 62. 0 61. 6 59. 3 59. 6 59. 4 61. 3 59. 5 58. 4	1. 013 .878 .917 .928 .873 .863 .985 .936 .944 1. 821 1. 949 1. 416	66. 88 57. 88 60. 40 58. 21 54. 65 53. 60 58. 85 56. 13 56. 75 111. 62 116. 13 82. 35	110 111 110 105 105 104 100 101 100 103 100 98	103 89 93 94 89 88 100 95 96 185 198	114 98 103 99 93 91 100 95 96 190 197 140	12 13 12  22 11 5	17 19 19 16 22 26 56 49 51 4 26 61	17 13 13 13 8 9  21 16 8	43 44 52 47 43 38 43 51 49 42 37 25	18 19 16 12 15 16 1 1  8 11	5 5	····
Roughers: 1907 1908 1909 1910 1911 1912 1913 1914 1915 1919 1920 1922	15 15 25 26 26 26 26 57	252 242 243 425 403 408 407 385 386 202 319 288	61. 5 62. 5 62. 4 61. 0 60. 5 59. 8 58. 8 58. 9 60. 7 57. 8 57. 3	. 434 . 343 . 368 . 402 . 377 . 389 . 436 . 436 . 436 . 933 1. 034 . 709	26, 28 21, 35 22, 72 24, 51 22, 68 23, 36 26, 00 25, 41 25, 76 56, 63 59, 46 40, 41	103 105 104 102 101 101 100 98 98 102 97	100 79 84 92 86 89 100 100 214 237 163	101 82 87 94 87 90 100 98 99 218 229 155	13 10 10 17 18 18 6 2 2 2 21 16 9	20 23 23 20 24 25 46 65 62 10 44 58	5 5 8 3 1 10 1	44 40 57 46 46 45 43 32 36 46 36 27	17 22 6 9 9 4 13 3 6		

<sup>2</sup> Less than 1 per cent.

TABLE A (8).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BAR MILLS—Continued.

		Num-	Aver-	Aver-	Aver-	Inde (1	x num 913=10	bers, 0,)		cent erage ere—		emr time	loye	es w sperv	hose
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Catchers: 1907. 1908. 1909. 1910. 1911. 1912. 1914. 1915. 1919. 1920. 1922. Stranders:	11 11 11 20 20 20 44 57 57 23 25	69 70 70 115 111 110 222 293 296 187 217	62. 5 62. 0 61. 9 60. 2 59. 9 59. 7 58. 1 58. 6 58. 8 60. 6 57. 9 57. 2	\$0. 442 .381 .400 .419 .392 .399 .445 .430 .432 .936 1. 022 .725	\$27. 68 23. 57 24. 93 25. 45 23. 70 23. 92 25. 73 25. 03 25. 03 25. 68 41, 33	108 107 107 104 103 100 101 101 104 100 98	99 86 90 94 88 90 100 97 97 210 230 163	108 92 97 99 92 93 100 97 99 220 228 161	13 14 14 3 2 2 23 19	42 46 46 35 39 39 63 60 60 11 38 59	1  5  7 1	36 34 54 40 41 40 33 38 46 38 22	20 20 7 7 7 7 1 13 4 9		
1907	13 13 13 21 22 22 42 56 56 23 25 25	175 174 174 272 262 266 491 635 615 381 525 474	59. 5 59. 7 59. 7 60. 6 59. 8 59. 6 58. 3 58. 4 59. 5 57. 6 56. 6	.334 .277 .297 .301 .272 .283 .345 .318 .326 .762 .849 .577	19. 45 16. 25 17. 34 17. 85 16. 03 16. 62 20. 15 18. 57 18. 99 45. 34 48. 79 32. 31	102 102 104 103 102 100 100 100 102 99 97	97 80 86 87 79 82 100 92 94 221 246 167	97 81 86 89 80 82 100 92 94 225 242 160	22 22 22 18 18 18  26 14 9	17 17 17 16 27 28 64 57 77 13 46 65	11 11 11 14 8 8  8 11	34 32 42 40 34 33 35 31 23 44 36 20	15 17 7 13 13 13 13 (2) 9 3 6		
1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1919. 1920. 1922.	10 10 10 17 19 21 40 54 22 24 25	65 63 111 121 137 182 223 222 123 177 165	65. 9 66. 4 66. 2 64. 0 62. 8 62. 0 59. 6 60. 0 59. 8 61. 6 60. 0 57. 9	.309 .279 .300 .323 .313 .328 .350 .341 .352 .766 .866 .638	20. 45 18. 53 19. 85 20. 48 19. 60 20. 29 20. 77 20. 42 20. 42 47. 19 52. 05 36. 56	111 111 107 105 104 100 101 100 103 101 97	88 80 86 92 89 94 100 97 101 219 247 182	98 89 96 99 94 98 100 98 101 227 251 176	14 12 11 	12 13 13 7 20 31 63 43 48 13 34 56	14 11 10 9 7 7 1 1 13 5	48 49 68 55 45 38 35 55 51 46 44 25	26 27 10 15 17 13 2  11 7		
Hook-ups: 1907. 1908. 1909. 1910. 1911. 1912. 1913. 1914. 1915. 1919. 1920. Roll hands,	12 12 12 20 21 22 36 47 47 21 24 25	92 84 82 174 154 177 227 262 245 156 277 213	63. 9 65. 3 65. 7 63. 2 63. 0 61. 9 59. 6 59. 8 60. 3 59. 6 57. 7 59. 0	.268 .225 .241 .272 .250 .254 .291 .268 .270 .641 .771	17. 30 14. 70 15. 82 17. 13 15. 66 15. 74 17. 32 16. 03 16. 25 38. 20 43. 83 30. 17	107 110 110 106 106 104 100 101 100 97 99	92 77 83 93 86 87 100 92 93 220 265 177	100 85 91 99 90 91 100 93 94 221 253 174	10 4 4 16 14 12  22 18 15	3 5 5 6 14 24 46 48 41 20 35 46	9 17 10 11 6 8 	52 42 57 43 44 36 48 52 59 32 37 28	26 33 24 25 23 20 5  13 9 12		
other: 1907	9 9 18 18 18 24 37 37 18 20	97 94 94 180 177 176 199 240 235 174 352 353	66. 8 67. 0 66. 8 62. 8 62. 5 62. 7 63. 2 63. 2 62. 1 60. 7 59. 5	.278 .255 .266 .295 .273 .287 .316 .285 .291 .684 .758	18. 53 16. 97 17. 65 18. 35 16. 97 17. 97 20. 02 17. 92 18. 23 42. 48 45. 99 32. 36	106 106 106 99 99 100 100 99 98 96 94	88 81 84 93 86 91 100 90 92 216 240 172	93 85 85 92 85 90 100 91 212 230 162	6 6 6 22 22 22 20	4 4 10 13 13 24 21 26 10 41 46	4 4 4 2 2 2 (²)	40 40 70 44 42 44 76 79 74 60 45	45 45 15 20 20 20 20 11 9 12		

<sup>2</sup> Less than 1 per cent

TABLE A (8).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1907 TO 1922, BY OCCUPATIONS—BAR MILLS—Concluded.

	Num-	Num-	Aver-	Aver-	Aver- age full-		x num 1310		av			emp time l			
Occupation and year.	ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Hotbed men:	15	302	63.3	\$0. 189	\$11.98	105	87	92	4	21	14	43 35	19	ļ	
1908	15 15	299 286	63. 2 63. 3	.174	10.93 11.00	105 105	80 83	84 84	4	21 22	19 15	35   54	21 5		
1908	25	500	62. 9	.200	12.46	104	92	95	11	16	14	43	12	3	
1911	26	450	61.9	1 .188	11.61	103	87	89	12	24 26		48 45	9		
1912	26	461	61.7	. 192	11.80	102	88	90	12	26	6 5 2 2	45	11		
1913	43 56	600	60.3	.217	13.06	100	100	100	7	43	2	45	4		
1914	56	714 721	60. 3 60. 0	.213 .216	12.77 12.83	100 100	98 100	98 98	5 14	42 34		47 43	8		
1919 1920 1922	23	497	59.4	. 545	32.37	99	251	248	27	15	8 (²)	41	👸		
1920	24	497 727	58.8	.618	36.46	98	285	279	9	45	(2)	41	4		
1922	25	75 <b>5</b>	58.3	. 439	25. 48	97	202	195	7	56		28	8		
hearmen: 1907	15	94		040	10.00	100		97	ĺ	ابروا	16		18	1	
1000	10	92	64.8 65.1	. 249 . 216	16.20 14.10	108 108	89 77	84		15 15	18	51 46	21		
1909	15	93	65. 3	. 225	14.72	108	80	88		15	18	59	3	4	
1910	25	156	63.3	. 264	16.40	105	94	98	10	16	14	46	10	4	j
1911.,	25	151	62.5	. 254	15.55	104	90	93	10	23	12	45	11	···i·	٠-
1908 1910 1911 1912 1913 1914	24 41	156 218	62. 4 60. 2	. 251 . 281	15. 40 16. 74 16. 78	104 100	89 100	92 100	10 5	24 42	10 9	43 41	12 2	1 1	
1914	54	263	60.5	.280	16.78	100	100	100	4	38	9	46	3	l	
1915 1919 1920		264	60.5	. 293	17.56	100	104	105	11	31	6	47	5		
1919	22	145	60.9	. 634	38.61	101	226	231	15	23	8	46	8		
1920	25	216	58.2	.752	43.99	97	268	263	14	42	4	37	3	<u>:</u> -	••
1922. Shearmen's	24	178	59. 2	. 526	30.79	98	187	184	4	58	• • • •	25	10	3	
helpers: 1907 1908 1909 1910				i	l				1			l		ļ	ı
1907	15	201	65, 9	.174	11.46	105	83	88		6	10	62	20	1	
1908	15	172	66.2	. 168	11.07	106	80	85	<b></b>	7	13	59	17	5	
1909	15 23	185	67.3	. 169	11.32	107 103	81 89	87 93	13	7 6 3 8 9	14 12	59	4	16 6	
1911	23	355 359	64.7 63.8	.187 .178	11.28	103	85	87	13	8	10	45 50	22 18	١ ٥	· -
1912 1913 1914 1915	23	358	63.9	.184	12.02 11.28 11.74	102	88	90	13	9	10	46	18	3	
1913	35	418	62.7	. 209	12.98	100	100	100	3	24	6	61	18 3 5 7	2	
1914	48 48	487 471	62.7	.201	12.57	100	96 97	97 98	10	24 20	6	63	5		
1919	19	399	62.3 62.3	.203 .513	12.66 31.96	99 99	245	246	17	9	6	60 55	12	i i	(3
1920	22	507	60.8	.615	37. 39	97	294	288	7	40	š	48	ĩ	i	
1922	23	610	60.8	.415	25. 27	97	199	195	6	47		35	10	3	
Bundlers:	5	41	۰. ۵	000	10 50	109	93	101		<u> </u>			24		1
1907	5	41	66. 9 66. 9	.202	13.53 11.68	109	80	87		j		76 76	24	j <b>-</b>	j
	5	41	66.8	.186	12.42	109	85	93				100			
1910	6	77	66. 1	.207	13.69	108	95	102				100			
1911	77	131	62.0	.197	12.20	101	90	91		66		34			
1912	12	132	62. 0 61. 4	.193 .218	11.94 13.38	101 100	89 100	89 100		65 71		35			
1910	13	178 178	63. 9	203	12.97	104	93	97		43	2 2 1	27 55			
	13	210	64.4	. 208	13.38	105	95	100		37	1	58 37	4		
1919 1920 1922	6	115	68.8	. 529	36. 40	112	243	272	2	65	I 4-	37	57		
1920	10 10	151 161	60.9 57.8	.555	33. 80 22. 29	99 94	255 175	253 167	2	68	6	27 28	3		
aborers:	10	101	31.8	. 302	22.29	94	1/0	107		08	1	28	1 3		ļ-•
1907	10	296	68.3	. 153	10.44	109	91	98	l <i></i> .	(2) 1	17	47	25	8	1
1000	10	227	64.8	. 153	9.93	104	91	93	ļ <b></b> .	1	41	48	8		1
1909	10 15	324 511	67.8	.150	10.17	108	89 95	95		1 2	23 29	42	27	4	1
1910	17	390	67. 8 65. 5	.160 .159	10.86 10.40	108 105	95 94	102 98	ļ	0	27	25 45	36 18	5	١.
1912	21	536	65.0	160	10.38	104	95	97		9 23 26	15	43	18	l i	ĺ
1909 1910 1911 1912	42	891	62.5	. 169	10.38 10.66	100	100	100	(2) 1	26	33	33	7	1 5	C
1914	54	1,039	63.3	.173	11.00	101	102	103	1	18	31	42	7	1	1
1915 1919	54 21	1,029 $1,058$	62.9	.173	10. 91 29. 28	101	102	102	1 2 6	22 9	27 18	41	8 18	1	C
1919	20	816	66.1 65.1	.443	33. 12	106 104	262 299	275 311	6	20	11	45 35	27	5	
1920															1

<sup>&</sup>lt;sup>2</sup> Less than 1 per cent.
<sup>3</sup> Including 1 per cent whose full-time hours per week were 84½, and less than 1 per cent whose full-time hours per week were 91

The number or employees reported in 1922 includes some duplications, or repeated employees, as stated in the general explanation of Table B (p. 15). Of the 4,950 employees reported in selected occupations for all districts combined there were 286 duplications, leaving 4,664 actually engaged, and the total of 6,717 employees shown for all occupations represents 6,399 individuals.

The gross number of employees reported, together with the net number of actual employees, for selected occupations and for all occupations, in each district and all districts combined, are shown

in Table 15.

TABLE 15.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND ALL OCCUPATIONS, 1922, BY DISTRICTS—BAR MILLS.

	Employees	in selected o	occupations.	Employe	es in all occ	eupations.
District.	Number reported.	Number of dupli- cations.	Actual number.	Number reported.	Number of dupli- cations.	Actual number.
Eastern Pittsburgh Great Lakes and Middle West Southern	779 2,072 1,450 649	22 107 139 18	757 1,965 1,311 631	968 2,624 2,218 907	22 118 160 18	946 2, 506 2, 058 889
Total	4, 950	286	4,664	6, 717	318	6,399

The customary working time per week of employees in the bar-mill department has been classified, and the number and per cent of employees coming under each classification for the years 1907 to 1922 are shown in Table B (8).

The working time of employees in the bar-mill department shows a wide variation of days or turns per week—5 days, 6 days, and 7 days, with the many combinations thereof. However, in 1922, 47 per cent of all employees worked 6 days and 35 per cent worked 5 days and 6 days alternately.

When 1922 is compared with 1920, there were only a few slight changes in the working time of employees in selected occupations in

this department.

The greatest changes in the working time are shown in the Eastern district, where, in 1922, 1 per cent of all employees worked 5 days per week as compared with 14 per cent in 1920. The per cent of employees working 5 days and 6 days alternately shows a decrease from 45 to 30 during the same years. The per cent working 6 days per week increased from 30 in 1920 to 57 in 1922.

Table B (8).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1907 TO 1922, BY YEARS—BAR MILLS.

[For explanation of this table see p. 15.]

				N	umber (	of emp	loyees	whose o	ustom vas—	ary wo	orking	time p	er	Pe	r cent	of emp	loyees	whose week	custor was	nary v	orking	g time j	per
District.	Year.	Num- ber of plants.	Num- ber of em- ploy- ees.1	5	aud aud	5 days, 5 days, and 6 days in rota- tion.	5 days, 6 days, and 6 days in rota- tion.	6 days.	5 days and 7 days alter- nate- ly.	days and 7 days alter- nate- ly.	6 days, 6 days, and 7 days in rota- tion.	days, 7 days, and 7 days in rota- tion.	7	5 days.	5 days and 6 days alter- nate- ly.	days, days, and days in rota- tion.	days, 6 days, and 6 days in rota- tion.	ŀ	5 days and 7 days alter- nate- ly.	6 days and 7 days alter- nate- ly.	6 days, 6 days, and 7 days in rotation.	6 days, 7 days, and 7 days in rota-tion.	7 days.
EASTERN.																							
Selected occupations	1908	3 3	313 355	1	242 290			70 64						(2) (2)	77 82			22 18					•••••
	1909 1910 1911	3 8 8	355 357 890 831	1 157 1	290 323 455			66 406 375					4	(2) 18 (2)	81 36 55			19 46 45					( <sup>2</sup> )
	1911 1912 1913	8	946 1,387	14 57	588 912		3	344 410		2	3			2	62 66		(2)	36 30		(2)	(2)		
	1914 1915	8 12 15 15	1,562	64 63	1,144		3	349 348					2 2	4	73 73		(2)	22 23					(2) (2)
	1919 1920 1922	6 6	636 867 779	216 110 7	259 404 245	100 108		161 248 419		5				34 13 1	41 47 31	12 14		25 29 54		i	•••••		
All occupations	1914 1915 1920 1922	15 15 6 6	1,851 1,876 950 968	69 70 133 9	1,207 1,211 425 292	100 112	3	554 573 287 553		11 12 5			7 10 2	4 4 14 1	65 65 45 30	11 12	(2)	30 31 30 5		1 1 1			(2) (2) 7

<sup>&</sup>lt;sup>1</sup> The figures in this column for the years 1907 to 1915 represent the number of jobs and for the years 1919, 1920, and 1922 the actual number of men employed. 
<sup>2</sup> Less than 1 per cent.

Table B (8).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1907 TO 1922, BY YEARS—BAR MILLS—Concluded.

				N	umber	of emp	loyees	whose o week v	eustom 7as—	ary wo	orking	time p	er	Per	ent of	emplo	yees w	hose c veek w	ustoms as—	ry wo	rking t	ime pe	r
District.	Year.	Num- ber of plants.	Number of employ-	5 days.	aud	and 6	days, 6 days, and 6 days in rota- tion.	6 lays.	5 days and 7 days alter- nate- ly.	6 days and 7 days alter- nate- ly.	6 days, 6 days, and 7 days in rota- tion.	7	7 days.	5 days.	days and 6 days alter- nate- ly.	days, days, and 6 days in rota- tion.	5 days, 6 days, and 6 days in rota- tion.		days and 7 days alter- nate- ly.	6 days and 7 days alter- nate- ly.	days, 6 days, and 7 days in rota- tion.	days, and 7	7 days.
PITTSBURGH.																							
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1919 1920 1922	6 6 10 10 11 11 14 14 4 7	1,215 1,060 1,163 2,185 2,096 2,193 2,380 2,833 1,845 1,534 2,372 2,072	32 58 26 18 33 37 115 100 88	1,388 1,439 417 792	42 42 45 42 42 42 42 42 42		521 479 579 1,403 1,188 1,120 700 890 1,242 1,032 957 647	8 4 4 4 4 1	34 16 18 14 16 14 54 38 18 57 47	297 349 12 459 477	9 12 35 16	17 6 29 25 7 9 14 4 28 15	3 6 2 1 2 2 5 4 3	46 43 40 31 39 44 48 49 51 27 33 43	4 4 4 2 2 2 2 2 1 1		43 45 50 64 57 51 29 31 44 67 40 31		322111211421	12 12 (2) 19 23	(2) (2) (2)	1 3 1 (2) (2) (2) (2) (2) (2) (2) (2) (2)
All occupations	1914 1915 1920 1922	14 14 7 7	3,250 3,366 3,167 2,624	162 122 69 22	1,461 1,549 958 1,057	42 42	4	1,128 1,562 1,458 949	4 4 11	64 56 153 75	349 12 460 477	12  38 16	28 15 20 28	5 4 2 1	45 46 30 40	1 1	(2)	35 46 46 36	(2) (3) (2)	2 2 5 3	11 (²) 15 18	(2) 1 1	(2) 1 1 1
GREAT LAKES AND MID- DLE WEST.																							
Selected occupations	1907 1908 1909 1910 1911 1912	6 6 7 8 8	850 801 795 1,017 997 975	10 12 4 4 4 11	421 335 346 227 429 420 457	90	64 48 48 49 45 53	336 385 356 651 497 454 621	6 6 6 6 6	4 6 24 8 10 22 14	10		9 9 11 76 6 6	1 2 1 1 (2)	50 42 44 22 43 43		8665554	40 48 45 64 50 47	1 1 1 1 1 (2)	1 3 1 1 2	  1		1 1 1 8 1 1

	1914 1915 1919 1920 1922	19 19 11 7 7	2,207 2,113 2,125 1,509 1,450	63 62 111 13 4	1, 189 1, 152 1, 195 619 610	111 67 172	49 49 49 226 212	755 762 756 478 572	6 6	7 7 2 31	10		17 8 12 1 5	3 3 5 1 (2)	54 55 56 41 42	5 3 11	3 2 2 15 15	34 36 36 32 39	(2) (2) 1	(2) (3) (2) (2)			(²) 1 (²) (²)
All occupations	1914 1915 1920 1922	19 19 7 7	2,694 2,484 2,079 2,218	77 76 13 6	1,284 1,246 759 829	120 70 200	49 49 233 230	1,085 989 846 1,035	6 6 17	15 15 22 73	10 10	3	48 23 6 25	3 3 1 (2)	48 50 37 37	4 3 10	2 2 11 10	40 40 41 47	(2) (2) 1	1 1 1 3	(2) (2)	(2)	(2) 1 1
Selected occupations	1913 1914 1915 1919 1920 1922	. 9 . 9 9 4 5 5	795 721 719 494 582 649	207 156 172 31 21 49	252 195 146 128 120 130			335 369 400 335 435 464		2 5			1 1 1 4 1	26 22 24 6 4 8	32 27 20 26 21 20			42 51 56 68 75 71		(²) 1			(2) (3) (2) 1
All occupations	1914 1915 1920 1922	9 9 5 5	1,007 1,006 787 907	215 229 21 50	219 172 147 179			558 591 606 651		2 9			15 14 11 18	21 23 3 6	22 17 19 20	•••••		55 59 77 72		( <sup>2</sup> )			1 1 2
Selected occupations	1907 1908 1909 1910 1911 1912 1913 1914 1915 1919 1920 1922	15 15 15 25 26 26 44 57 57 23 25 25	2,378 2,216 2,315 4,092 3,924 4,114 5,841 7,323 7,220 4,789 5,330 4,950	43 71 31 175 38 55 390 383 385 358 200 73	1,224 1,080 1,101 1,226 1,690 1,975 2,775 3,916 3,867 1,999 1,935 1,881	42 42 45 42 42 132 153 100 272	64 48 48 49 45 53 52 49 49 226 212	927 928 1,001 2,460 2,060 1,918 2,066 2,363 2,752 2,284 2,118 2,102	14 10 10 10 10 10 6 6 6	38 22 42 22 26 36 70 45 25 59 54	10 310 359 12 459 477	9 12 35 16	26 15 40 105 13 15 31 34 15 40 20 8	2 3 1 4 1 7 5 7 4 1	52 49 48 30 43 48 53 54 42 36 38	222111222	3 2 2 1 1 1 1 1 4 4	39 42 43 60 63 47 35 38 48 40 42	1 1 (2) (2) (2) (2) (2) (2) (2) (2) (2)	2 1 2 1 1 1 1 ( <sup>2</sup> )	(2) 5 (2) (2) 9	(2) (2) (2)	1 1 2 3 (2) (2) 1 (2) (2) (2) (2) (2)
All occupations	1914 1915 1920 1922	57 57 25 25	8,802 8,732 6,983 6,717	523 497 236 87	4,171 4,178 2,289 2,357	162 112 300 112	52 53 233 230	3,325 3,715 3,197 3,188	10 10 11 17	90 83 182 157	359 22 460 477	12 38 19	98 62 37 73	6 6 3 1	47 48 33 35	2 1 4 2	1 1 3 3	38 43 46 47	(2) (2) (2) (2) (2)	1 1 3 2	(2) 7	(3) 1 (2)	1 1 1 1

<sup>&</sup>lt;sup>2</sup> Less than 1 per cent.

Table C (8) presents the most significant facts relative to customary and actual working time, actual earnings per pay period, and earnings per hour of employees in 25 bar mills for the year 1922, by occupations and districts. In addition, for each occupation are shown the number of positions and the number of employees actually working during the pay period and also the time and earnings of the same employees during the same period at occupations other than

the occupation specified.

Referring to the occupation of heaters, by way of illustration, 143 positions were filled by 169 actual employees during the pay period scheduled. The average turns per week of the employees working in these positions were 5.8, the average length of these turns were 10.4 hours, and the average full-time hours per week were 59.9. Of the 169 actual employees who worked as heaters 73, or 43 per cent, customarily worked under 60 hours per week, 87, or 51 per cent, worked "over 60 and under 72" hours, while only 9 employees worked "72 and under 84" hours per week. The average hourly earnings for heaters ranged from 66.1 cents in the Eastern district to 83.9 cents in the Pittsburgh district, while the average for all districts combined was 75.9 cents. The range for average full-time weekly earnings was from \$39.07 for the Eastern district to \$49.38 in the Southern district. While heaters in the Pittsburgh district! have the highest average hourly earnings, they have next to the lowest full-time weekly earnings, due to the fact that their average full-time weekly hours are the lowest for any of the four districts reported.

Owing to the fact that a large number of the employees worked in more than one occupation during the pay period and in order to give the complete hours and earnings for them, separate figures are shown which include all occupations at which they worked. While 169 men were working as heaters, they averaged 94.3 hours per pay period and also averaged 12.4 hours at other work, making a total of 106.7 average hours per pay period in specified (heaters) and other occupations. During the 94.3 hours they worked as heaters they earned \$71.64, or 75.9 cents per hour. When the work of these men in all occupations is considered they earned \$78.01—that is, \$6.37 was earned in some other occupation than that of heater.

Average earnings per hour in this department ranged from 31.6 cents for laborers to \$1.416 for rollers, and the average actual hours worked ranged from 55.3 for laborers to 119.2 for roll engineers. In only 2 occupations, that of roll engineers and laborers, were any employees shown working 84 hours per week regularly and only 6 employees in the 2 occupations combined worked these hours.

Roll engineers worked the highest customary full-time hours per

week of 69.1.

Table C (8),—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—BAR MILLS.

[For explanation of this table see p. 16.]

						[F	n expi	anatio	11 01 011	is cani	e see p	. 10.1								
			Posit	ions.		Em	ploye	s work	ing in	schedu	ıled pa	y perio	ođ.			Sche	duled pa	y period (	(15 days)	1.
	Num-		full ti	ge custo me of en the posi	aplov-		N		whose ours p				ne	Aver- age full- time	Specific	ed occup	ation.		fied and cupation	
Occupation and district.	ber of plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84	earn- ings per week.	Aver- age hours worked.	Average earnings.	Aver- age earn- ings per hour.	A ver- age hours worked.	Average earnings.	Average earnings per hour.
Stockers: Rastern Pittsburgh. G. L. and M. W Southern	5 6 6 5	72 53 90 42	5. 6 5. 7 5. 6 6. 0	10.2 10.0 10.8 10.3	57. 8 56. 9 60. 7 61. 3	84 84 132 52	24 12 1	13 58 52 19	316	44 10 63 1	16 5 • 15			\$24.45 24.75 27.86 18.33	86. 9 71. 8 77. 6 82. 9	\$36. 78 31. 26 35. 65 24. 76	\$0.423 .435 .459 .299	94.4 93.2 90.8 86.0	\$40.72 39.84 41.87 25.47	\$0.432 .428 .461 .296
Total	22	257	5.7	10.4	59. 2	352	37	142	19	118	36			24.90	79.2	33. 26	.420	91.5	38.69	. 423
Heaters: Eastern Pittsburgh. G. L. and M. W Southern	7	47 62 14 20	5.6 5.9 6.0 5.8	10.5 9.8 11.3 11.1	59. 1 57. 5 67. 4 64. 3	54 77 15 23	13	3 51 4		38 26 10 13	6	3		39.07 48.24 48.66 49.38	91. 2 88. 1 128. 5 100. 2	60, 26 73, 92 92, 68 76, 97	.661 .839 .722 .768	98, 9 103, 3 138, 9 115, 4	64. 13 82. 01 96. 32 85. 27	. 648 . 794 . 694 . 739
Total	23	143	5.8	10.4	59. 9	169	15	58		87	6	3		45.50	94.3	71.64	. 759	106.7	78.01	. 731
Heaters' helpers: Eastern Pittsburgh. G. L. and M. W Southern	7	59 106 32 27	5. 8 6. 0 5. 7 5. 8	10, 2 9, 8 10, 3 10, 9	58. 7 57. 9 60. 0 63. 5	87 163 42 34	14	27 123 12 8		46 40 19 20	4 6			27. 88 32. 71 33. 30 23. 75	71. 9 71. 9 93. 2 90. 0	34, 16 40, 58 51, 72 33, 65	.475 .565 .555 .374	90.6 96.9 109.3 101.5	42. 81 52. 95 60. 12 38. 91	. 472 . 547 . 550 . 383
Total	25	224	5. 9	10.1	59, 1	326	21	170		125	10			30. 56	76.0	39, 26	. 517	96.6	49.33	. 511
Chargers and helpers: Eastern Pittsburgh G. L. and M. W Southern	5 6 7 3	23 79 68 17	5.7 5.8 5.8 5.9	10.8 10.0 11.4 11.2	61. 3 57. 4 64. 4 66. 4	32 122 117 22	18	14 88 4	5	18 29 62 3	37 15			20. 72 25. 03 28. 72 27. 76	79. 0 70. 5 72. 0 97. 4	26. 71 30. 77 32. 09 40. 74	.338 .436 .446 .418	105. 7 94. 4 97. 3 107. 5	36. 43 41. 34 43. 80 44. 75	. 345 . 438 . 450 . 416
Total	21	187	5.8	10.7	61.2	293	18	106	5	112	52			26. 24	74. 0	31.60	. 427	97.8	42.04	. 430
				,,																

TABLE C (8).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—BAR MILLS—Continued.

			Posit	ions.		Em	ployee	s work	ing in	schedi	iled pa	y perio	od.			Schedi	ıled pay	period (1	days).	
	Num- ber of		full tir	ge custo ne of en the pos	aploy-		N	umber h	whose ours p	custo er wee	mary f k were	ull-tim	18	Aver- age full- time	Specifi	ed occup	ation.		fied and c cupation	
pi	lants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84	earn- ings per week.	Aver- age hours worked.	Average earnings.	Average earnings per hour.	A ver- age hours worked.	Average earnings.	Average earnings per hour.
Drag-downs: Eastern Pittsburgh G. L. and M. W Southern	5 6 4 5	21 47 20 22	5. 5 5. 7 5. 5 5. 9	10. 1 10. 5 10. 2 11. 1	56.3 60.1 56.1 65.5	30 76 26 29	10 2	7 55 17 5	•••••	13 21 7 11	13			\$24. 21 27. 23 35. 79 26. 86	73. 7 69. 1 77. 2 90. 1	\$31.68 31.28 49.24 36.93	\$0.430 .453 .638 .410	94. 3 103. 4 80. 1 106. 4	\$42. 84 45. 33 50. 71 43. 96	\$0.454 .438 .633 .413
Total	20	110	5.7	10.5	59.7	161	12	84		52	13			27.98	75.0	35. 27	. 470	98. 5	45, 49	. 462
Roll engineers: Eastern Pittsburgh G. L. and M. W Southern	6 7 7 2	17 41 25 6	5. 9 6. 1 6. 0 6. 5	11.5 11.2 11.6 11.7	67. 5 68. 3 70. 0 76. 0	18 48 27 7	2	2 8		14 20 9	2 8 12 1	12 2 5	2 1	27. 07 31. 08 39. 90 31. 31	121. 9 105. 9 140. 1 122. 6	48, 86 48, 21 79, 84 50, 51	. 401 . 455 . 570 . 412	127. 3 109. 8 140. 1 140. 9	53. 07 49. 64 79. 84 56. 00	. 417 . 452 . 570 . 398
Total	22	89	6.1	11.4	69. 1	100	2	10		43	23	19	3	32, 75	119. 2	57. 03	. 478	123.3	58. 86	. 477
Rollers: Eastern Pittsburgh G. L. and M. W Southern	6 7 7 5	23 50 22 15	5.8 5.9 5.7 5.8	10, 1 9, 6 10, 3 10, 8	58. 5 56. 7 58. 9 63. 1	26 54 22 17	3	14 43 10 6	3 1	9 8 6 7	2 4			62. 19 83. 35 98. 72 88. 84	95.3 99.0 105.7 101.9	101. 35 145. 53 177. 17 143. 50	1. 063 1. 470 1. 676 1. 408	105. 5 104. 9 105. 7 105. 8	107. 69 150. 26 177. 17 145. 93	1. 021 1. 432 1. 676 1. 380
Total	25	110	5.8	10.0	58.4	119	6	73	4	30	6			82. 35	99, 9	141.44	1.416	105.3	145, 32	1.380
Roughers: Eastern Pittsburgh G. L. and M. W Southern	6 7 7 5	41 96 50 34	5.7 5.9 5.6 5.7	10.2 9.5 9.6 11.3	58, 0 56, 1 53, 8 64, 8	50 139 56 43	6 19	24 110 25 9		20 29 6 22	6 12			36, 42 40, 50 44, 65 39, 20	84.0 74.7 89.7 91.8	52. 74 53. 95 74. 45 55. 48	.628 .722 .830 .605	100.6 101.8 100.5 100.4	62, 59 67, 99 80, 63 60, 40	.622 .668 .803 .601
Total	25	221	5, 8	9.9	57.3	288	25	168		77	18			40.41	81.8	57.96	. 709	101.1	68.38	. 676

7	Catchers: Eastern Pittsburgh G. L. and M. W. Southern	6 7 7 5	29 56 44 17	5. 7 5. 9 5. 6 5. 9	9.9 9.8 10.0 10.8	56.9 57.6 54.1 64.3	40 79 48 24	4 15	25 55 24 8		11 24 4 3	5 13	•		34. 48 43. 32 43. 55 41. 80	74. 1 76. 3 91. 2 85. 0	44. 86 57. 32 73. 39 55. 24	. 606 . 752 . 805 . 650	101. 1 99. 0 96. 0 107. 5	58. 36 70. 06 75. 96 66. 18	. 577 . 708 . 792 . 616
70889	Total	25	146	5.8	10.0	57.2	191	19	112		42	18			41.33	80. 7	58. 49	. 725	99. 7	68. 61	. 688
9°-24	Strånders: Eastern Pittsburgh G. L. and M. W. Southern	6 7 7 5	71 150 81 24	5. 7 5. 9 4. 5 6. 0	10.0 9.7 9.7 10.3	56. 9 56. 7 54. 6 61. 3	90 245 102 37	12 33	51 185 52 18		27 60 4 4	13 15			27. 26 32. 32 38. 17 28. 44	75. 0 66. 1 85. 2 69. 3	35. 92 37. 67 59. 51 32. 20	. 479 . 570 . 699 . 464	97. 1 92. 1 98. 1 88. 3	47. 38 50. 37 65. 91 40. 78	. 488 . 547 . 672 . 462
1	Total	25	326	5.5	9.8	56.6	474	45	306		95	28			32.32	72. 2	41.61	. 577	94.0	52.40	. 557
10	Finishers: Eastern Pittsburgh G. L. and M. W. Southern.	6 7 7 5	20 48 38 17	5. 7 5. 9 5. 6 5. 9	10. 2 9. 7 11. 0 11. 0	58. 1 56. 8 56. 3 64. 4	27 65 47 26	12	12 50 22 8	1	11 15 9 6	3 12			31. 32 38. 00 41. 94 28. 66	73. 0 82. 3 86. 6 81. 7	39. 39 55. 06 64. 49 36. 34	.539 .669 .745 .445	96. 7 104. 8 95. 4 103. 1	53. 78 67. 44 69. 65 48. 35	. 556 . 643 . 730 . 469
	Total	25	123	5.8	10.4	57.9	165	16	92	1	41	15			36.56	81.9	52. 23	. 638	100. 5	62.82	. 625
	Hookups: Eastern Pittsburgh G. L. and M. W. Southern	6 7 7 5	29 53 50 18	5. 8 5. 7 5. 8 5. 9	10.3 10.4 9.9 11.3	59. 9 59. 1 55. 5 66. 7	43 77 66 27	4 27	21 49 20 7		18 28 11 3	8 17			25. 10 30. 26 33. 47 29. 95	69. 7 78. 5 80. 7 84. 4	29. 23 40. 19 48. 64 37. 92	.419 .512 .603 .449	102. 7 97. 8 93. 4 109. 0	43. 61 48. 71 55. 59 50. 09	. 424 . 498 . 595 . 460
	Total	25	150	5.8	10.3	59.0	213	31	97		60	25			30. 17	78.1	40.31	. 516	98.9	49. 99	. 506
	Roll hands, other:  Eastern	4 7 7 2	12 88 . 67 23	5. 5 5. 9 5. 9 5. 8	10. 2 9. 6 10. 5 12. 0	56.9 56.3 60.9 69.1	16 160 135 42	42	5 136 20		7 24 51 23	22 19			23. 22 34. 85 31. 24 29. 92	71. 1 61. 6 55. 6 72. 2	29. 01 38. 16 28. 52 31. 26	. 408 . 619 . 513 . 433	99. 6 95. 7 72. 6 88. 5	42.06 57.73 36.92 38.99	. 422 . 603 . 508 . 440
	Total	20	190	5. 9	10.2	59. 5	353	46	161		105	41			32.36	61.0	33. 24	. 545	86.2	46.83	. 543
	Hotbed men: Eastern Pittsburgh G. L. and M. W Southern	6 7 7 5	59 185 121 48	5. 8 5. 9 5. 6 6. 0	9.9 9.8 10.3 10.9	57. 1 57. 1 58. 5 63. 9	106 366 197 86	21 32	46 265 81 32		39 101 57 17	27 37			22. 67 25. 64 27. 26 24. 22	57. 6 54. 8 70. 9 64. 9	22. 83 24. 60 33. 03 24. 59	. 397 . 449 . 466 . 379	78. 0 82. 2 95. 3 72. 6	31. 47 36. 75 43. 40 27. 93	. 403 . 447 . 455 . 385
	Total	25	413	5.8	10.1	58.3	755	53	424		214	64			25. 48	60. 5	26. 55	. 439	84.0	36. 74	. 438
	Shearmen: Eastern Pittsburgh G. L. and M. W Southern	5 7 7 5	23 49 43 17	5.7 5.9 5.8 5.9	9.5 9.7 10.8 10.7	54. 5 56. 6 63. 2 62. 6	34 66 52 26	3	28 48 17 10		3 18 15 9	11 7	5		24. 63 33. 85 33. 62 25. 42	66. 6 80. 3 101. 2 80. 5	30. 11 48. 00 53. 85 32. 65	. 452 . 598 . 532 . 406	94. 3 99. 8 123. 3 99. 6	41. 92 55. 88 63. 58 40. 41	. 445 . 560 . 516 . 406
	Total	24	132	5.8	10.2	59.2	178	7	103		45	18	5		30. 79	83. 8	44. 05	. 526	105.6	53. 20	. 504
														,,							

TABLE C (8).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—BAR MILLS—Concluded.

			Posit	ions.		Em	ployee	s work	ing in	schedu	led pa	y perio	xd.			Schedul	led pay r	eriod (15	days).	
Occupation and district.	Num- ber of		full tir	ge cust ne of er the pos	nploy-		Num	ber wl	hose cu per v	ıstoma veek w	ry full ere—	-time	hours	Aver- age full- time	Specific	ed occup	ation.		ied and corpstions	
		Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84	earn- ings per week.	Average hours worked.	Average earnings.	Average earnings per hour.	Average hours worked.	Average earnings.	Average earnings per hour.
Shearmen's helpers: Eastern Pittsburgh G. L. and M. W Southern	5 7 7 4	36 128 122 34	5. 8 5. 8 5. 8 5. 8	10. 2 10. 0 11. 0 11. 1	57. 3 57. 5 64. 3 64. 2	50 291 217 52	12 24	18 222 31 14		20 69 105 20	40 18	17		\$22. 23 24. 44 27. 78 22. 41	71. 9 45. 5 68. 2 82. 2	\$27. 90 19. 33 29. 51 28. 71	\$0.388 .425 .432 .349	105. 2 78. 1 95. 6 86. 2	\$41. 79 33. 08 40. 50 30. 00	\$0, 397 , 423 , 424 , 348
Total	23	320	5.8	10.5	60.8	610	36	285		214	58	17		25. 27	58, 9	24.45	. 415	87.2	36.17	. 415
Bundlers: Eastern Pittsburgh G. L. and M. W Southern	2 4 2 2	10 83 2 3	5. 7 5. 6 5. 8 5. 7	10.6 10.3 11.8 10.6	60. 2 57. 2 68. 0 59. 3	12 139 7 3		100	2	4 38 3	1 4			23. 18 22. 08 28. 22 14. 83	89. 2 66. 3 27. 9 121. 6	34. 35 25. 56 11. 55 30. 34	. 385 . 386 . 415 . 250	108. 4 93. 0 73. 4 121. 6	41. 83 36. 31 27. 51 30. 34	.386 .390 .375 .250
Total	10	98	5, 6	10.3	57.8	161		109	2	45	5			22. 29	67.3	25. 70	. 382	93. 9	36. 23	. 386
Laborers: Eastern Pittsburgh G. L. and M. W Southern	6 6 7 4	73 112 81 99	5.9 6.0 5.8 5.8	10. 4 11. 3 10. 2 10. 4	62. 1 67. 4 68. 9 59. 5	137 307 214 148	8 11	63 94 23 53	19	66 32 155	162 14 9	8	3	19. 44 24. 13 24. 94 13. 21	63. 0 46. 0 49. 2 76. 6	19. 71 16. 47 17. 83 17. 00	.313 .358 .362 .222	96. 6 91. 9 105. 2 86. 4	34. 40 37. 63 40. 51 19. 28	. 356 . 410 . 385 . 223
Total	23	365	5.9	10.6	64.5	806	19	233	105	253	185	8	3	21.54	55. 3	17. 48	. 316	95. 2	34.48	. 362

Table D (8) shows the number of employees and the average and classified earnings per hour for roughers and hotbed men, in 1922, by districts and all districts combined.

Of the 288 roughers, 261, or 91 per cent, earned 50 cents per hour, or more, and 27, or 9 per cent, earned less than that amount. The Pittsburgh district shows the widest range of hourly earnings, from 30 cents to \$1.25.

The average hourly earnings for the 755 hotbed men were 43.9 cents. Seventy-six per cent (571) earned less than 50 cents per hour, and 184, or 24 per cent, earned 50 cents or over.

TABLE D (8).—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, 1922, BY DISTRICTS—BAR MILLS.

				Num	ber o	emp	loyees	who	se ear	nings	per h	our w	ere-	
Occupation and district.	Num- ber of em- ploy- ees.	Average earnings per hour.	Un- der 20 ets.	20 and un- der 25 cts.	25 and un- der 30 cts.	30 and un- der 35 cts.	35 and un- der 40 cts.	40 and un- der 50 ets.	50 and un- der 60 ets.	60 and un- der 70 ets.	70 and un- der 80 ets.	80 and un- der 90 ets.	90 cts. and un- der \$1.	\$1 and un- der \$1.25
ROUGHERS.														
Eastern	50 139	\$0.628 .722				<u>2</u>	···i	1 9	29 23	10 24	4 44	2 22	4 5	
WestSouthern	56 43	.830 .605				5		4 5	4 2	4 20	11 8	13 2	11 1	9
Total	288	. 709				7	1	19	58	58	67	39	21	18
HOTBED MEN.														
EasternPittsburgh. Great Lakes and Middle	106 366	.397 .449		4 9	11 4	25 20	17 151	31 95	16 47	1 23	1 14	<u>2</u>	1	
West	197 86	.466 .379	5	6	12	16 19	66 10	48 22	42 10	17 2	6	1	1	
Total	755	. 439	5	19	27	80	244	196	115	43	21	3	2	

Customary turns per week, hours per turn, and full-time hours per week of those employees who regularly worked 7 days per week regardless of the length of turn, or a turn of 12 or more hours regardless of the number of days per week, either all or part of their time, are presented in detail in Table E (8) for the bar-mill department. As stated in the general explanation of this table (p. 17) data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

TABLE E (8).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BAR MILLS.

[This table includes only employees who worked but one combination of customary days and hours during pay period. For explanation of table, see p. 17.]

DAY TURNS.

								OANS	,, 					
		Custo	mary	turns a	nd hou	rs wor	ked.			Numb	er of ea	nployees	who	worked
•	Da	y turi	ıs.			Nig	ght tur	ns.		tom	arv turn	s and	hours,	by dis-
	[	Ho	urs.				Но	urs.						
Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	East- ern.	Pitts- burgh.	Great Lakes and Middle West.	South- ern.	Total.
77776677777776666666666666666666666666	12 12 12 12 11 11 10 10 10 12 12 12 12 12 12 12	12 12 7 7 11 11 10 9 51 12 12 12 11 10 9 8 6	12 10 7 12 11 10 10 10 5 12	84 82 74 67 78 77 70 69 65 72 72 71 70 69 68 66	}					3 189	9	1 1 1 1 3 57 27 21	1 19	11 1 2 1 1 1 9 6 6 2 2 2 4 35 9 5 7 7 232 11 15
						NIC	HT '	TURN	rs.		!	<u>.                                    </u>	<u>'</u>	<u>.                                    </u>
					7 7 7 6 6 6 6 6 6 5 5 5	12 12 10 13 12 12 12 12 12 12 12 12 12 12 12 12	12 6 10 12 12 12	12 12 10 13 12 12 12 12	84 78 70 78 72 72 72 72 69 69 65 62½ 60	3 3 1	1 1 6	6 2 6 2	8 26 8 33	4 1 1 1 6 8 29 2 6 12 3 42

TABLE E (8).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BAR MILLS—Continued.

DAY AND NIGHT TURNS-ALTERNATING WEEKLY.

	Da	sy turi	ıs.			Ni	ht tur	ns.		tom trict	per of er a specific ary turi	is and	hours,	by di
		Но	urs.				Но	urs.				Great		
Curns per veek.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	Turns per week.	Mon- day to Fri- day.	Sat- ur- day.	Sun- day.	Per week.	East- ern.	Pitts- burgh.	Great Lakes and Middle West.	South- ern.	Tota
7 7	12 12	12 12	12 12 12 12	84 84	7 6	12 12	12 12	12	84 72 72 72 60			11 4		1
777777777777777777777777777777777777777	12 12	12 12	12	84	6	12 12		12	72			10 1		
7	12	12	6	84 78	6	12		12	72			1	4	
7	114	113	111	801	6	12½ 12½		121	72 75			15		
7	11	11	12 11	78	5	123	13		62 <u>1</u> 78			2		
7		101 101	12	75	5	13 <sup>2</sup> 12			60			4		
7	10½ 10½	101	101	731	7	131	$\frac{13\frac{1}{2}}{12}$	131	943			3		ļ
7	10½ 10	10	10	78" 77 75 73 <u>1</u> 67 <u>1</u> 70	7	12 <sup>2</sup>	14	6	78 98		8		1	1
7	10	10	10	1 70	6	10		10	60		30			ł
7	10	10 9	10	69 <u>1</u>	6	14		14	84 60		5			l
7	10 9½	91	12	69	5	10 11		10	55		1	7	•••••	
7 7	82	82	8	56	7	8	8	8	56	h	11			l
••••					6	.8		8	48 72 78	}	111			1
6	12 12	12 12	12	72 72	7	12	12 6	12 12	72			31	2	l
6	12	12		72 72 70 72 72 72 72 72 71 70	7	8 12 12 12 12 12 12	12	12	84 72			12	<u>-</u>	1
б	12	12	10	70	6	12	12		72			12		}
6	12 12	12		72	8	12	12 12	12	72			13 220	206	
6	12	12 12		72	ě	12 12 12 12 12 12 12		12	72 72 60		92	18		i
6 6 6 6	12 12	12 11		72	5	12		12	60	4	68	24	167	1
6	12	10		70	6	12		12	72 72		08	7		1
6	12	10		70	5	12	::		60			4		1
6	12 12	9		69 69	8	12 12	12 9	12	72			206		١,
6	12	9		69	Š	12			69 60		340			} 3
6	12	8		68 66	5	12			60			303		1 :
6	12	6 8 <u>1</u>		66	5	12 124			60 621	208				٠,
6	111 111	8 <sup>2</sup>		651	6	12 <del>1</del> 12 <del>1</del>		121	75			6		
6 6 6 6 6	11 11	11		66 66	7	11 13	11	11	77			3		1
6	11	11		66	6	1 13	13	10	77 78 78		7	3		
6 6	11	11		66 65	5	12½ 13			621			5		
6	111	10 10		65	6	13	}	13 12	78°	6				ĺ
6	11	81		631	) š	13	]		65		8 2			l
6	11	8		63 62½ 64½ 63	5	13 12 13 12			60		1	1		i
6	11	7 <del>1</del> 101	12	641	6	12	12	12	65 72		8 2			İ
6 6 6	10½ 10¼	10}		63	7	131 121 121	13½ 12½	13½ 12½ 12½	941 871 75			ii		
6	101	101 101		63 63	7	123	121	123	871			3		
6	103	101		63	65665657776666577666665665665555676655556776576667777	122		1	60			7		
6	10	10		60	7	12 <sup>2</sup>	8	14	92		5			1
6	10 10	10 10		60 60	6	14 13 13		14 15½	84 801 78		82 57	35		} :
6	10	10		60	6	13		13	78		27			]
6	10	9	ļ	59	7	10	ii	11	72		7	[		1
6 6	10	9		60 59 59 59	7	10	11	10	71		15			1
6	10 8	9	·····	59 48	7	10 8	10	11 8	71 56	·····	5			
v		l "		20	6	8	l°	8	48	}	396		J	1

TABLE E (8).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—BAR MILLS—Concluded.

#### SUMMARY.

Item.	Eastern district.		Great Lakes and Middle West district.	South- ern dis- trict.	Total.	Per cent of em- ployees who worked but one combi- nation of days and hours.
Total bar mill employees	946	2, 506	2,058	889	6, 399	
Employees who worked one combination of days and hours only	906	2, 215	1,870	864	5, 855	100
more hours	439	1,224	1, 123	492	3,278	56
7-day week all of the time	2 0	23 475	20 76	17 8	62 559	1 10
of the time	15	198	437	477	1,127	19
of the time	422	546	682	12	1,662	28
more hours all of the time.	0	8	19	10	37	1

Of the total number of bar-mill employees 5,855 worked but one combination of customary days and hours. Of these 5,855 employees, 3,278, or 56 per cent, regularly worked 7 days per week or a straight or average day of 12 or more hours all or part of the time, 398 working days only, 115 working nights only, and 2,765 alternating between day and night work. Nineteen per cent (1,127) worked a straight or average day of 12 or more hours all of the time, and only 1 per cent (37) regularly worked 7 days per week and a straight or average day of 12 or more hours all of the time.

## SHEET MILLS.

The 1922 survey includes 14 representative sheet mills which employed 9,242 men in all occupations. Of the total number of employees reported, 5,785 are included in the principal productive occupations for which separate figures are given. Data were first obtained for this department in 1910 and comparative figures are

presented for the period 1910 to 1922.1

Considering the principal productive occupations as a whole, average full-time hours per week in 1922 were 1 per cent greater than in 1920, 3 per cent less than in 1917, the highest point of customary working time in this department, and the same as in 1913. Average hourly earnings in 1922, while still high as compared with any year from 1910 to 1915, have decreased 36 per cent from the earnings of 1920, 24 per cent from those of 1919, and 18 per cent from those of 1917. Full-time weekly earnings followed very closely the course of hourly earnings, as full-time hours per week were subject to only slight variations. The average earnings per hour in 1922 for the department as a whole, including all occupations, were 69.4 cents, or 33 per cent less than in 1920.

The most significant facts concerning average hours and average earnings for each of the 18 principal productive occupations in this department are shown in Table A (9). Comparative figures are presented for 13 of the occupations for the years 1910 to 1922, the other 5 occupations having been added at different times during that period. The custom of level-handed work (two employees dividing the work and pay of one or more occupations evenly) has been increasing in recent years, and sheet heaters, level handed, were included in the bureau's reports for 1913. In 1920 rollers, level handed, and openers, level handed, were also added. However, not all of the level-handed work in selected occupations has been included, as there are many working combinations which are of local interest only and not general to the industry. As hot-mill crews in sheet mills work in 8-hour shifts, 3 shifts per day, and usually either 5, 5 and 6, or 5, 6, and 6 days per week in rotation, the average full-time hours per week of employees in selected occupations in this department has been subject to but slight variation, since the large majority of the employees are hot-mill workers.

Average earnings per hour in each of the 18 selected occupations were higher in 1922 than in any year from 1910 to 1915, but in most instances have decreased considerably from the earnings of 1917, 1919, and 1920. In 1910 the average hourly earnings for laborers were 16.4 cents, as compared with 19 cents in 1913, 33.1 cents in 1917, 46.2 cents in 1919, and 53.6 cents in 1920. In 1922 the average dropped to 35.6 cents, or 34 per cent less than in 1920. The movement in full-time weekly earnings was approximately the same as in hourly earnings, as the variations in full-time hours were very slight as compared with the fluctuations in earnings per hour.

<sup>1</sup> No data available for 1916, 1918, and 1921.

In 15 of the 18 selected occupations the employees in 1922 all customarily worked 48 hours per week or less, and in 12 of those 15 occupations the full-time hours were never more than 48 hours per week in any year from 1910 to 1922. No 84-hour week work has been reported in any selected occupation since 1915.

Index numbers for full-time hours per week, earnings per hour, and full-time weekly earnings are also contained in Table A (9). These are simply percentages computed from the averages presented in the table, using the average for 1913 as the base, or 100 per cent. The index numbers for this department as a whole (all selected occupations combined) are shown on page 4.

TABLE A (9).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—SHEET MILLS.1 [For explanation of this table, see p. 15.]

	37	Num-	Aver-	Aver-	Aver-		x num 913—10		v.	cent erage ere—	of full-	emp time	loye	es w sperv	hose veek
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Pair heaters: 1910	9 9 9 13 15 15 8 11 13	210 255 249 336 399 354 276 382 521 576	42.7 42.7 42.7 42.8 42.8 42.8 43.7 43.4 43.4	\$0.466 .502 .517 .543 .540 .518 1.038 1.046 1.386 .880	\$19.89 21.42 22.06 23.23 23.10 22.17 45.48 45.40 60.13 37.84	100 100 100 100 100 100 101 101 101	86 92 95 100 99 95 191 193 255 162	86 92 95 100 99 95 195 195 259 163	100 100 100 100 100 100 100 100						
1910	9 9 13 15 15 8 11 13	215 259 252 335 394 348 276 342 464 501	42.7 42.7 42.8 42.8 42.9 43.7 43.5 43.4 43.3	1. 242 1. 380 1. 416 1. 476 1. 431 1. 280 2. 591 2. 536 2. 976 1. 895	52. 98 58. 89 60. 41 63. 21 61. 20 54. 80 113. 47 110. 32 129. 10 82. 01	100 100 100 100 100 100 102 102 101 101	84 93 96 100 97 87 175 172 202 128	84 93 96 100 97 87 180 175 204 130	100 100 100 100 100 100 100 100 100						
1920 1922 Rollers' help- ers or finish- ers:	5 3	44 39	42.7 44.5	1.516 1.069	64. 73 42. 57				100 100		••••				
1912 1913 1914 1915 1919 1920 1922 Roughers;	6 8 10 10 10 11 11	115 171 264 233 271 437 487	42.7 42.7 42.9 42.9 43.0 42.8 42.9	. 474 . 503 . 555 . 461 1. 010 1. 092 . 721	20. 21 21. 48 23. 77 19. 77 43. 43 46. 80 30. 90	100 100 100 100 101 100 100	94 100 110 92 201 217 143	94 100 111 92 202 218 144	100 100 100 100 100 100 100						
1910	9 9 9 13 15 15 8 11 13	215 255 252 336 399 353 276 367 528 590	42.7 42.7 42.7 42.8 42.8 43.7 43.5 43.4 43.3	.558 .603 .616 .642 .648 .619 1.285 1.289 1.584 .994	23. 82 25. 71 26. 29 27. 49 27. 73 26. 51 56. 27 56. 07 68. 69 42. 83	100 100 100 100 100 100 102 102 101	87 94 96 100 101 96 200 201 247 155	87 94 96 100 101 96 205 204 250 156	100 100 100 100 100 100 100 100		••••				

<sup>1</sup> This table was published in the Monthly Labor Review for April, 1923.

TABLE A (9).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—SHEET MILLS—Continued.

		Num-	Aver-	Aver-	Aver-	Inde (1	x num 913=10	bers. 0.)		cent rerage ere—	of full-	emp time l	loye hour	es w sperv	hose
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Catchers: 1910 1911 1912 1913 1914 1915 1917 1920 1922	9 9 9 13 15 15 8 11 13	215 258 252 336 399 350 276 407 552 589	42.7 42.7 42.7 42.8 42.8 42.8 43.7 43.6 43.4 43.3	\$0.544 .587 .603 .629 .636 .595 1.256 1.199 1.532	\$23. 19 25. 03 25. 71 26. 92 27. 23 25. 49 54. 92 52. 28 66. 43 41. 54	100 100 100 100 100 100 102 102 101 101	87 93 96 100 101 95 200 191 244 153	86 93 96 100 101 95 204 194 247 154	100 100 100 100 100 100 100 100 100						
Matchers: 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. Doublers:	9 9 9 13 15 15	210 255 249 336 399 354 276 398 642 743	42.7 42.7 42.7 42.8 42.8 42.8 43.7 43.5 43.4 43.3	. 387 . 418 . 429 . 448 . 484 . 475 . 946 . 981 1. 225 . 791	16. 53 17. 83 18. 30 19. 16 20. 70 20. 34 41. 39 42. 67 53. 12 34. 04	100 100 100 100 100 100 102 102 101 101	86 93 96 100 108 106 211 219 273 177	86 93 96 100 108 106 216 223 277 178	100 100 100 100 100 100 100 100 100						
1910	13 15 15 8	210 252 246 336 399 354 276 437 658 731	42.7 42.7 42.8 42.8 42.8 43.7 43.4 43.4	.372 .401 .412 .429 .462 .453 .906 .921 1.206 .775	15. 86 17. 10 17. 58 18. 34 19. 75 19. 42 39. 57 39. 97 52. 32 33. 42	100 100 100 100 100 100 102 101 101	87 93 96 100 108 106 211 215 281 181	86 93 96 100 108 106 216 218 285 182	100 100 100 100 100 100 100 100 100 100						
Sheet heaters: 1910. 1911. 1912. 1913. 1914. 1915. 1917. 1919. 1920. Sheet heaters.	14 14 8 11 13 14	215 259 253 307 364 324 276 332 424 499	42.7 42.7 42.7 42.8 42.8 42.9 43.7 43.5 43.4 43.3	. 883 . 911 . 949 . 993 . 966 . 868 1. 879 1. 849 2. 151 1. 381	37. 68 38. 88 40. 51 42. 50 41. 34 37. 19 82. 36 80. 43 93. 29 59. 26	100 100 100 100 100 100 102 102 101 101	89 92 96 100 97 87 189 186 217 139	89 91 95 100 97 88 194 189 220 139	100 100 100 100 100 100 100 100 100						
Sheet heaters, level handed: 1913	2 2 2 3 8 7	14 56 34 15 94 90	42.7 42.7 42.7 42.7 43.0 43.3	.707 .762 .686 1.316 1.661 .995	30. 17 32. 65 29. 27 56. 19 71. 45 41. 33	100 100 100 100 - 101 101	100 108 97 186 235 141	100 108 97 186 237 137	100 100 100 100 100 100						
helpers: 1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	8 10 13 13 6 11	174 215 208 230 309 275 216 286 367 454	42.7 42.7 42.9 42.8 42.9 43.2 43.1 42.7 42.8	. 377 . 436 . 439 . 483 . 485 . 458 . 859 . 926 1. 140 . 727	16. 07 18. 59 18. 71 20. 70 20. 73 19. 60 37. 21 39. 91 48. 68 31. 13	100 100 100 100 100 100 101 100 100	78 90 91 100 100 95 177 192 236 151	78 90 90 100 100 95 180 193 235 150	100 100 100 100 100 100 100 100 100						

TABLE A (9).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS, AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—SHEET MILLS—Concluded.

	37	Num-	Aver- age	Aver-	Aver-		x num 13—10		av	cent rerage ere—	of full-	emp time	loye hour	es w sperv	hose week
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Shearmen:		i									Ī				
1910	7	85	46.0	<b>\$0.689</b>	<b>\$</b> 30. 79	107	85	88	86		<b> </b>	14	<b></b>	<b>.</b> .	
1911	7 7	104	44.9	.722	32. 86	105	89	94	90			10			
1912	8	105 114	44. 9 42. 9	.768 .814	34.67 34.90	105 100	94 100	99 100	90 100			10			• • • •
1912 1913 1914	10	136	42.9	.860	36. 84	100	106	106	100						
1915 1917 1919	10	115	43.0	. 827	35. 48	100	102	102	100						
1917	7 11	149 221	43.5 43.3	1. 399 1. 463	60. 90 63. 35	101 101	172 180	175 182	100	····			· • • •		
1920	18	122	43.5	1. 891	82. 22	101	232	236	100					•••••	
1922 Shearmen's	12	190	43.3	1. 175	50. 90	101	144	146	100 100						
Shearmen's				1		1			Ì		Ì	1	Ì	i	
helpers:	6	62	46.4	. 261	11. 99	108	104	111	84	! !	l	16	ĺ	1	l
1910 1911	š	83	44.9	308	13. 59	105	123	126	90			iŏ			
1912	1 0	77	45. 1	. 290	12.88	105	116	120	90			10			
1913 1914	7 9	111 128	42.9 42.9	. 251	10.77 12.09	100 100	100 112	100 112	100 100						
1915	19	146	43. 8	. 242	10. 59	102	96	98	95			3			
1917	6	120	43. 2	. 533	23.06	101	220	214	100			2			
1917. 1919. 1920.	11	196 155	43.7 43.7	.682	29.80 42.91	102 102	272 392	277 398	98 100			2			
1922	.7 12	265	43. 4	.642	27. 69	101	256	257	100						
Openers:	7	100	40.0	071	1	101	- 00	100				٠,,			
1910 1911		138 167	46. 0 45. 2	.274 .275	12. 57 12. 35	101 100	98 99	100 98	86 89			14			
1912	7	180	45.8	. 289	13.04	101	104	104	87			13			
1913	6	168	45. 4	. 279 . 282	12. 56 12. 06	100	100	100	88 100			12			
1914 1915	9	200 180	42.8 43.6	. 273	11.93	94 96	101 98	96 95	96	2	::: <b>:</b>	2			
1915 1917	6	175	43.3	.662	28.70	95	237	229	100			···i·			
1919	10	266 198	43. 6 44. 0	.656	28.60	96 97	235 426	228	100			1	ļ	• • • • •	
1920 1922	6 11	415	43.5	1. 188 . 732	52. 13 31. 27	96	262	415 249	100					••••	
1922 Openers, level handed:						"						1			1
handed:	1	40	49.7	1. 114	47 57			1	100		ĺ	1	l	}	
1920 1922	4	45	42.7 42.7	.607	47. 57 25. 30		•••••		100						
Pickiers:													1		
1910	4	50 58	70.8 71.2	.181	12. 75 12. 54	104 105	84 82	88 87	••••		10	16	90 69		7
1911	5 5	39	71.7	.186	13. 23	105	84 86	91			13	15	56	· · · · ·	15
1912 1913 1914	8	71	68.1	. 216	14.49	100	100	100	ii		7	1 8	73		1
1914	9	121	69.6	.211	14. 55	102	98	100	7	••••	4	8	81		
1915	9	126 67	69. 8 68. 3	. 209	14. 44 40. 98	102 100	97 278	100 283	6	6	3 24	6	84 70		
1919 1920 1922	7	65	51.5	. 792	41. 13	76	367	284	77		1 5	17	2		
1922	11	106	65. 9	. 508	33. 51	97	235	231	8	8	7	42	5	31	
Feeders: 1920	5	41	<b>56.</b> 8	.704	39. 39	١ '		l	41	İ	20	39	1	1	ŀ
1922	8	119	61.4	.500	30.64				32	7	ĩŏ	30	· · · · · ·	12	
Laborers:		i							_	ŀ		1	1	1	
1910	9	347	63.1	. 164	10.35	97 98	86	84		4 5	64	13 25	16	1	3 2
1911 1912	9	361 354	63. 6 63. 5	. 166 . 169	10. 54 10. 72	98	87 89	86 87		4	53 54	26	16 15	i i	
1913	13	351	64.9	.190	12. 28	100	100	100		17	37	13	28	4	···i
1914	15	378	65. 9	. 188	12.37	102	99	101		10	26	32	26	3	2
1915 1917	15 8	394 656	65. 0 61. 8	. 188	12, 21 20, 46	100 95	99 174	99 167		10	32 73	30 26	18 2	8	1
1919	9	270	64.5	. 462	29. 80	99	243	243		8	51	13	28		<u> </u>
1920	11	866	59. 5	. 536	32. 01	92	282	261	32	10	20	11	22	5	
1922	13	808	65. 2	. 356	23.06	100	187	188		29	31	8	32	1	1

The number of employees reported in 1922 is not always the actual number of employees, as the totals in most cases contain some duplications, or repeated employees, as has been explained in the general description of Table B (p. 15). Of the 6,082 employees reported in selected occupations for all districts combined, 5,785 were actually engaged, and the 9,661 employees shown in all occupations represents 9,242 actual individuals.

The number of employees reported, together with the net number of actual employees for selected and all occupations in each district and all districts combined, are shown in Table 16.

TABLE 16.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND ALL OCCUPATIONS, 1922, BY DISTRICTS—SHEET MILLS.

	Employees i	n selected	occupations.	Employee	s in all oc	cupations.
District.	Number reported.	Number of dupli- cations.	Actual number	Number reported.	Number of dupli- cations.	Actual Number.
Pittsburgh	3, 528 2, 554	176 121	3, 352 2, 433	5,798 3,863	250 169	5, 54 <b>8</b> 3, 69 <b>4</b>
Total	6,082	297	5, 785	9,661	419	9, 242

The customary working time per week of employees in the sheetmill department has been classified, and the number and per cent of employees coming under each classification, for the years 1910 to 1922, are shown in Table B (9).

In all of the plants covered in the sheet-mill department the regular-turn employees, comprising the employees in most of the selected occupations, were divided into three crews, each working eight hours per turn. The employees shown under the heading "5 days, 5 days, and 6 days in rotation" work five turns per week, Monday to Friday, inclusive, with one crew working an extra turn Saturday morning. Each crew advances one turn each week, thus giving to each the extra Saturday turn every third week. Those working 5 days, 6 days, and 6 days in rotation follow the same plan, except that two turns are worked on Saturday instead of one.

Considering the selected occupations alone, considerable change is seen in the later years in the percentage of employees working in the various groups. These changes are due to a change of custom in a few plants; that is, working two shifts on Saturday instead of only one, as in the earlier years.

Laborers and other unskilled employees in sheet mills frequently work six days regularly. This fact is reflected in the percentage of

employees shown in this column for all occupations.

When the percentage of employees working each specified number of turns per week in 1922 is compared with like data for 1920, there are only slight changes noted, the greatest change being in the percent of employees in the selected occupations of the Great Lakes and Middle West district who regularly work 5 days, 5 days, and 6 days in rotation. In 1920, 56 per cent of the employees worked these turns, as compared with 62 per cent in 1922.

TABLE B (9).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1910 TO 1922, BY YEARS—SHEET MILLS.

[For explanation of this table see p. 15.]

				Numbe	er of em	ployees w	hose cus reek was	tomary w	orking t	ime per	Per cer	nt of emp	oloyees w	hose cus eek was	tomary	working	time per
District.	Year.	Num- ber of plants.	Number of em- ployees.1	5 days.	5 days and 6 days alter- nately.	5 days, 5 days, and 6 days in ro- tation.	5 days, 6 days, and 6 days in ro- tation.	6 days.	6 days and 7 days alter- nately.	7 days.	5 days.	5 days and 6 days alter- nately.	5 days, and 6 days in ro-	5 days, 6 days, and 6 days in ro- tation.	6 days.	6 days and 7 days alter- nately.	7 days.
PITTSBURGE.																	-
Selected occupations	1910 1911 1912 1913 1914 1915 1917 1919 1920 1922	9 9 9 10 10 4 7	2,346 2,781 2,716 2,455 2,824 2,532 1,489 2,076 3,096 3,528	2 2 2 2 2 2	46 40 46 10 10 48 69 4 18	1,907 2,326 2,281 2,155 2,521 2,179 525 1,453 2,092 2,277	765 456 669 711	380 400 370 278 268 266 130 163 284 461	4	11 13 13 10 25 37	(2) (2) (2) (2) (3) (4) (4) (5)	(2) (2) (2) (2) (3) (3) 1	81 84 84 88 89 86 35 70 68 65	51 22 22 22 20	16 14 14 11 9 11 9 8 9	(2)	(2) 1 1 1 1 1 1
All occupations	1914 1915 1920 1922	10 10 9 9	4,150 3,808 5,410 5,798	3 20 40 120	110 144 193 97	2,521 2,179 2,483 2,674	847 877	1,282 1,208 1,669 1,732	20 68 34	234 237 110 264	(3) 1 1 2	3 4 4 2	61 57 46 46	16 15	31 32 31 30	1 1 1	6 6 2 5
GREAT LAKES AND MIDDLE . WEST.												ļ				}	
Selected occupations	1913 1914 1915 1917 1919 1920 1922	4 5 5 4 4 4 5	1,090 1,521 1,408 1,759 2,181 2,221 2,554	34 2 2 2 38 1 14	6 24 18	732 1,102 966 1,068 1,424 1,245 1,585	195 216 252 234 581 370 392	107 197 186 457 132 581 520	17 2 2 2	5 2 9	(2) (2) (2) (3) 1	(*) 1 1	67 72 69 61 65 56	18 14 18 13 27 17 15	10 13 13 26 6 26 20	(3) (2)	(3)
All occupations	1914 1915 1920 1922	5 5 4 5	2,154 1,928 3,328 3,863	12 12 12 33	9 6 51 143	1,144 994 1,342 1,670	216 252 519 552	705 625 1,252 1,261	57 31 38	11 8 152 166	(*) 1 1	(2) (3) 2 4	53 52 40 43	10 13 16 14	33 32 38 33	3 2 1	(3) 1 5 4

į	7
	MITIC

TOTAL.		1					1				l	i	I	}	1	i	Į
Selected occupations	1910 1911	9	2,346 2,781	2 2	46 40	1,907 2,326	<b> </b>	380 400		11	(2)	2		<b> </b>		<b> </b>	1
	1912	9	2,716	2	46	2,281		370	4	13 13	8	2	84 84		14	(2)	1
	1913 1914	13 15	3,545 4,345	36 2	10 10 48	2,887 3,623	195 216	385 465	17	15 27	(2)	(2) (2)	81 83	6	11	(2)	(3)
	1915 1917	15 8	3,940 3,248		48 60	3, 145 1, 593	252	452 587	2	37	(3)	1	80 49	6 31	11	(3)	î
	1919	11	4, 257	38	10	2,877	1,037	295			i	(2) Z	68	24	18		
.•	1920 1922	13 14	5,317 6,082	3 27	69 10 42 36	3,337 3,862	1,039 1,103	865 981	18	31 55	(2)	1	63 63	20 18	16 16	(2)	1 1
All occupations	1914	15	6,304	15 32	119	3,665	216	1,987	57	245	(2)	2	58	3	32	1	4
	1915 1920	15 13	5,736 8,738	32 52	150 244	3, 173 3, 825	252 1,366	1,833 2,921	51 68 72	245 262	1	3	55 44	16	32 33	1 1	4 3
	1922	14	9,661	153	240	4,344	1,429	2,993	72	430	(2)	2	45	15	31	î	4

<sup>&</sup>lt;sup>1</sup> The figures in this column for the years 1910 to 1917 represent the number of jobs and for the years 1919, 1920, and 1922 the actual number of men employed.

\* Less than 1 per cent.

Table C (9) shows by districts for each of the principal productive occupations the number of employees, the customary full time, and the actual working time and earnings of employees in 1922, together with the additional time and earnings of the same employees at

occupations other than the one specified.

Referring to the occupation of roughers as an illustration: In the 14 plants reported there were 438 positions under normal operating conditions. On account of employees working short or broken time 590 men were required to fill these 438 positions. The customary working time of the men in these positions was 5.4 turns per week, 8 hours per turn, and 43.3 hours per week.

During the pay period scheduled they worked an average of 61.7 hours as roughers, and earned \$61.30, or 99.4 cents per hour. During the same time they worked an average of 21.4 hours at other occupations, for which they received an average of \$20.38 additional pay.

In the distribution of customary full-time hours per week there were only three occupations, picklers, feeders, and laborers, that had any employees working over 48 hours per week. The average customary full-time hours per week of these three occupations ranged from 61.4 for feeders to 65.9 for picklers.

The range of average hourly earnings in this department was from 35.6 cents for laborers to \$1.895 for rollers, while the average earnings per pay period for the same occupations were \$24.04 and \$133.29,

respectively.

Rollers, level-handed, worked 34.1 hours per pay period which is the lowest average actual hours worked in any of the selected occupations. In 1920 this occupation in this department appeared in the Pittsburgh district only, but in 1922 working conditions had changed and this occupation was reported in the Great Lakes and Middle West district only. Rollers' helpers and finishers show the least variation in average full-time weekly earnings between the two districts, the average for the Pittsburgh district being \$31.13 and that for the Great Lakes and Middle West district \$30.64.

The average hourly earnings for combined selected occupations in this department were 89.6 cents, which is higher than that for any other department. Likewise the average hourly earnings of 69.4 cents for all occupations combined were higher than in any other

department.

TABLE C (9).—AVERAGE CUSTOMARY FULL-TIME HOURS AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—SHEET MILLS.

[For explanation of this table see p. 16.]

			Posi	tions.		Emplo	yees w	orking	in sch	eduled	pay p	eriod.			Schedu	led pay p	period (15	days).	
Occupation and district.	Num- ber of		full tin	age custo ne of em he positi	ployees		fu			ose cus per w			Average full-time earn-	Specifi	ed occup	ation.		ied and cupation	
	plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and under 60.	60	Over 60 and under 72.	72	Over 72 and under 84.	ings per week.	Aver- age hours worked.	Average earnings.	Average earn- ings per hour.	Average hours worked.	Average earn- ings.	Average earn- ings per hour.
Pair heaters: Pittsburgh	9 5	255 180	5. 4 5. 3	8. 0 8. 0	43. 4 43. 2	312 264	312 264						\$40.36 34.86	68. 7 55. 0	\$63.90 44.36	\$0.930 .807	81. 9 72. 2	\$75.55 59.64	\$0. 922 . 826
Total	14	435	5. 4	8. 0	43. 3	576	576						37. 84	62.4	54.95	. 880	77.5	68. 26	. 881
Rollers: Pittsburgh	9 5	252 174	5. 4 5. 3	8. 0 8. 0	43. 4 43. 3	295 206	295 206						85. 15 77. 51	73. 0 66. 6	143. 15 119. 17	1.962 1.790	82. 5 75. 6	152. 45 127. 94	1.849 1.692
Total	14	426	5. 4	8.0	43.3	501	501						82. 01	70.3	133. 29	1.895	79.7	142.37	1.787
Rollers, level handed: G. L. and M. W	3	17	5. 6	8.0	44.5	39	39						47. 57	34. 1	36. 43	1.069	58. 8	66. 60	1. 133
Rollers' helpers, or finishers: Pittsburgh	7 4	160 150	5.3 5.3	8. 0 8. 0	42.7 43.1	256 231	256 231						31. 13 30. 64	51.7 48.2	37.71 34.23	. 729 . 711	78.6 77.5	62. 42 63. 70	. 794
Total	11	310	5.3	8.0	42.9	487	487						30.90	50.0	36.06	.721	78.1	63.02	. 807
Roughers: PittsburghG. L. and M. W	9 5	258 180	5. <b>4</b> 5. <b>3</b>	8. 0 8. 0	43. 3 43. 2	341 249	341 249						46. 16 38. 28	63. 9 58. 7	68. 08 52: 01	1.066 .886	87. 7 76. 9	91. 94 67. 64	1.049 .880
Total	14	438	5. 4	8. 0	43.3	590	590						42.83	61.7	61.30	. 994	83.1	81. <b>6</b> 8	.983

TABLE C (9).—AVERAGE CUSTOMARY FULL-TIME HOURS AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—SHEET MILLS—Concluded.

			Posi	tions.		Emplo	yees v	vorking	; in sel	edule	i pay j	period.			Schedu	led pay	period (15	days).	
Occupation and district.	Num- ber		full tir	age custo ne of em he positi	olovees		fu	Num ıll-time	ber wh	ose cu	stomar eek we	y sre—	Aver- age full- time	Specific	ed occup	ation.		fied and cupation	
	of plants.	Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and under 60.	60	Over 60 and under 72.	72	Over 72 and under 84.	earn- ings per week.	Aver- age hours worked.	Average earnings.	Average earn- ings per hour.	Average hours worked.	Average earn- ings.	Average earn- ings per hour.
Catchers: Pittsburgh G. L. and M. W	9 5	252 180	5. <b>4</b> 5. <b>4</b>	8. 0 8. 0	43. 4 43. 2	335 254	335 254						\$44.35 37.84	63. 8 60. 5	\$65.24 53.03	\$1.022 .876	80. 0 78. 3	\$79. 15 70. 24	\$0.989 .897
Total	14	432	5. 4	8.0	43.3	589	589						41.54	62. 4	<b>59</b> . <b>9</b> 8	. 961	79. 3	75.31	. 950
Matchers: PittsburghG. L. and M. W	9 5	255 178	5. 4 5. 4	8.0 8.0	43. 4 43. 3	394 349	394 349						35. 81 32. 04	54.6 42.1	45. 07 31. 15	. 825 . 740	78. 4 69. 8	63.18 51.39	. 805 . 736
Total	14	433	5.4	8.0	43.3	743	743						34.04	48.7	38. 53	. 791	74. 4	57.64	. 775
Doublers: Pittsburgh G. L. and M. W	9 5	255 178	5. 4 5. 4	8.0 8.0	43. 4 43. 3	410 321	410 321						35, 11 31, 26	52. 9 43. 6	42. 81 31. 45	. 809 . 722	75. 9 69. 0	61.02 49.51	. 804 . 717
Total	14	433	5. 4	8.0	43.3	731	731						33. 42	48.8	37. 82	. 775	72. 9	55. 96	. 768
Sheet heaters: PittsburghG. L. and M. W	9 5	234 180	5. 4 5. 4	8. 0 8. 0	43. 4 43. 2	288 211	288 211						61, 93 56. 81	68. 9 66. 6	98, 27 87. 57	1. 427 1. 315	83. 9 77. 9	111. 21 97. 24	1.326 1.248
Total	14	414	5. 4	8.0	43.3	499	499						59.76	67.9	93. 75	1.381	81.4	105. 31	1. 294
Sheet heaters, level handed: Pittsburgh	5 2	38 14	5. 3 5. 6	8. 0 8. 0	42.7 45.0	47 43	47 43						45. 13 37. 17	68. 4 27. 1	72. 28 22. 36	1. 057 . 826	82. 1 80. 5	86.68 84.06	1. 056 1. 044
Total	. 7	52	5.4	8.0	43.3	90	90						41.33	48.6	48.43	.996	81.3	85. 42	1.051

	Sheet heaters' helpers: Pittsburgh	8 5	173 153	5. 3 5. 4	8. 0 8. 0	42.7 43.0	247 207	247 207						32.28 29.76	56.7 57.9	42. 87 40. 06	. 756 . 692	79. 1 73. 7	63. 24 55. 84	. 79 <del>9</del> . 758
7	Total	13	326	5. 4	8.0	42.8	454	454						31. 13	57.2	41. 59	. 727	76. 7	59.86	. 781
70889°-	Shearmen: Pittsburgh	9 3	123 37	5. 4 5. 3	8. 0 8. 0	43. 5 42. 7	148 42	148 42						52. 59 44. 96	69. 7 68. 5	84. 26 72. 15	1. 209 1. 053	84. 5 85. 4	95. 51 82. 74	1.130 .969
24	Total	12	160	5. 4	8.0	43.3	190	190						50.90	69. 4	81. 58	1. 175	84.7	92.69	1.094
111	Shearmen's helpers: Pittsburgh G. L. and M. W	9	120 33	5. 3 5. 3	8. 0 8. 0	43. 6 42. 7	199 66	199 66						29. 08 23. 49	49.7 40.7	33. 17 22. 37	. 667 . 550	78. 2 73. 7	53. 99 46. 61	. 691 . 633
•	Total	12	153	5.3	8.0	43. 4	265	265						27. 69	47.5	30.48	. 642	77. 1	52.15	. 677
	Openers: PittsburghG. L. and M. W	9 2	199 34	5. 5 5. 3	8. 0 8. 0	43. 6 42. 7	306 109	306 109						32. 44 27. 97	54. 9 24. 1	40. 83 15. 80	. 744 . 655	77. 3 79. 3	57. 84 56. 72	. 748 . 715
	Total	11	233	5. 4	8.0	43.5	415	41.5						31.27	46.8	34. 26	732	77.8	57. 55	. 739
	Openers, level handed: Pittsburgh G. L. and M. W	2 2	5 17	5. 3 5. 3	8. 0 8. 0	42.7 42.7	13 32	13 32						16.74 28.78	31.4 41.7	12.30 28.07	. 392 . 674	80. 9 71. 8	51. 41 48. 39	. 636 . 674
	Total	4	22	5.3	8.0	42.7	45	45						25. 30	38.7	23. 51	. 607	74.4	49. 26	. 662
	Picklers: Pittsburgh	7 4	42 46	5. 9 6. 0	10.6 11.6	62. 5 69. 0	47 59	8	5 <b>3</b>	2 5	27 18	5	33	36. 00 31. 53	97. 8 104. 5	56. 27 47. 79	. 576 . 457	108. 6 118. 8	61.09 54.18	. 562 . 456
	Total	11	88	5.9	11.1	65. 9	106	8	8	7	45	5	33	33. 51	101.5	51.55	. 508	114.3	57.24	. 501
	Feeders: Pittsburgh G. L. and M. W	4 4	36 52	5. 7 6. 0	9. 8 10. 8	55. 6 65. 4	47 72	20 18	8	8	36	11	14	29. 58 31. 33	82. 6 85. 2	43. 95 40. 84	. 532 . 479	102. <b>7</b> 112. 5	53. 15 53. 25	. 517 . 473
	Total	8	88	5.9	10.4	61.4	119	38	8	12	36	11	14	30.64	84. 2	42.07	. 500	108.6	53. 21	. 490
	Laborers: Pittsburgh G. L. and M. W	9 4	173 248	6.1 6.0	9. 9 11. 4	60.3 68.6	389 419		238	76 172	61	14 247		21. 89 24. 15	50. 7 83. 3	18.40 29.27	. 363 . 352	103. 0 115. 5	44. 63 44. 98	. 433 . 389
	Total	13	421	6.0	10.8	65. 2	808		238	248	61	261		23.06	67. 6	24.04	. 356	109. 5	44. 81	. 409

Table D (9) shows the number of employees and the average and classified earnings per hour for rollers and matchers in 1922, by districts and all districts combined.

The classified earnings per hour for rollers ranged from 70 cents to \$3, with an average of \$1.894. The largest number of employees (170) were shown in the group "\$1.75 and under \$2."

The classified earnings of matchers covers a very wide range, extending from 25 cents to \$1.75 per hour, with an average of 79.1 cents for both districts combined.

Table D (9).—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, 1922, BY DISTRICTS—SHEET MILLS.

			For	exp	lanati	on of t	his ta	ble se	e p. 1	17.]					
			Av		N	lumbe	er of e	mplo	rees v	whos	e <b>carn</b> i	ings p	er hou	r were-	
Occupation and dist	ict. be	um- er of m- yees.	ear in pe ho	n- gs		80 and under 90 cts.		rund	i a er un	nd	\$1.75 and under \$2.	\$2 and under \$2.25.	\$2.25 and under \$2.50.		\$2.75 and under \$3.
ROLLERS.															
Pittsburgh Great Lakes and Mide	ile		<b>\$</b> 1. 9		• • • • • •		5		9	56	113	66	29	15	2
West	····	206	1. 7	90	· 1	1	10	3	8	53	57	31	74		1
Total		501	1.8	94	1	1	15	4	7 :	109	170	97	43	15	3
					Nu	mber	of em	ploye	s wh	ose e	arnin	gs per	hour w	ere-	
Occupation and district.	Num- ber of em- ployees	ean in	n- gs	25 and un- der 30 cts.	un-	35 and un- der 40 cts.	40 and un- der 50 cts.	50 and un- der 60 cts.	60 and un- der 70 cts.	and un der 80 cts	and un- der 90	and	\$1 and un- der \$1.25.	\$1.25 and un- der \$1.50.	\$1.50 and un- der \$1.75.
MATCHERS.															
Pittsburgh	394	\$0.8	325	2	<b> </b>	1	7	14	52	112	2   118	52	31		2
Great Lakes and Middle West	349	1.	741	4	4	7	13	49	76	112	2 64	15	5		<b> </b>
Total	743	1	791	6	4	8	20	63	128	224	182	67	36	3	2

Customary turns per week, hours per turn, and full-time hours per week of those employees who regularly worked 7 days per week regardless of the length of turn, or a turn of 12 or more hours regardless of the number of days per week, either all or part of their time, are presented in detail in Table E (9) for the sheet-mill department. As stated in the general explanation of this table (p. 17) data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

TABLE E (9).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—SHEET MILLS.

[This table includes only employees who worked but one combination of customary days and hours during pay period. For explanation of table see p. 17.]

#### DAY TURNS.

snecified	of employ l each a nation of cu and hours,	worked			ed.	s work	and hou	turns	stomary	Cu		
by dis-	and hours,	turns a tricts.		ıs.	ght tur	Ni	i		s.	ay turn	D	
	Great			ars.	Но				urs.	Ho		
Total.	Great Lakes and Middle West.	Pitts- burgh.	Per week.	Sun- day.	Sat- urday.	Mon- day to Fri- day.	Turns per week.	Per week.	Sun- day.	Sat- urday.	Mon- day to Fri- day.	Turns per week.
52 1 1 1 2 3 3 4 4 12 3 1 1 101 1 102 6 6	47 1 3 1	5 1 1 3 3 1 11 3 1 101 1 7 6			URNS	BHT T	NIC	84 82 80 80± 77 74 73± 70 66 65 67± 64 72 70 62	12 10 10 111 <u>1</u> 11 <u>1</u> 10 <u>1</u> 10 6 5 8 <u>1</u> 5	12 12 10 11½ 11½ 10½ 10° 10 10 9 9 9 11 12 10	12 12 12 11 11 11 10 10 10 10 10 10 10 10 10	77 77 77 77 77 77 77 77 77 66 66 66
1 1 9 1 6 1 1 1 5 5 82 1 93	1 1 2 1 1 4 48	}	87½ 87½ 75 84 84 72 80 73½ 90 78 75 72 62½ 60	121 122 122 12 12 12 12 12 15 13 121 12 12 12 12 13	12½ 12½ 12½ 12½ 12 12 12 12 12 10½	121 127 128 12 12 12 12 12 101 15 13 121 12 12 12 12 12 12 12	7767766666555	D NIG	Y AN	DA		
82 37 48 2 3 4 26 7 3 3 11 429 5 5 12 9 12 13	69 26 16 2 3 3 12 7 321 1	}	84 72 91 78 91 66 78 98 72 48 48 47 2 66 60 • 76 66	12 12 13 13 13 11 13 14 12 8 8 12 12 12 6	12 13 13 13 13 14 14 12 12 12	12 12 13 13 13 11 13 14 12 8 8 12 12 12 12 12 12 12	767676676667665666	84 84 77 77 76 66 77 70 56 72 72 72 72 72 70 70	12 12 11 11 11 11 10 8	12 12 11 11 11 10 10 8 12 12 12 12 12 10 10	12 12 11 11 11 11 10 8 8 12 12 12 12 12 12 12 12	777777777777777777777777777777777777777

TABLE E (9).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—SHEET MILLS—Concluded.

DAY AND NIGHT TURNS-ALTERNATING WEEKLY-Concluded.

		Cu	stomary	turns	and hour	s work	ed.			worked	of employ	pecified
	D	ay turn	s.			Ni	ght tur	ıs.		turns a	ation of cu and hours,	by dis-
		Ho	urs.				Но	urs.			gt	
Turns per week.	Mon- day to Fri- day.	Sat- urday.	Sun- day.	Per week.	Turns per week.	Mon- day to Fri- day.	Sat- urday.	Sun- day.	Per week.	Pitts- burgh.	Great Lakes and Middle West.	Total.
66666666655	12 12 12 11 11 11 11 10 10 10 10 10 10	8 8 6 11 11 10 9 10 10 9 9 9 9 8 8		68 68 66 66 66 65 64 57 60 59 59 59 58 55 50	6567766665565666666	12 12 13 13 13 13 13 13 12 14 12 12 12 12 12 13	13 13 13	13 13 13 13 13 13 13 14 14 15 12 10 12 16 14	68 60 66 91 86 78 78 78 81 60 84 60 85 72 70 72 71 81	20 8 22 2 2 6 2 2 4 22 2 2 2 35 4 5	23 37 41	22 20 8 22 23 22 37 4 22 22 23 5 4 5

#### SUMMARY.

Item.	Pitts- burgh district.	Great Lakes and Middle West district.	Total.	Per cent of em- ployees who worked but one combina- tion of days and hours.
Total sheet-mill employees	5, 548	3, 694	9, 242	
Employees who worked one combination of days and hours 7-day week or straight or average day of 12 or more hours	5, 117	3,513	8, 630	100
all or part of the time.	673	777	1,450	17
7-day week all of the time.	216	141	7357 73	4
7-day week part of the time	33	40	73	Ī
Straight or average day of 12 or more hours all of the time		677	1,062	12 3
Straight or average day of 12 or more hours part of the time	160	91	251	3
7-day week and straight or average day of 12 or more hours all of the time	83	135	218	3

Of the total number of sheet-mill employees reported, 8,630 worked but one combination of customary days and hours. Of these 8,630 employees, 1,450, or 17 per cent, regularly worked 7 days per week or a straight or average day of 12 or more hours all or part of the time, 294 working days only, 202 working nights only, and 954 alternating between day and night work. Twelve per cent (1,062) worked a straight or average day of 12 or more hours all of the time, and 3 per cent (251) worked a straight or average day of 12 or more hours part of the time.

### TIN-PLATE MILLS.

The 1922 survey includes 9 representative tin-plate mills, and covers 8,992 employees in all occupations. Of the total number of employees reported, 4,613 are found in the principal productive occupations for which separate figures are given. Data were first obtained for this department in 1910 and comparative figures are presented for the period 1910 to 1922 <sup>1</sup>

Considering the principal productive occupations as a whole, average full-time hours per week in 1922 were 1 per cent less than in 1920 and 6 per cent less than in 1913. Average hourly earnings, while 75 per cent greater in 1922 than in 1913, were 20 per cent less than in 1919 and 31 per cent less than in 1920. Average full-time earnings per week followed very closely the course of hourly earnings, as changes in full-time hours were very slight as compared with the variations in hourly earnings. The average earnings per hour of all employees in all occupations were 65 cents in 1922 as compared with 94.9 cents in 1920.

The most significant facts concerning average earnings and average hours in each of the principal productive occupations of tin-plate mills are shown in Table A (10). The customary working time of all occupations in the heating and rolling crews remained the same, 42.7 hours per week, throughout the entire period 1910 to 1922. The other occupations, consisting of the shearing crew, tinning department, and laborers, show various changes in full-time hours per week from year to year. The change in full-time hours of these employees in 1922 as compared with 1920 ranged from a decrease of 7.2 hours per week for openers, male, to an increase of 2.7 hours for branners, male. The occupation of redippers showed no change, and openers, female, branners, female, and assorters, male, are shown for the first time in this report, hence no comparison is possible for these three occupations. The full-time hours of openers, male, during the period 1910 to 1915 were subject to only slight variations, the hours in 1910 being 57.5 as compared with 57.2 in 1915. In 1919 the working time dropped to 52.3 hours per week but advanced again in 1920 In 1922 the average was 49 hours.

Average earnings per hour have decreased in each of the selected occupations in which comparative figures are available when 1922 is compared with 1920 or 1919, but in each instance the 1922 figures are higher than those in any other year for which data are presented. The decreases in 1922 when compared with 1920 ranged from 9.7 cents per hour for openers, male, to 84.1 cents for rollers. For example, the average earnings per hour of openers, male, were 22.1 cents in 1910. Earnings advanced during the next two years to 29.6 cents per hour. The movement of wages in 1913, 1914, and 1915 was in the opposite direction, the hourly earnings for those years being 27.4, 26.6, and 24.7 respectively. The average of 80 cents per hour in 1919 was influenced to a large extent by war conditions. Earnings decreased to 72.8 cents per hour in 1920 and 63.1 cents in 1922.

Average full-time weekly earnings decreased in each selected occupation in about the same proportion as average hourly earnings.

<sup>&</sup>lt;sup>1</sup> No data were collected for the years 1916, 1917, 1918, and 1921.

The distribution of employees according to average hours per week shows no change from year to year for the heating and the rolling crews, all appearing in the group "48 and under." The employees in the other principal productive occupations worked 60 hours per week or less in 1922, except branners, male, and laborers. Twenty-five per cent of the branners, male, are shown in the group "Over 72 and under 84" and 38 per cent worked "Over 60 and under 72." Nine per cent of the laborers are shown in the group "Over 60 and under 72."

Index numbers for average full-time hours per week, average earnings per hour, and average full-time weekly earnings are also contained in Table A (10). These are simply percentages computed from the averages presented in the table, using the average for 1913 as the base, or 100 per cent. The index number for this department as a whole (all selected occupations combined) is shown on page 4.

TABLE A (10).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—TIN-PLATE MILLS. 

[For explanation of this table see D. 15.]

			{F	or expla	nation	of this	table s	ee p. 1	5.]						
	Num-	Num- ber	Aver-	Aver-	Aver-		x num 913—10		av	cent erage	of full-	emp time	loye 10ur	es w sperv	hose
Occupation and year.	ber of plants.	of em-	full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Rollers: 1910 1911 1912 1913 1914 1915 1919 1920 1922	5 6 6 9 10 10 9 9	174 201 229 356 345 349 410 476 400	42.7 42.7 42.7 42.7 42.7 42.7 42.7 42.7	\$1. 025 1. 109 1. 097 1. 139 1. 115 1. 106 2. 248 2. 542 1. 701	\$43. 73 47. 33 46. 82 48. 59 47. 59 47. 17 95. 99 108. 54 72. 56	100 100 100 100 100 100 100 100	90 97 96 100 98 97 197 223 149	90 97 96 100 98 97 198 223 149	100 100 100 100 100 100 100 100						
Rollers, level handed: 1919 1920 Roughers:	3	46 212 138	42.7 42.7 42.7	1.362 1.599 .924	58. 16 68. 29 38. 62		·····		100 100 100						
1910 1911 1912	6 6 10 11 11 9	174 196 216 380 367 366 447 502 429	42.7 42.7 42.7 42.7 32.7 42.7 42.7 42.7	. 425 . 507 . 513 . 533 . 560 . 562 1. 193 . 363 . 893	18. 14 21. 63 21. 89 22. 73 23. 87 23. 96 50. 94 58. 21 38. 08	100 100 100 100 100 100 100 100	80 95 96 100 105 105 224 256 168	80 95 96 100 105 105 224 256 168	100 100 100 100 100 100 100 100						
Catchers: 1910 1911 1912 1913 1914 1915 1919 1920	5 6 10 11 11 9 9	174 198 239 354 347 361 507 541 456	42.7 42.7 42.7 42.7 42.7 42.7 42.7 42.7	. 427 . 487 . 403 . 463 . 468 . 489 1. 014 1. 217 . 817	18. 23 20. 79 17. 20 19. 74 19. 95 20. 87 43. 30 51. 95 34. 83	100 100 100 100 100 100 100 100	92 105 87 100 101 106 219 263 176	92 105 87 100 101 106 219 263 176	100 100 100 100 100 100 100 100		••••	<u> </u>			
Screw boys: 1910	6 10 11 11 9 9		42.7 42.7 42.7 42.7 42.7 42.7 42.7 42.7		13. 15 14. 72 15. 03 15. 64 16. 43 16. 59 34. 93 41. 54 28. 65		84 94 96 100 105 106 223 266 185								

<sup>&</sup>lt;sup>1</sup> This table was published in the Monthly Labor Review for March, 1923.

TABLE A (10).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—TIN-PLATE MILLS—Continued.

		Num-	Aver-	Aver-	Aver-	Inde	x num 913=10	bers.	Per av	cent erage ere—	of full-	emp time	loye	es w sperv	hose veek
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	age full- time hours per week.	age earn-	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Doublers:  1910 1911 1912 1913 1914 1915 1919 1920 1922. Doublers, level handed:	5 6 6 10 10 10 8 9	174 205 247 341 324 322 352 350 322	42.7 42.7 42.7 42.7 42.7 42.7 42.7 42.7	\$0.632 .706 .677 .740 .734 .718 1.408 1.655 1.046	\$26. 97 30. 13 28. 90 31. 58 31. 32 30. 63 60. 12 70. 69 44. 80	100 100 100 100 100 100 100 100	85 95 91 100 99 97 190 224 141	85 95 92 100 99 97 190 224 142	100 100 100 100 100 100 100 100		••••				
1913 1914 1915 1919 1920 1922 Doublers' help-	5 5 5 8 7	46 -54 62 84 382 284	42.7 42.7 42.7 42.7 42.7 42.7	.567 .559 .561 1.114 1.290 .866	24. 20 23. 84 23. 92 47. 57 55. 09 36. 81	100 100 100 100 100 100	100 99 99 196 228 153	100 99 99 197 228 152	100 100 100 100 100 100	١		••••		1	
ers: 1910 1911 1912 1913 1914 1915 1919 1920 1922	5 6 6 10 10 10 9 9	174 191 193 344 330 324 406 384 345	42.7 42.7 42.7 42.7 42.7 42.7 42.7 42.7	.324 .351 .370 .362 .387 .402 .888 1.014	13. 82 14. 97 15. 81 15. 43 16. 49 17. 17 37. 92 43. 28 28. 94	100 100 100 100 100 100 100 100	90 97 102 100 107 111 245 280 190	90 97 102 100 107 111 246 280 188	100 100 100 100 100 100 100 100 100						
1910	5 6 6 9 9	174 215 314 312 142 211 288 182 149	42.7 42.7 42.7 42.7 42.7 42.7 42.7 42.7	.648 .714 .675 .679 .752 .725 1.458 1.722 1.170	27. 63 30. 47 28. 78 28. 99 32. 10 30. 95 62. 26 73. 51 49. 84	100 100 100 100 100 100 100 100 100	95 105 99 100 111 107 215 254 172	95 105 99 100 111 107 215 254 172	100 100 100 100 100 100 100 100 100		••••				
1922.  Heaters, level handed: 1913. 1914. 1915. 1919. 1922.  Heaters' help-	6 7 9	414 430 294 272 756 656	42.7 42.7 42.7 42.7 42.7 42.7	.595 .622 .611 1.273 1.465 1.001	25. 38 26. 53 26. 08 54. 36 62. 57 42. 70	100 100 100 100 100 100	100 105 103 214 246 168	100 105 103 214 247 168	100 100 100 100 100 100				••••	••••	
ers: 1910 1911 1912 1913 1914 1915 1919 1920	4 5 5 8 8 8 8 8	165 166 109 147 127 202 241 230 135	42.7 42.7 42.7 42.7 42.7 42.7 42.7 42.7	.348 .436 .396 .430 .476 .455 1.052 1.174 .847	14, 84 18, 60 16, 92 18, 36 20, 32 19, 43 44, 92 50, 14 36, 02	100 100 100 100 100 100 100 100	81 101 92 100 111 106 245 273 197	81 101 92 100 111 106 245 273 196	100 100 100 100 100 100 100 100 100						
1922	ŏ	58 65 72 126 116 112 140 103 118	52. 7 52. 8 51. 8 56. 5 56. 9 57. 3 48. 3 44. 1 44. 6	.497 .555 .573 .485 .486 .514 1.368 1.280 .915	25. 68 28. 72 29. 00 27. 34 27. 61 29. 55 66. 07 56. 52 40. 52	93 93 92 100 101 101 85 78 79	102 114 118 100 100 106 282 264 189	94 105 106 100 101 108 242 207 148	53 54 60 6 3 56 80 83	12 11 10 82 84 86 44 20 17	34 35 31 13 14 14				

TABLE A (10).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—TIN-PLATE MILLS—Continued.

	Nac	Num-	Aver-	Aver-	Aver-		x num 913—10		Per av w	cent erage ere—		emp time			hos weel
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	age full- time hours per week	age earn- ings per hour.	age full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	Full- time week- ly earn- ings.	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Shearmen's															
helpers: 1910 1911 1912	2 2 3	25 31 35	61. 8 59. 7 57. 6	\$0.118 .118 .136	\$7.31 7.02 7.71	111 107 103	72 72 82	80 77 84	 14	26 20	80 74 63	20			
1912 1913 1914 1915	4	43	55.8	, 165	9.13	100	100	100	19	51	14	16			
1914	4 2	42 33	55. 3 56. 5	.168 .150	9. 18 8. 51	99 101	102 91	101 93	17	52 67	14 15	17		ļ÷	
1919	3 2 1 2	29 22	53. 9	. 539	29.05	97	327	318	31	69					
1920 1922	1	22 33	49.5	. 731	36. 18 20. 40	89	443 250	396 223	<sub>27</sub> .	100 73					
Openers, male:	Z	33	49. 4	. 413	20.40	89	200	223	21	13			• • • •	ļ	
Openers, male: 1910	3	94	57.5	. 221	12.72	101	81	82		100					
1911	4 5	84 93	57.3 56.9	.266 .296	15. 24 16. 86	101 100	97 108	98 108	<u>-</u> -	100 96					
1913	7	210	56. 9	274	15.58	100	100	100		100					
1911 1912 1913 1914	7	201	56.8	. 266 . 247	15.14	100	97 90	97 91		100	7				
1919	4 5 7 7 7 5	227 235	57. 2 52. 3	800	14. 13 41. 84	101 92	292	269	23	93 77					•••
1920	4	204	56. 2	.728	40.55	99	266	260	. <b></b> .	100					
1922 Openers, fe-	6	186	49.0	.631	29.08	86	230	187	36	64					
male:	1	1		l						1				}	
1922	1	4	44.0	.476	20.94				100						
Tinners: 1910	4	224	42.9	. 402	17.27	98	93	92	98	2					
1011		283	43.0	. 429	18.48	99	99	98	98	2 6	• • • •				
1912 1913 1914	5	294 484	43. 4 43. 6	. 444	19. 28 18. 84	100 100	103 100	102 100	94 95	6 5	(2)				
1914	8	486	1 43, 5	. 442	19. 22	100	102	102	95	( 5	(2) (2) (2)				
1915	8	487	43. 3	.442	19.13	99	102	102	97	3					
1919 1920	5 5 8 8 8 8 9	683 702	43.0 42.9	.977 1.114	42.01 47.85	99	226 257	223 254	97 100	3					ļ
1922	6	410	43.3	. 795	34. 20	99	184	182	100						
Redippers:	1	14	46.2	. 570	26. 56	87	106	95	71	29		ļ	1	ļ	1
1910 1911 1911	i	17	47. 2	.619	29.32	89	115	105	71	29	\				
	1	10	55.0	. 592	32.58	104	110	116	42	100			!		
1913	3	26 23	53.0 53.0	. 536	28. 03 28. 55	100 100	100 100	100 102	42	54 52	4				
1915	3	19	51.4	. 563	28. 81	97	105	103	58	37	5				
1919	1 3 3 2 3	29 27	46. 9 43. 1	1, 272 1, 538	59.66 66.26	88 81	237 287	213 236	55 100	45		1			
1914 1915 1919 1920 1922	2	33	43.1	1.027	44. 26	81	192	158	100						
rusers:	١.			000	1							}		}	1
1910	3	34 42	44.1 44.8	. 262	11. 51 12. 30	98 99	94 99	91 98	88 86	12 14					
1911 1912 1913	2 3 3 3	30	50.1	. 275	11.98	111	86	95	40	60					
1913	3 4	34 48	45. 1 51. 3	. 279	12. 59 13. 70	100 114	100 96	100	100 52	46	<u>.</u> .				ļ
1914	4	41	49.5	.288	14.16	110	103	112	66	32	2		••••		
1915 1919 1920	4 3 3	46	47.4	. 642	30.43	105	230	242	50	50					
1920	3 2	41 54	43. 2 42. 9	.791	34. 12 22. 65	96 95	284 189	271 180	100						
	1		12. 9	i	j	95	100	ì	100						1
1910 1911 1912	2 2 2	12	67.8	.170	11.52	106	89	95	- <b></b> -			100		ļ	ļ
1911	2	20 16	67.7 67.7	. 170 . 170	11.50 11.51	106 106	89 89	95 95				100 100			
1913	4	37	63.7	. 190	12.14	100	100	100		43		46	îi		1
1914 1915	4	41	64.1	. 198	12.69	101	104 107	105		39 24		51	10		
1915	6	34 60	65. 4 61. 3	. 452	13. 22 27. 71	103 96	107 238	109 228	23	24	30	76 27	13		
1920	6	48	62.4	. 624	38.68	96 98	328	319	23	10		35	31	1	
1922	6	32	65.1	. 455	28.98	102	239	239	31	6		38		25	
Branners, fe- male:	l				Ì	1			1	1		1	1		1
	1	6	42.0	. 287	12,05										

<sup>2</sup> Less than 1 per cent.

TABLE A (10).—AVERAGE CUSTOMARY FULL-TIME HOURS PER WEEK, AVERAGE EARNINGS PER HOUR, AND AVERAGE FULL-TIME WEEKLY EARNINGS AND INDEX NUMBERS THEREFOR, 1910 TO 1922, BY OCCUPATIONS—TIN-PLATE MILLS—Concluded.

		Num-	Aver-	Aver-	Aver-		x num 013==100		av	cent erage ere—	of full-	emp time l	loye	es w sperv	hose veek
Occupation and year.	Num- ber of plants.	ber of em- ploy- ees.	age full- time hours per week.	age earn- ings per hour.	full- time weekly earn- ings.	Full- time hours per week.	Earn- ings per hour.	week-	48 and un- der.	Over 48 and un- der 60.	60	Over 60 and un- der 72.	72	Over 72 and un- der 84.	84
Assorters, male 1922 Assorters, fe- male:	2	21	49. 3	<b>\$0</b> . 619	<b>\$30.66</b>				71		29				
1910	4 5 5 6 6 6 7 6	101 120 127 171 172 208 279 295 230	49. 7 50. 7 51. 4 53. 7 53. 3 55. 4 48. 5 46. 9 43. 3	.128 .138 .145 .163 .153 .162 .417 .465 .365	6. 41 7. 03 7. 39 8. 75 8. 26 8. 98 20. 22 21. 83 15. 84	93 94 96 100 99 103 90 87 81	79 85 89 100 94 99 256 285 224	73 80 84 100 94 103 231 249 181	46 38 37 25 27 23 44 43 98	54 62 63 75 73 77 56 57	2				
1910	4 5 6 9 9 6 8 9	191 238 276 575 469 444 418 271 231	60. 6 61. 0 61. 6 62. 4 61. 6 64. 3 60. 5 59. 4	.165 .164 .167 .189 .189 .190 .461 .533 .359	9.97 10.01 10.32 11.64 11.78 11.72 29.64 32.19 21.28	98 99 100 100 101 100 104 98 96	87 88 100 100 101 244 282 190	86 89 100 101 101 255 277 183	i	53 37 30 24 12 33 13 62 72	24 38 43 18 16 16 36 13 19	23 24 25 58 72 51 32 21 9	1 (2) (2) (2) 	1 (²) 2	(2)

<sup>&</sup>lt;sup>2</sup> Less than 1 per cent.

The number of employees reported in 1922 is not always the actual number of employees, as the totals in most cases contain some duplications, or repeated employees, as stated in the general explanation of Table B. Of the 4,695 employees reported in selected occupations for all districts combined 4,613 were actually engaged, and the 9,166 employees shown in all occupations represent 8,992 actual employees.

The number of employees reported, together with the net number of actual employees for selected occupations and for all occupations in each district and in all districts combined, are shown in Table 17.

Table 17.—NUMBER OF EMPLOYEES REPORTED, NUMBER OF DUPLICATIONS, AND ACTUAL NUMBER OF EMPLOYEES IN SELECTED OCCUPATIONS AND ALL OCCUPATIONS, 1922, BY DISTRICTS—TIN-PLATE MILLS.

	Employee	es in selecte tions.	ed occupa-	Employee	es in all occ	upations.
Districts.	Number reported.	Number of dupli- cations.	Actual number.	Number reported.	Number of dupli- cations.	Actual number.
PittsburghGreat Lakes and Middle West	3,339 1,356	72 10	3, 267 1, 346	6,073 3,093	105 69	5, 968 3, 024
Total	4, 695	82	4,613	9, 166	174	8,992

The customary working time per week of employees in the tinplate department has been classified, and the number and per cent of employees coming under each classification for the years 1910 to 1922 are shown in Table B (10). The working time of practically all of the employees in the tinplate department was either "5 days, 5 days, and 6 days in rotation," or 6 days. In all of the plants covered the regular turn employees, comprising most of the employees in the selected occupations, were divided into three crews, each working eight hours per turn, five turns per week, Monday to Friday, inclusive, with one crew working an extra turn Saturday morning. Each crew advanced one turn each week, thus giving to each the extra Saturday turn every third week. Most of the employees reported in the unclassified occupations were largely mechanics or laborers, and usually worked 6 days per week.

TABLE B (10).—NUMBER AND PER CENT OF EMPLOYEES WHO CUSTOMARILY WORKED EACH SPECIFIED NUMBER OF DAYS PER WEEK IN EACH DISTRICT AND ALL DISTRICTS COMBINED, 1910 TO 1922, BY YEARS—TIN-PLATE MILLS.

[For explanation of this table see p. 15.]

Number of employees whose cus-tomary working time per week Per cent of employees whose customary working time per week was Num-6 6 days 5 days, Num-ber of plants. ber of day days day day Year. District. and and and days. days ploy-ees.1 6 6 7 and 7 5 day: days days days 5 days days days ñ days 6 days days days terteriń iń nate nate nate nate ly. ty. 17. ly. tion. tion. PITTSBURGH. 1,702 1,959 2,132 1,995 Selected oc-2, 149 2, 487 2, 739  $\frac{2}{2}$  $\binom{2}{2}$ 11 48 64 514 552 604 (<sup>2</sup>) cupations. 1911 17 79 78 75 75 74 21 20 23 21 25 14 10 (<sup>2</sup>) (<sup>3</sup>) 666 1912 1913 663 1,995 1,927 1,852 2,754 3,500 2,826 560 517 505 547 624 499 379 ż (2) 1914 66566 3 2 6 3 3 1915 41 44 1919 208 79 1 1920 1922 88 85 3,339 101 404 Š (2) 2,030 1,984 4,125 All occupa-1914 3,518 210 238 2 38  $\binom{2}{2}$ 6 5 58 57 1 1,277 2,682 2,154 3, 485 7, 266 6, 073 tions. 1915 3 181 34 37 (3) (3) (3) 1920 12 **57** 37 35 (3) ï 1022 46 6 370 3,446 31 8 G. L. AND M. 1,434 1,374 1,477 1,593 1,319 Selected oc-1913 , 962 . 836 528 73 75 76 82 445 1914 1915 cupations. 462 i , 955 , 953 477 350 (2) (2)  $\widetilde{24}$ 1919 (²) 3 333 1920 739 45 ii i 1922 356 78 7 1,051 1 22 1,007 1,002 1,299 1,332 1914 2,515 2,662 3,257 All eccupa-2 4  $(^{2})$ (2) 1 1,548 1,702 98 110 26 tions. 1915 2 2 2 2 1920 1922 33 61 20 82 52 40 3,093 1,534 50 69 49 43 TOTAL. 2, 149 2, 487 2, 739 4, 625 Selected oc-1910  $\binom{2}{2}$ cupations. 1911  $\tilde{\mathbf{2}}$ (²) 2 79 78 21 20 24 23 25 (2) (3) 2, 132 1912 48 64 84 41 552 7 1913 1914 10 10 3, 429 3, 301 1, 132 1, 009 74 75 74 80 121422 4,396 4,472 1, 101 849 743 ii 3, 329 1915 4, 347 4, 819 3, 877 5, 458 5, 727 9 (³) 1 16 13 1919 999 1920 45 120 84 83 1922 108 8 (3) 4,695 702 15 6,033 6,147 10,523 9,166 3,488 3,532 5,827 4,980 2, 245 2, 279 3, 981 3, 486 (2) (2) 1914 214 37 All occupa-4 3 16 58 11 9 9 20 50 tions. 1915 181 132 57 21 65 96 1920 478 122 38 1922 1

<sup>&</sup>lt;sup>1</sup> The figures in this column for the years 1910 to 1915 represent the number of jobs and for the years 1919, 1920, and 1922 the actual number of men employed.
<sup>2</sup> Less than 1 per cent.

Table C (10) shows by districts for each of the principal productive occupations in 9 tin-plate mills, the number of employees, the customary full time, and the actual working time and earnings in 1922, together with the additional time and earnings of the same employees

at occupations other than the one specified.

Referring to the occupation of catchers, for example: In the 9 plants scheduled 321 positions were filled during the pay period by 456 actual employees. The customary working time was 5.3 turns per week, 8 hours per turn, and 42.7 hours per week, which is also the average for the entire heating and rolling crews. In the distribution of the customary full-time hours per week for the heating and rolling crews no employee regularly worked over 48 hours.

During the period scheduled the 456 men who worked as catchers averaged 55 hours and earned \$44.86, or 81.6 cents per hour. During the same time they worked an average of 14.2 hours at other

occupations and received an average of \$7.74 additional pay.

Members of the shear crew, some occupations in the tinning department, and laborers regularly worked more hours per week than did the heating and rolling crews. The occupation of branners, male, was the only one in which any employees regularly worked as much as 72 hours per week.

Data for openers, female, and assorters, male, in 1922 are here presented. No data for the former has been shown since 1913, and for the latter since 1912. Branners, female, are presented for the

first time in this report.

Rollers, level-handed, working at that occupation only, earned 92.4 cents per hour, but when working at other occupations in addition to their regular occupation they earned \$1.344 per hour. The difference, amounting to 42 cents, is the greatest earned in this manner in any occupation and is accounted for by reason of the work other than that of roller, level-handed, being work as straight roller.

With out one exception, that of sheet mills, the average hourny earnings for selected occupations in this department show a wider range than that for selected occupations of any other department, the range being from \$1.701 for rollers to 28.7 cents for branners, female.

Openers, remale; oranners, female; and assorters, male, did no work other than that at the specified occupation.

TABLE C (10).—AVERAGE CUSTOMARY FULL-TIME HOURS WORKED AND AVERAGE ACTUAL EARNINGS PER PAY PERIOD AND PER HOUR, 1922, BY OCCUPATIONS AND DISTRICTS—TIN-PLATE MILLS.

[For explanation of this table see p. 16.]

•			Posit	ions.		En	ıploye	es work pay p		schedi	uled	,		Schedu	iled pay	period (1	days).		
Occupation and district.	Num- ber of plants.	N	Averag full ti ploye tions	ime of		Numbe full-tir were-		time	vhose hours	custo per	mary week	Aver- age full- time earn-	Specifi	ed occup	ation.		Specified and other occupations.		
		Num- ber.	Turns per week.	Hours per turn.	Hours per week.	ber.	48 and un- der.	Over 48 and under 60.	60	60 and	Over 72 and under 84.	ings per week.	Average hours worked.	Average earnings.	Aver- age earn- ings per hour.	Average hours worked.	Average earnings.	Aver- age earn- ings per hour.	
Rollers: Pittsburgh G. L. and M. W	6 3	215 84	5.3 5.3	8.0 8.0	42.7 42.7	293 107	293 107				••••	74.68 66.74	59. 4 57. 4	\$103.88 89.65	\$1.749 1.563	73. 3 70. 2	\$118.09 100.49	\$1.610 1.432	
Total	9	299	5.3	8.0	42.7	400	400					72. 56	58.8	100.07	1.701	72. 5	113, 38	1. 564	
Rollers, level handed: PittsburghG. L. and M. W	2 1	37 12	5. 3 5. 3	8, 0 8, 0	42.7 42.7	91 47	91 47	:				41. 25 33. 52	32. 5 18. 8	31.34 14.83	. 966 . 785	62. 6 76. 5	86, 05 99, 03	1. 375 1. 295	
Total	3	49	5. 3	8.0	42.7	138	138					38, 62	27.8	25, 72	. 924	67.3	90, 47	1,344	
Roughers: Pittsburgh G. L. and M. W	6 3	221 102	5. 3 5. 3	8. 0 8. 0	42.7 42.7	303 126	303 126					39, 71 34, 16	59. 3 56. 1	55, 13 44, 89	. 930	71. 2 65. 2	64.04 51.67	. 900	
Total	9	323	5.3	8, 0	42.7	429	429					38.08	58.4	52, 12	. 893	69. 4	60.41	. 870	
Catchers: PittsburghG. L. and M. W	6 3	221 100	5. 3 5. 3	8.0 8.0	42.7 42.7	325 131	325 131					35, 27 33, 73	55.3 54.2	45.69 42.82	. 826 . 790	71. 2 64. 2	54. 49 47. 89	. 765 . 746	
Total	9	321	5.3	8.0	42.7	456	456					34, 83	55, 0	44.86	. 816	69. 2	52, 60	. 760	

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Screw boys: Pittsburgh	6 3	246 107	5.3 5.3	8.0 8.0	42.7 42.7	328 148	328 148		 	 29, 80 26, 09	61. 6 47. 6	43.00 29.07	.698 .611	72.5 57.1	49. 73 34. 25	.686 .600
Total	9	353	5.3	8.0	42.7	476	476		 	 28, 65	57. 2	38.67	.676	67.7	44.91	. 663
Doublers: PittsburghG. L. and M. W	6	173 78	5.3 5.3	8. 0 8. 0	42. 7 42. 7	227 95	227 95			 45.99 41.97	55. 8 66. 6	60, 09 65, 48	1.077 .983	74. 2 75. 7	74. 09 71. 54	. 998
Total	9	251	5, 3	8.0	42, 7	322	322		 	 44. 80	59. 0	61.68	1.046	74.6	73, 34	.983
Doublers, level handed: Pittsburgh	5 2	173 14	5.3 5.3	8.0 8.0	42. 7 42. 7	255 29	255 29		 	 37. 53 30. 40	54. 6 38. 8	48.00 27.68	. 879 . 712	73. 9 75. 9	67. 36 64. 59	.912 .851
Total	7	187	5.3	8.0	42.7	284	284	<u></u>	 	 36.86	53.0	45, 92	. 866	74.1	67.08	.906
Doublers' helpers: Pittsburgh	5 3	149 121	5.3 5.3	8.0 8.0	42. 7 42. 7	184 161	184 161		 	 31, 17 26, 39	62. 0 45. 0	45. 21 27. 81	. 730 . 618	70. 0 55. 9	50.76 34.70	. 725 . 621
Total	8	270	5.3	8.0	42.7	345	345		 	 28, 94	54.0	37.09	. 686	63.4	43, 26	. 682
Heaters: PittsburghG. L. and M. W	5 3	86 26	5.3 5.3	8. 0 8. 0	42. 7 42. 7	∌ <sup>116</sup> 33	116 33		 	 51. 75 43. 13	59. 5 53. 9	72, 10 54, 48	1. 212 1. 010	78. 9 73. 5	90, 92 70, 24	1.152 .956
Total	8	112	5.3	8.0	42.7	149	149		 	 49.84	58.3	68. 20	1, 170	77.7	86.34	1.111
Heaters, level handed: Pittsburgh	6 3	317 157	5.3 5.3	8. 0 8. 0	42. 7 42. 7	462 194	462 194		 	 44. 45 38. 52	56. 8 55. 3	59. 19 49. 86	1.041 .902	69. 6 65. 0	70. 97 57. 54	1.019 .922
Total	9	474	5, 3	8.0	42.7	656	656		 • • • • • •	 42. 70	56.4	56. 43	1.001	68.3	67.00	. 981
Heaters' helpers: Pittsburgh G. L. and M. W	5 3	86 26	5.3 5.3	8.0 8.0	42.7 42.7	104 31	104 31		 	 37.36 31.51	66. 1 57. 8	57. 87 42. 70	. 875 . 738	74. 0 73. 9	64. 87 53. 63	. 876 . 726
Total	8	112	5.3	8.0	42.7	135	135		 	 36.02	64.2	54.38	. 847	74.0	62. 29	. 842
Shearmen: Pittsburgh	5 3	53 49	5. <b>4</b> 5. <b>7</b>	7. 9 8. 1	42. 9 46. 5	67 51	67 31	20		 43.72 36.32	61. 8 62. 2	62. 93 48. 56	1,019 .781	68. 0 62. 2	65. 48 48. 56	.963 .781
Total	8	102	5.6	8.0	44.6	118	98	20	 	 40, 52	62.0	56, 72	. 915	65. 5	58. 17	. 888
Shearmen's helpers: G. L. and M. W	2	28	6.0	8.2	49. 4	33	9	24	 	 20, 40	77.8	32. 12	. 413	101.6	40.86	.402

			Posit	ions.		Emplo	yecs w	orking perio	in sch	eduled	рау			Sched	uled pay	period (18	i days).	
Occupation and district.	Num- her of plants.		Averag full ploye tions	time c	tomary of em- e posi-		Number whose customary full-time hours per week were-					Average full-time earn-	Specifi	ed occup	ation.		fied and cupation	
		Num- ber.	Turns per week.	Hours per turn.	Hours per week.	Num- ber.	48 and un- der.	Over 48 and under 60.	60	Over 60 and under 72.	Over 72 and under 84.	ings per week.	Average hours worked.	Average earnings.	Aver- age earn- ings per hour.	Average hours worked.	Average earnings.	Aver- age earn- ings per hour.
Openers, male: Pittsburgh	5 1	96 48	6.0	8. 2 8. 1	49.1 48.7	117 69	20 47	97 22				32.70 22.94	76.1 27.8	\$50.69 13.16	\$0.666 .471	83. 0 28. 8	\$53.27 13.69	\$.642 .476
Total	6	144	6.0	8.2	49.0	<b>\$186</b>	67	119				29.08	58. 2	36.75	. 631	62.9	38. 59	. 614
Openers, female: Pittsburgh	1	4	6.0	7.3	44.0	4	4					20.94	81.0	38, 52	. 476	81.0	38. 52	. 476
Tinners: Pittsburgh	4 2	310 58	5.3 5.3	8. 1 8. 1	43.3 43.1	347 63	347 63					35. 20 28. 66	72.3 54.3	58. 79 36. 08	. 813 . 665	79. 4 59. 8	62. 56 38. 56	.788 .644
Total	6	368	5.3	8.1	43.3	410	410					34, 20	69.6	55, 30	. 795	76.4	58. 87	.770
Redippers: Pittsburgh	2	29	5.5	7.8	43, 1	33	33					44.26	73.0	74. 93	1.027	80.9	80.95	1.001
Risers: Pittsburgh	2	38	5.3	8.0	42.9	54	54					22.65	57.3	30. 26	.528	74. 2	38.77	. 522
Branners, male: Pittsburgh	3 3	16 8	6.0 5.8	10.7 11.3	65. 4 64. 6	22 10	10			4 8	8	31.78 22.80	95, 1 63, 9	46. 22 22. 58	.486 .353	119.3 85.6	55.76 31.63	.467
Total	6	24	5.9	10. 9	65, 1	32	10	2		12	8	28.98	85.4	38.83	.455	108.7	48. 22	.443

PLATE
MILLS.

Branners, female:

Assorters, male:

Assorters female:

Laborers:

Pittsburgh.....

Pittsburgh......G. L. and M. W.....

Total....

Pittsburgh. G. L. and M. W.....

Total....

Pittsburgh. G. L. and M. W....

Total....

6

15

21 15

190 186

40 40

230 226

107

124

231

....

. **. . .** .

6

15

4

45 20

46

120

166

.....

16

4

74. 1 21. 26

72,00

39, 87

49.05

28. 08 24. 54

27.47

31.38

23.63

27, 22

120.0 62.9

79.2

76.1

70.5

75.2

87.2

66.1

75.9

. 287

. 600

.634

619

.369 .348

. 365

.360

.359

.357

74. 1 21. 26

72.00 39.87

49, 05

28, 92

24.54

28, 15

41.06 35.17

37.89

120,0

62. 9

79.2

79.0

70.5

77.6

109.7

92, 9

100.7

. 287

.600

.634

.619

.366

.348

.363

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 $\frac{.374}{.379}$ 

.376

12.05

36,00

28. 53

30.66

15.83 15.87

15, 84

21, 56

21,03

21, 28

5, 3

6.0

6.0

6.0

6.0

5.8

6.0

6.0

6.0

6

15

21

169

30

199

83

74

157

1

3 .

7.9

10.0

7. 5

8.2

7.5

7. 6

7.5

10.0

9.8

9.9

42.0

60, 0

45.0

49.3

42.9 45.6

43.3

59, 9

58. 9

59.4

Table D (10) shows the number of employees and the average and classified earnings per hour, for heaters and doublers, and the number of employees whose average earnings fell in each group of classified rate per hour in 1922, by districts and all districts combined.

The classified earnings per hour for heaters ranged from 60 cents to \$1.75, with an average of \$1.17 for all employees. Of the 149 heaters 113 earned from \$1 to \$1.50 per hour, 3 earned over \$1.50,

and 33 earned less than \$1.

The average hourly earnings for the 322 doublers were \$1.045.

The range in earnings was from 40 cents to \$2, with the largest number in any group, 141 or 44 per cent, shown under the classification

of "\$1 to \$1.25."

Table D (10),—AVERAGE AND CLASSIFIED EARNINGS PER HOUR FOR TWO SELECTED OCCUPATIONS, 1922, BY DISTRICTS—TIN-PLATE MILLS.

[For explanation of this table, see p. 17.]

	37	Aver-	1	Numbe	r of en	ploye	s who	se earn	ings pe	er houi	were-	-
Occupation and district.	Num- ber of em- ploy- ees.	age earn- ings	40 and under 50 cts.	50 and under 60 cts.	60 and under 70 cts.	70 and under 80 cts.	80 and under 90 cts.	90 cts. and under \$1.	\$1 and under \$1.25.	and under	\$1.50 and under \$1.75.	\$1.75 and under \$2.
HEATERS.							İ					ļ
PittsburghGreat Lakes and Middle	116	\$1, 211	<b> </b>	ļ	<b> </b>	4	6	7	44	52	3	
West	33	1.010			1	3	7	5	11	6	<b>.</b>	
Total	149	1.170			1	7	13	12	55	58	3	
DOUBLERS.												
PittsburghGreat Lakes and Middle	227	1.076	8	12	8	17	8	11	103	55	4	1
West	95	.983		2		5	19	27	38	3	1	
Total	322	1.045	8	14	8	22	27	38	141	58	5	1

Customary turns per week, hours per turn, and full-time hours per week of those employees who regularly worked 7 days per week regardless of the length of turn, or a turn of 12 or more hours regardless of the number of days per week, either all or part of their time, are presented in detail in Table E (10) for the tin-plate mills department. As stated in the general explanation of this table (p. 17), data are presented only for those employees whose customary working time remained the same throughout the pay period although they may have been engaged in more than one occupation. Details are shown for each district and for all districts combined.

# TABLE E (10).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—TIN-PLATE MILLS.

[This table includes only employees who worked but one combination of customary days and hours during pay period. For explanation of table see p. 17.]

#### DAY TURNS.

age who	of employe	Number			d.	s worke	and hour	turns	tomarv	Cus		
ific com- stomary	each speci	worked binatio		ıs.	ght turn					y turns	Da	•
	Great			ırs.	Ho				urs.	Ho		_
Total.	Lakes and Middle West.	Pitts- burgh.	Per week.	Sun- day.	Satur- day.	Mon- day to Fri- day.	Turns per week.	Per week.	Sun- day.	Satur- day.	Mon- day to Fri- day.	Turns per week.
31 11 11 10 10 11 11 11 11 61 66 99 11 11 66	3 5 1 2 9 5 8	1 1 1 1 1 5 1 1 1 5 2 2 6 6 1 1 6	844 844 87 72 72	13 12 12 12 12	6½ 12 12	13 12 12	NX 7 7 6 6 6 6 8	84 84 77 73 73½ 70 65 72 60 63 56 72 74 72 71 70 69½ 68	12 16 11 9 10½ 10 5 12	12 13 11 9 10½ 10 10 10 10 9 8 12 11½ 11½ 11½ 10½ 9 8	12 11 11 11 10 10 10 10 10 9 8 12 12 12 12 12 12 12	77777777777777766666666666666666666666
1 1 2 9 2 2 2	2	2 7 2	72 70 66	12 10 6		12 12 12 12	6 6 6					
		EEKLY.	NG WI	NATI	ALTEI	RNS-	HT TU	D NIG	Y AN	DA		
166 9 2 166 166 167 168 168 168 168 168 168 168 168 168 168	14 2 2 2 68 3 4 2 3 39 7	2 9 9 16 17 17 19 283 23 55 55	84 72 84 72 78 78 98 55 56 48 48 72 72 66 60 70 70 48	12 12 12 12 13 14 5 8 12 12 12 12 12 12 12 12 12	12 12 12 12 12 12 6 14 8 8 8 8 12 12	12 12 12 12 12 13 14 10 8 8 8 12 12 12 12 12 12 12 12 12 12 12 12	767667676766666666666666666666666666666	84 84 84 84 84 87 87 77 65 56 	12 12 12 12 12 12 6 11 10 0 5 8 8	12 12 12 12 12 11 10 10 8 	12 12 12 12 12 11 10 10 8 8 	7 7 6 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7

# 174 WAGES AND HOURS OF LABOR—IRON AND STEEL INDUSTRY.

Table E (10).—CUSTOMARY TURNS PER WEEK AND HOURS PER TURN OF EMPLOYEES WHO WORKED 7 TURNS PER WEEK OR 12 OR MORE HOURS PER DAY ALL OR PART OF THE TIME, 1922, BY DISTRICTS—TIN-PLATE MILLS—Concluded.

DAY AND NIGHT TURNS-ALTERNATING WEEKLY-Concluded.

specified		worked			d.	s work	and hour	turns s	tomary	·Cus		
stomary by dis	ation of cu and hours,	turns a tricts.		s.	tturn	Ni			<b>.</b> .	y turns	Da	
	Great		Hours.						ırs.	Но		i
Total.	Lakes and Middle West.	Pitts- burgh.	Per week.	Sun- day.	Satur- day.	Mon- day to Fri- day.	Turns per week.	Per week.	Sun- day.	Satur- day.	Mon- day to Fri- day.	Turns per week.
55 44 57 74 44 24	8 5 8 2	55 33 53 78 45 4 25	72 72 72 60 78 84 84 72 60 88 60	12 12 12 13 13 14 12	6	12 12 12 12 13 13 14 14 12 12	66656766565	68 67 66 66 61 60 60 56 50		8 7 6 6 11 6 10 10 10	12 12 12 12 11 11 10 10 10 10	6 6 6 6 6 5 5
					ARY.	MMUS	1					
Per cent of employee who worked but 1 combination of days and hours.	Total.	Great Lakes and Middle West district.	Pitts- burgh istrict.	1				tem.	3			,
	8,992	3,024	5, 968					'ees	employ	ate mill	d tin-pl	Tota
10	8,479 1,063 58	2,818 239 28 79	5, 661 829 30	all	e hours	or moi	ion of da day of 12	verage	ght or a e e time.	or straig the time	y week part of	7-da or 7-da
(3)	105 538 437 39	79 55 101	26 483 336 21	na i	i tha tin	t nart o	hours a ore hour day of l	12 or m	day of	a wara ga	ioht or	Qtra

<sup>&</sup>lt;sup>1</sup> Worked 18 hours on Friday night.

<sup>2</sup> Less than 1 per cent.

Of the total number of tin-plate-mill employees reported, 8,479 worked but one combination of customary days and hours. Of these 8,479 employees, 1,063, or 13 per cent, regularly worked a 7-day week or a straight or average day of 12 or more hours all or part of the time, 115 working days only, 17 working nights only, and 936 alternating between day and night work. Six per cent (538) worked a straight or average day of 12 or more hours all of the time, while less than 1 per cent (39) worked 7 days per week and a straight or average day of 12 or more hours all of the time.